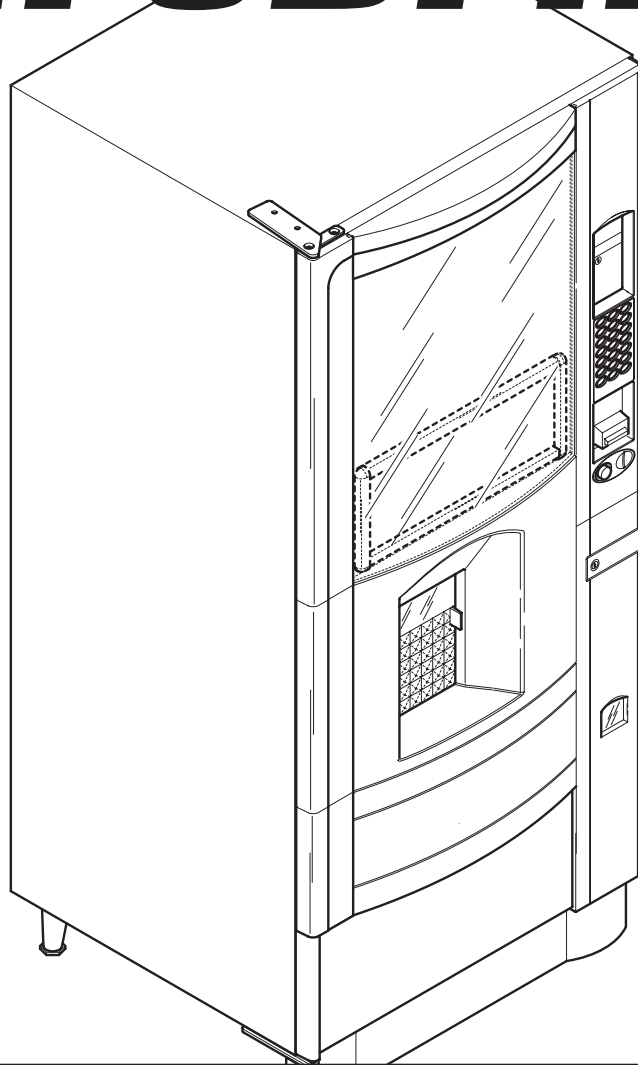


6340015

Model 634, 636

EuroDrink



PARTS MANUAL

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NATIONAL VENDORS

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TABLE 1. 634/636 MERCHANDISER

INDEX	PART NUMBER	DESCRIPTION	QTY
1	-	CABINET ASSEMBLY (FIGURES 27 THROUGH 31)	1
2	-	DOOR ASSEMBLY - MILLENNIA STYLE SHOWN (FIGURES 6 THROUGH 8)	1
3	6362030	DECAL - KEY - NESTLE MEXICO	1
4	-	BASE PLATE ACCESSORY (FIGURE 98)	OPT
5	6361053	DECAL - NESTLE MEXICO - LEFT SIDE	1
-	6361054	DECAL - NESTLE MEXICO - RIGHT SIDE (NOT SHOWN)	1

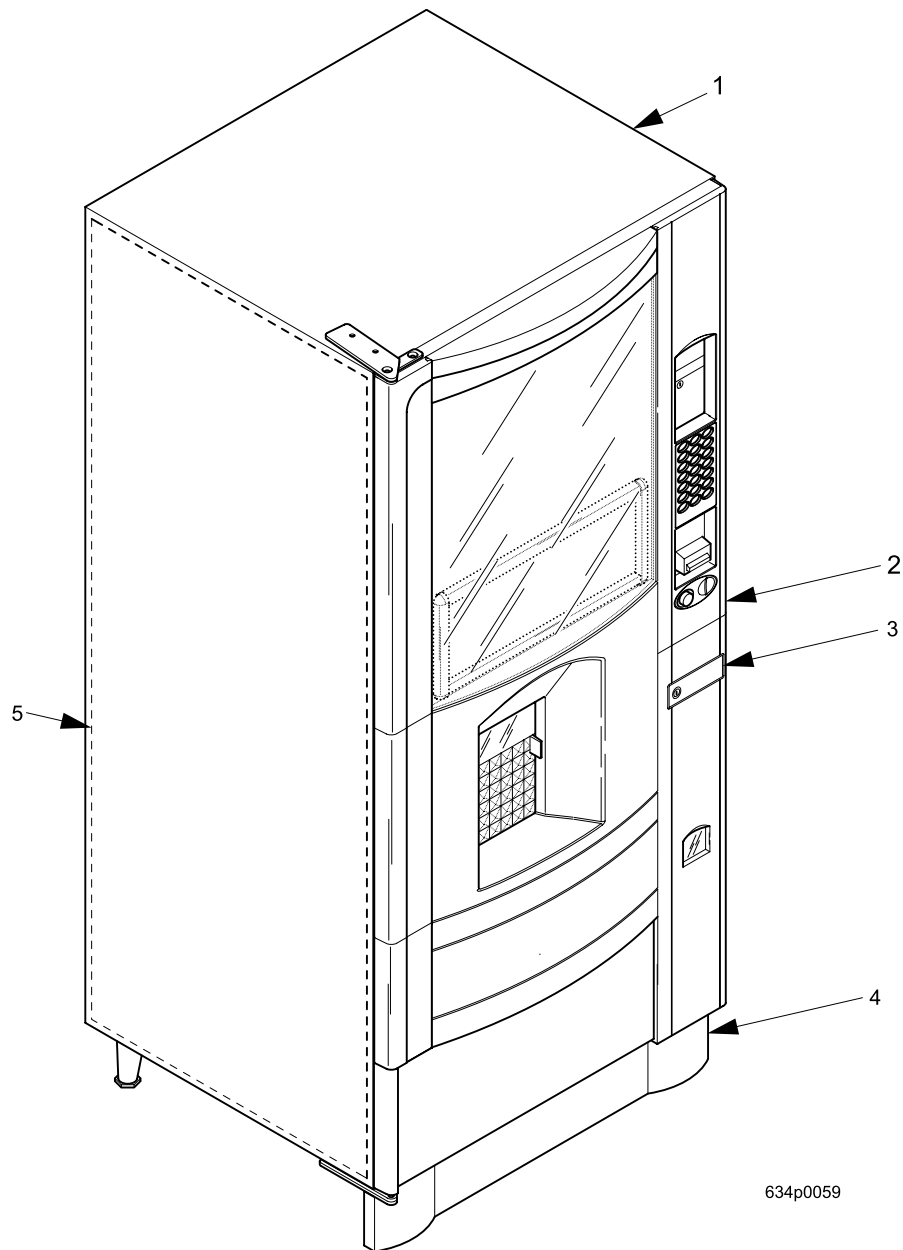
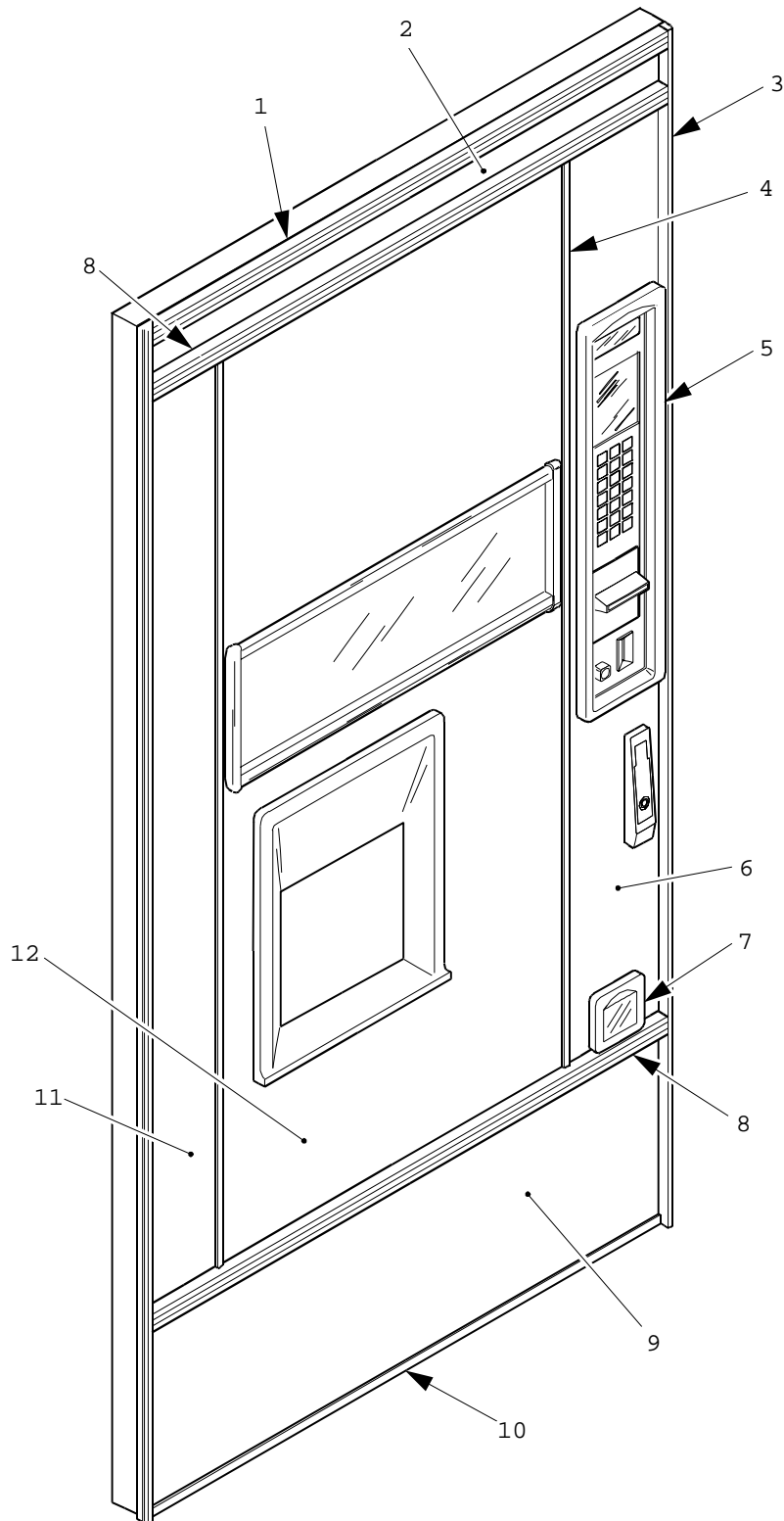


Figure 1. 634/636 Merchandiser

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Figure 2. Trim - Standard Style

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TABLE 2. TRIM - STANDARD STYLE

INDEX	PART NUMBER	DESCRIPTION	QTY
1	1482109	TRIM ASSY-DOOR-TOP-IMPERIAL CROWN (CLEAR TRIM-BLACK INSERT)	1
	1482126	TRIM ASSY-DOOR-TOPSIGNATURE (BLACK TRIM-BLACK INSERT)	
2	-	PANEL-TOP TRIM (TABLE 2A)	1
3	1302409	TRIM-DOOR-SIDE (CLEAR)	2
	1452203	TRIM DOOR-SIDE-BLACK-IBM	
4	1472190	TRIM-VERTICAL	2
5	1575047	CASTING-MONETARY FRAME-BLACK	1
6	-	PANEL-RIGHT HAND TRIM (TABLE 2B)	1
7	1572011	TRIM-COIN CUP-BLACK	1
8	1482113	TRIM-ASSY-DOOR-HORIZONTAL-I (CLEAR TRIM-BLACK INSERT)	2
9	-	PANEL-BOTTOM TRIM (TABLE 2C)	1
10	1482003	EDGE PROTECTOR-BOTTOM	1
11	-	PANEL-LEFT HAND TRIM (TABLE 2D)	1
12	-	CENTER PANEL (TABLE 2E)	1

TABLE 2A. PANELS - TOP TRIM

PART NUMBER	DESCRIPTION
1482106	PRESIDENTIAL WALNUT
1482245	BLACK PICA
1482231	ENAMELED
4742004	VINYL SPECIAL
1482229	STERLING
1482147	TEAK
1482178	FORMICA SPECIAL
1482248	BISON BLACK
1482114	DOVE
1482116	SLATE
1582006	NU WHITE
1482240	WHITE HAIRCELL
1482123	BLACK HAIRCELL
1582016	"T"WHITE

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TABLE 2B. PANELS - RIGHT HAND TRIM

PART NUMBER	DESCRIPTION
1572195	-PORT AU PRINCE
1572193	PORT AU PRINCE-NO COIN
1572160	VINYL SPECIAL
1572123	ENAMELED
1572149	PRESIDENTIAL WALNUT
1572101	STERLING
1572121	STERLING-NO COIN
1572157	TEAK
1572126	FORMICA SPECIAL
1572115	COMPOSITION OAK
1572144	PLATINUM GREY
1572163	WHITE HAIRCELL
1572109	BLACK HAIRCELL
1572170	"T"WHITE
1572106	BLACK PICA
1572139	MOROCCO GREY
1572118	DOVE GREY
1572152	SLATE
1572130	NU WHITE
1572141	PEWTER

TABLE 2C. PANELS - BOTTOM TRIM

PART NUMBER	DESCRIPTION
1482223	PRESIDENTIAL WALNUT
4742005	VINYL SPECIAL
1482232	ENAMELED
1482222	STERLING
1482210	TEAK
1482227	FORMICA SPECIAL
1482198	PLATINUM GREY
1482196	COMPOSITION OAK
1482242	WHITE HAIRCELL
1482247	BLACK PICA
1482250	BISON BLACK
1482225	DOVE
1482226	SLATE
1582008	NU WHITE
1482214	BLACK HAIRCELL
1582017	"T" WHITE

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TABLE 2D. PANELS - LEFT HAND TRIM

PART NUMBER	DESCRIPTION
1572194	PORT AU PRINCE
1572159	VINYL SPECIAL
1572122	ENAMELED
1572148	PRESIDENTIAL WALNUT
1572100	STERLING
1572156	TEAK
1572125	FORMICA SPECIAL
1572143	PLATINUM GREY
1572114	COMPOSITION OAK
1572162	WHITE HAIRCELL
1572105	BLACK PICA
1572138	MOROCCO GREY
1572117	DOVE GREY
1572151	SLATE
1572140	PEWTER
1572129	NU WHITE
1572108	BLACK HAIRCELL
1572198	"T" WHITE

TABLE 2E. PANELS - CENTER

PART NUMBER	DESCRIPTION
6342068	CENTER TRIM PANEL ASSEMBLY-T GRAY
6342067	CENTER TRIM PANEL ASSEMBLY-T WHT.
6342070	CENTER TRIM PANEL ASSEMBLY-NU WHT
6342073	CENTER PLATE ASSEMBLY-"T"GRAY
6342074	CENTER PLATE ASSEMBLY-NUWHITE
6342098	CENTER PLATE ASSEMBLY-"T"WHITE
6342075	PANEL ASSEMBLY-CENTER TRIM
6392020	PANEL ASSEMBLY-CENTER TRIM

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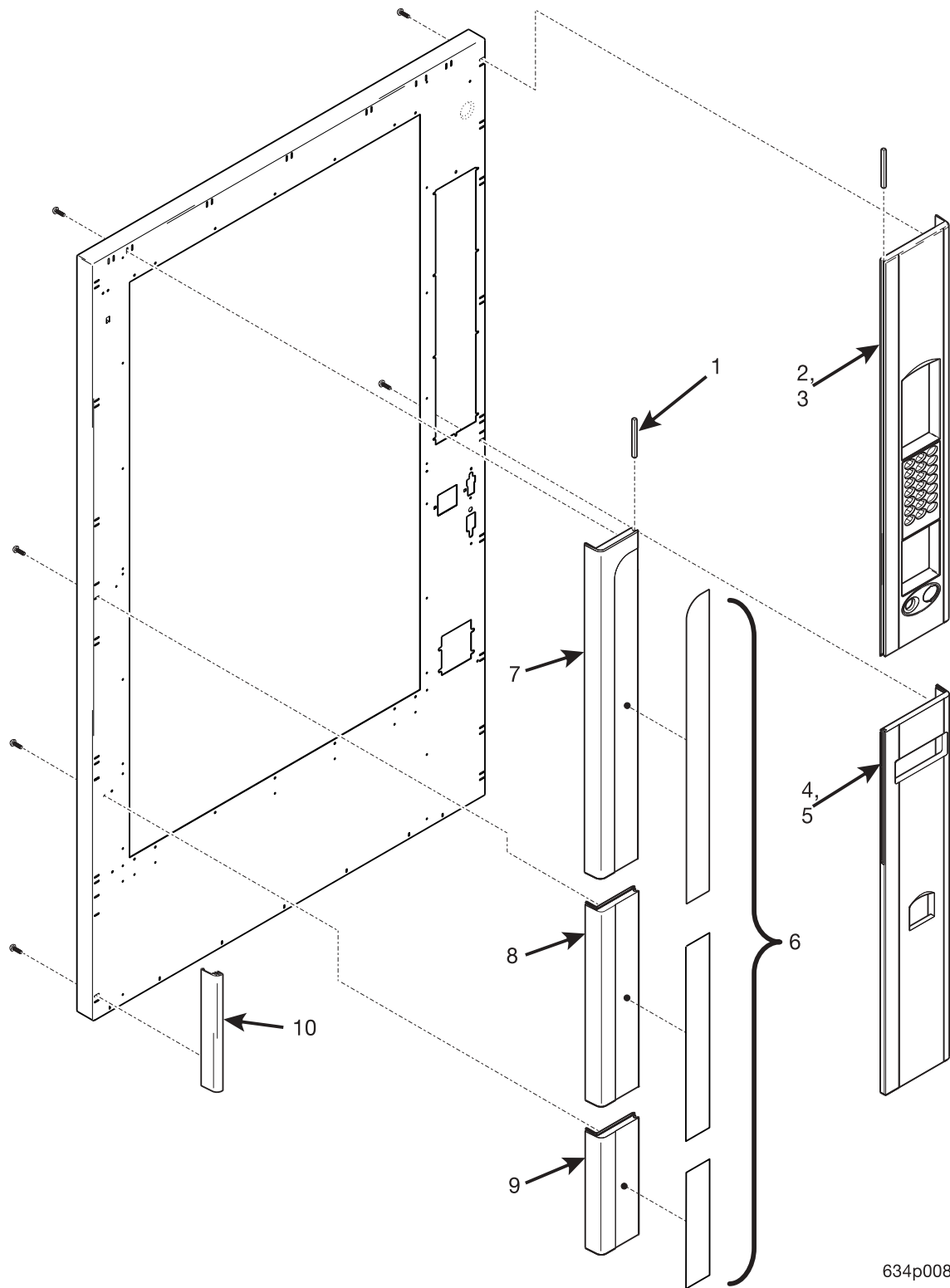


Figure 3. Millennium Trim - Part 1

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TABLE 3. MILLENNIA TRIM - PART 1

INDEX	PART NUMBER	DESCRIPTION	QTY
1	1572259	FILLER-GROOVE-SHORT-GREY	2
	1572393	FILLER-GROOVE-SHORT-BLACK	
2	1572254	RIGHT HAND TRIM-UPPER-"A-21" - BLACK	1
3	6362026	DECAL - UPPER RT. - FRT. - NESTLE MEXICO (NOT SHOWN)	1
4	1572214	RIGHT HAND TRIM-LOWER-"B"-BLACK	1
5	6362029	DECAL - LOWER RT. - FRT. - NESTLE MEXICO (NOT SHOWN)	1
6	1572258	DECAL-DOOR TRIM-VERTICAL ASSEMBLY (NOT USED ON BLACK NESTLE STYLE)	1
	1682034	DECAL-DOOR TRIM-VERTICAL ASSEMBLY (USED ON BLACK STYLE)	
7	4552058	TRIM - UPPER - LEFT HAND - "C"	1
	6312013	LEFT HAND TRIM-UPPER-"C"-BLACK	
8	4552059	TRIM - MIDDLE - LEFT HAND - "D"	1
	6312014	LEFT HAND TRIM-MIDDLE-"D"-BLACK	
9	4552060	TRIM - BOTTOM - LEFT HAND - "E"	1
	6312015	LEFT HAND TRIM-BOTTOM-"E"-BLACK	
10	1572267	TRIM-LOWER-DOOR SIDE-GREY	1
	1572324	TRIM-LOWER-DOOR SIDE-BLACK	
-	1682033	DECAL - TRIM - HORIZONTAL - 32" - NOT SHOWN (BLACK)	1

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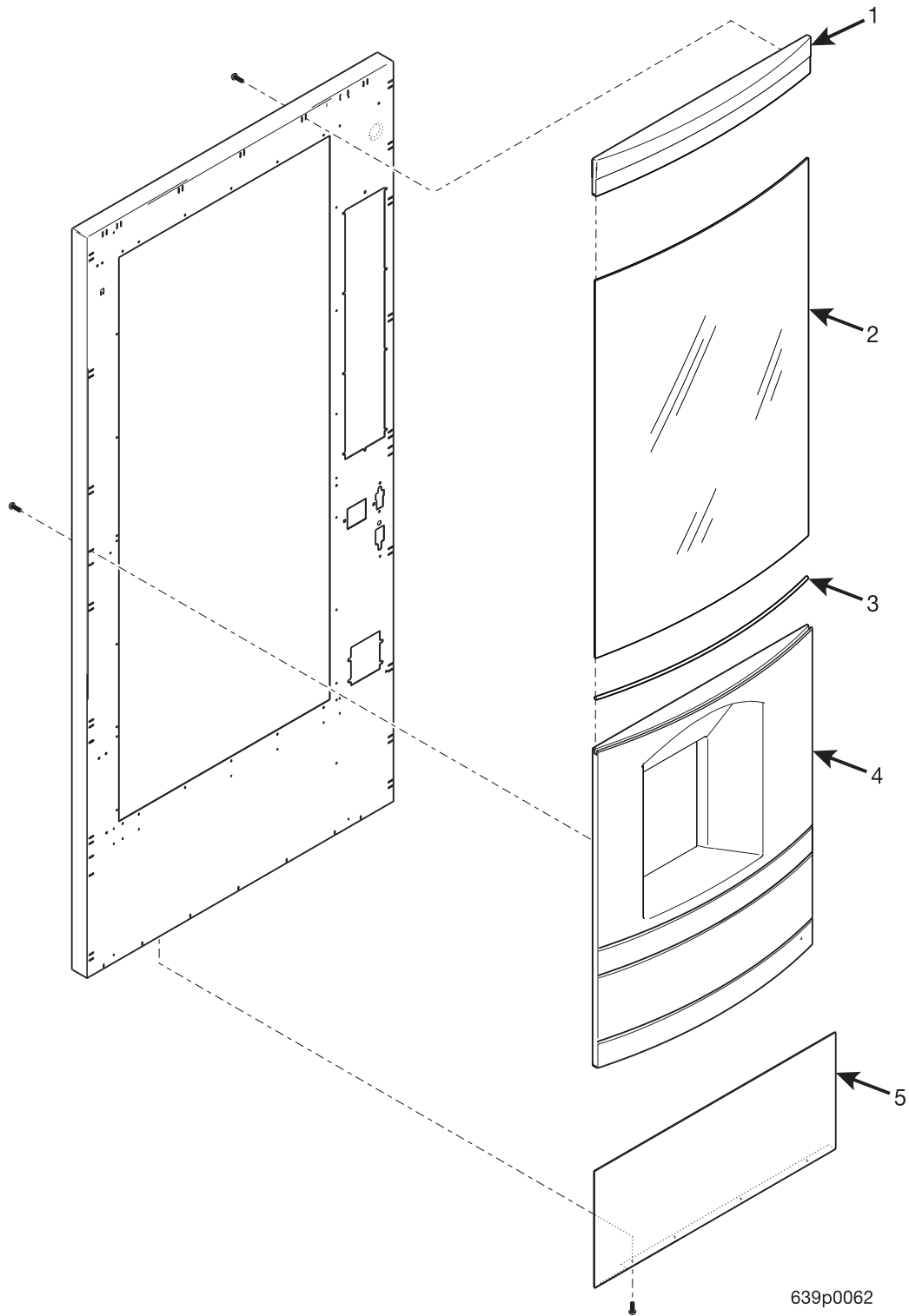


Figure 4. Millennium Trim - Part 2

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TABLE 4. MILLENNIA TRIM - PART 2

INDEX	PART NUMBER	DESCRIPTION	QTY
-	1582086	DECAL-TRIM HORIZONTAL-32" -FADED DOT (NOT USED ON BLACK NESTLE STYLE) (USED WITH INDEX 1)	1
1	1582200	HORIZ.TRIM-TOP-32"-"H"-GREY	1
	6312016	HORIZ.TRIM-TOP-32"-"H"-BLACK	
2	6342050	GLASS-CURVED FRONT-32"EURO	1
3	1582093	GASKET-GLASS	1
4	6342200	HORIZ.TRIM-32"-EURO-"R"	1
5	1582115	PANEL-BOTTOM TRIM-GRAY	1
	1582116	PANEL-BOTTOM TRIM-BLACK	

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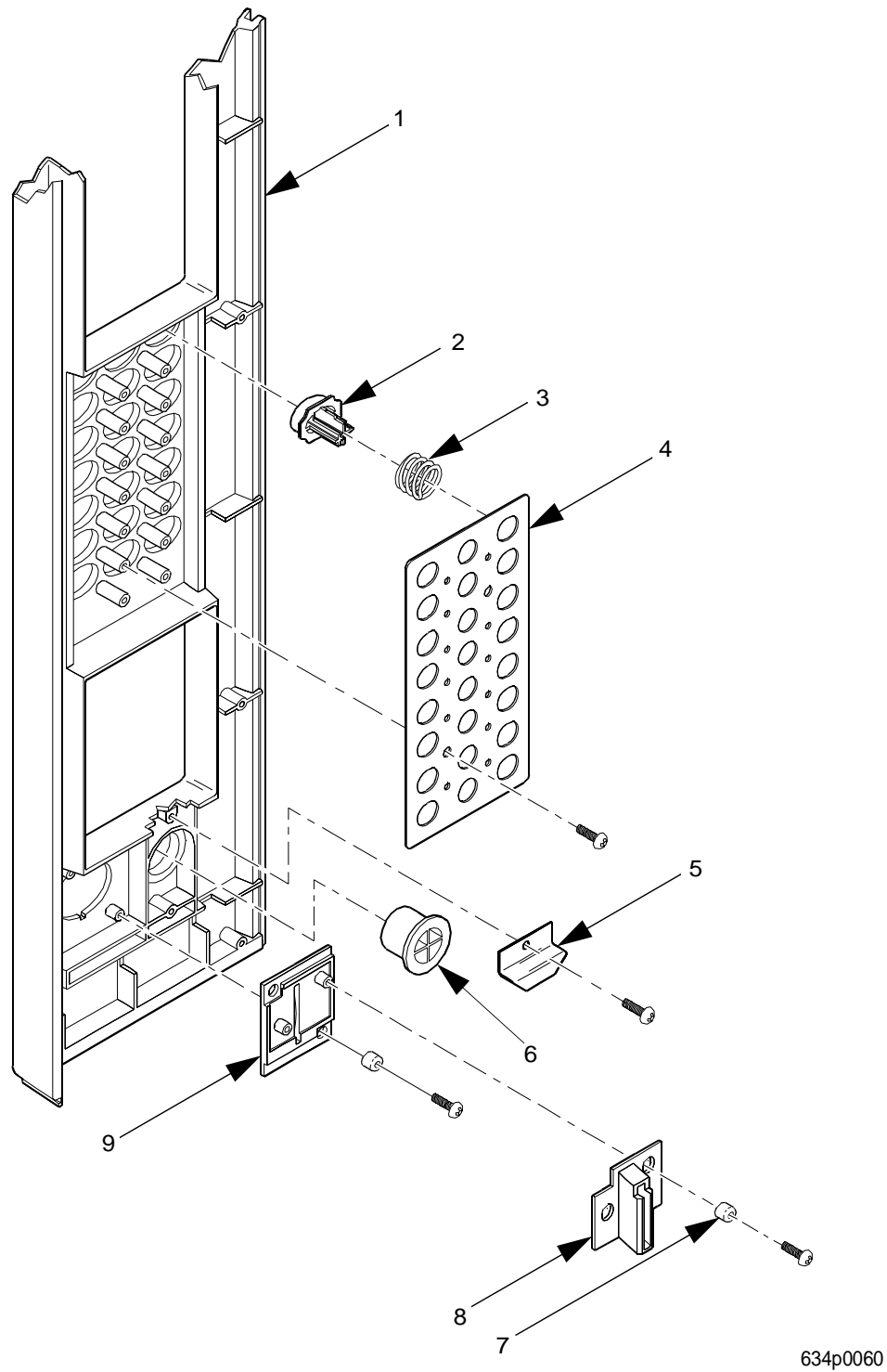


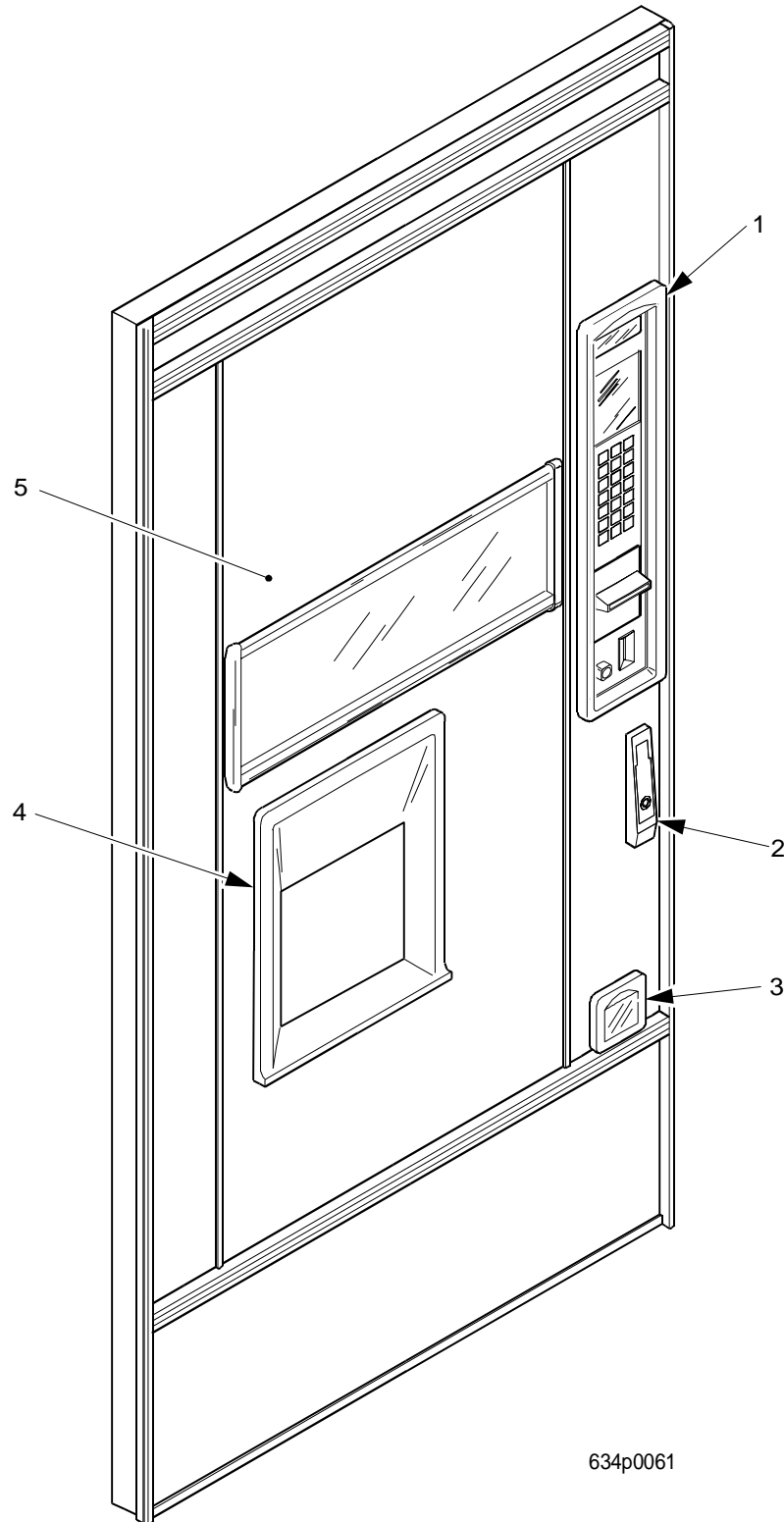
Figure 5. Millennium Trim - Part 3

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TABLE 5. MILLENNIA TRIM - PART 3

INDEX	PART NUMBER	DESCRIPTION	QTY
1	1572213	RIGHT HAND TRIM-UPPER-"A-21"	1
2	1572212	ARRAY-PUSH BUTTON SELECTION	1
3	1572224	SPRING-PUSH BUTTON	21
4	1572223	PLATE-STOP BUTTONS	1
5	1572292	RETAINER-RETURN BUTTON	1
6	1572210	COIN RETURN BUTTON-"A-2"	1
7	2302053	SPACER CUP	4
8	1572323	EXTENSION-COIN INSERT	1
9	1572209	COIN INSERT-"A-1"	1

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634p0061

Figure 6. Door Assembly Exterior - Standard Style

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TABLE 6. DOOR ASSEMBLY EXTERIOR - STANDARD STYLE

INDEX	PART NUMBER	DESCRIPTION	QTY
1	1575047	CASTING-MONETARY FRAME-BLACK	1
2	-	DOOR LOCK AND HANDLE ASSEMBLY (FIGURE 14)	1
3	-	COIN CUP ASSEMBLY (FIGURE 12)	1
4	3152045	FRAME-CUP DELIVERY DOOR	1
5	6342069	DISPLAY PHOTO-P.O.P. (WITHOUT BACKLIT OPTION)	1

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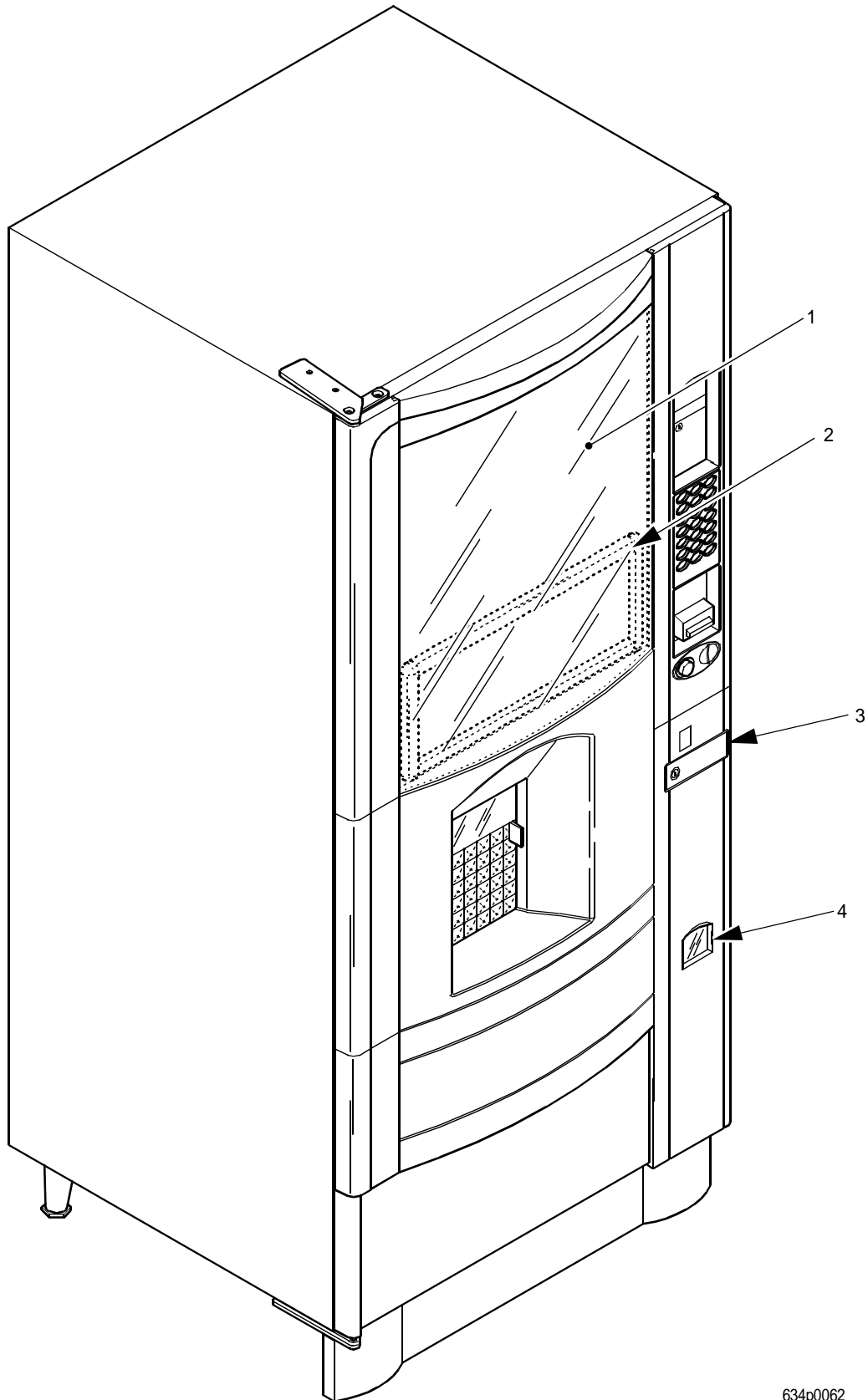


Figure 7. Door Assembly Exterior - Millennium Style

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TABLE 7. DOOR ASSEMBLY EXTERIOR - MILLENNIA STYLE

INDEX	PART NUMBER	DESCRIPTION	QTY
1	6342069	DISPLAY PHOTO - P.O.P. (WITHOUT BACKLIT OPTION)	1
2	-	DISPLAY ASSEMBLY (FIGURES 9, 10)	1
3	1572395	LOCK ASSEMBLY-MILLENNIA-NAMA STD. (FIGURE 14)	1
4	-	COIN RECEPTACLE ASSEMBLY (FIGURE 12)	1

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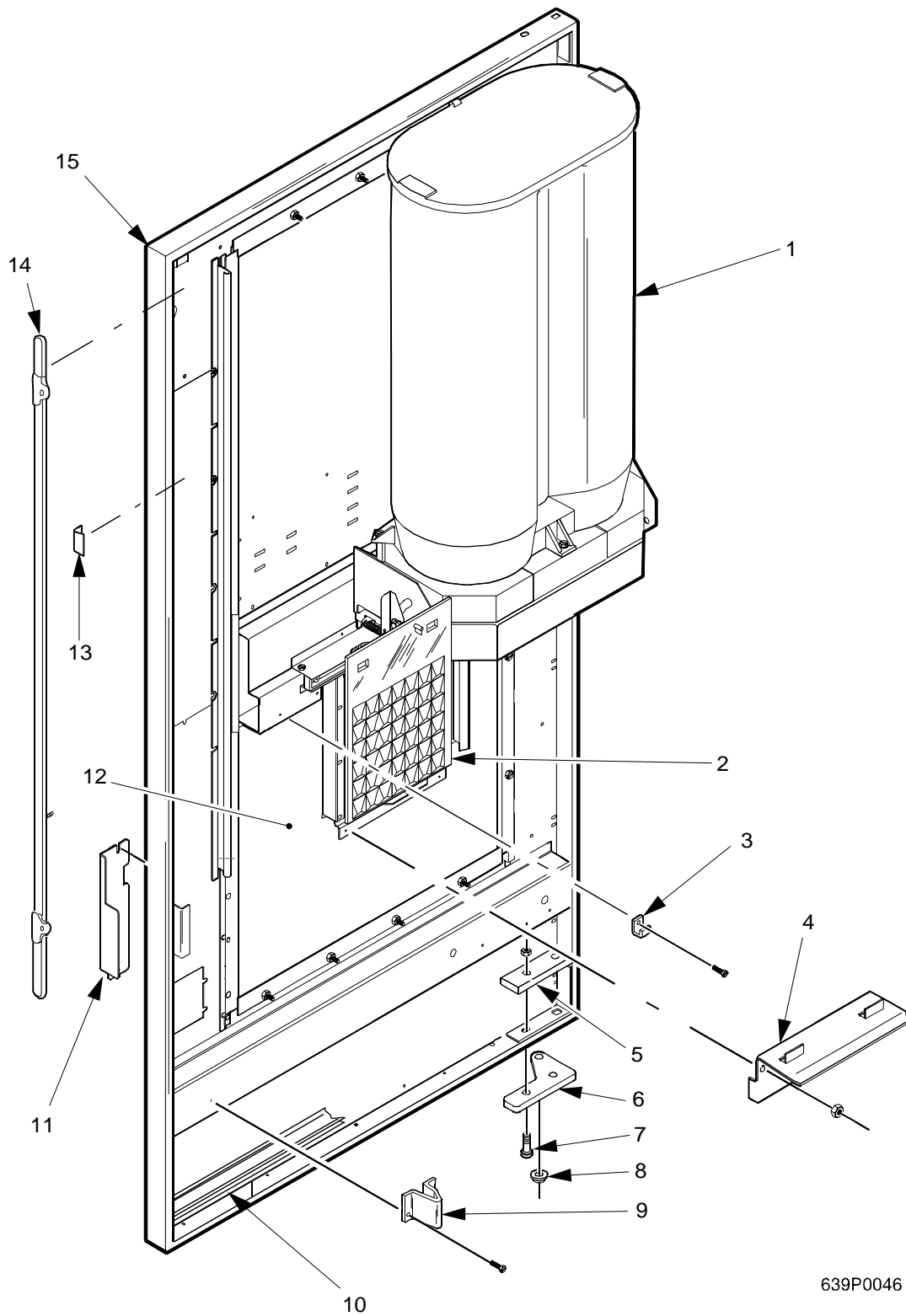


Figure 8. Door Assembly Interior - All Styles

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TABLE 8. DOOR ASSEMBLY INTERIOR - ALL STYLES

INDEX	PART NUMBER	DESCRIPTION	QTY
1	6263000	MECH & CANISTER ASSEMBLY S-7 (FIGURE 15)	1
2	-	DELIVERY DOOR (FIGURE 20)	1
3	3142138	HANGER CUP STATION	1
4	6342040	LIFT BRACKET-CUP STATION	1
5	6232028	PLATE ASSEMBLY-HINGE MOUNTING	1
6	6232031	HINGE ASSEMBLY-DOOR-LOWER	1
7	6232208	WELD SCREW-#1/4-20 X 1"LG	2
8	4242145	BEARING-THRUST-LOWER HINGE	1
9	6231164	BRACKET-DOOR SUPPORT	1
10	6262046	SANITATION FILLER STRIP	1
11	1572196	CHANNEL-FILLER-LOCK (MILLENNIA STYLE)	1
12	-	CENTER PANEL ASSEMBLY-WITHOUT BACKLIT OPTION (FIGURE 9)	REF
	-	CENTER PANEL ASSEMBLY-WITH BACKLIT OPTION (FIGURE 10)	
	-	HOUSING AND ELECTRICAL COMPONENT ASSEMBLY - 120V - WITH BACKLIT OPTION (FIGURE 11)	
13	1472250	GUIDE-LOCK BAR	1
14	1472178	LOCK BAR ASSEMBLY	1
15	1582069	WELD ASSEMBLY-DOOR-NV BLACK	1

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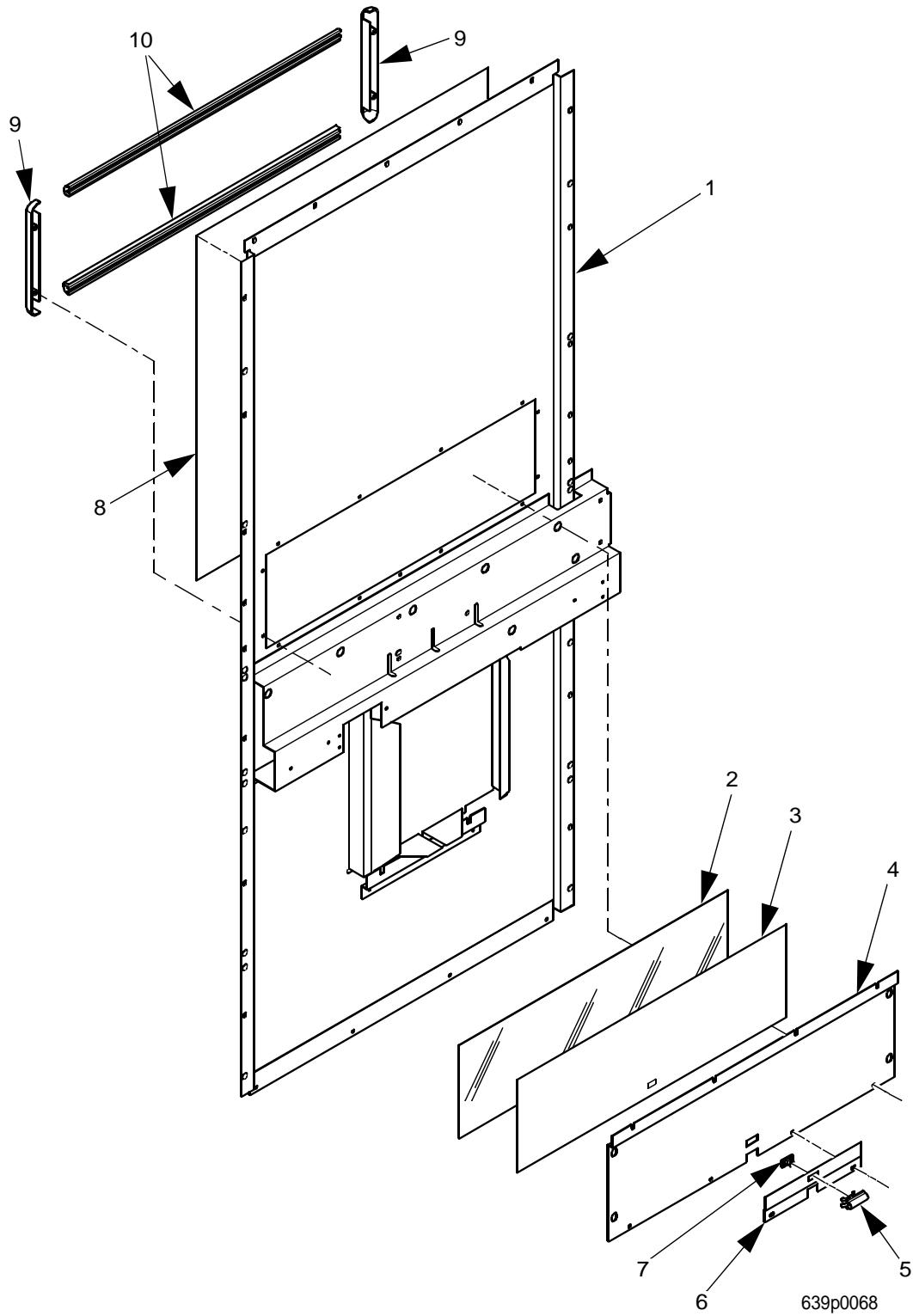


Figure 9. Center Panel Assembly - Not Backlit

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TABLE 9. CENTER PANEL ASSEMBLY - NOT BACKLIT

INDEX	PART NUMBER	DESCRIPTION	QTY
1	6342068	CENTER TRIM PANEL ASSEMBLY-T GREY	1
	6342067	CENTER TRIM PANEL ASSEMBLY-T WHITE	
	6342070	CENTER TRIM PANEL ASSY-NU WHITE	
	6392020	PANEL ASSEMBLY-CENTER TRIM (MILLENNIA STYLE)	
2	6342082	COVER-MENU INSERT-THICK	1
3	6342042	INSERT - MENU SELECTIONS - EURO COFFEE - SWEDISH	1
	6342025	INSERT-SELECTIONS-FRENCH	
	6342027	INSERT-MENU SELECTIONS-EURO COFFEE-UK	
	6342028	INSERT-SELECTIONS-SPANISH - STANDARD	
	6362024	INSERT-SELECTIONS.-FD/FB-EURO COFFEE-GERMAN	
	6342089	INSERT-MENU-SELECTIONS-EURO COFFEE-BELGIUM (FLEMISH)	
	6342028	INSERT - SELECTIONS - SPANISH - NESTLE	
	6362027	INSERT - MENU - SPANISH (NESTLE)	
	6342027	INSERT - MENU - SELECT - EURO COFFEE	
4	6342079	PLATE-BACKING MENU	1
5	6739013	INDICATOR LAMP-28V	1
6	6342080	PLATE-SERVE LIGHT	1
7	6362021	LENS-RECTANGULAR-RED	1
8	6342069	DISPLAY PHOTO - P.O.P.	1
9	G6262033	END CAP-MENU BOARD	2
10	6342081	TRIM-SELECT INSERT	2

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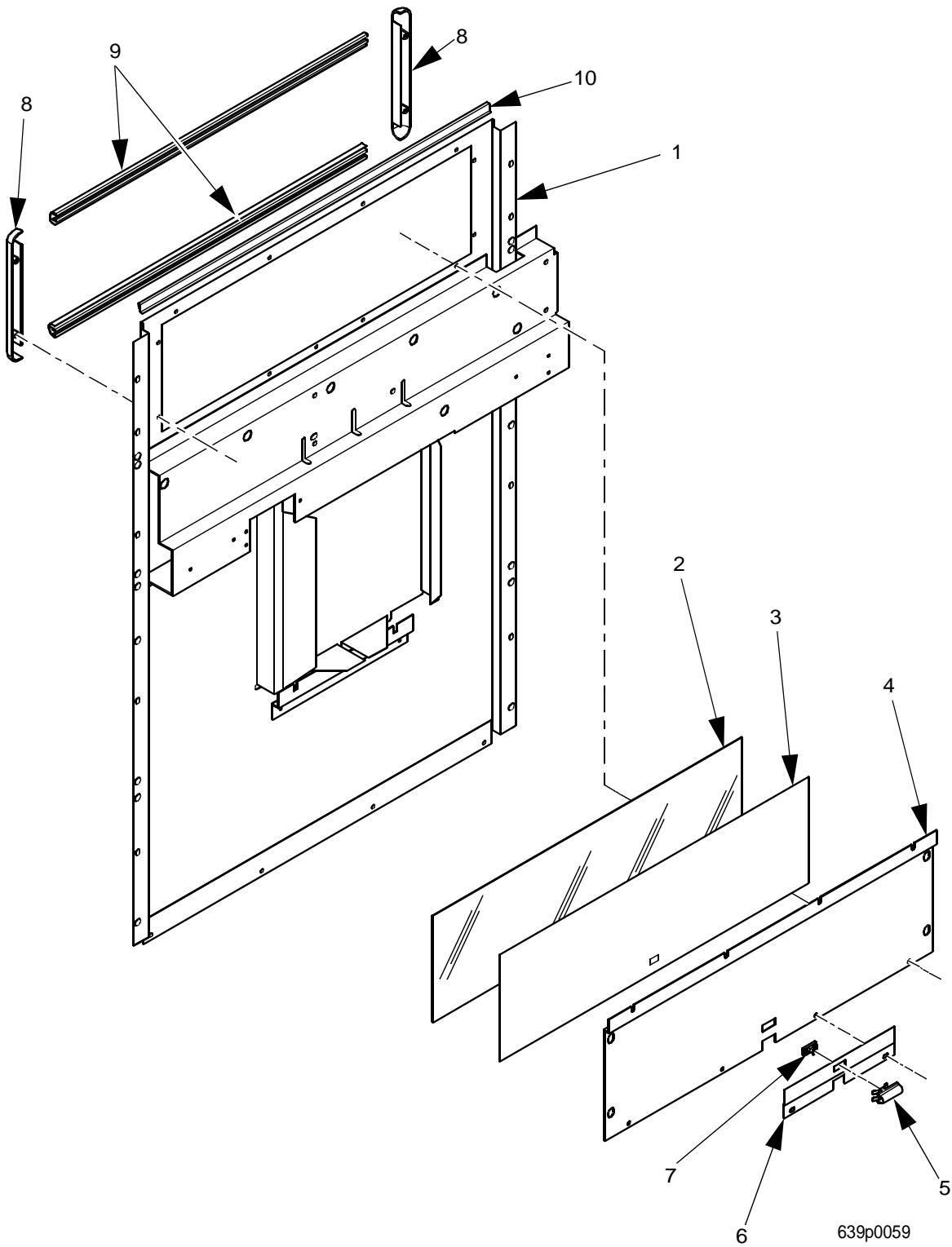


Figure 10. Center Panel Assembly - Backlit

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TABLE 10. CENTER PANEL ASSEMBLY - BACKLIT

INDEX	PART NUMBER	DESCRIPTION	QTY
1	6342073	CENTER PLATE ASSEMBLY-"T"-GREY	1
	6342074	CENTER PLATE ASSEMBLY-NU WHITE	
	6342098	CENTER PLATE ASSEMBLY-"T"-WHITE	
	6342075	PANEL ASSEMBLY-CENTER TRIM (MILLENNIA STYLE)	
	6342072	CENTER PLATE ASSEMBLY - N.V. BLACK	
2	6342082	COVER-MENU INSERT-THICK	1
3	6342042	INSERT - MENU SELECTIONS - EURO COFFEE - SWEDISH	1
	6342025	INSERT-SELECTIONS-FRENCH	
	6342027	INSERT-MENU SELECTIONS-EURO COFFEE-UK	
	6342028	INSERT-SELECTIONS-SPANISH	
	6362024	INSERT-SELECTIONS.-FD/FB-EURO COFFEE-GERMAN	
	6342089	INSERT-MENU-SELECTIONS-EURO COFFEE-BELGIUM (FLEMISH)	
	6342027	INSERT - MENU - SELECT - EURO COFFEE	
4	6342079	PLATE-BACKING MENU	1
5	6739013	INDICATOR LAMP-28V	1
6	6342080	PLATE-SERVE LIGHT	1
7	6362021	LENS-RECTANGULAR-RED	1
8	G6262033	END CAP-MENU BOARD	2
9	6342081	TRIM-SELECT INSERT	2
10	6342083	TRIM-HORIZONTAL BACKLIT P.O.P.	1

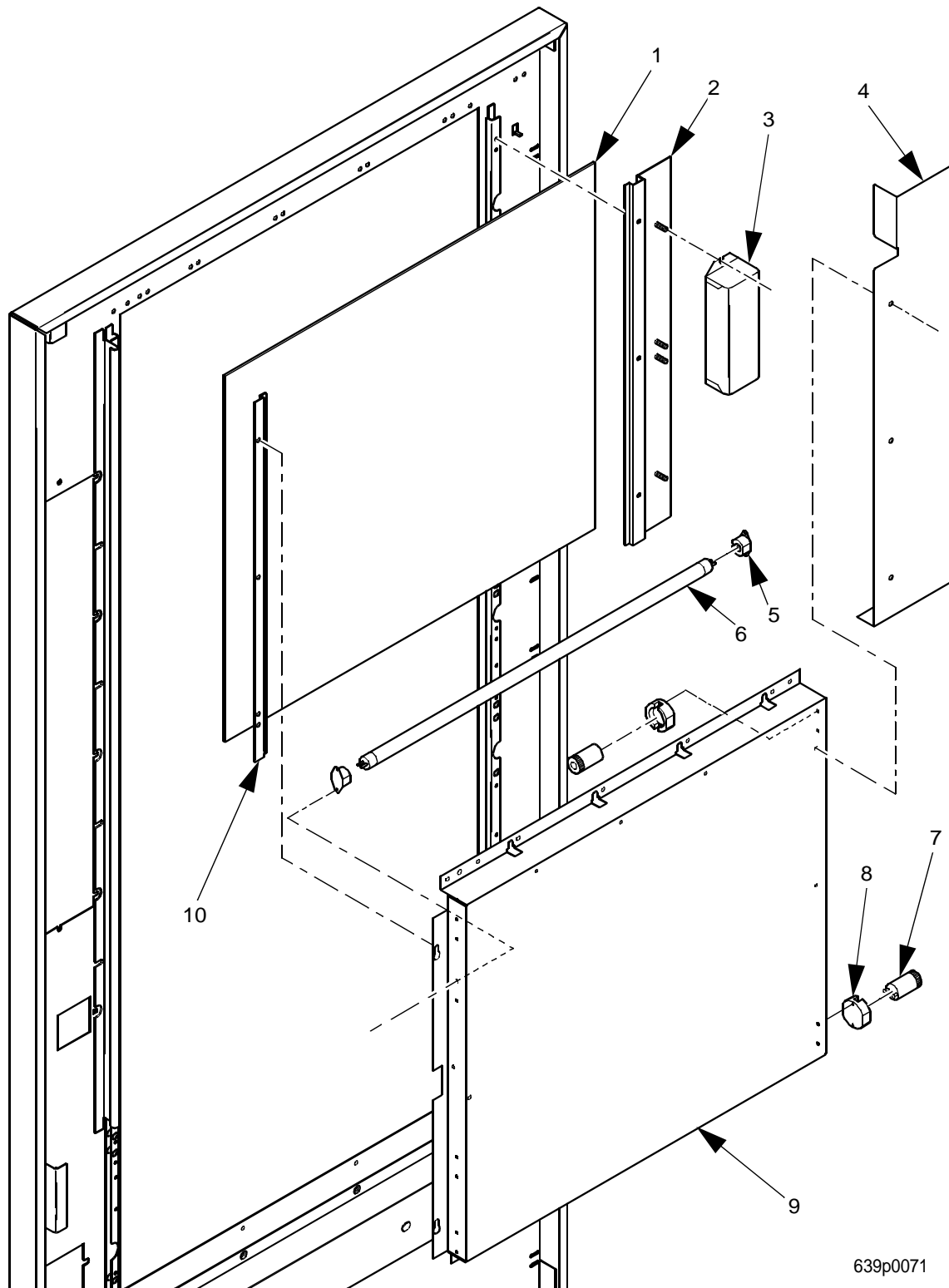


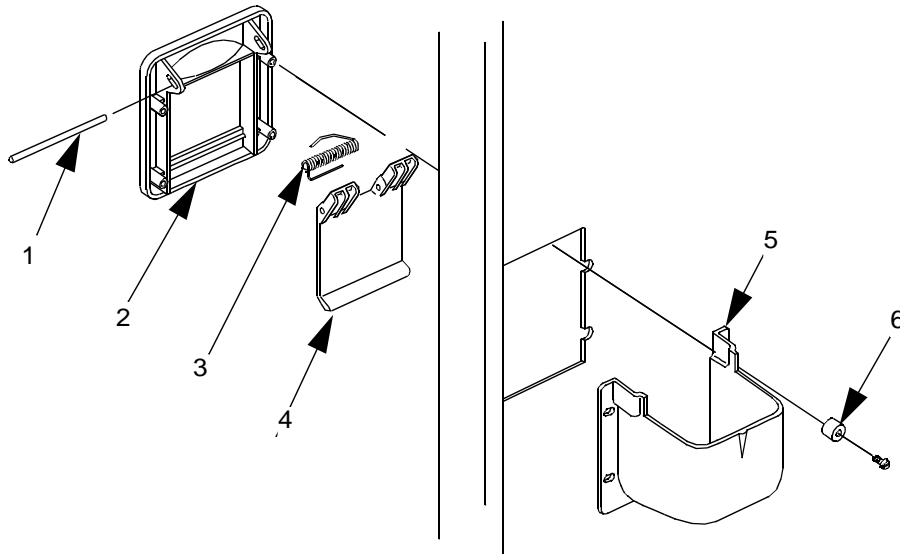
Figure 11. Lighting Assembly - Backlit POP

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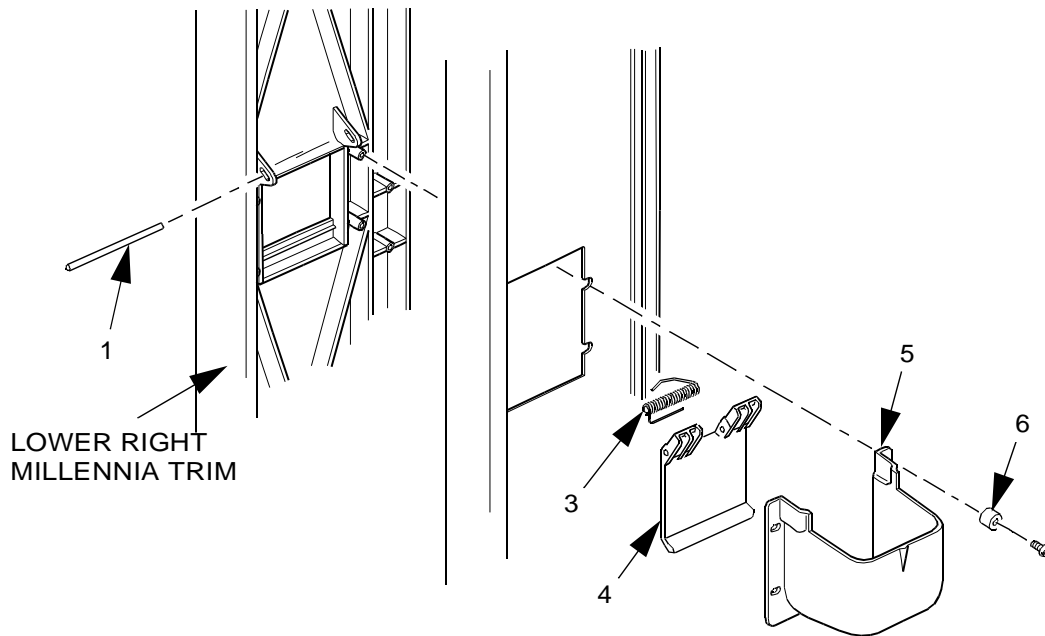
TABLE 11. LIGHTING ASSEMBLY - BACKLIT POP

INDEX	PART NUMBER	DESCRIPTION	QTY
-	6342095	HOUSING AND ELECTRICAL COMPONENT ASSEMBLY - 120 V - WITH BACKLIT OPTION	1
	6342084	HOUSING AND ELECTRICAL COMPONENT ASSEMBLY - 230 V - WITH BACKLIT OPTION	
1	6342071	P.O.P.-BACKLIT-EURO COFFEE	1
2	6342077	RETAINER ASSEMBLY-POP-LEFT-MILL.	1
3	4279015	BALLAST ASSEMBLY-13W-115V	1
	6396028	BALLAST ASSEMBLY - 13 WATT - 230 VOLT	
4	6342058	COVER-ELEC.-BACKLIT	1
5	6396026	LAMP SOCKET ASSEMBLY	2
6	4031148	LAMP FLUORESCENT 13W	1
7	4031150	FLUORESCENT LAMP STARTER FS-4	1
8	4319008	STARTER SOCKET ASSEMBLY	1
9	6342093	HOUSING-LAMP-BACKLITE	1
10	6342056	FLANGE-P.O.P.-BACKLITE	1
-	1679005	FLUORESCENT LIGHT FILTER - 120/230 V (NOT SHOWN)	1

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COIN RECEPTACLE ASSEMBLY - STANDARD



COIN RECEPTACLE ASSEMBLY - MILLENNIA

497p0090

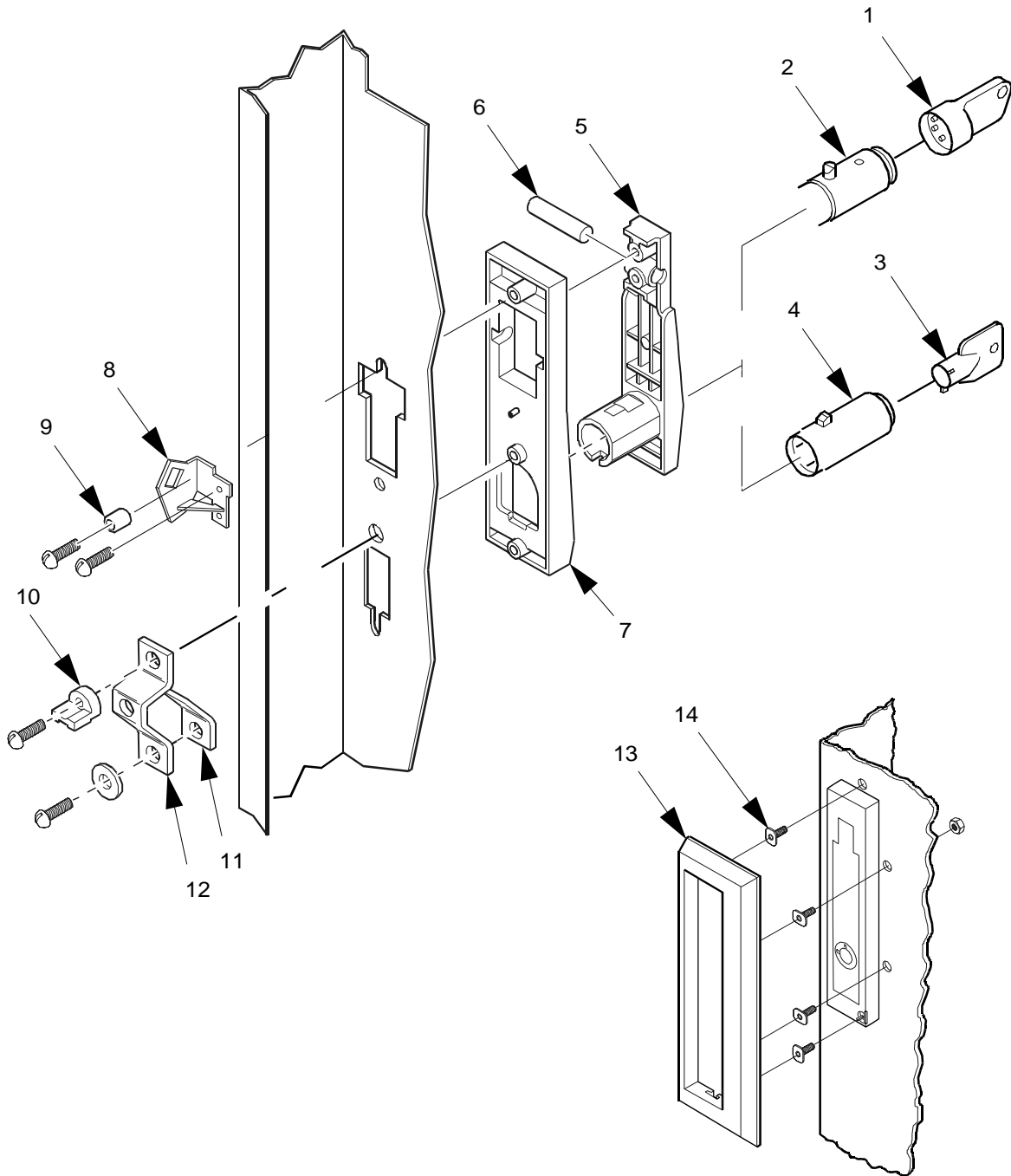
Figure 12. Coin Receptacle Assemblies

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TABLE 12. COIN RECEPTACLE ASSEMBLIES

INDEX	PART NUMBER	DESCRIPTION	QTY
1	4245084	SHAFT-DOOR-COIN RETURN	1
2	1572011	TRIM - COIN RECEPTACLE	1
3	4245083	SPRING COIN RETURN DOOR	1
4	4245082	GATE COIN RETURN	1
5	1572010	CUP-COIN RETURN	1
6	2302053	SPACER CUP	4

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428p0044

Figure 13. Door Lock Guard Accessory and Lock Assembly - Standard

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TABLE 13. DOOR LOCK GUARD ACCESSORY AND LOCK ASSEMBLY - STANDARD

INDEX	PART NUMBER	DESCRIPTION	QTY
1	3112164	KEY - VAN LOCK #K5 - STD.COMBINATN	1
2	3112163	CYLINDER - VAN LOCK #4275	1
3	N/A	KEY	1
4	9992400	LOCK CYLINDER #4355 - 19 - A	1
5	1172190	LEVER - LOCK	1
6	1302291	PIVOT - LEVER LOCK	1
7	1172191	BASE - LEVER LOCK	1
8	2272052	ACTUATOR ASSEMBLY - LOCK BAR	1
9	1302289	CUP SPACER	1
10	1302326	SHIELD - LATCH	1
11	1302290	LATCH - LOCK LOWER	1
12	1302324	CATCH - DOOR LATCH	1
13	1572186	DOOR LOCK GUARD - OPTION	1
14	2222031	TEE BOLT TRIM	4

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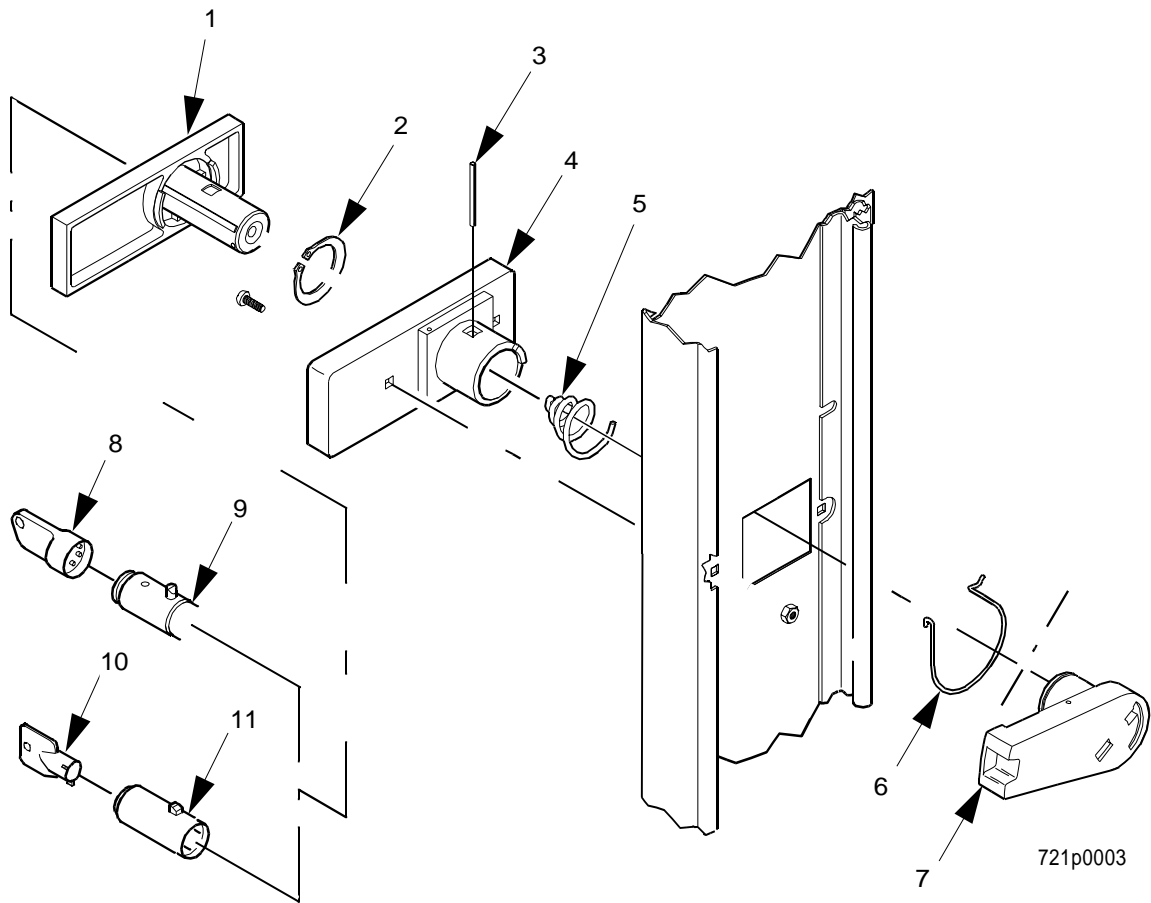


Figure 14. Door Lock Handle Assembly - Millennium Style

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TABLE 14. DOOR LOCK HANDLE ASSEMBLY - MILLENNIA STYLE

INDEX	PART NUMBER	DESCRIPTION	QTY
1	1572397	LEVER - HANDLE	1
2	1572199	RETAINING RING - LOCK ACTUATOR	1
3	6104218	ROLL PIN 1/8 X 1 IN	1
4	1572396	BASE - LOCK HANDLE	1
5	1572203	SPRING - LOCK	1
6	1572204	SPRING - LIFT - ACTUATOR	1
7	1572398	ACTUATOR - LOCK BAR	1
8	3112164	KEY - VAN LOCK #K5 - STD.COMBINATN	1
9	3112163	CYLINDER - VAN LOCK #4275	1
10	N/A	KEY	1
11	9992400	LOCK CYLINDER #4355 - 19 - A	1

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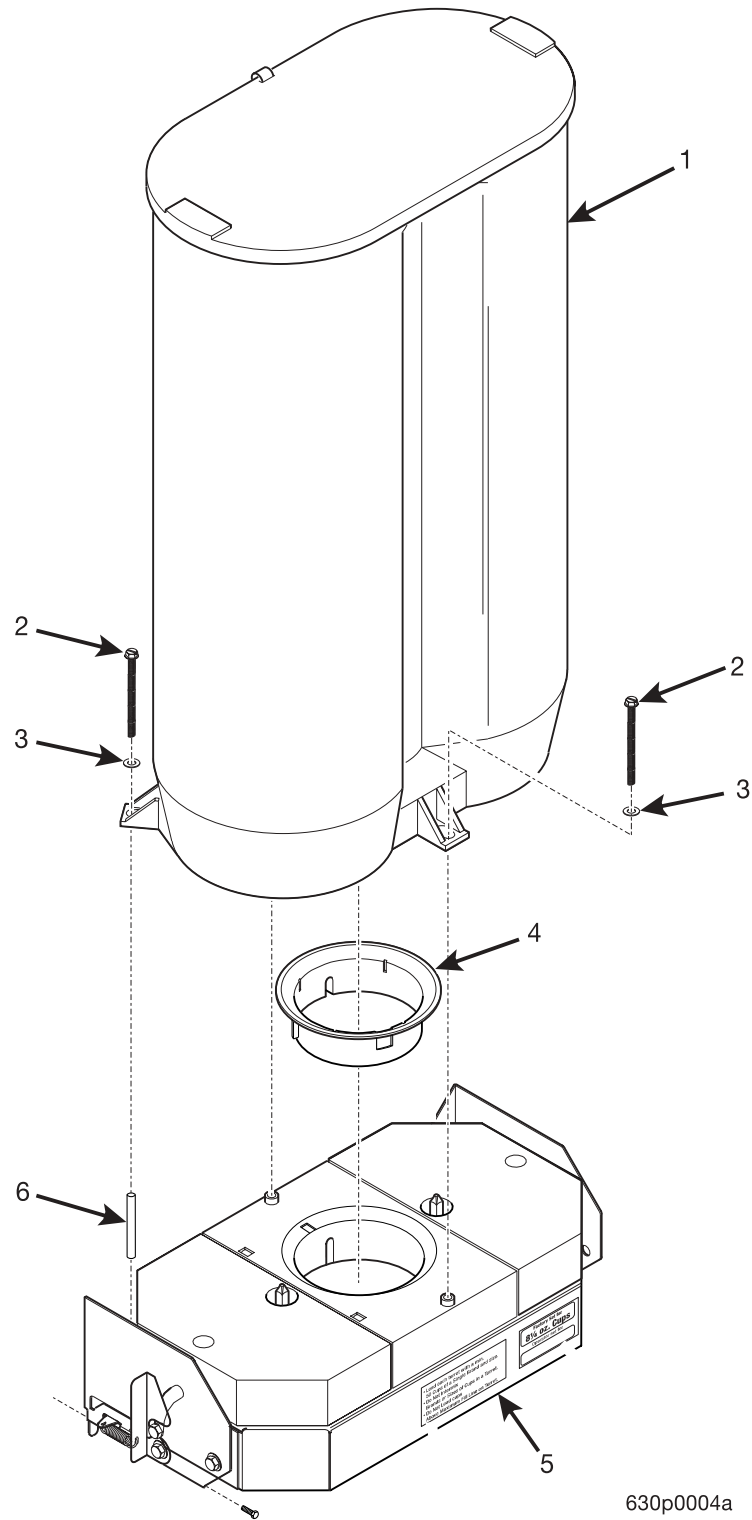


Figure 15. Cup Mechanism and Canister Assembly

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TABLE 15. CUP MECHANISM AND CANISTER ASSEMBLY

INDEX	PART NUMBER	DESCRIPTION	QTY
-	6263000	MECHANISM & CANISTER ASSEMBLY S-7	REF
1	6233102	TURRET & CANISTER ASSEMBLY-7 COLUMN (FIGURE 16)	1
2	6233077	BOLT-#1/4X20X2.38 HHS	4
3	6131066	WASHER 5/8X.265X.048 ZINC/YELLOW IRIDITE	4
4	6233007	FUNNEL-3.25 CUP DIAMETER	1
5	6263001	MECHANISM ASSEMBLY-7 COLUMN (FIGURE 17)	1
6	6263002	SPACER-.277ID X .375OD X 1.9 LONG	2

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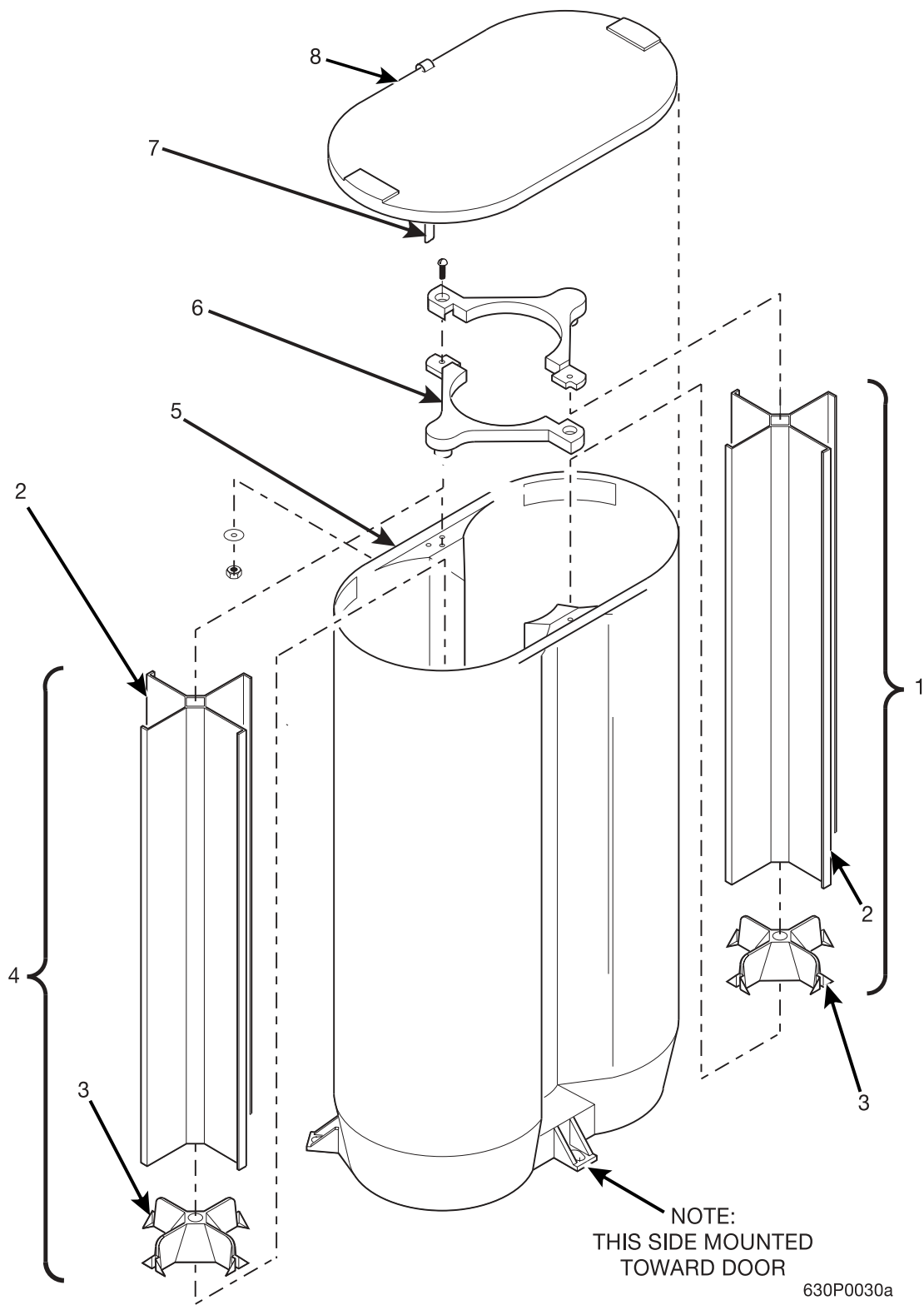


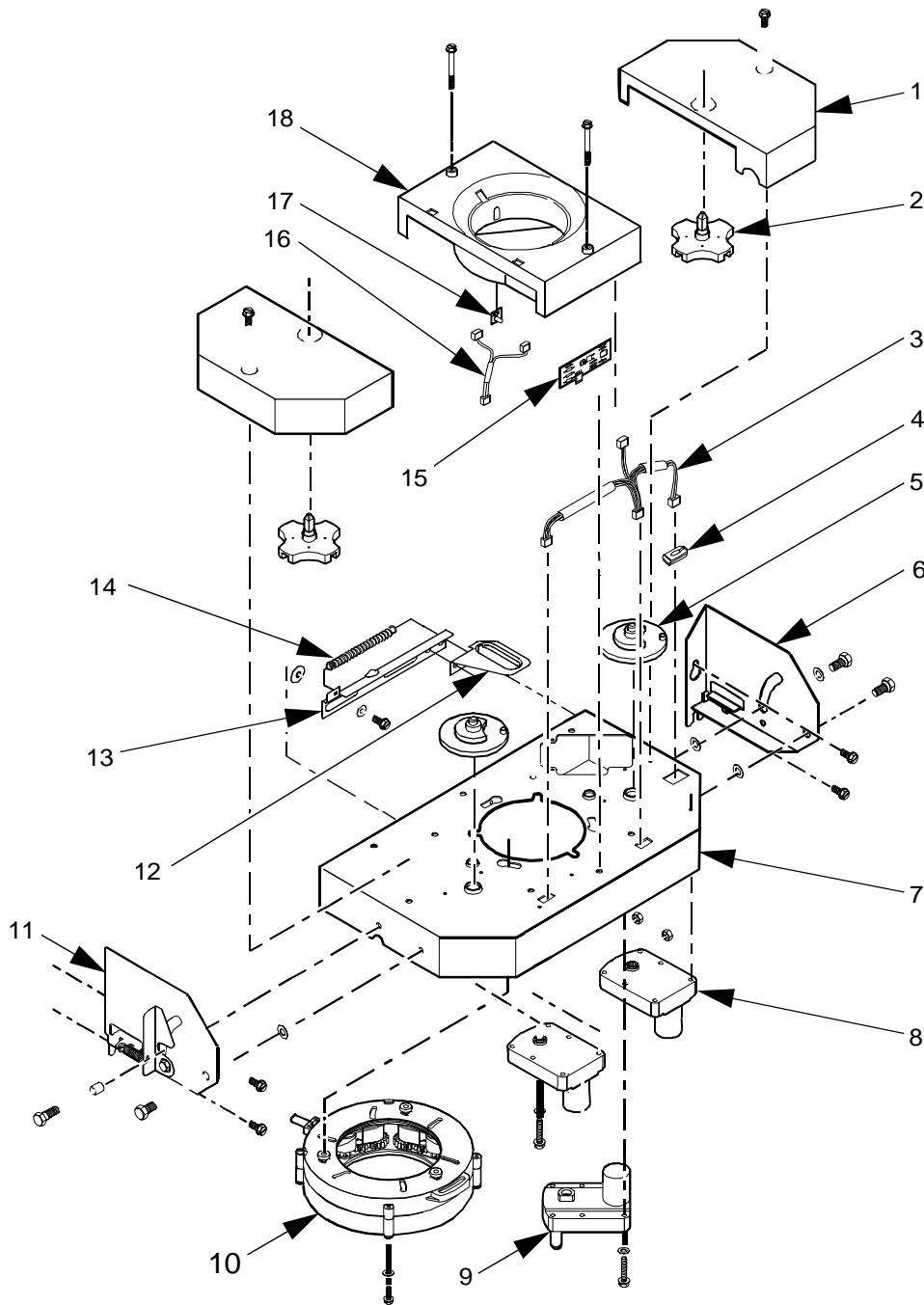
Figure 16. Turret and Canister Assembly

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TABLE 16. TURRET AND CANISTER ASSEMBLY

INDEX	PART NUMBER	DESCRIPTION	QTY
-	6233102	TURRET AND CANISTER ASSEMBLY - 7 COLUMN	REF
1	6233109	TURRET ASSY 1B (INCLUDES INDEX NUMBERS 2 AND 3)	1
2	6233061	TURRET-CENTER	1
3	6233048	BASE-TURRET	1
4	6233108	TURRET ASSY 1A (INCLUDES INDEX NUMBERS 2 AND 3)	1
5	6233092	CANISTER-CUP-7 COLUMN	1
6	6233030	BEARING-TURRET TOP	2
7	6333003	STRAP-CANISTER	1
8	6233093	LID-CANISTER-7 COLUMN	1

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639p0012

Figure 17. Mechanism Assembly

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TABLE 17. MECHANISM ASSEMBLY

INDEX	PART NUMBER	DESCRIPTION	QTY.
-	6263001	MECHANISM ASSY - 7 COLUMN	1
	3283018	MECHANISM ASSY - 18 OZ - 7 COLUMN	
1	6233010	COVER - END	2
2	6233013	DRIVER - GENEVA	2
3	6269013	HARNESS - CUP MECHANISM	1
4	6233014	INDEX PLATE - GENEVA	2
5	6233019	BRACKET - MECH.MOUNTING - LEFT	1
6	6263003	PLATE - BASE - 7 COLUMN	1
7	1577038	MOTOR & PC BOARD ASSEMBLY	2
8	6233056	MOTOR & CRANK ARM ASSY	1
9	6333008	CUP RING ASSY - UNIVERSAL	1
10	6233057	MTG BRACKET ASSY - RIGHT (FIGURE 19)	1
11	3283058	CAM	1
12	6233032	ACTUATOR - CUP RING	1
13	4733035	SPRING - CUP RELEASE ARM	1
14	6233105	PCB ASSY - DETECTOR CUP SENSOR	1
15	6233106	NARNESS - CUP DETECTOR/LED JUMPER	1
16	6233107	PCB ASSY - DETECTOR CUP SENSOR	1
17	6233012	COVER - CENTER	1

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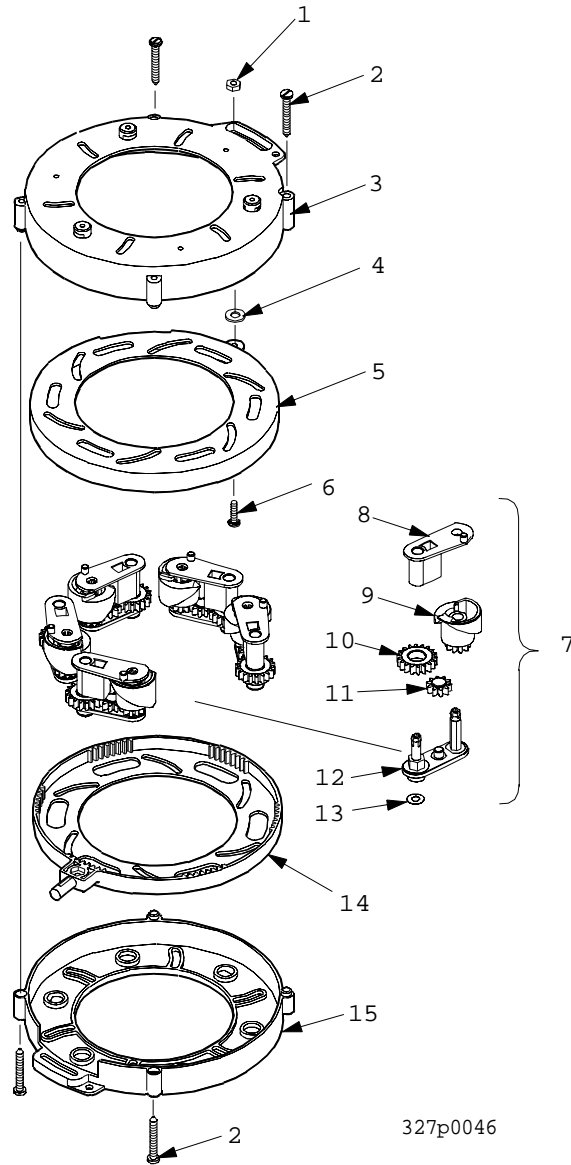


Figure 18. Cup Ring Assembly

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TABLE 18. CUP RING ASSEMBLY

INDEX	PART NUMBER	DESCRIPTION	QTY.
-	6333008	CUP RING ASSEMBLY - UNIVERSAL	REF
1	3143011	NUT #8-32 SELF LOCKING	1
2	6332052	SCREW - #8-16 X 1.25 PHS - PLASTITE	4
3	6333004	HOUSING - CUP RING	1
4	6114121	WASHER ROLLER	1
5	6333011	ADJUSTER RING - INTERNAL	1
6	3143009	SCREW #8-32 X .50 PHS W/LW	1
7	6333007	CAM & GEAR ASSEMBLY	6
8	6333006	RETAINER - CAM	6
9	6333012	CAM - CUP - UNIVERSAL	6
10	6233126	GEAR - 18 TOOTH	6
11	6233127	GEAR - 10 TOOTH	6
12	6333005	ARM - CAM	6
13	6234628	WASHER - PAPER MECH.	6
14	6333010	GEAR RING - INTERNAL	1
15	6333009	HOUSING - CUP RING	1

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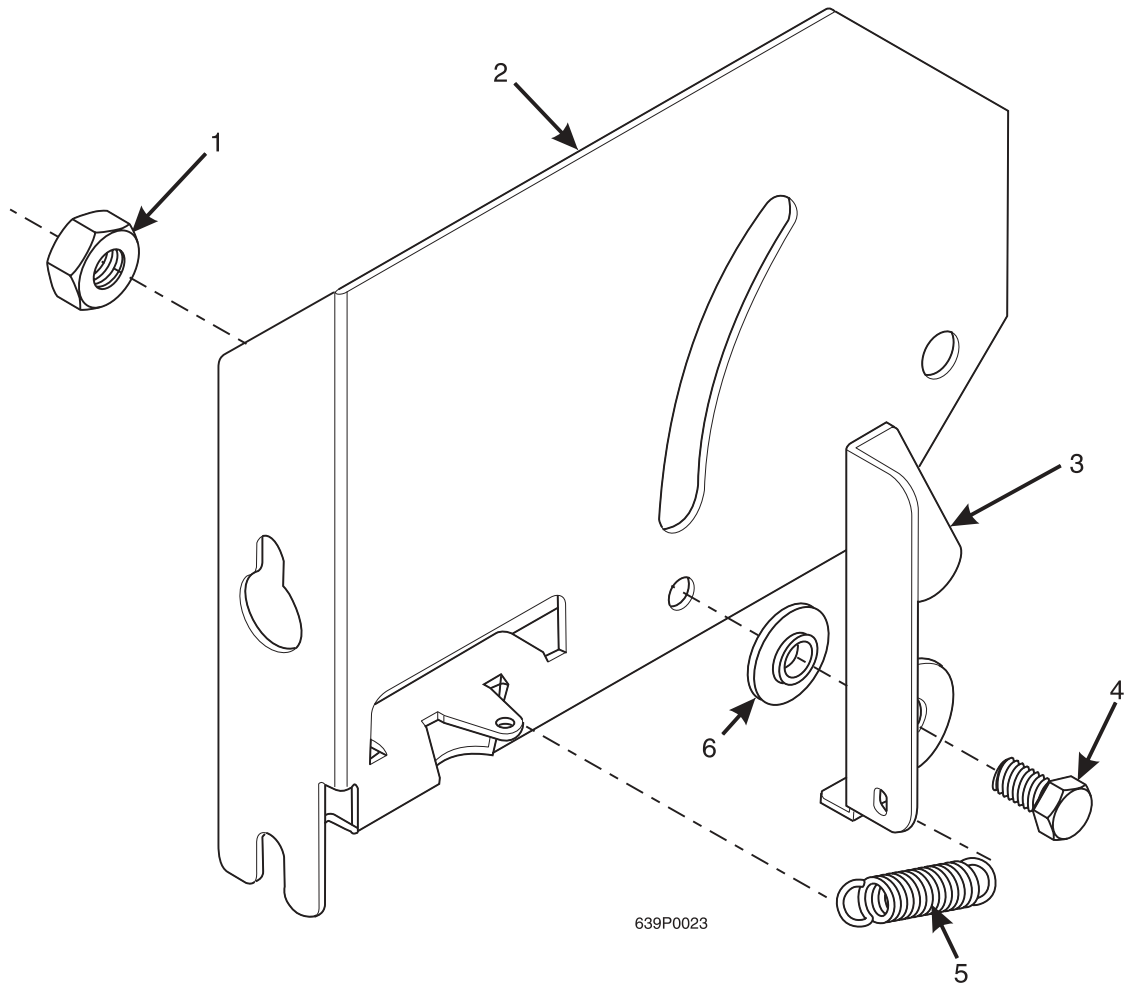


Figure 19. Cup Mechanism Mounting Bracket Assembly

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TABLE 19. CUP MECHANISM MOUNTING BRACKET ASSEMBLY

INDEX	PART NUMBER	DESCRIPTION	QTY.
-	6233057	MOUNTING BRACKET ASSEMBLY - RIGHT (SHOWN)	REF
1	4041241	NUT - 1/4 20 SELF LOCKING	1
2	6233018	BRACKET - MECH MOUNTING - RIGHT	1
-	6233019	BRACKET - MECH MOUNTING - LEFT (NOT SHOWN)	1
3	6233037	LATCH	1
4	6233021	SCREW-1/4 X 20 X .5 HEX HD	1
5	2301057	SPRING ELEVATOR STOP	1
6	6233028	BUSHING	1

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3

4

Figure 20. Delivery Door Options

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TABLE 20. DELIVERY DOOR OPTIONS

INDEX	PART NUMBER	DESCRIPTION	QTY
-	P6230804	MANUAL DELIVERY DOOR OPTION (INCLUDES INDEX NUMBERS 9 THRU 13 PLUS 17)	1
	P6230805	AUTO DELIVERY DOOR OPTION (INCLUDES INDEX 1 THRU 6 AND 9 THRU 17)	
-	6239026	HARNESS - AUTO DOOR (NOT SHOWN)	1
-	1452139	RETAINER - HARNESS (NOT SHOWN)	3
1	1477020	GEAR - TRAY	1
2	1477113	COUPLING - SPIRAL	1
3	5220108	SWITCH	1
4	3282004	BRACKET-MOTOR-AUTO DOOR	1
5	1577035	MOTOR AND PCB ASSEMBLY	1
6	6232263	COVER - MOTOR - VEND DOOR	1
7	6532010	TRACK - GEAR RACK	1
8	6232172	TRACK - VEND DOOR	1
9	6232096	STOP - VEND DOOR	1
10	6232084	SPOOL - SPRING	1
11	6232065	DOOR - VEND	1
12	6232091	SPRING - VEND DOOR	1
13	6232085	SHAFT - SPOOL	1
14	3108141	SPRING COVER AIR GAP	1
15	6232160	PLATE ASSEMBLY - RACK	1
16	6234106	RACK - BREWER	1
17	6232089	HOUSING - SPRING	1

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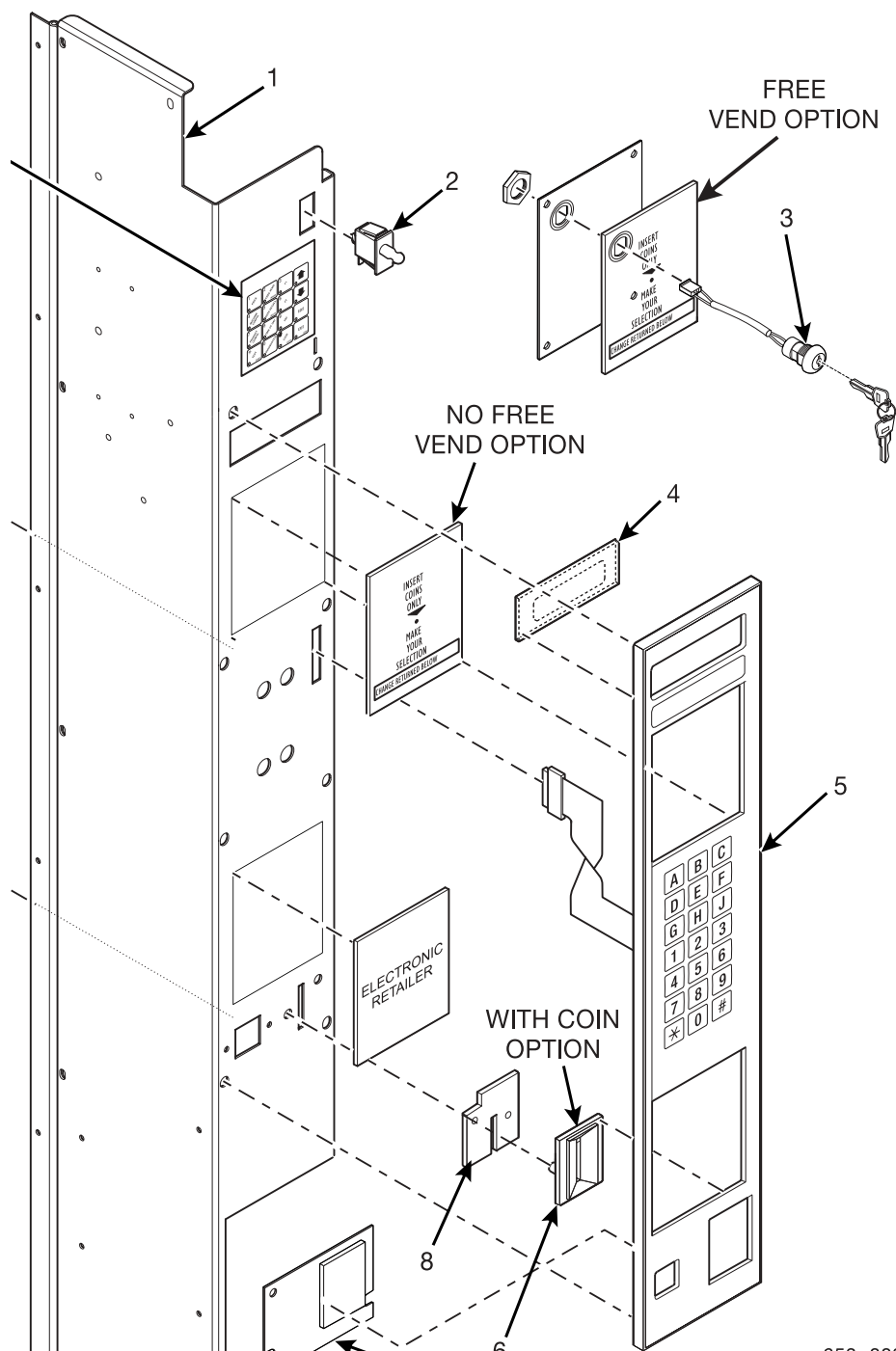


Figure 21. Monetary Panel Assembly - Part 1

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TABLE 21. MONETARY PANEL ASSEMBLY - PART 1

INDEX	PART NUMBER	DESCRIPTION	QTY
1	1575094	MONETARY PANEL WELD ASSEMBLY - NV BLACK	1
	4875001	MONETARY PANEL WELD ASSEMBLY - SELECTA WHITE	
2	141110	SWITCH SERVICE	1
3	9989639	SWITCH ASSEMBLY - FREE VEND	1
4	1572013	LENS - DISPLAY	1
5	1575098	FACEPLATE ASSEMBLY (WITH COIN OPTION)	1
	1575099	FACEPLATE ASSEMBLY (NO COIN OPTION)	
6	1472223	COIN INSERT (WITH COIN OPTION)	1
	1672001	COIN INSERT - AUSTRALIA	
7	1575044	COVER PLATE ASSEMBLY - NO COIN ASSEMBLY	OPT
8	1472222	COIN BLOCK	1
9	6335002	SERVICE KEYPAD ASSEMBLY	1

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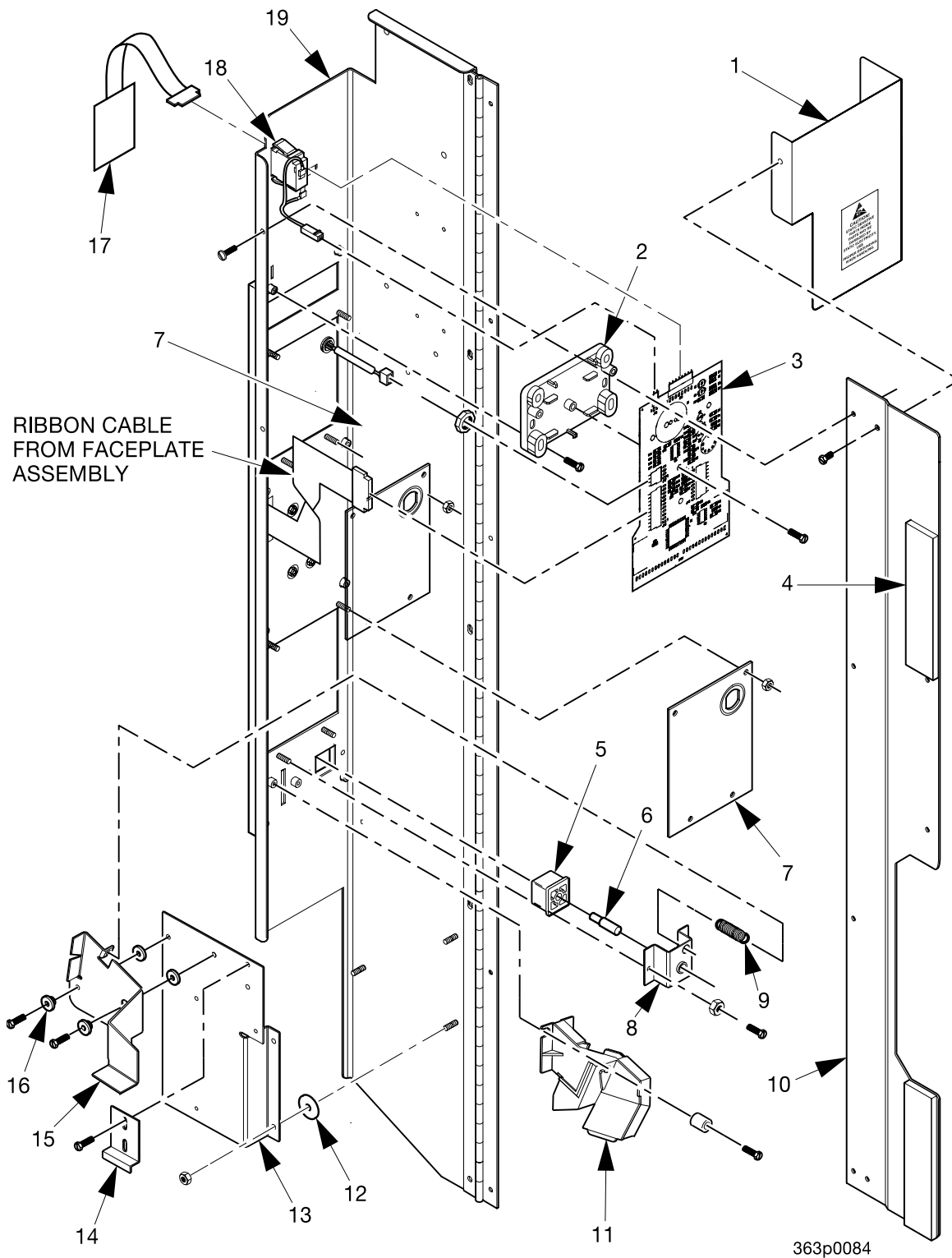


Figure 22. Monetary Panel Assembly - Part 2

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TABLE 22. MONETARY PANEL ASSEMBLY - PART 2

INDEX	PART NUMBER	DESCRIPTION	QTY.
1	1575029	COVER - DISPLAY	1
2	1475099	BRACKET - PCB - DISPLAY	1
3	9989685	PCB ASSEMBLY - DISPLAY	1
4	3122056	MAGNET RETAINER COIN CHANGER	1
5	1475026	BUTTON - COIN RETURN	1
6	1475072	SHAFT - RETURN BUTTON	1
7	-	UPPER OR LOWER MONETARY POSITION (TABLE 26)	-
8	1571079	BRACKET - COIN RETURN BUTTON	1
9	1127808	SPRING SHELF RESET	1
10	1575057	PLATE - MAGNET MOUNTING	1
11	1575003	COIN CHUTE ASSEMBLY	OPT.
12	9900067	WASHER STEEL 7/16 X.203 X.062	2
13	1571081	BRACKET ASSEMBLY - COIN MECHANISM	OPT.
14	6231037	CLAMP - CABLE	1
15	1571113	ARM - SCAVENGER	1
16	2204093	WASHER - SCAVENGER BAR	1
17	6335002X	SERVICE KEYPAD ASSEMBLY	1
	6335005	SERVICE KEYPAD ASSY-SPANISH	
18	1401110	SWITCH	1
19	1575094	PANEL WELD ASSEMBLY - MONETARY	1

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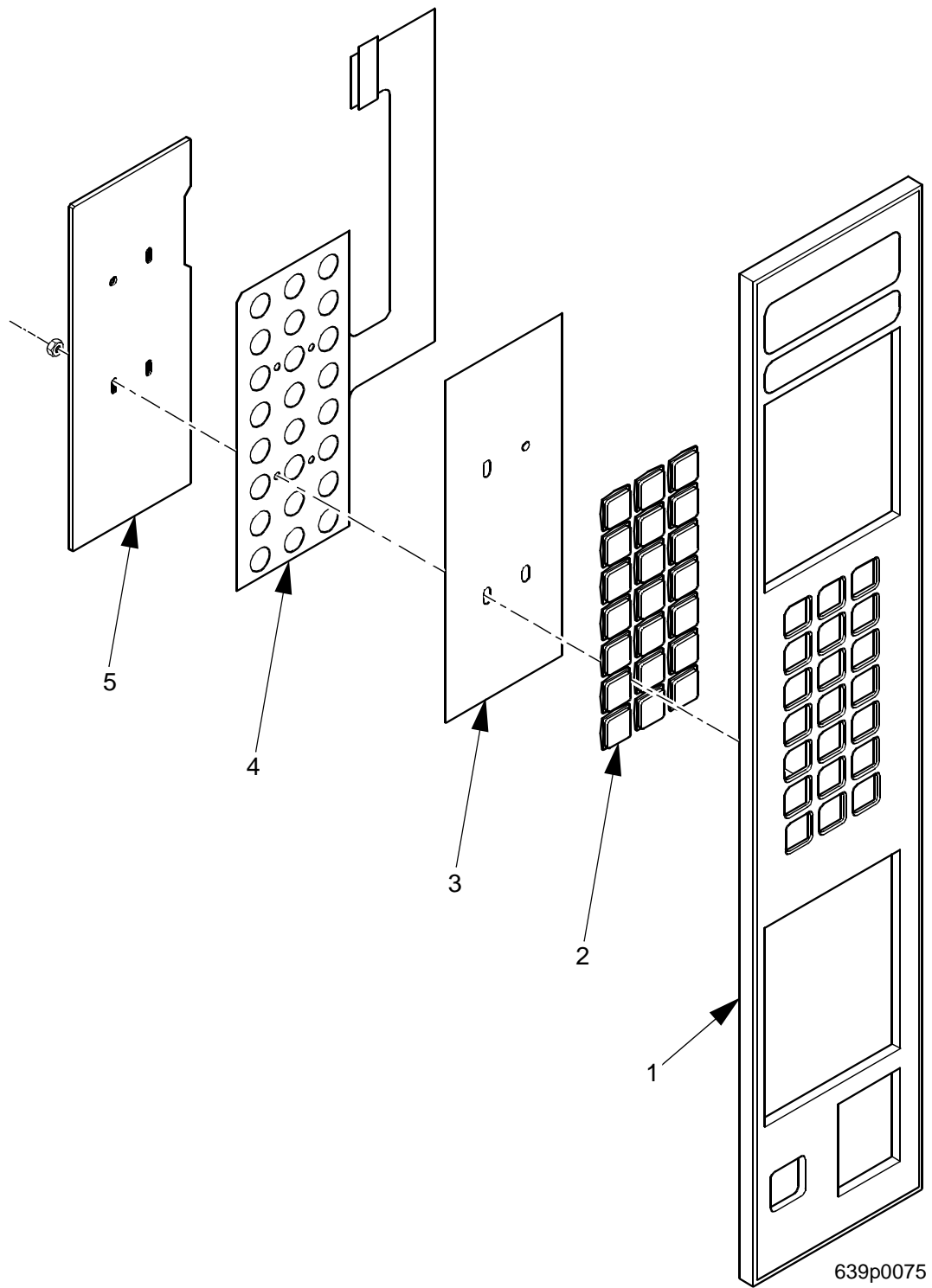


Figure 23. Faceplate Assembly

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TABLE 23. FACEPLATE ASSEMBLY

INDEX	PART NUMBER	DESCRIPTION	QTY
-	1575098	FACE PLATE ASSEMBLY - WITH COIN	-
	1575099	FACE PLATE ASSEMBLY - NO COIN	
1	1575001	SELECTION PANEL (WITH COIN OPTION)	1
	1575043	FACE PLATE ASSEMBLY (NO COIN OPTION)	
2	1472251	LENS - PUSHBUTTON	21
3	1575010	LETTER SHEET - SELECTION SWITCH	1
4	9984630	MEMBRANE SWITCH ASSEMBLY - SELECT	1
5	1575091	PLATE - SELECT SWITCH - BACK UP - W/STUD	1
6	1475089	1/8" NUT - SELF-THREADING	4

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FREE VEND INSERT IS THE SAME AS SHOWN WITH THE ADDITION OF A HOLE IN THE UPPER LEFT CORNER FOR THE FREE VEND KEY SWITCH

<p>COINS & BILLS ONLY</p> <p>COINS & BILLS: U.S., CHINA, SAUDI ARABIA</p> <p>BELOW</p>	<p>INTRODUZCA MONEDAS O BILLETES</p> <p>HAGA SU SELECCIÓN</p> <p>CAMBIO DEVUELTO ABAJO</p>	<p>COINS & BILLS: SPANISH LANGUAGE</p>	<p>INSERT COINS ONLY</p> <p>MAKE YOUR SELECTION</p> <p>CHANGE RETURNED BELOW</p>	<p>COINS ONLY: U.S., AUSTRALIA, NEW ZEALAND, U.K., SINGAPORE</p>
<p>FREE VEND</p> <p>FREE VEND</p>	<p>1575018</p>		<p>1575013 - NO FREE VEND</p> <p>1575026 - FREE VEND</p>	
<p>COINS ONLY</p> <p>COINS ONLY: FRANCE</p> <p>FREE VEND</p> <p>FREE VEND</p>	<p>Ilägg mynt</p> <p>Välj produkt</p> <p>Växel i retur skål</p>	<p>COINS ONLY: SWEDEN</p>	<p>INTRODUCIR MONEDAS UNICAMENTE</p> <p>HAGA SU SELECCION</p> <p>Devolucion / Cambio En La Parte Inferior</p>	<p>COINS ONLY: SPANISH LANGUAGE</p>
<p>FREE VEND</p> <p>FREE VEND</p>	<p>1575052</p>		<p>1575014 - NO FREE VEND</p> <p>1575022 - FREE VEND</p>	
<p>COINS ONLY</p> <p>COINS ONLY: LATIN AMERICA, ARGENTINA, MEXICO</p> <p>COINS ONLY</p> <p>COINS ONLY: JAPAN</p>	<p>GELD INWERPEN</p> <p>MAAK UW KEUSE</p> <p>GELDERUGGAVE HIERONDER</p>	<p>COINS ONLY: BELGIUM</p>	<p>ご利用方法</p> <ol style="list-style-type: none"> 1. お好みの商品を選んで下さい。 2. お金を下の投入口から入れて下さい。 3. お好みの商品番号のボタン (アルファベット+数字) を押して下さい。 4. 下の取出口を押して商品を取らして下さい。 5. 釣銭・返金は下のコイン返却口から取して下さい。 6. 有り難う御座いました。 	<p>COINS ONLY: JAPAN</p>
<p>COINS ONLY</p> <p>COINS ONLY: GERMANY</p> <p>FREE VEND</p> <p>FREE VEND</p>	<p>INTRODUZCA BILLETES</p> <p>HAGA SU SELECCIÓN</p>	<p>BILLS ONLY: VENEZUELA</p>	<p>INSERT BILLS</p> <p>MAKE YOUR SELECTION</p>	<p>BILLS ONLY: KUWAIT</p>
<p>FREE VEND</p> <p>FREE VEND</p>	<p>1575017</p>		<p>1575020</p>	
<p>INSTRUÇÕES</p>	<p>INSTRUÇÕES</p>			

Figure 24. Monetary Inserts - Upper Position

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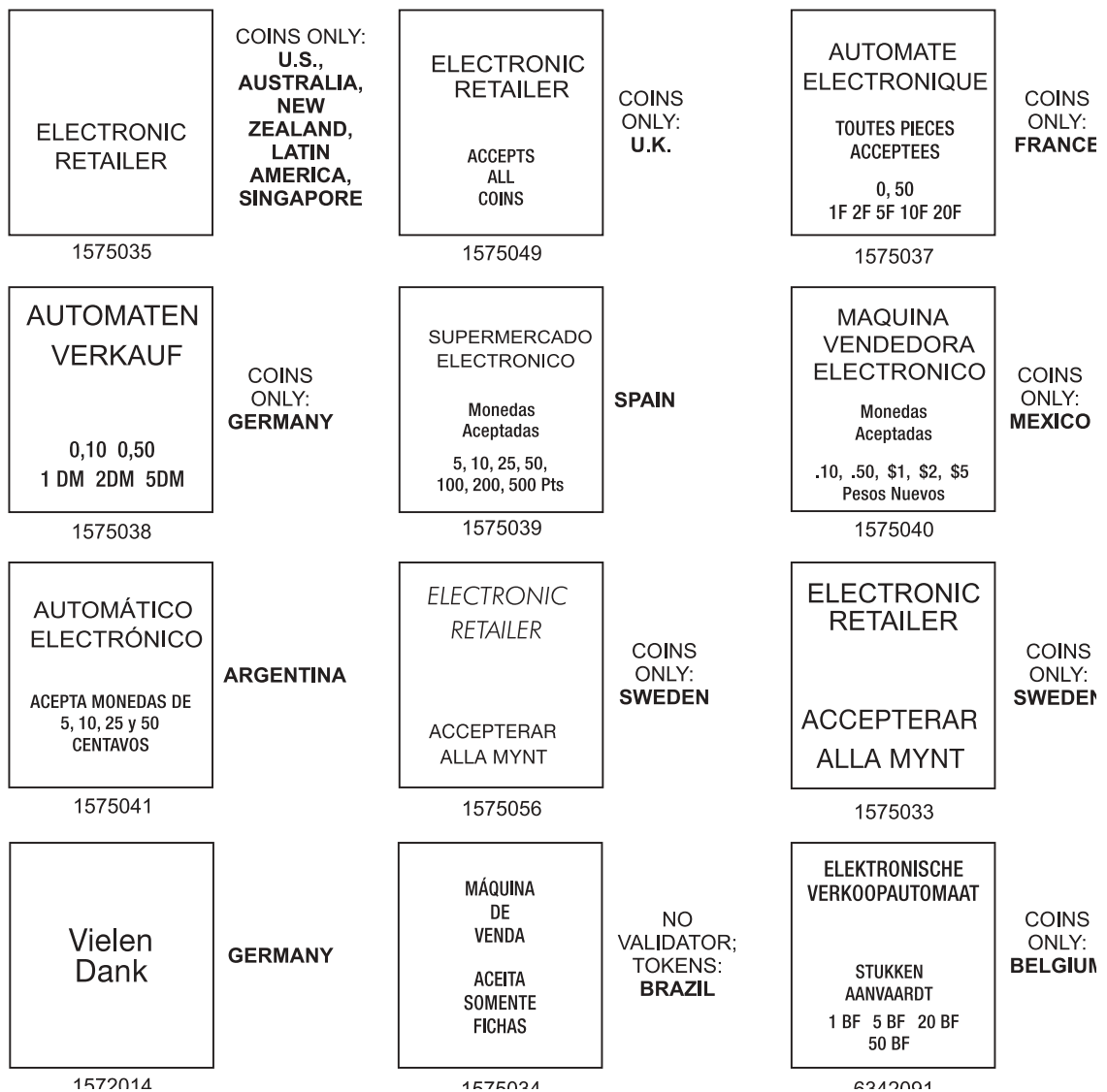


Figure 25. Monetary Inserts - Lower Position

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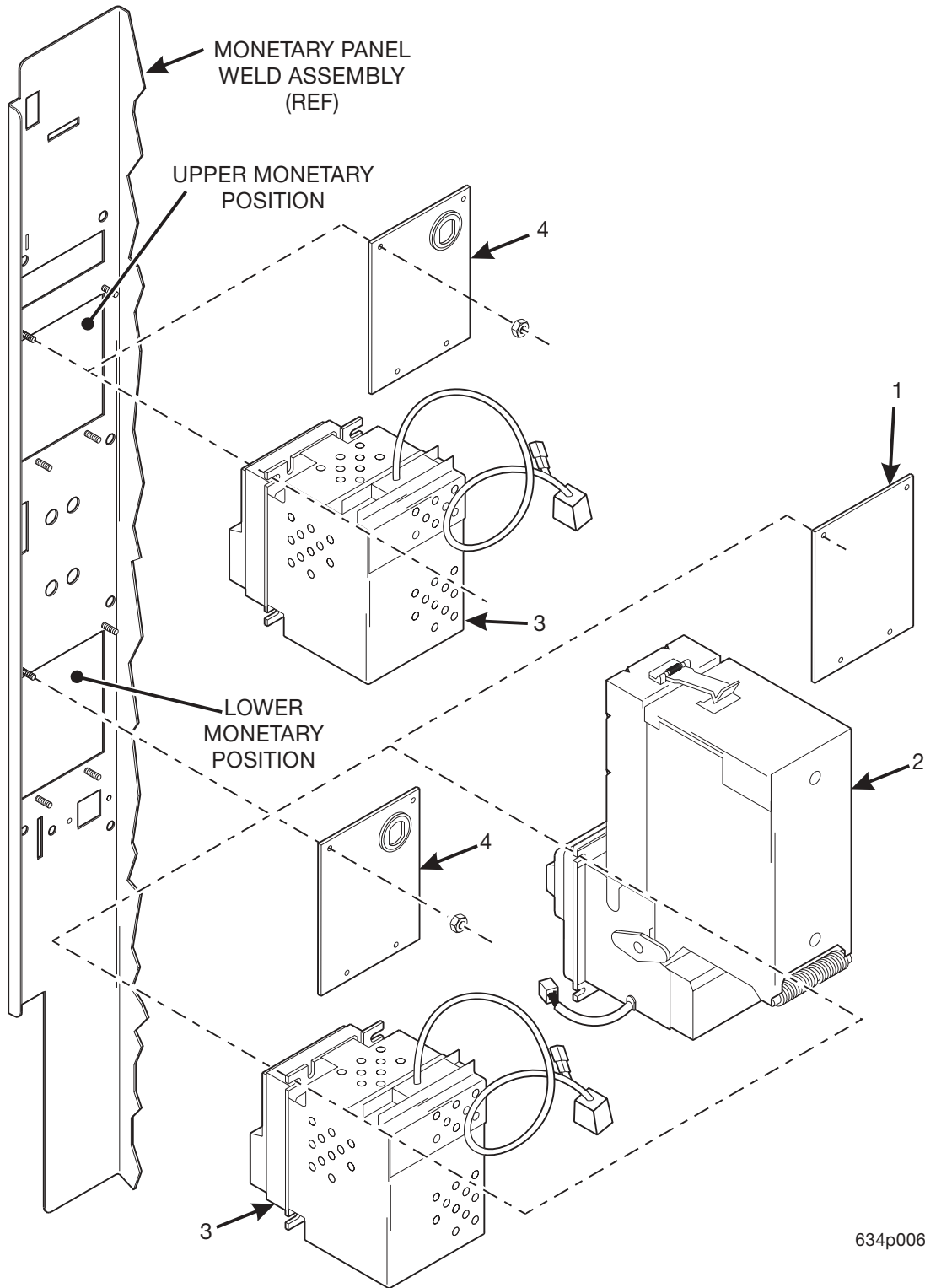


Figure 26. Card Reader and Bill Validator Options

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TABLE 26. CARD READER AND BILL VALIDATOR OPTIONS

INDEX	PART NUMBER	DESCRIPTION	QTY
1	1575053	PLATE - NO VALIDATOR	-
2	-	BILL VALIDATOR (SEE TABLES 26A, 26B, 26C)	OPT
3	-	DEBIT CARD READER (TABLE 26D)	OPT
4	-	INSTRUCTION INSERT BACKING PLATE	0, 1, 2*

*QUANTITY VARIES WITH MONETARY CAPABILITY
NOTE: ALL ITEMS ARE SECURED WITH FOUR NUTS - PART NUMBER 9900081.

TABLE 26A. BILL VALIDATOR OPTIONS - "SERIAL"

PART NUMBER	DESCRIPTION	HARNESS P/N
5900182	VALIDATOR - COINCO BA20SA	1579028
5900248	VALIDATOR - MARS AE2611 - U5E	1579028
5900193	VALIDATOR - MARS S2000 - VN2511 - U5E	1579028
5900205	VALIDATOR - MARS - VN 2512 - U5E 24V	1579032 1579031 9989718
5900221	VALIDATOR - COINCO - BA 32 SA - 24V	15790329989718
5900233	VALIDATOR - CONLUX - MKA 2152 - 12B - 120V	1579028
5900234	VALIDATOR - CONLUX - MKA 2162 - 12B - 24V	1579032 9989718

TABLE 26B. BILL VALIDATOR OPTIONS - "PULSE"

PART NUMBER	DESCRIPTION	HARNESS P/N
1475053	MAKA VAL - MASK K (NB - 1KB - 400)	1579006
5900198	VALIDATOR - MARS - S2000 - VN2311 - U5E - 110V	1579005

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TABLE 26C. BILL VALIDATOR OPTIONS - "MDB"

PART NUMBER	DESCRIPTION	HARNESS P/N
5900182	VALIDATOR - COINCO BA30SA	1579034
5900210	VALIDATOR - MARS - VN 2512 - U5M/500	-
5900234	VALIDATOR - CONLUX - MKA 2162 - 12B - 24V	1579050
5900247	VALIDATOR - AE2612 - U5M "MDB"	-

TABLE 26D. CARD READERS

PART NUMBER	DESCRIPTION	HARNESS P/N
1475107	DEBITEK #V15 - MM - NAT SYSTEM III	9989631
6331052	BRACKET - DEBITEK CONTROLLER	-

TABLE 26E. COIN MECH OPTIONS - "DUMB"

PART NUMBER	DESCRIPTION
5900116	MARS - TRC 6000
5307321	COINTRON 3000
5900096	COINCO 9340 L
5900096	COINCO 9340 L - BRC
5900112	MARS - MC5000
6400002	MARS - TRC 6010 XV - 24V - W/15 PIN PLUG
6400003	COINCO - 9302 LF - 24 V - W/15 PIN PLUG
5900192	CONLUX - USLX0041F
5900094	COINCO 9300 L

NOTE

National Vendors does not sell Exec coin mechanisms for the non-domestic market.

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TABLE 26F. COIN MECH OPTIONS - "MDB"

PART NUMBER	DESCRIPTION
5900244	COINCO - USD - G701 "MDB"
5900243	MARS - TRC6512 "MDB"
5900209	CONLUX - USLZ - 001 "MDB"

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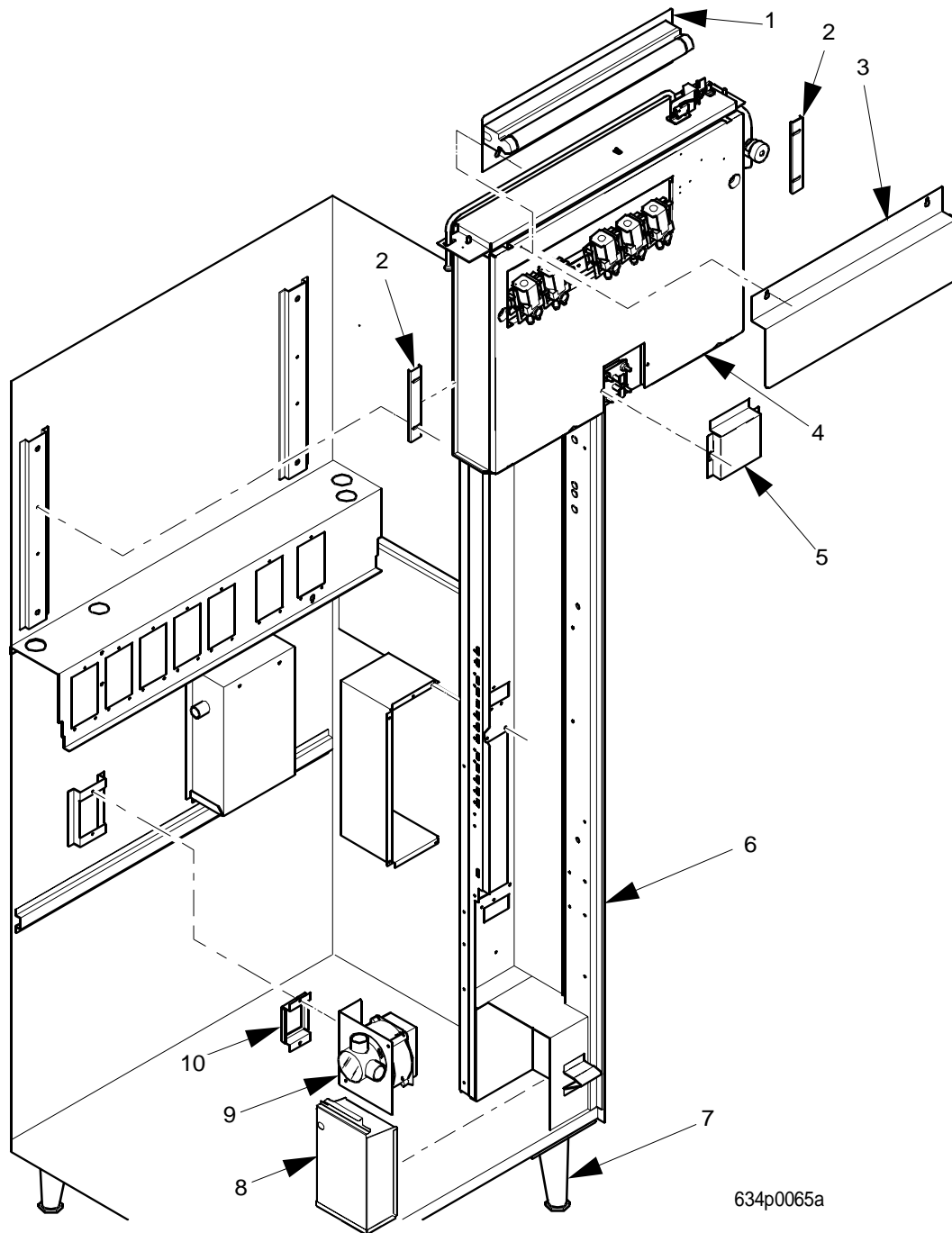


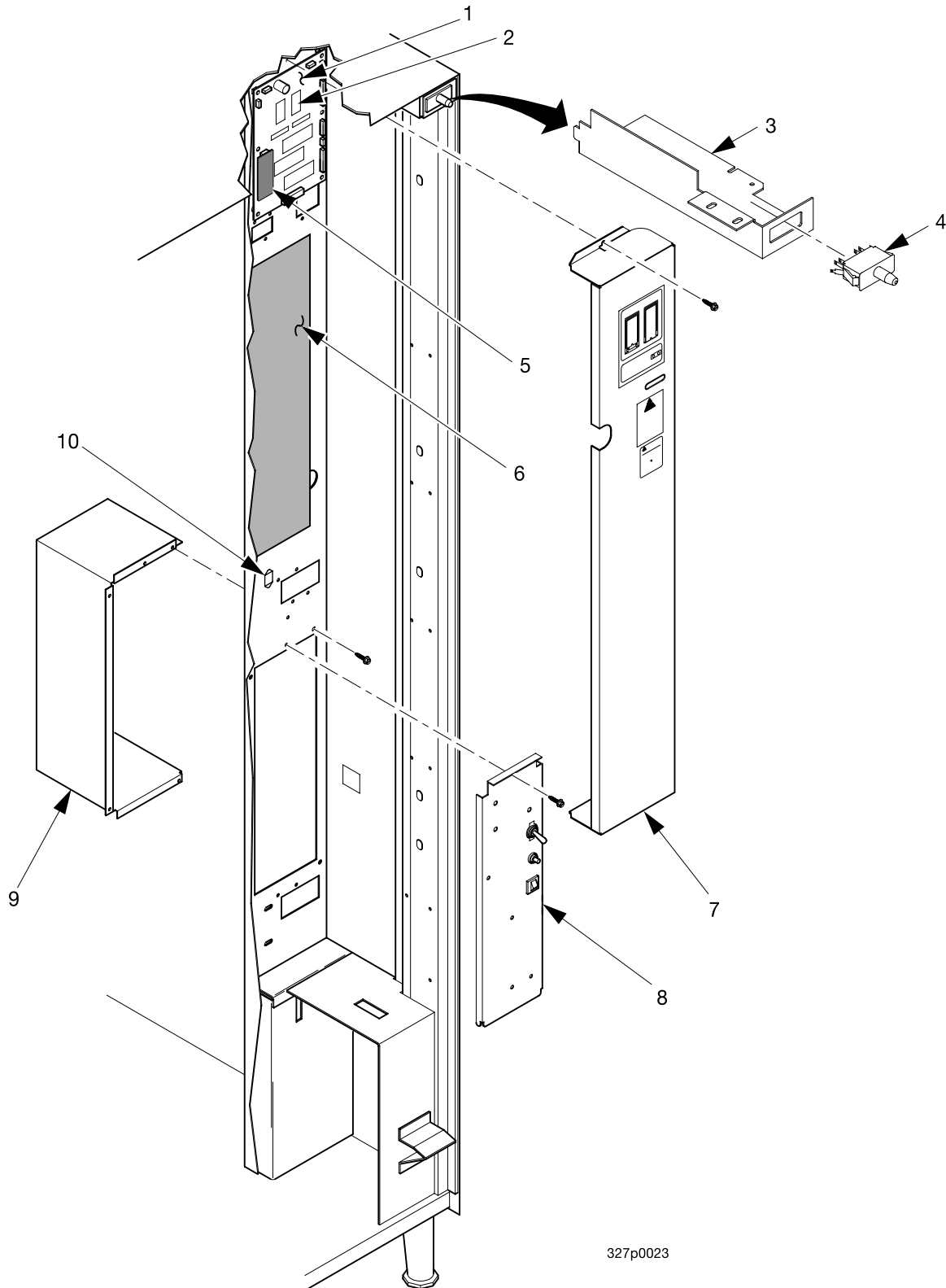
Figure 27. Cabinet Assembly - Part 1

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TABLE 27. CABINET ASSEMBLY - PART 1

INDEX	PART NUMBER	DESCRIPTION	QTY
1	6231372	SERVICE LIGHT./BRACKET.ASSEMBLY-115V (FIGURE 32)	1
	6339012	LIGHT & BRACKET.ASSEMBLY-FLUOR-230V (FIGURE 33)	
2	6231036	CLAMP-WATER TANK	2
3	6558014	COVER-HOT WATER VALVES - 7 VALVES	1
4	6338044	WATER TANK ASSEMBLY-BASIC-115V (FIGURE 34)	1
	6338045	WATER TANK ASSEMBLY-BASIC-230V (FIGURE 34)	
	6368001	WATER TANK ASSEMBLY - NESTLE - 115 V	
	6368000	WATER TANK ASSEMBLY - NESTLE - 230 V	
5	6238104	COVER - HEATER - WATER TANK	1
6	6341023	CABINET ASSEMBLY - NV BLACK	1
	6341024	CABINET ASSEMBLY - MILLENNIA GREY	
7	-	LEG, LEVELER AND LEG & HINGE ASSEMBLIES (FIGURE 38)	-
8	1571029	MONEY BOX	1
-	1101906	MONEY BOX LOCK #1801 NV 407	
-	2221920	KEY - CHICAGO LOCK #1801 NV 407	
-	2222603	NUT - LOCK RETAINING	
-	2226704	WASHER - LOCK BARREL #2693	
9	-	BRACKET,BLOWER & COVER ASSEMBLY (FIGURE 37)	1
10	1471054	BRACKET & SCREEN ASSEMBLY-EXHAUST	1

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Figure 28. Cabinet Assembly - Part 2

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TABLE 28. CABINET ASSEMBLY - PART 2

INDEX	PART NUMBER	DESCRIPTION	QTY
1	9989755	PCB ASSEMBLY - MAIN CONTROLLER	1
2	SEE LABEL	IC ASSEMBLY	1
3	1571021	BRACKET - SWITCH - INTERLOCK	1
4	1211141	SWITCH - 115V	1
5	9989687	PCB ASSEMBLY-EXECUTIVE INTERFACE	-
6	6336022	PCB ASSEMBLY - HOT DRINK INTERFACE	1
7	1571112	COVER - CONTROLLER / INTERFACE PCB	1
8	4521020	POWER PANEL ASSEMBLY-U.K.-230V (ARGENTINA, UK, BRAZIL, LATIN AMERICA, AUSTRALIA, NEW ZEALAND, SINGAPORE, SPANISH) (FIGURE 40)	1
	4521041	POWER PANEL ASSEMBLY-230V-FR/GER (FRANCE, GERMANY, SWEDEN) (FIGURE 41)	
	1701015	POWER PANEL ASSEMBLY-DOMESTIC-115V (BRAZIL, LATIN AMERICA, MEXICO) (FIGURE 39)	
9	1571193	HOUSING - POWER PANEL	1
10	9983778	TRIAC - 35AMP - 600V	1

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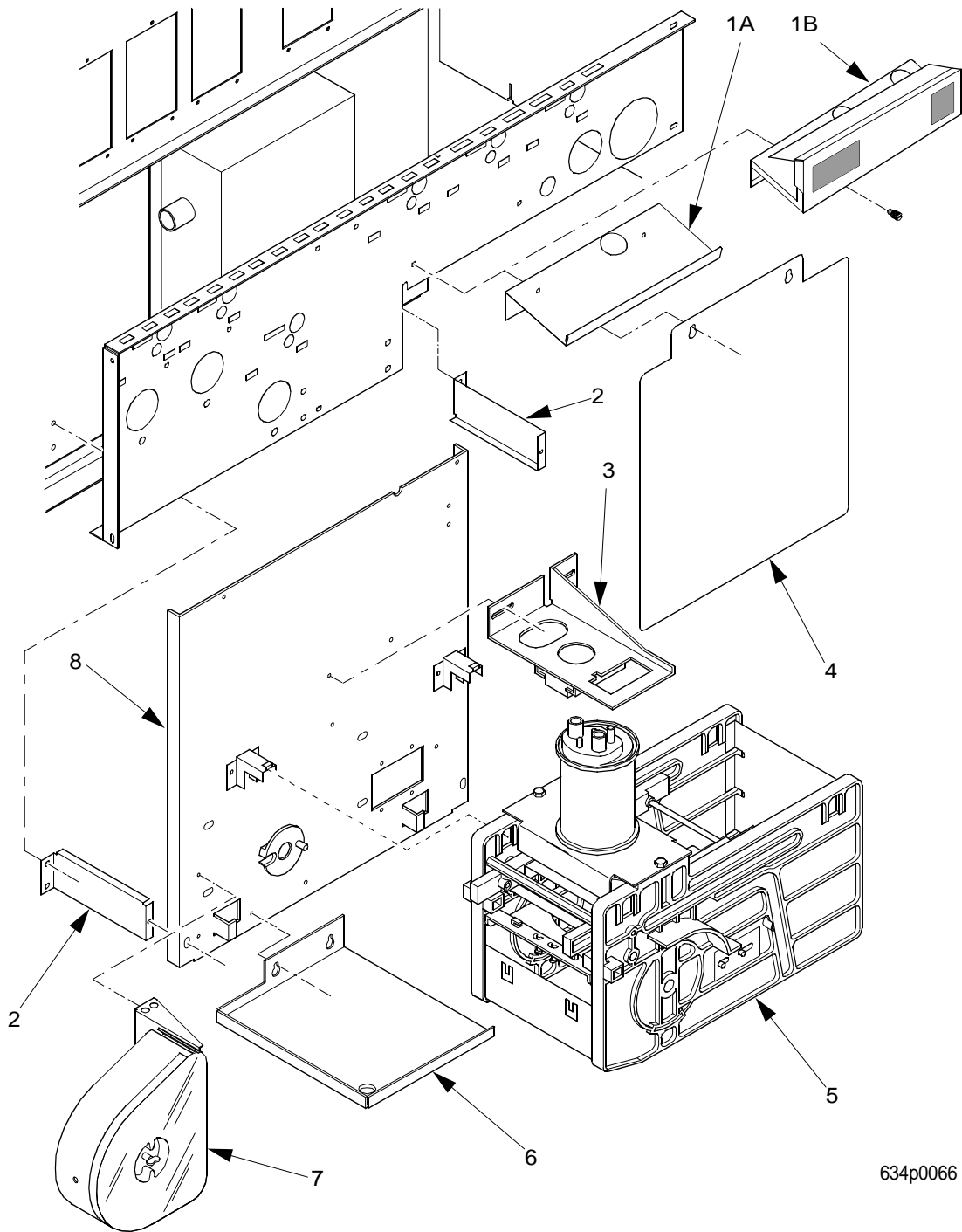


Figure 29. Cabinet Assembly - Part 3

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TABLE 29. CABINET ASSEMBLY - PART 3

INDEX	PART NUMBER	DESCRIPTION	QTY
1A	6351005	BRACKET-TUBING RETAINER	1
1B	6361051	HEATER ASSEMBLY - 115 V/50W (NESTLE OPTIONS FREEZE DRY ONLY)	1
	6361052	HEATER ASSEMBLY - 230 V/50W (NESTLE OPTIONS FREEZE DRY ONLY)	
2	6234516	BRACKET-MOUNTING PLATE (MODEL 634)	2
3	6237352	LOCATOR & BRACKET ASSEMBLY (MODEL 634)	1
4	6241004	COVER-BREWER (MODEL 634)	1
5	6234000	SINGLE BREWER ASSEMBLY-W/FILTER PAPER (MODEL 634) (FIGURE 43)	1
	6234010	SINGLE BREWER ASSEMBLY-NO FILTER PAPER (MODEL 634) (FIGURE 42)	
6	6341027	BRACKET - TUBE RETAINER	1
7	6234524	DRAIN PAN-BREWER (MODEL 634)	1
8	6234622	PAPER ROLL ASSEMBLY (MODEL 634) (FIGURE 48)	1
9	6334005	BREWER DRIVE ASSEMBLY-SINGLE-115V (FIGURE 49)	1
	6334002	BREWER DRIVE ASSEMBLY-SINGLE-230V (FIGURE 49)	

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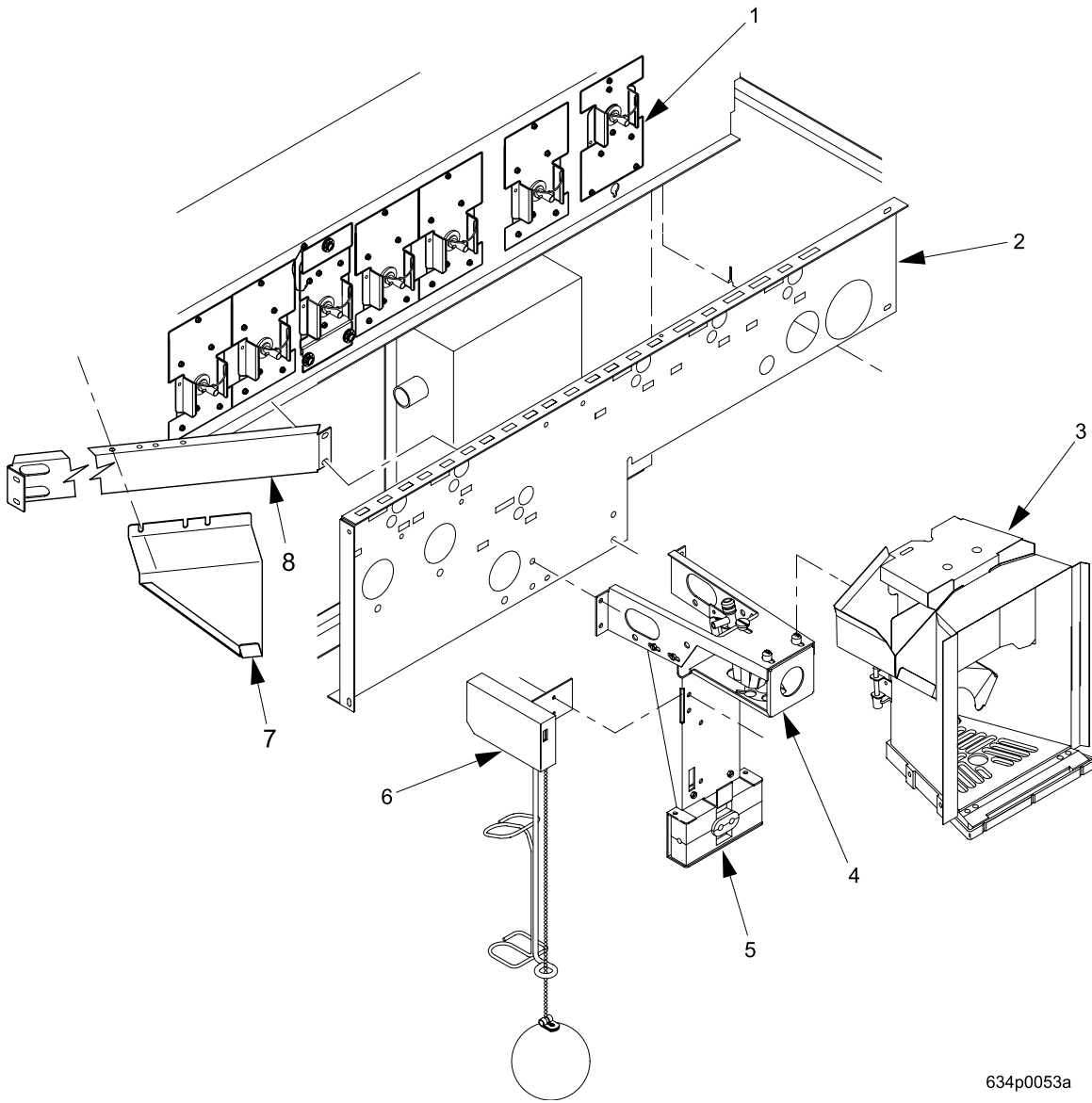


Figure 30. Cabinet Assembly - Part 4

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TABLE 30. CABINET ASSEMBLY - PART 4

INDEX	PART NUMBER	DESCRIPTION	QTY
1	-	CANISTER MOTOR AND PLATE ASSEMBLIES (TABLE 54)	-
2	-	CANISTER SUPPORT ASSEMBLY (FIGURE 66)	-
3	6261420	CUP DELIVERY ASSEMBLY-DOM (USA, LATIN AMERICA 120, BRAZIL 120, ARGENTINA) (FIGURES 73, 74)	1
	6261409	CUP DELIVERY ASSEMBLY-U.K. (UK, SWEDEN, BRAZIL 230, LATIN AMERICA 230, AUSTRALIA, NEW ZEALAND, SINGAPORE) (FIGURES 73, 74)	
	6261410	CUP DELIVERY ASSEMBLY-FRANCE (FRANCE, BELGIUM) (FIGURES 73, 74)	
	6261413	CUP DELIVERY ASSEMBLY-FINAL-GERMAN (GERMANY) (FIGURES 73, 74)	
4	6551014	SUPPORT ASSEMBLY-CUP STATION (FIGURE 75)	1
5	6231536	MUG SENSOR & BRACKET ASSEMBLY (FIGURE 75)	OPT
6	6231223	OVERFLOW SWITCH ASSEMBLY (FIGURE 75)	1
7	6341027	BRACKET - TUBE RETAINER	1
8	6341007	BRACE - CANISTER SUPPORT	1

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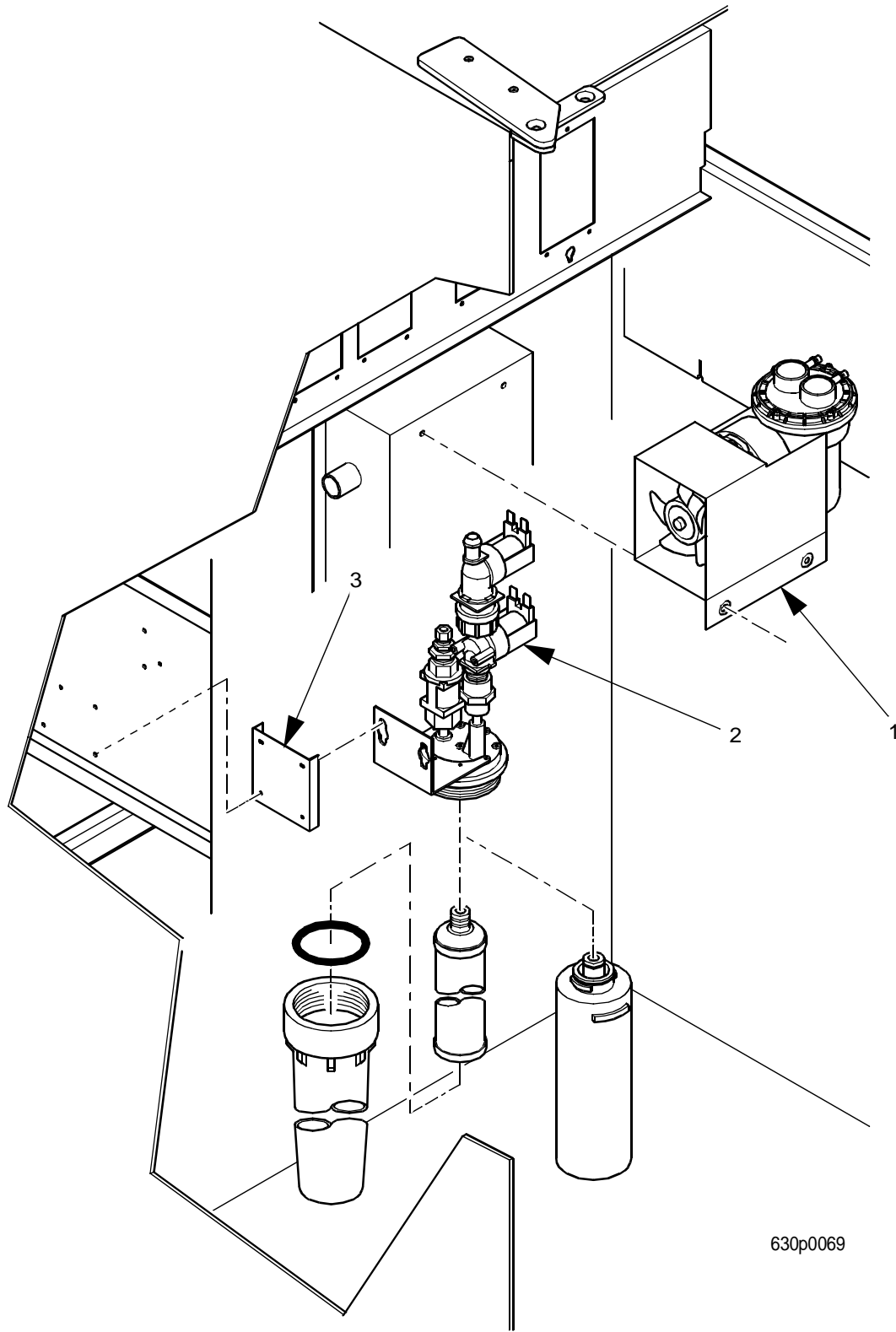


Figure 31. Cabinet Assembly - Part 5

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TABLE 31. CABINET ASSEMBLY - PART 5

INDEX	PART NUMBER	DESCRIPTION	QTY
1	6234357	AIR COMPRESSOR ASSEMBLY-115V (FIGURE 77)	1
	6334000	AIR COMPRESSOR ASSEMBLY-230V (FIGURE 78)	
2	6331040	BRACKET/VALVE ASSEMBLY-H20 INLET 115V-WITHOUT FILTER OPTION (FIGURE 79)	1
	6331038	BRACKET/VALVE ASSEMBLY-H20 INLET- 230V-WITHOUT FILTER (FIGURE 79)	
	6408025	FILTER HEAD ASSEMBLY-EVERPURE-115V (FIGURE 80)	
	6408026	FILTER HEAD ASSEMBLY-EVERPURE-230V (FIGURE 80)	
	6338030	HEAD ASSEMBLY-FILTER-HYDRO LIFE-115V (FIGURE 81)	
	6338031	HEAD ASSEMBLY-FILTER-HYDRO LIFE-230V (FIGURE 81)	
	6338018	FILTER HEAD ASSEMBLY-CUNO-115VAC (FIGURE 82)	
	6338019	FILTER HEAD ASSEMBLY-CUNO-230VAC (FIGURE 82)	
3	6231142	PLATE-WATER FILTER (USED WITH WATER FILTER OPTIONS)	1
-	6201025	WASTE BUCKET (NOT SHOWN)	1
-	6261480	LINER-FLOOR	1
-	6231475	BUCKET-GROUNDS (MODEL 634)	1
-	6231478	BAG-GROUNDS BUCKET (MODEL 634)	-
-	6231230	BRUSH-1/2" DIA.	1
-	6231231	BRUSH-1 1/4" DIA.	1

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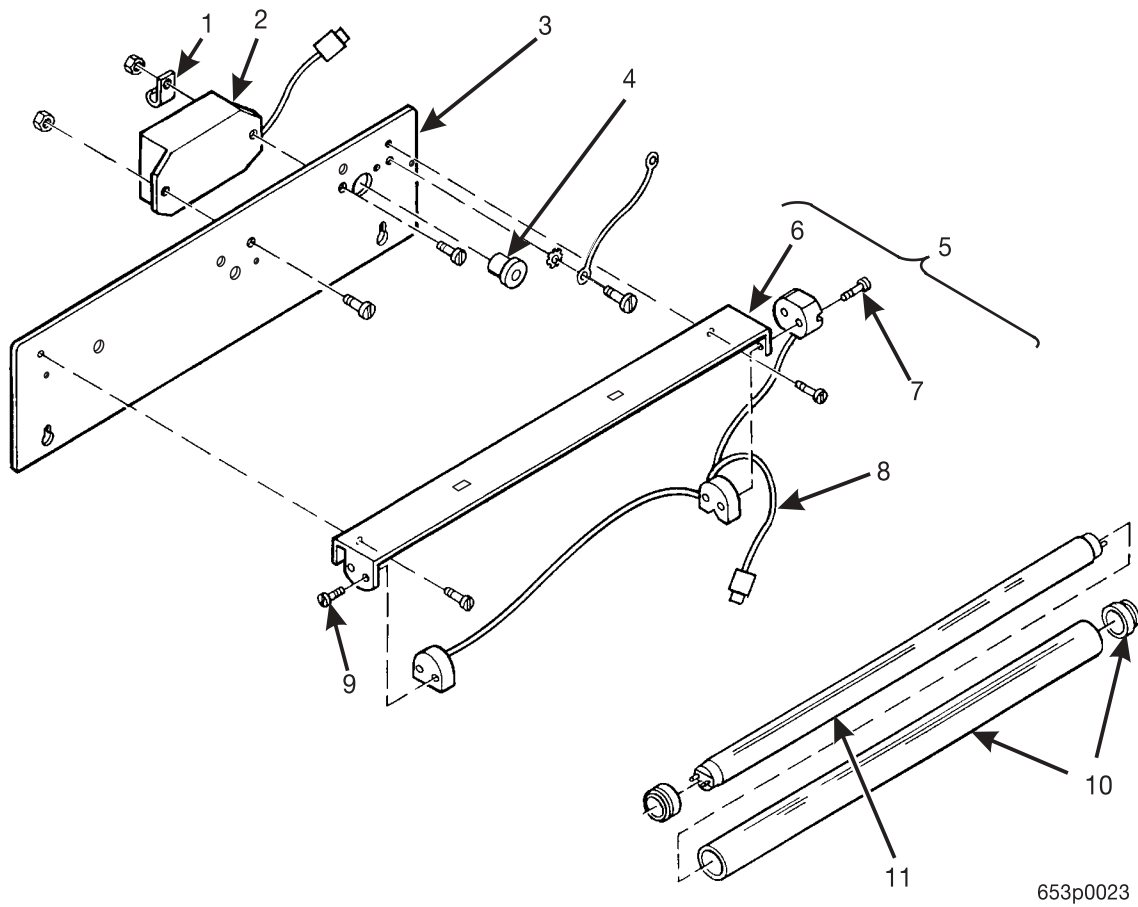


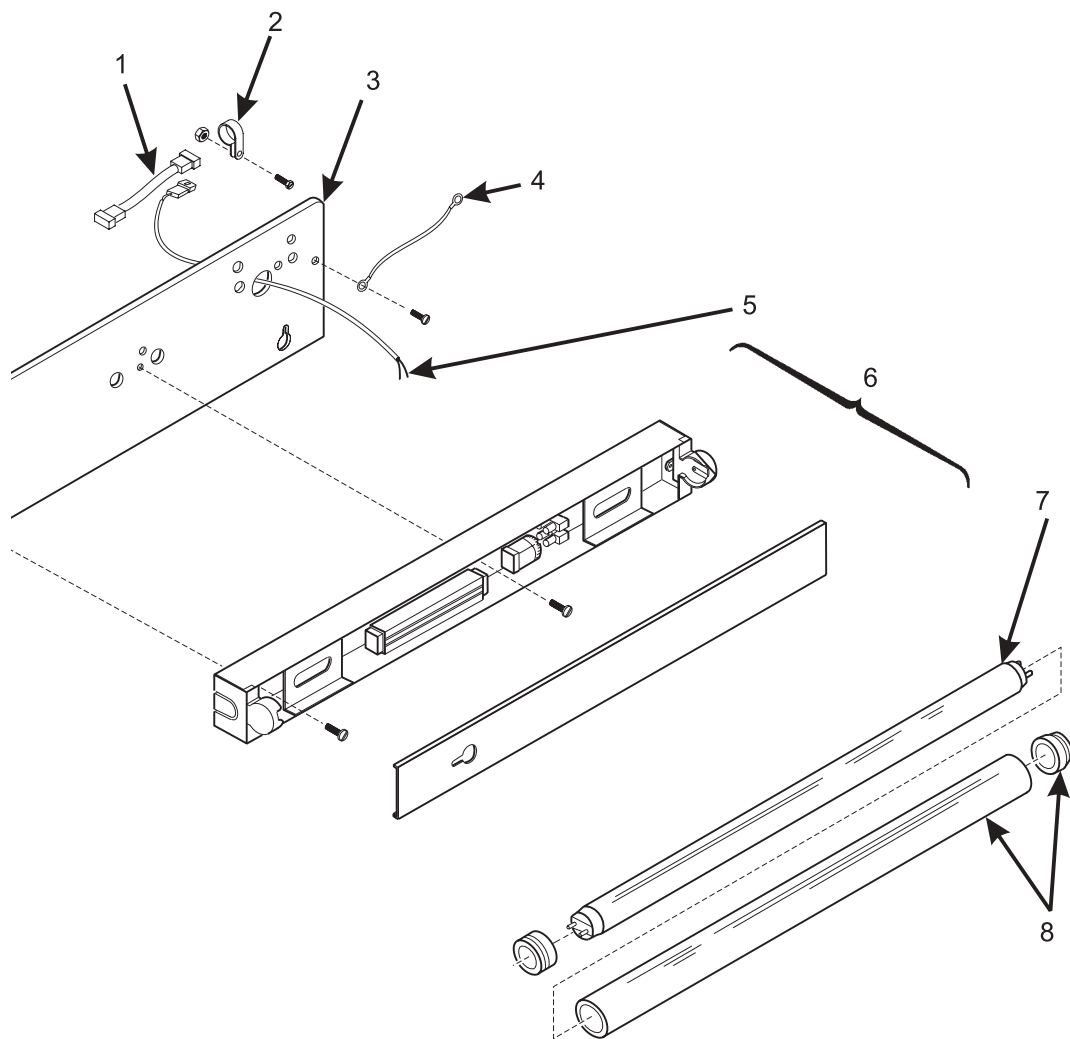
Figure 32. Service Light and Bracket Assembly - U.S.

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TABLE 32. SERVICE LIGHT AND BRACKET ASSEMBLY - U.S.

INDEX	PART NUMBER	DESCRIPTION	QTY
-	6231372	SERVICE LIGHT/BRACKER ASSEMBLY - 115V	1
1	1452139	RETAINER - HARNESS	1
2	3151058	BALLAST ASSEMBLY	1
3	6231559	BRACKET - SERVICE LIGHT	1
4	3106154	BUSHING - #SB875	1
5	6231232	LIGHT ASSEMBLY - FLUORESCENT (INCLUDES INDEX NUMBERS 6-9)	1
6	2272036	BRACKER - LOWER LIGHT	1
7	3107171	SCREW - #4-36 X 5/8	2
8	2346016	HARNESS - FLUORESCENT LIGHT	1
9	1452076	SCREW - #4-36 X .437	2
10	6232305	LAMP SLEEVE AND END CAPS ASSEMBLY	1
11	2222096	FLUORESCENT LAMP	1

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Figure 33. Service Light/Bracket Assembly (ARG./AUS./FR./GER./N.Z./SP./U.K.)

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TABLE 33. SERVICE LIGHT/BRACKET ASSEMBLY (ARG./AUS./FR./GER./N.Z./SP./U.K.)

INDEX	PART NUMBER	DESCRIPTION	QTY
-	6339012	LIGHT AND BRACKET ASSEMBLY - FLUORESCENT - 230 V	1
1	1679005	SUPPRESSION ASSEMBLY - 230 V	1
2	4305043	CABLE CLAMP - RICHCO #N4	3
3	6231559	BRACKET - SERVICE LIGHT	1
4	9984094	JUMPER - GROUND WIRE	1
5	6339011	JUMPER - SERVICE LIGHT - INTERNATIONAL	1
6	6239053	LIGHT ASEMBLY - FLUORESCENT - 230 V	1
7	2222096	FLUORESCENT LAMP #F15T8CW, 96/CS	1
8	6232305	LAMP SLEEVE AND END CAPS ASSEMBLY - 16.35" LONG	1

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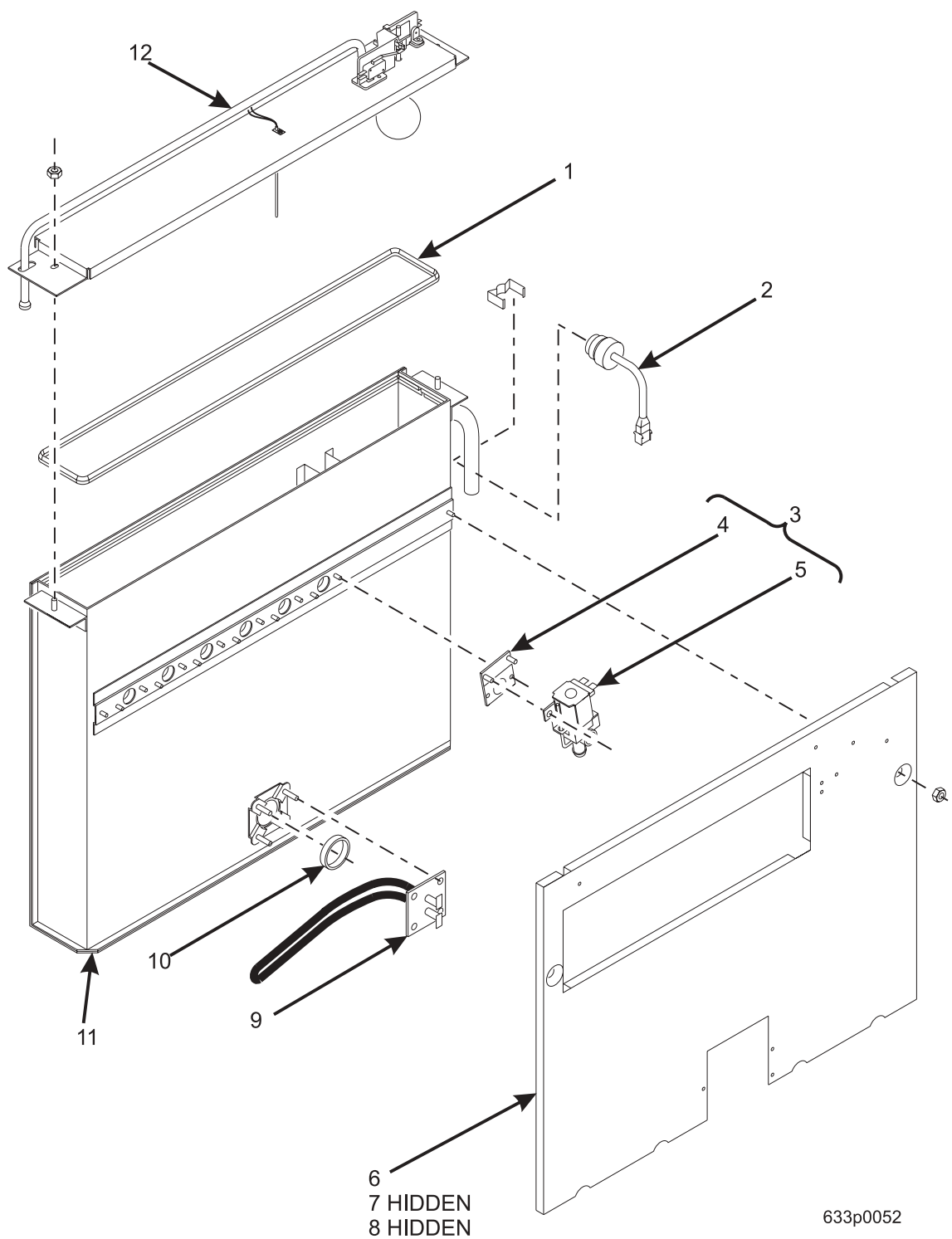


Figure 34. Hot Water Tank Assembly - Part 1

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TABLE 34. HOT WATER TANK ASSEMBLY - PART 1

INDEX	PART NUMBER	DESCRIPTION	QTY
-	6338044	WATER TANK ASSEMBLY - 115 V	1
	6338045	WATER TANK ASSEMBLY - 230 V	
	6368001	WATER TANK ASSEMBLY - NESTLE - 115 V	
	6368000	WATER TANK ASSEMBLY - NESTLE - 230 V	
1	6238026	GASKET - VULCANIZED - WATER TANK	1
2	6338003	THERMOSTAT ASSEMBLY - AUTO RESET	1
3	6238112X	VALVE ASSEMBLY - H.W.T. - 115V (INCLUDES THE FOLLOWING 5 ITEMS)	*
	6238116X	VALVE ASSEMBLY - HWT - 230 V (INCLUDES THE FOLLOWING 5 ITEMS)	
4	6238113	VALVE - MOUNTING PLATE & STUD ASSEMBLY	1
5	6338053	VALVE - 120V - H.W.T.	1
	6338055	VALVE - HWT - 230 V	
-	6338054	VENT - ELBOW - SIEBE K72876	1
-	6238074	"O" RING - .48 ID X .10 (NOT SHOWN)	1
-	9900081	NUT - #8-32 KEPS ZINC PLATE (NOT SHOWN)	1
6	6238075	COVER - FRONT - WATER TANK	1
7	6238137	INSULATION - TOP - HOT WATER TANK (NOT SHOWN)	1
8	6238136	INSULATION - BOTTOM - HOT WATER TANK (NOT SHOWN)	1
9	6338041	HEATER - 1250W - 120V	1
	6338042	HEATER - 2000W - 230V	
10	6238042	GASKET - HEATER	1
11	6338007	WELD ASSEMBLY - WATER TANK - 115V (SHOWN) (NOTE: THIS ASSEMBLY HAS A SINGLE OVERFLOW OUTLET)	1
	6338008	WELD ASSEMBLY - WATER TANK - 230V (NOTE: THIS ASSEMBLY HAS TWO OVERFLOW OUTLETS)	
12	6338046	LID ASSEMBLY - FINAL - H.W.T.	1
* STANDARD TANK - 3 VALVES; NESTLE TANK - 5 VALVES			
ALSO AVAILABLE			
-	9905010	REPL. PKG - WATER VALVE - HOT DRINK (CONTAINS 10 EACH OF "O" RING PART NUMBER 6238074)	

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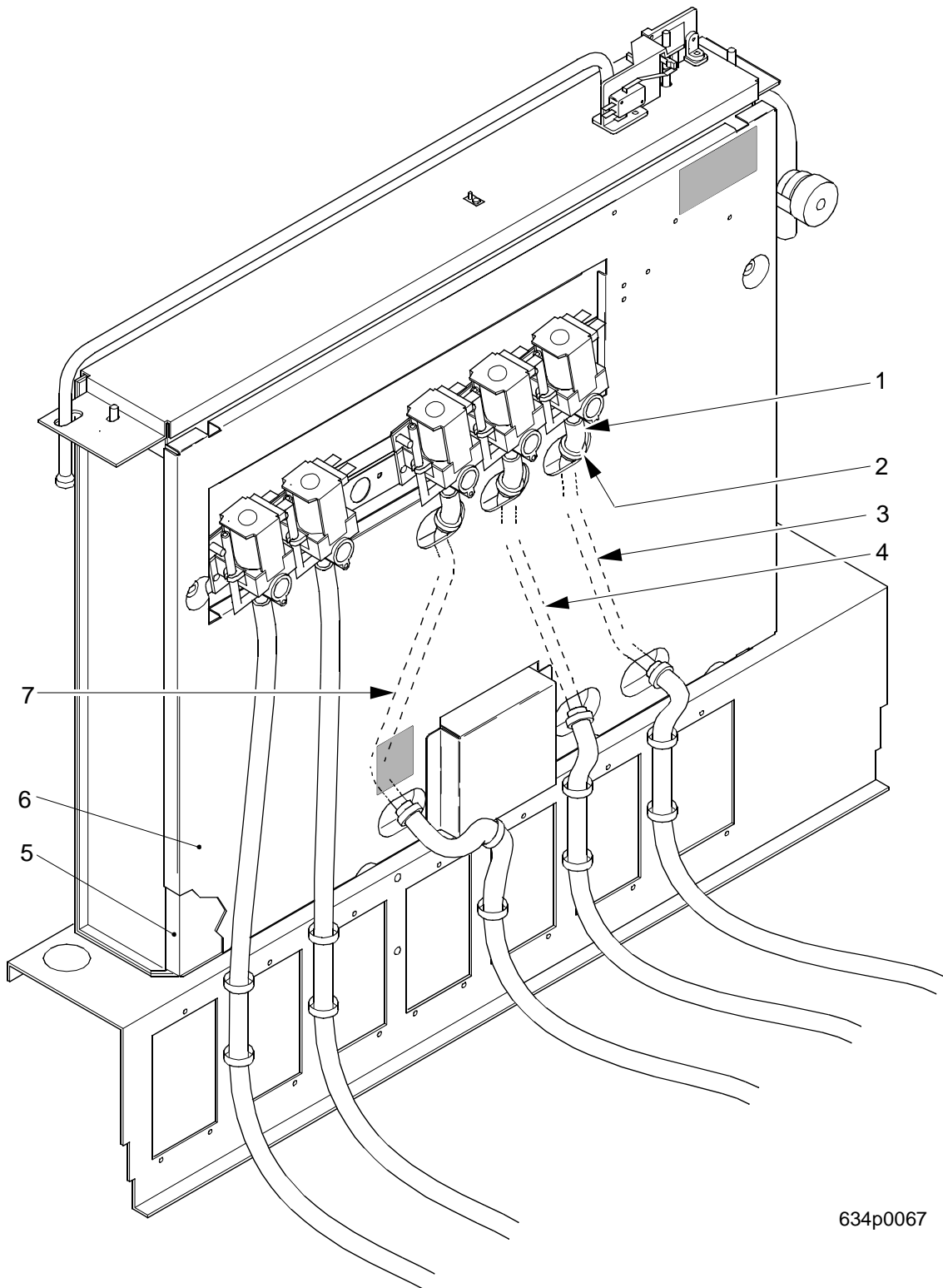


Figure 35. Hot Water Tank Assembly - Part 2 (Additional Components for Nestle Options)

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TABLE 35. HOT WATER TANK ASSEMBLY - PART 2 (ADDITIONAL COMPONENTS FOR NESTLE OPTIONS)

INDEX	PART NUMBER	DESCRIPTION	QTY
1	6367032	TUBE-TOP-2.25"LG.	3
2	6367031	CLAMP-TUBE	3
3	6367027	TUBE-RIGHT-COVER-FRONT-NESTLE	1
4	6367028	TUBE-MIDDLE-COVER-FRONT-NESTLE	1
5	6367025	INSULATION-BOTTOM-H.W.T.	REF
6	6367030	COVER-FRONT-WATER TANK-NESTLE	REF
7	6367029	TUBE-LEFT-COVER-FRONT-NESTLE	1

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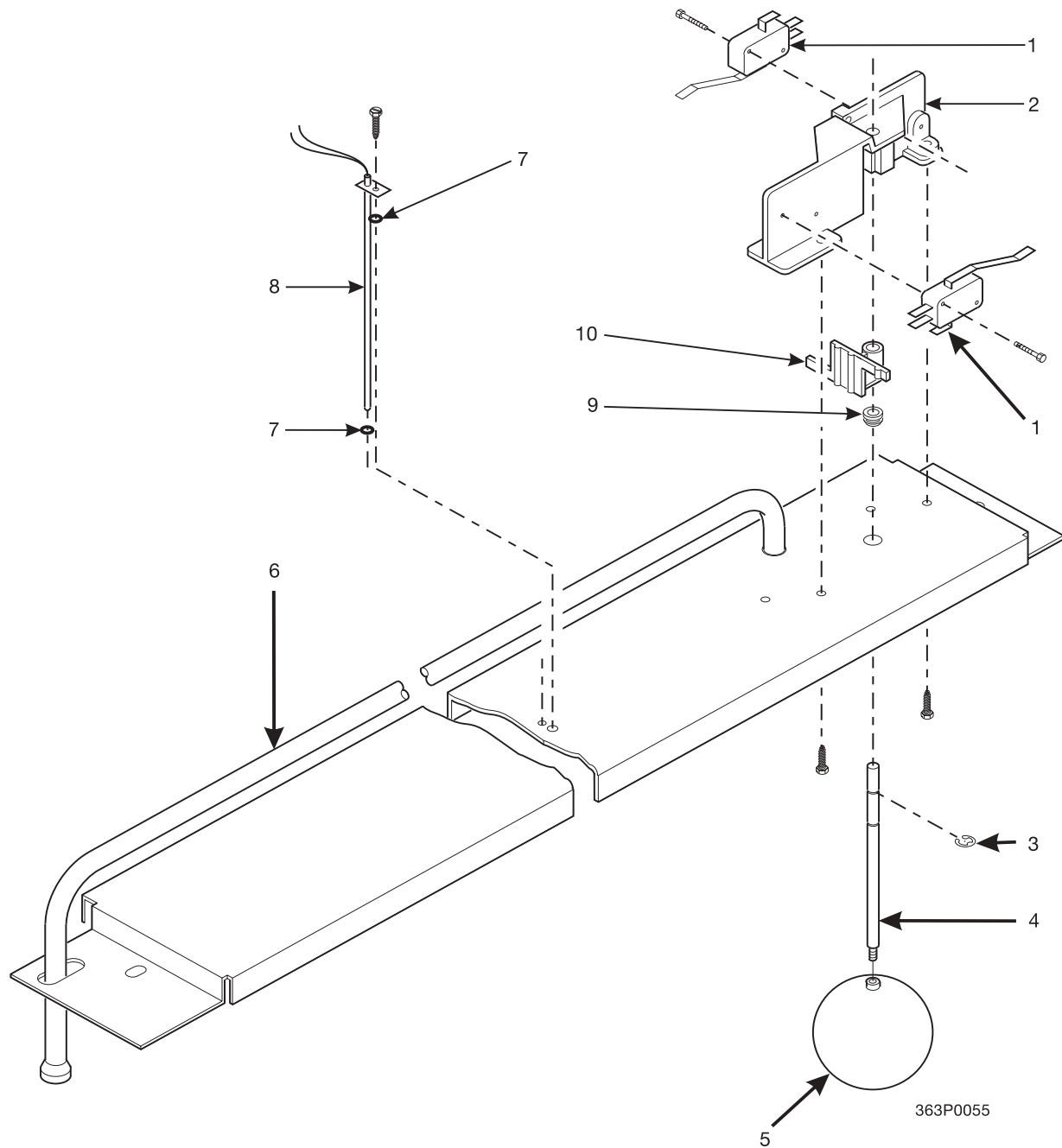


Figure 36. Water Tank Lid Assembly

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TABLE 36. WATER TANK LID ASSEMBLY

INDEX	PART NUMBER	DESCRIPTION	QTY
-	6338046	LID ASSEMBLY - FINAL - H.W.T.	-
1	6238084	SWITCH - LEVER - 10 GRAM	2
2	6238068	BRACKET - MOUNTING - SWITCH	1
3	6124073	RETAINING RING REINF. E TYP.156	1
4	6338049	SHAFT - FLOAT	1
5	6508033	FLOAT - WATER TANK	1
6	6338047	WELD ASSEMBLY - COVER - LG. INLET - W.T.	1
7	6138287	O RING	2
8	6338051	SENSOR - TEMPERATURE - H.W.T.	1
9	6338050	BEARING - LID - HOT WATER TANK	1
10	6138183	ACTUATOR - SWITCH	1

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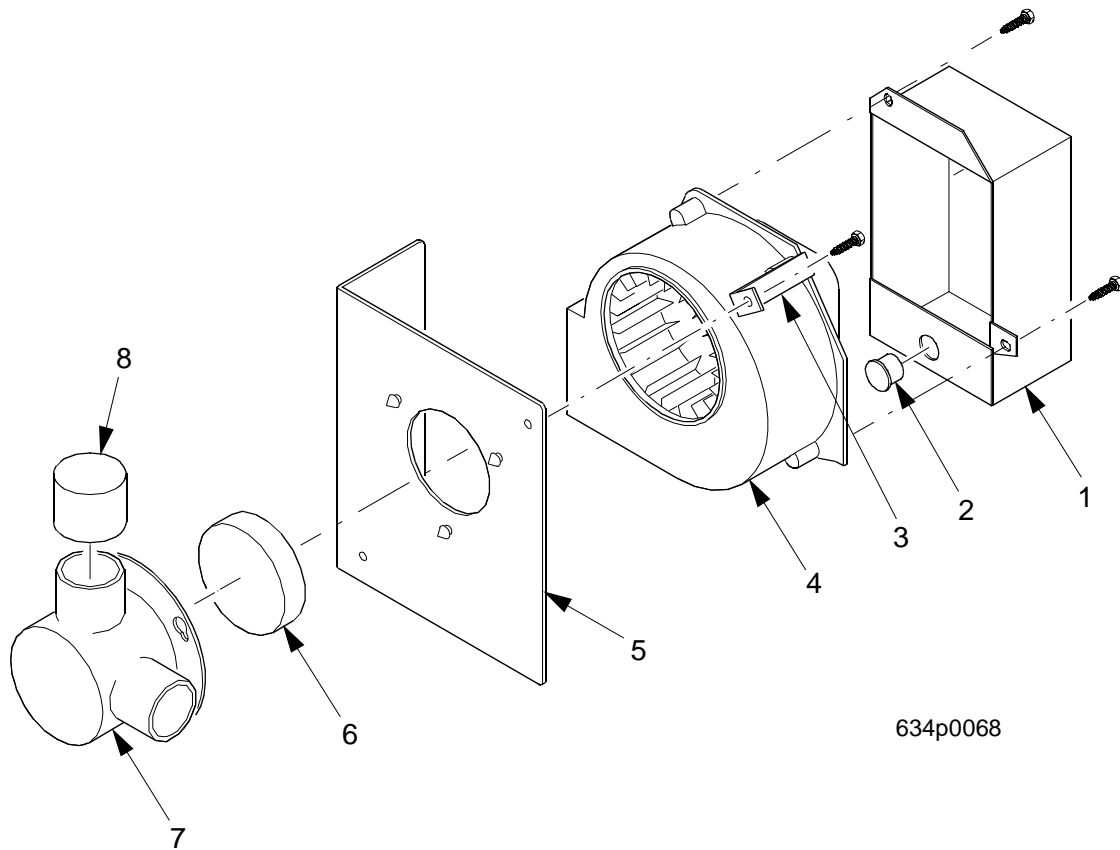


Figure 37. Bracket, Blower, and Cover Assembly

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TABLE 37. BRACKET, BLOWER, AND COVER ASSEMBLY

INDEX	PART NUMBER	DESCRIPTION	QTY
-	6331089	BRACKET, BLOWER, AND COVER ASSEMBLY 115 V. (FD)	OPT
	6331090	BRACKET, BLOWER, AND COVER ASSEMBLY 230 V. (FD)	
	6301006	BRACKET, BLOWER, AND COVER ASSEMBLY 110 V. (FB)	
	6391057	BRACKET, BLOWER, AND COVER ASSEMBLY 230 V. (FB)	
1	6231074	GUARD - BLOWER MOTOR	1
	6391020	PLATE - COVER - BLOWER	
2	3502097	BUSHING #OCB-500	1
3	6231553	TIE DOWN - BLOWER ASSEMBLY	2
4	4312210	BLOWER ASSEMBLY - 120V	1
	4312211	BLOWER ASSEMBLY - 230V	
5	6231550	BRACKET ASSEMBLY - BLOWER MOUNTING (U.S.)	1
6	6237340	FILTER - EXHAUST BLOWER	1
7	6237342	HOUSING - EXHAUST BLOWER	1
8	6237340	FILTER-EXHAUST BLOWER - USED IN FREEZE DRIED MACHINES	1

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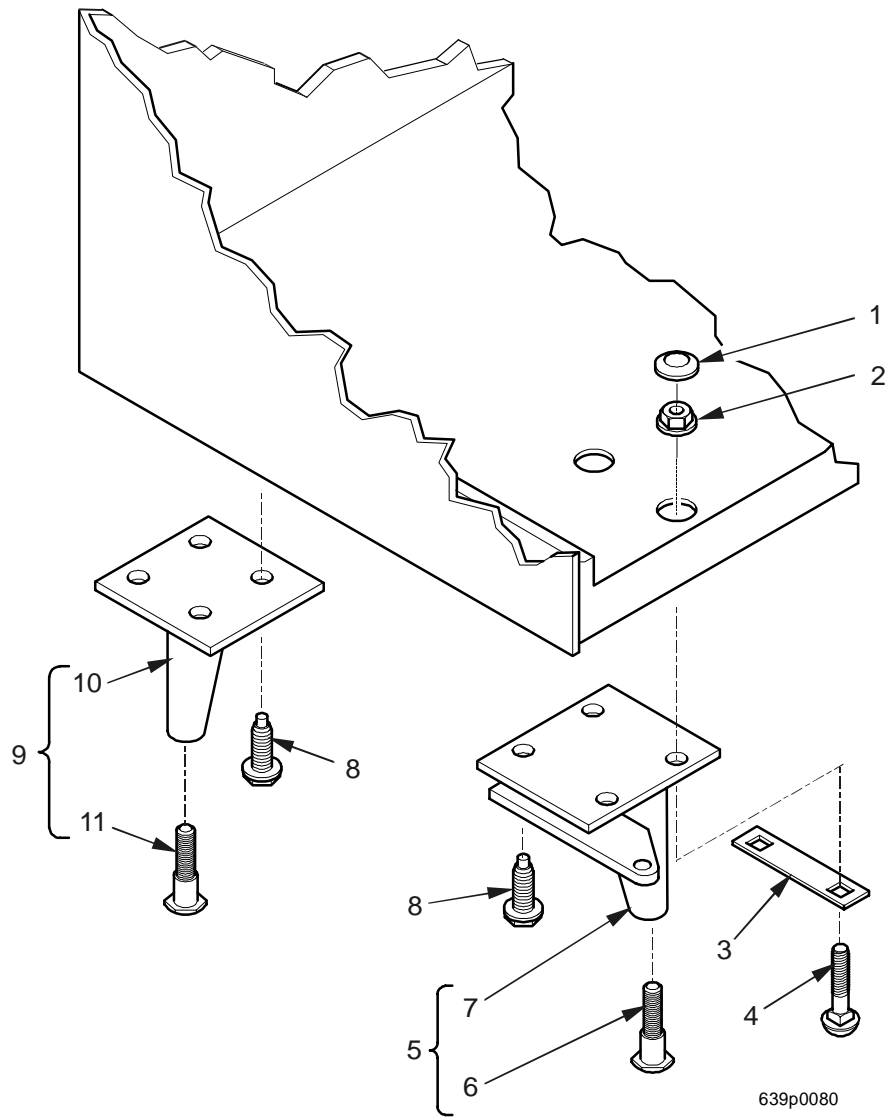


Figure 38. Leg, Leveler, and Leg and Hinge Assemblies

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TABLE 38. LEG, LEVELER, AND LEG AND HINGE ASSEMBLIES

INDEX	PART NUMBER	DESCRIPTION	QTY
1	6231034	PLUG - HOLE (NOT USED IN ALL APPLICATIONS)	2
2	1172021	NUT - 1/4-20 WHIZ-LOCK	2
3	6231203	PLATE - HINGE LEG BOLT	1
4	1211112	TRAY BOLT	2
5	6231163	LEG, HINGE, AND LEVELER ASSEMBLY	1
6	1471098	LEVELER - CABINET	1
7	1571115	LEG AND HINGE ASSEMBLY	1
8	9900218	SCREW - # 5/16 X 1 W/LOCKING RING	14
9	1471237	LEG AND LEVELER ASSEMBLY - CABINET	3
10	1571127	LEG ASSEMBLY - CABINET	1
11	1471098	LEVELER - CABINET	1

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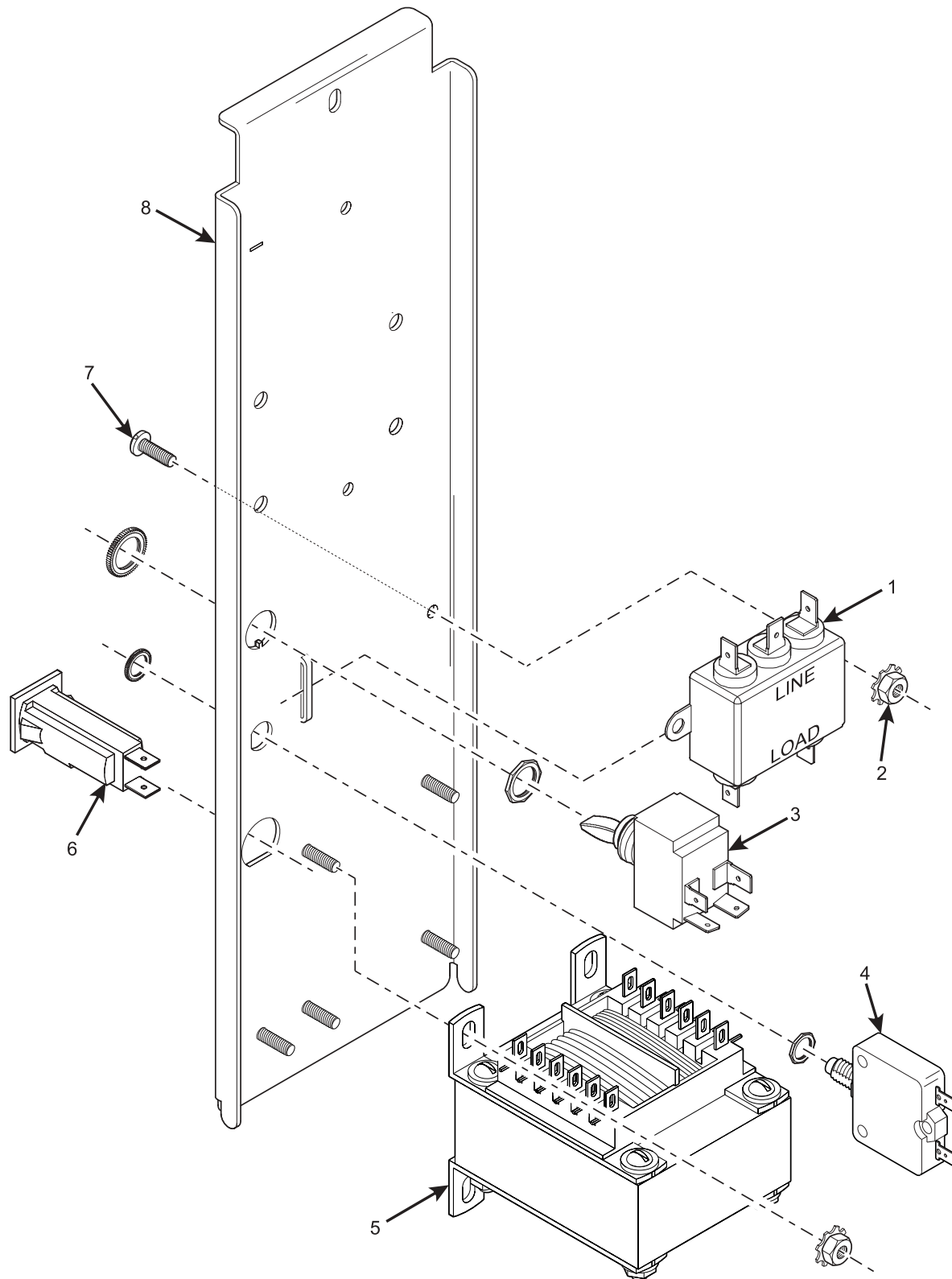


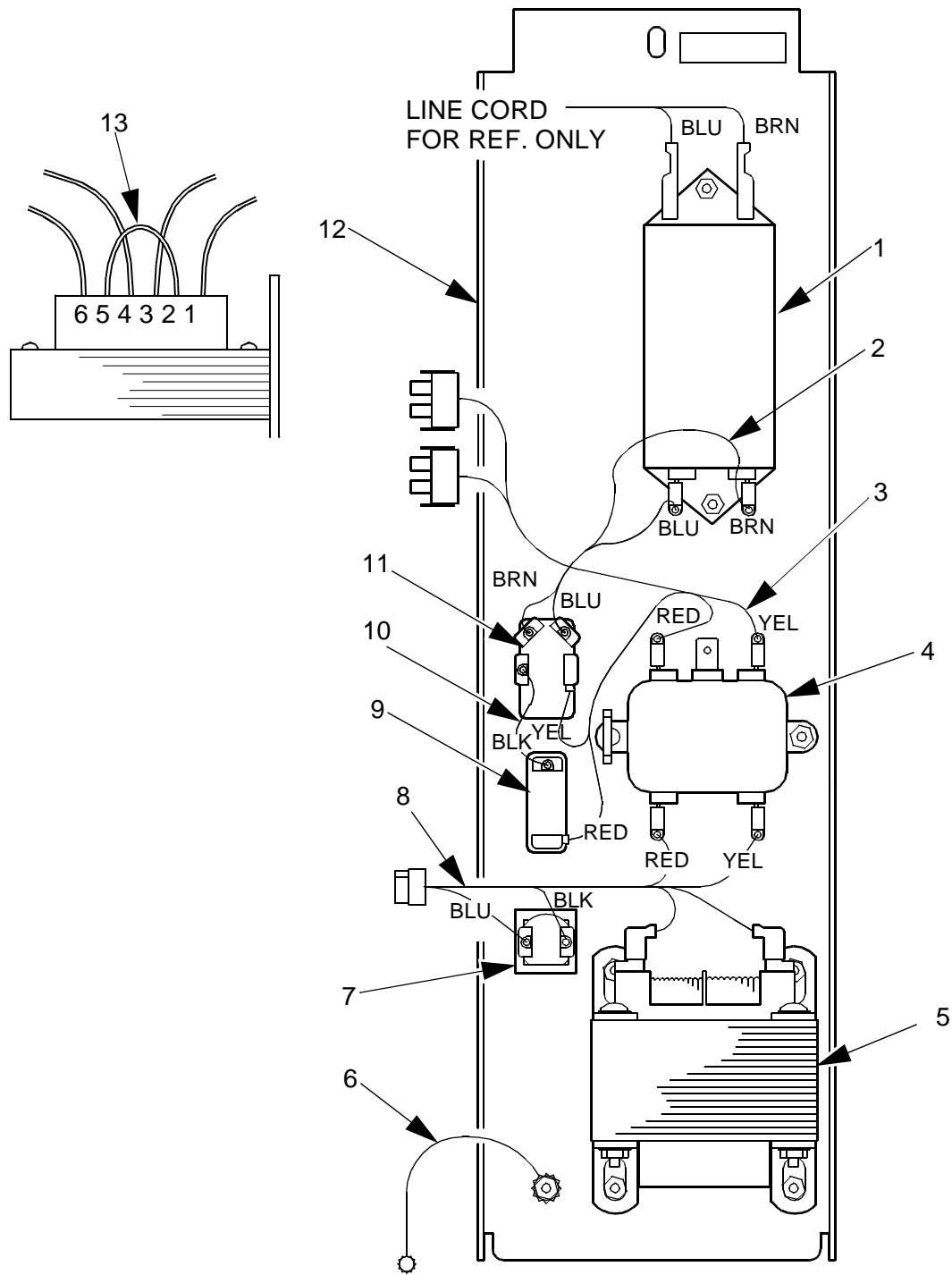
Figure 39. Power Panel Assembly - All 115 V

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TABLE 39. POWER PANEL ASSEMBLY - ALL 115 V

INDEX	PART NUMBER	DESCRIPTION	QTY
-	1701015	POWER PANEL ASSEMBLY - DOMESTIC	-
1	9989100	INTERFERENCE FILTER	1
2	9900081	NUT - #8-32 KEPS ZINC PLATE	6
3	9984629	SWITCH - TOGGLE - DPST - 20 AMP	1
4	9989672	BREAKER - 15 AMP	1
5	9989046	24 V TRANSFORMER - DUAL PRI. - .187 TERM	1
6	9989674	CIRCUIT BREAKER - 4 AMP	1
7	1211110	8-32 X 1/4 RHS MACH SCREW - Z.P.	6
8	1701025	PLATE - HOUSING - PANEL	1
-	6849015	JUMPER - POWER SWITCH (MEXICO) - (NOT SHOWN)	1
-	9989110	FILTER - POWER LINE - EMI (MEXICO) - (NOT SHOWN)	1

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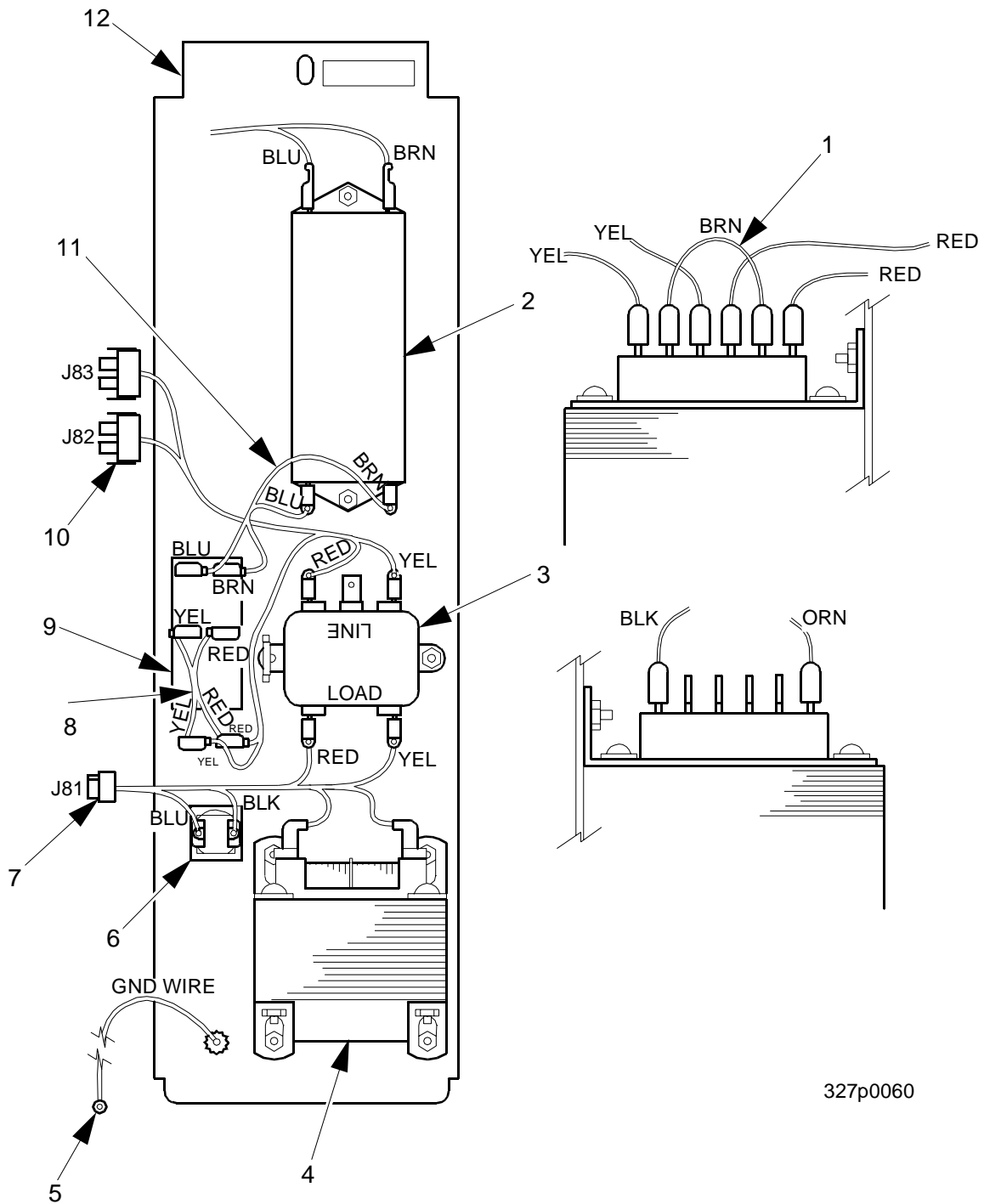
Figure 40. Power Panel Assembly - 230 V - Argentina, Australia, Brazil, Latin America (220 V), New Zealand, Singapore, U.K.

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**TABLE 40. POWER PANEL ASSEMBLY - 230 V - ARGENTINA, AUSTRALIA, BRAZIL, LATIN AMERICA
(220 V), NEW ZEALAND, SINGAPORE, U.K.**

INDEX	PART NUMBER	DESCRIPTION	QTY
-	4521020	POWER PANEL ASSY-U.K.-230V	-
1	9989110	MAIN LINE FILTER	1
2	6849015	JUMPER	1
3	1709000	HARNESS	1
4	9989100	E.M.I. FILTER	1
5	9989046	24V XFMR-DUAL PIR.-.187 TERM.	1
6	9984094	GROUND WIRE	1
7	9989674	BREAKER - 4A	1
8	1709001	HARNESS	1
9	9989672	BREAKER-15A	1
10	1709006	JUMPER	1
11	9984629	SWTICH	1
12	1701025	PLATE-HOUSING-PANEL	1
13	4279001	JUMPER	1

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Figure 41. Power Panel Assembly - 230 V - France, Germany, Sweden

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TABLE 41. POWER PANEL ASSEMBLY - 230 V - FRANCE, GERMANY, SWEDEN

INDEX	PART NUMBER	DESCRIPTION	QTY
-	4521041	POWER PANEL ASSY-230V FR/GER	REF
1	4279001	JUMPER-230V-XFMR PRI	1
2	9989110	FILTER-POWER LINE-EMI	1
3	9989100	INTERFERENCE FILTER	1
4	9989046	24V XFMR-DUAL PIR.-.187 TERM	1
5	9984094	WIRE-GROUND-14"	1
6	9989674	CIRCUIT BREAKER-4 AMP	1
7	1709001	JUMPER-TRANSFORMER-FOREIGN	1
8	4529002	JUMPER-FRENCH/GERMAN SWITCH	1
9	9984627	CIRCUIT BREAKER/SWITCH-16 AM	1
10	1709000	HARNESS-POWER PANEL-FOREIGN	1
11	6849015	JUMPER-POWER SW	1
12	4521036	PLATE-HOUSING-PANEL-FR/GER.	1

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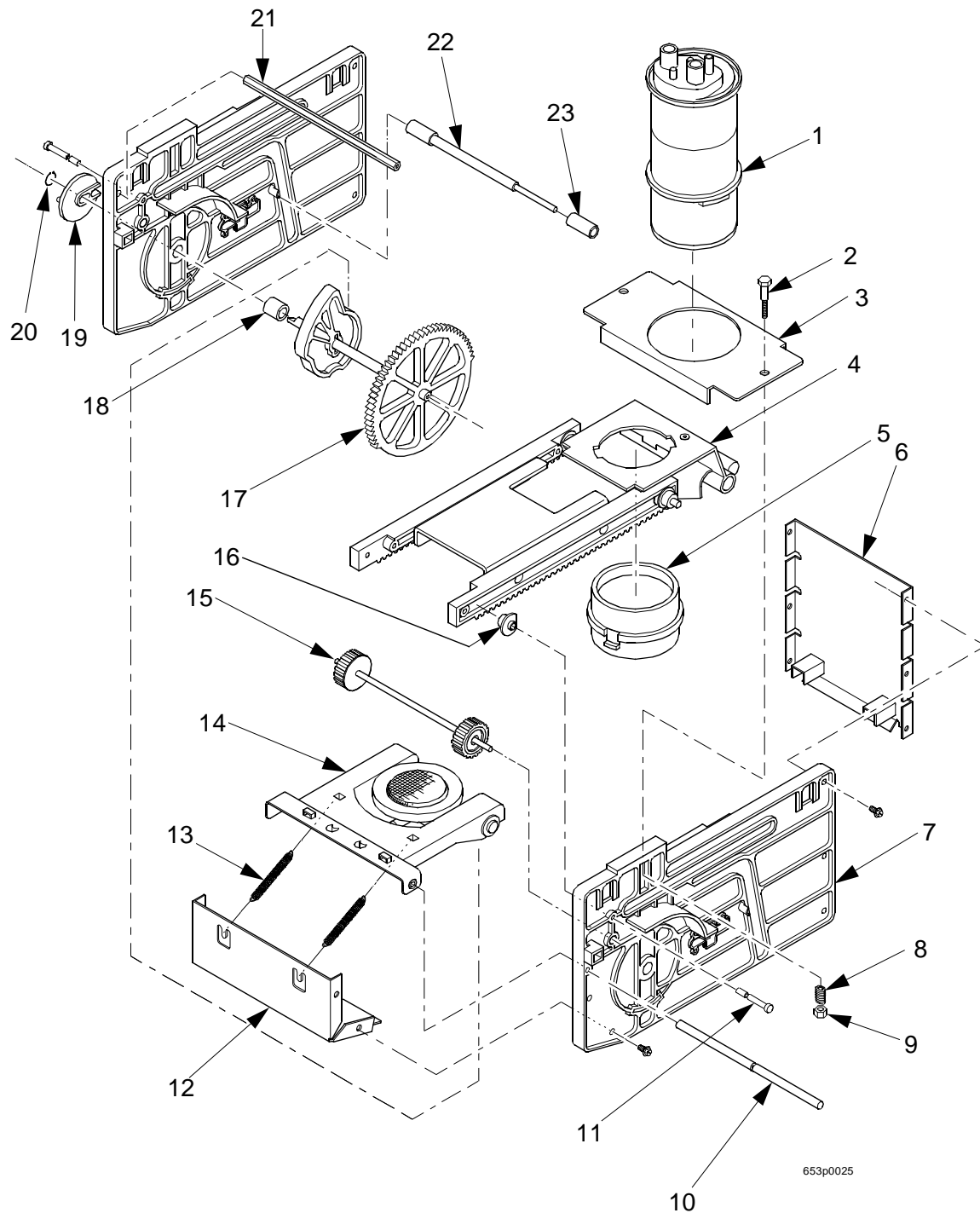


Figure 42. Single Brewer Assembly (No Filter)

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TABLE 42. SINGLE BREWER ASSEMBLY (NO FILTER)

INDEX	PART NUMBER	DESCRIPTION	QTY
1	6234328	BARREL ASSEMBLY - BREWER (FIGURE 44)	REF
2	6234301	BARREL SUPPORT - BREWER	1
3	6234288	BOLT - 1/4-20 X 1 1/2	1
4	6234001	RACK ASSEMBLY (FIGURE 45)	2
5	6234271	SHAFT - FLIP TOP	1
6	6234270	BASKET - BREWER	1
7	6234225	ROLLER - STOP	2
8	6234215	SPRING - BREWER	2
9	6234295	WALL ASSEMBLY - REAR	1
10	6234273	SCREW - #8-32 X .38 HHS W/LW	12
11	6234223	SIDEWALL - BREWER	2
12	4234308	PIN-ROLLER - SIDEWALL	2
13	6234289	SHAFT - SWING ARM	1
14	6234008	LOCKNUT - #1/4-20	2
15	6234220	GEAR & CAM ASSEMBLY	1
16	6234293	WALL ASSEMBLY - BOTTOM - FRONT	1
17	6234205	SPACER - SINGLE BREWER	1
18	6234200	SPRING	2
19	6234205	SWING ARM ASSEMBLY (INCLUDES INDEX NUMBERS 20 THROUGH 25)	1
20	6234243	EXT. SPRING - SWING ARM	2
21	6234002	SHAFT - RETAINER - .125 DIA	2
22	6234240	SWING ARM ASSEMBLY	1
23	6234375	FUNNEL - COFFEE	1
24	6334019	SEAL - BREWER	1
25	6334019	FILTER SUPPORT - 30 MESH	1
26	6234303	DRIVE CONNECTION - BREWER	1
27	6234222	RETAINING RING - .375 DIA	1
28	6234803	ROLLER - BREWER	2
29	6234007	SPACER - CAM	1
30	6234104	PINION GEAR ASSEMBLY	1
-	6231197	LABEL - CAUTION: HOT WATER HAZARD (AUS./N.Z./U.K./U.S.)	1
	6231213	LABEL - CAUTION: HOT WATER HAZARD (GER)	
	6232293	LABEL - CAUTION: HOT WATER HAZARD (ARG./MEX./SP.)	
	6231220	LABEL - CAUTION: HOT WATER HAZARD (FR.)	

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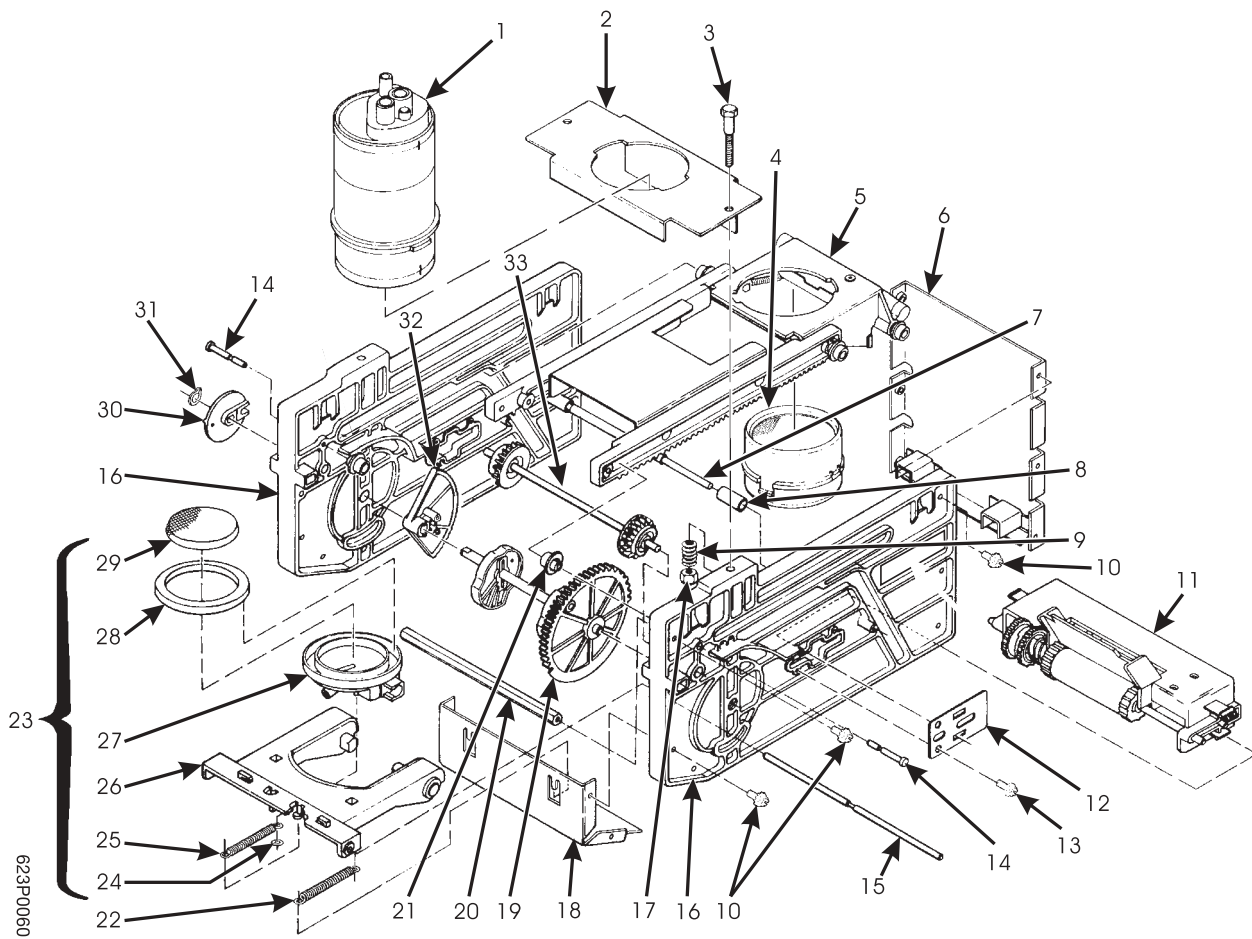


Figure 43. Single Brewer Assembly (With Filter)

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TABLE 43. SINGLE BREWER ASSEMBLY (WITH FILTER)

INDEX	PART NUMBER	DESCRIPTION	QTY
-	6234000	SINGLE BREWER ASSEMBLY - WITH FILTER	REF.
1	6234328	BARREL ASSEMBLY - BREWER (FIGURE 44)	1
2	6234301	BARREL SUPPORT - BREWER	1
3	6234288	BOLT - 1/4-20 1 1/2	2
4	6234297	BASKET - BREWER PAPER	1
5	6234001	RACK ASSEMBLY - BREWER (FIGURE 45)	1
6	6234215	WALL ASSEMBLY - REAR	1
7	6234271	SHAFT - FLIP STOP	1
8	6234270	ROLLER - STOP	2
9	6234225	SPRING - BREWER	2
10	6234295	SCREW - #8-32 X .38 HHS W/LW	12
11	6234600	PAPER MECHANISM ASSEMBLY (FIGURE 47)	1
12	6234608	SPRING COVER - PAPER MECH	2
13	6234616	SCREW - #10-32 X 3/8 HHS SL W/ EA	4
14	6234223	PIN - ROLLER - SIDEWALL	2
15	6234308	SHAFT - SWING ARM	1
16	6234273	SIDEWALL - BREWER	2
17	6234289	LOCKNUT - #1/4-20	2
18	6234220	WALL ASSEMBLY - BOTTOM FRONT	1
19	6234008	GEAR & CAM ASSEMBLY	1
20	6234293	SPACER - SINGLE BREW	1
21	6234222	ROLLER - BREWER	2
22	6234205	SPRING	1
23	6234200	SWING ARM ASSEMBLY (INCLUDES INDEX NUMBERS 24 THROUGH 29)	1
24	6234243	SHAFT - RETAINER - .125 DIA	2
25	6234205	EXT. SPRING - SWING ARM	2
26	6234002	SWING ARM ASSEMBLY	1
27	6234240	FUNNEL - COFFEE	1
28	6234375	SEAL - BREWER	1
29	6334019	FILTER SUPPORT - 30 MESH	1
30	6234310	DRIVE CONNECTION - BREWER	1
31	6234303	RETAINING RING - .375	1
32	6234601	RATCHET DRIVE - PAPER MECH.	1
33	6234007	PINION GEAR ASSEMBLY	1

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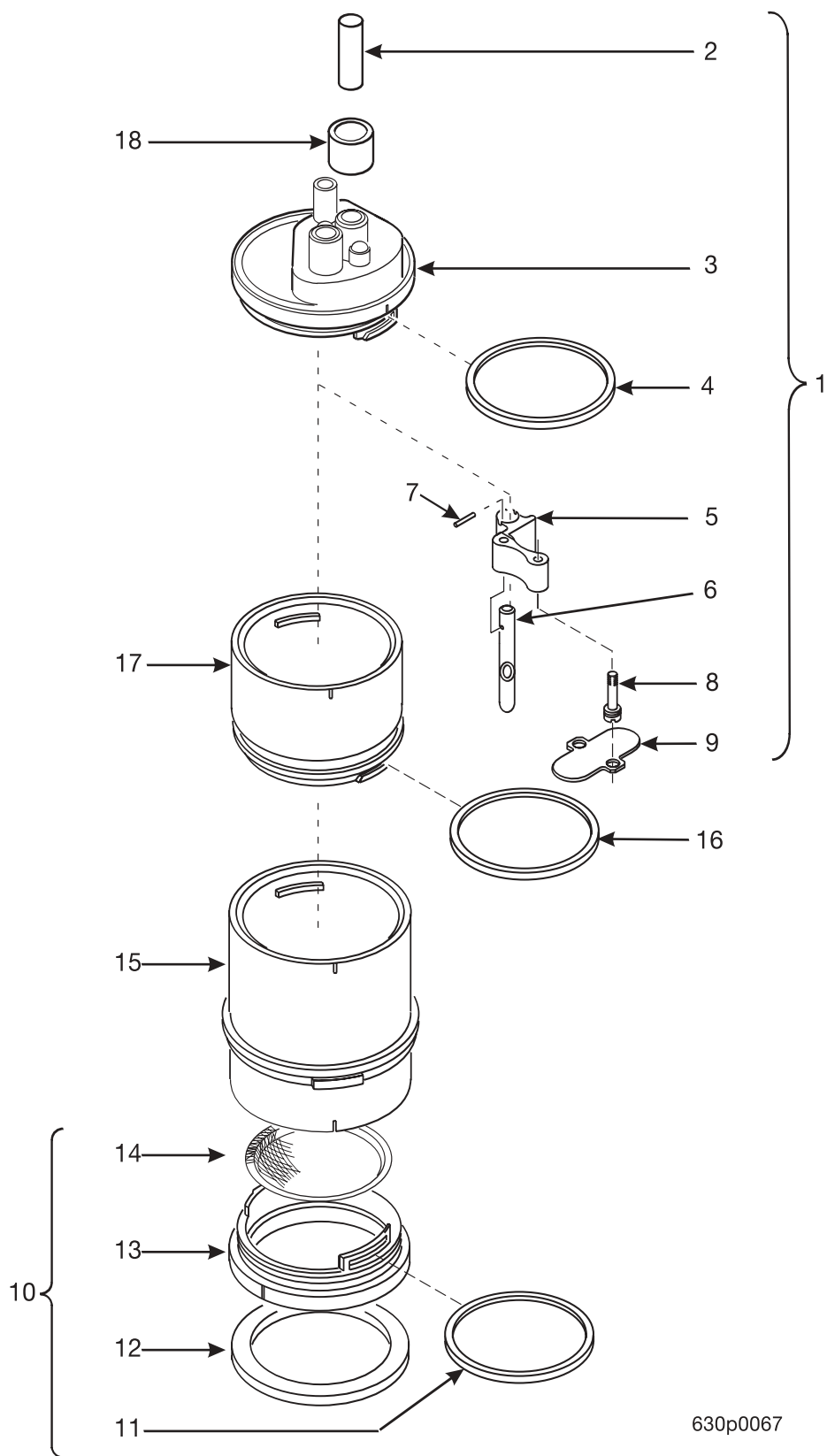


Figure 44. Barrel Assembly - Single Brewer

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TABLE 44. BARREL ASSEMBLY - SINGLE BREWER

INDEX	PART NUMBER	DESCRIPTION	QTY
-	6234328	BARREL ASSEMBLY - SINGLE BREWER	REF
1	6134152	MANIFOLD ASSEMBLY - HOSE-BREW BARREL (INCLUDES INDEX NUMBERS 2 THROUGH 9)	1
2	6134192	PLUG BREWER MANIFOLD	1
3	6134178	MANIFOLD & INSERT ASSEMBLY - BREWER	1
4	6104193	QUAD RING SEAL	1
5	6204229	DEFLECTOR - MANIFOLD	1
6	6134197	TUBE - AIR JET	1
7	6106107	ROLL PIN	1
8	6134173	SHOULDER SCREW	2
9	6134155	VALVE - MANIFOLD - BREWER BARREL	1
10	6234305	LOWER INSERT ASSEMBLY - BREWER BARREL (INCLUDES INDEX NUMBERS 11 THROUGH 14)	1
11	6104193	QUAD RIND SEAL	1
12	6234375	SEAL - BREWER	1
13	6104181	LOWER INSERT BREWER BARREL	1
14	6234302	SCREEN - BREWER BARREL	1
15	6104184	BREWER BARREL	1
16	6104193	QUAD RING SEAL	1
17	6234213	EXTENTION - BREWER BARREL	1
18	6234207	TUBE - .375 ID X .562 OD X .75 L	1

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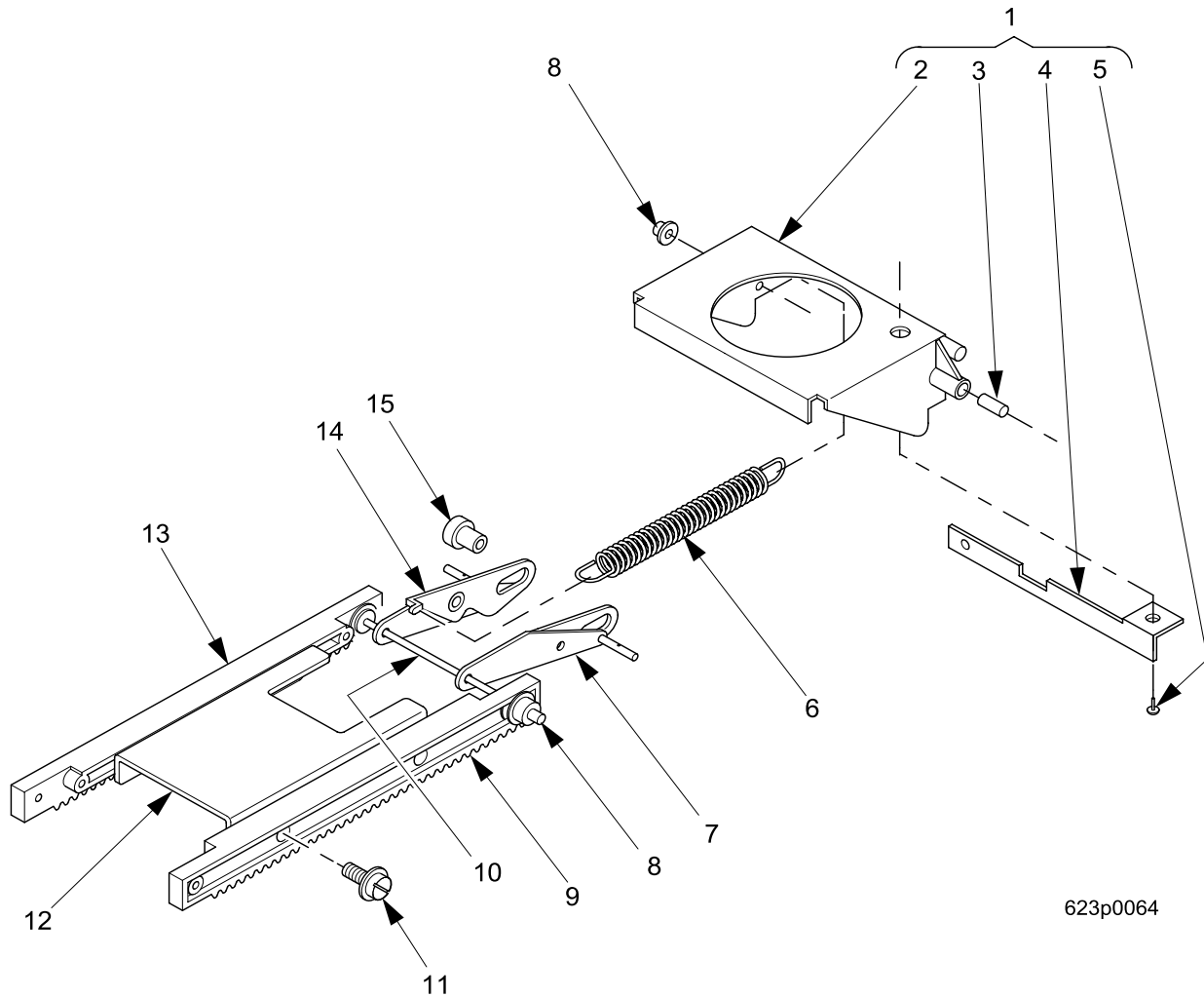


Figure 45. Rack Assembly - Single Brewer

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TABLE 46. RACK ASSEMBLY - SINGLE BREWER

INDEX	PART NUMBER	DESCRIPTION	QTY
-	6234001	RACK ASSEMBLY - BREWER	REF
1	6234222	ROLLER - BREWER	4
2	6234116	BASKET HOUSING ASSEMBLY (INCLUDES INDEX NUMBERS 3 THROUGH 6)	1
3	6234250	BASKET HOUSING & WIPER ASSEMBLY	1
4	6234278	BEARING - RETURN LEVER ROLLER	2
5	6234118	FLAT SPRING - BASKET HOUSING	1
6	6204211	SCREW - #6-32 X 1/4 PHS T/C SS	1
7	6234256	SPRING - FLIP	2
8	6234261	ROLLER LINKAGE ASSEMBLY - RIGHT	1
9	6234275	RACK ASSEMBLY - RIGHT - BREWER	1
10	6234110	SHAFT - FLIP	1
11	6234295	SCREW - #8-32 X .38 HHS W/LW	4
12	6234120	BRACKER ASSEMBLY - RACK	1
13	6234274	RACK ASSEMBLY - LEFT - BREWER	1
14	6234260	ROLLER LINKAGE ASSEMBLY - LEFT	1
15	6234292	RETURN LEVER ROLLER ASSEMBLY	2

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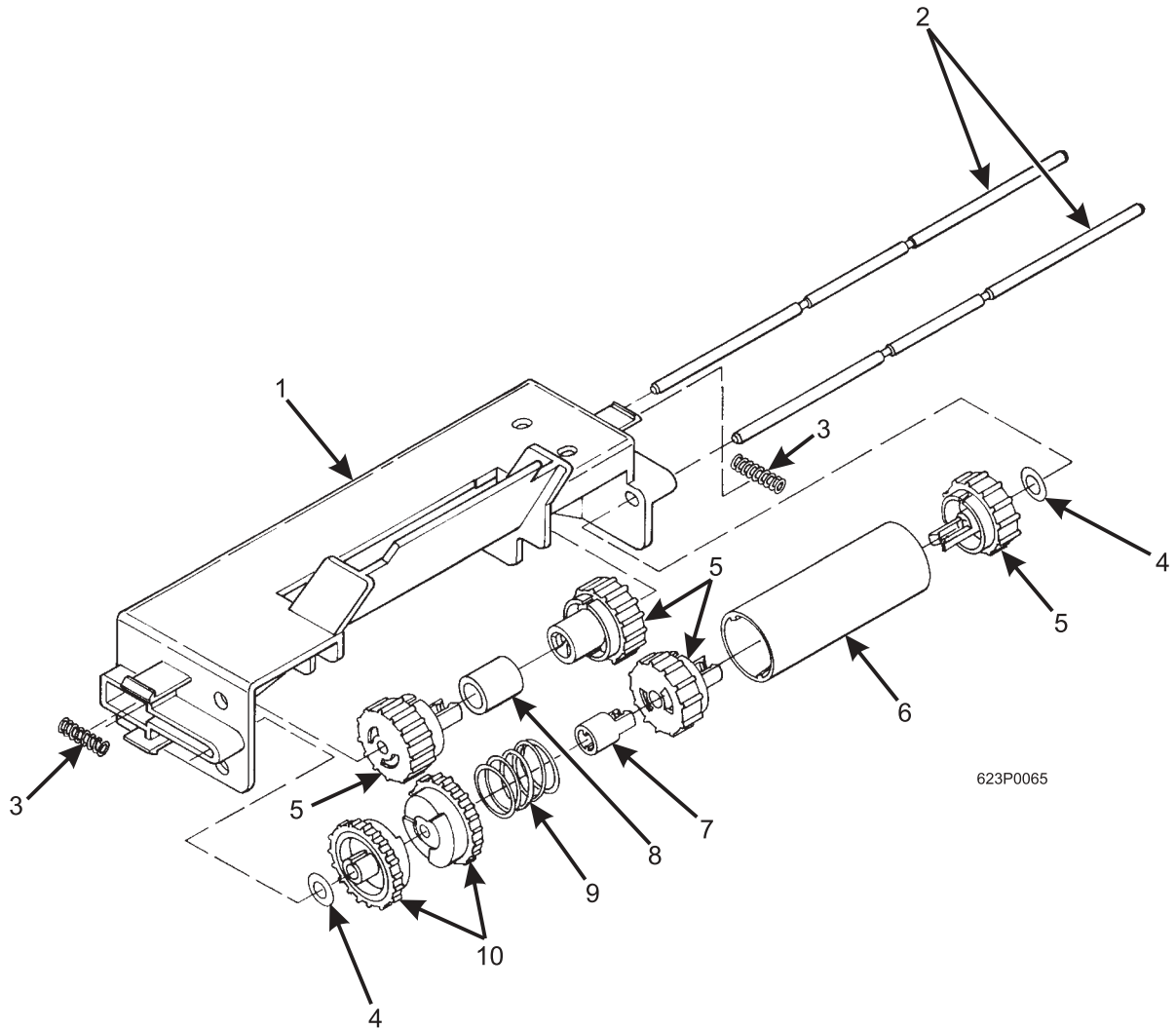


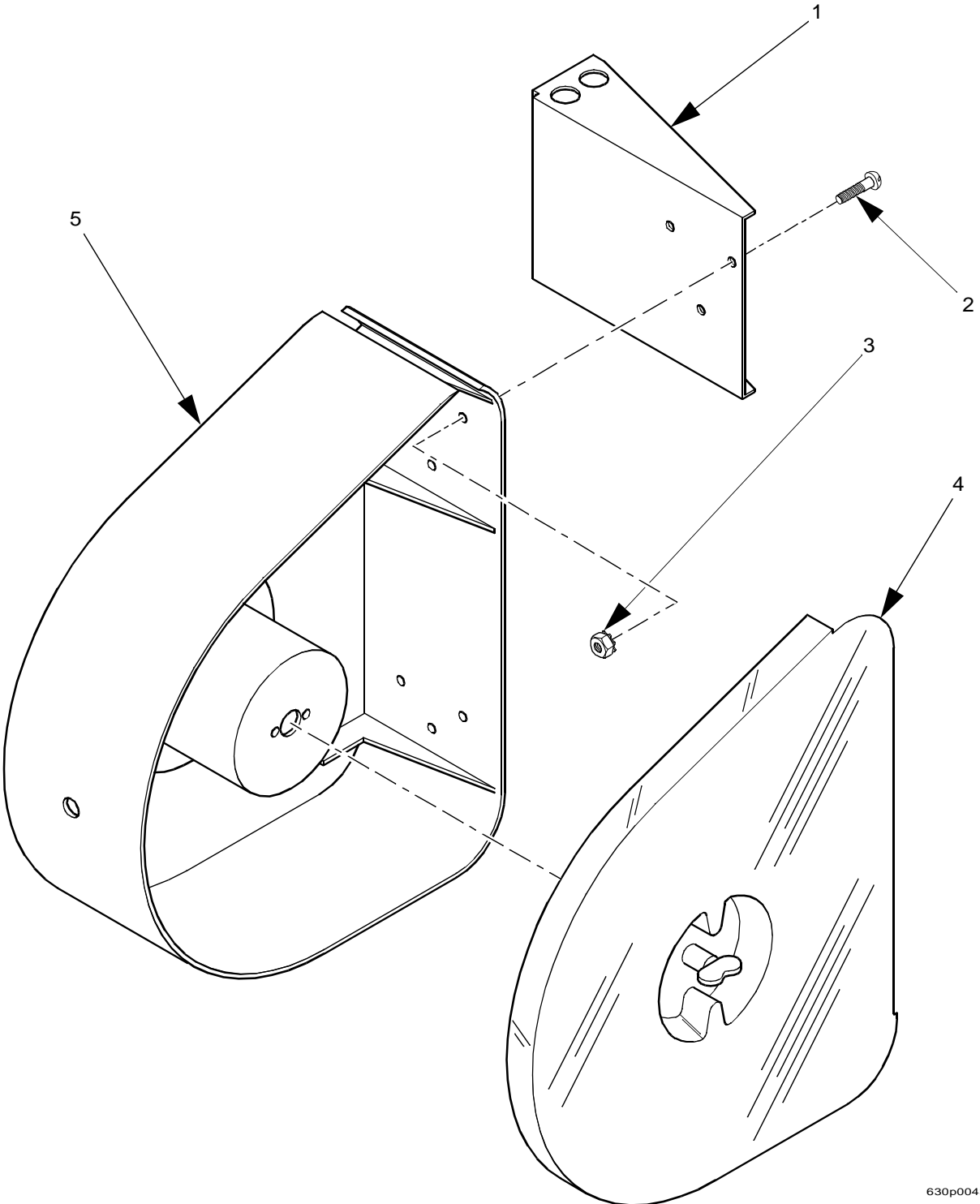
Figure 47. Paper Mechanism Assembly - Single Brewer

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TABLE 47. PAPER MECHANISM ASSEMBLY - SINGLE BREWER

INDEX	PART NUMBER	DESCRIPTION	QTY
-	6234600	PAPER MECHANISM ASSEMBLY - SINGLE BREWER	REF
1	6234626	PAPER MECH. HOUSING	1
2	6234612	SHAFT - PAPER MECH.	2
3	6234614	COMPRESSION SPRING - PAPER MECH SHAFT (NOT PART OF ASSEMBLY)	2
4	6234628	WASHER-PAPER MECH.	2
5	6234620	ROLLER END CAP - PAPER MECH	4
6	6234619	PAPER ROLLER EXTRUSION	1
7	6234603	ROLLER DRIVE - PAPER MECH	1
8	6234634	TUBE-6108089 - .50 LG.	2
9	6234615	SPRING - PAPER MECH RATCHET	1
10	6234607	RATCHET - PAPER MECH.	2

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Figure 48. Filter Paper Housing and Cover

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TABLE 48. FILTER PAPER HOUSING AND COVER

INDEX	PART NUMBER	DESCRIPTION	QTY
-	6234622	PAPER ROLL ASSEMBLY (INCLUDES INDEX NUMBER 1, 2, 3, 5, AND 6)	1
1	6234625	BRACKER - PAPER ROLL	1
2	9900020	SCREW - #8-32 X 1/2 RHS MACH. ZINC	3
3	9900081	NUT - #8-32 KEPS ZINC PLATE	3
4	6154238	COUVER ASSEMBLY - FILTER PAPER HOUSING	1
5	6234630	HOUSING ASSEMBLY - FILTER PAPER	1
6	6134234	RECEP 1/4 TURN #82-35-302-15 (NOT SHOWN)	1
-	P6104459	FILTER PAPER PACKAGE ASSEMBLY	*

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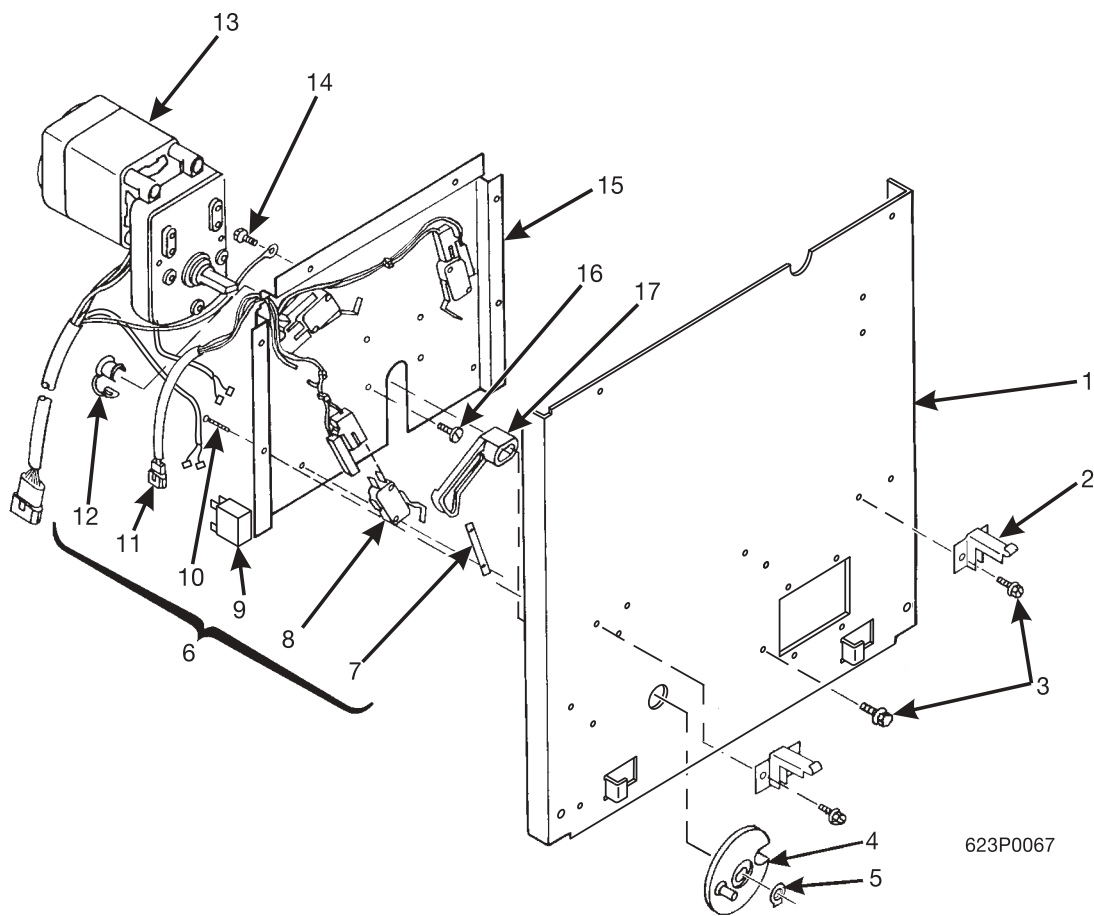


Figure 49. Brewer Drive Assembly

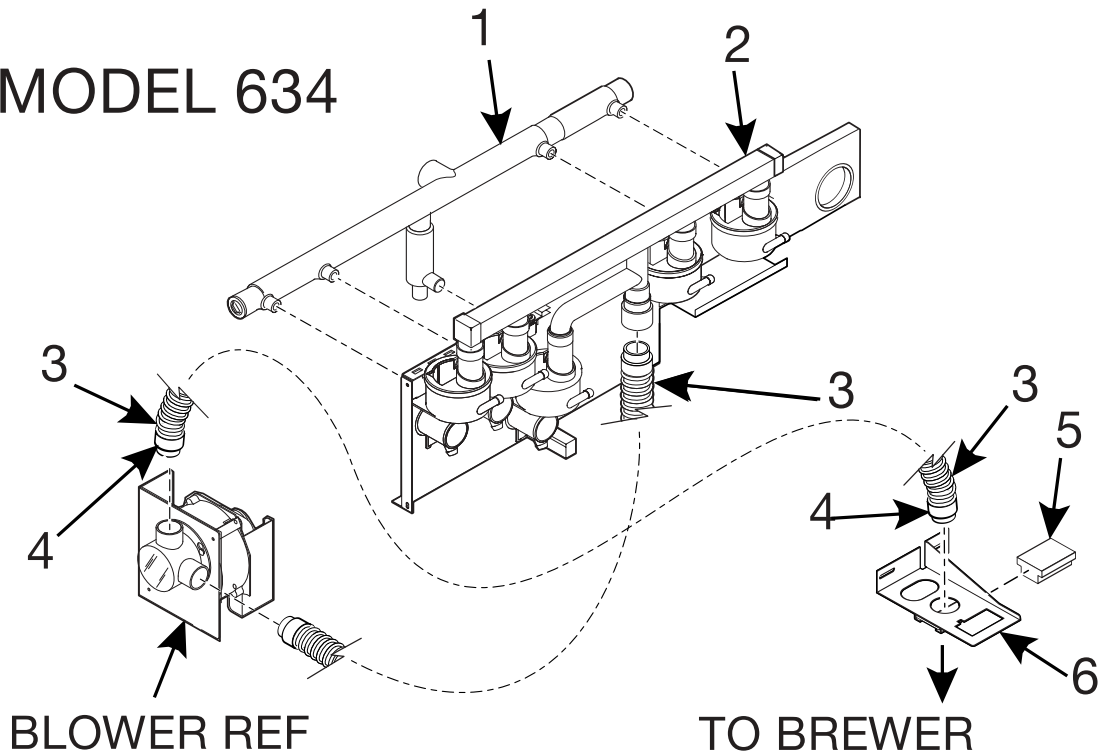
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TABLE 49. BREWER DRIVE ASSEMBLY

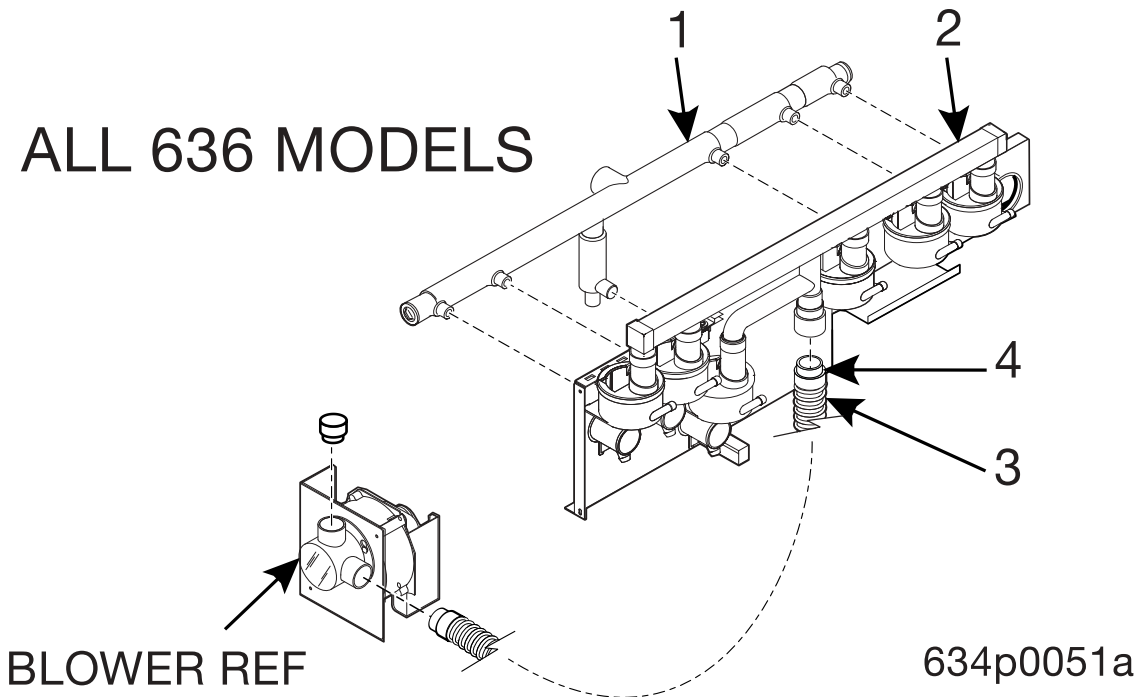
INDEX	PART NUMBER	DESCRIPTION	QTY
-	6334005	BREWER DRIVE ASSEMBLY - SINGLE - 115 V (INCLUDES INDEX NUMBERS 1 - 6) - BRZ./MEX./U.S.	1
	6334002	BREWER DRIVE ASSEMBLY - SINGLE - 230 V (INCLUDES INDEX NUMBERS 1 - 6) ARG./FR./GER./N.Z./SP./U.K.	
1	6234510	PANEL MOUNTING - BREWER	1
2	6234294	MOUNTING BRACKET - BREWER	2
3	1451097	SCREW - #8-32 X .31 HEX HD T.F. - BLACK BRACKET	10
4	6234310	DRIVE CONNECTION - BREWER	1
5	6234303	RETAINING RING - .375 DIA.	1
6	6334007	SWITCH/MOTOR ASSEMBLY - 115V (INCLUDES INDEX NUMBERS 7 THROUGH 17) (U.S.)	1
	6334001	SWITCH/MOTOR ASSEMBLY - 230 V(INCLUDES INDEX NUMBERS 7 THROUGH 17) (ARG./FR./GER./N.Z./SP./U.K.)	
7	1217159	#4-40 KEPS NUT (2 EACH SWITCH)	6
8	6234279	SWITCH - BREWER	3
9	9988208	CAPACITOR - MOTOR RUN - 17 μ F (115V)	1
	9988209	CAPACITOR - MOTOR RUN - 4.5 μ F (230V)	
10	1217160	SCREW, #4-40 X 5.8 RHS (2 EACH SWITCH)	6
11	6239016	HARNESS - SWITCH - BREWER	1
12	9985887	BUSHING - STRAIN RELIEF	1
13	6334012	MOTOR - BREWER - 115V (U.S.)	1
	6334011	MOTOR - BREWER - 230V (ARG./FR./GER./N.Z./SP./U.K.)	
14	3157060	SCREW, #8-32 X .31 HEX HD - T/F - W/LOCKING SERRATIONS	2
15	6334018	HOUSING - SWITCHES AND BREWER MOTOR	1
16	4245186	SCREW, #8-32 X 1/4 PHS -T/F	4
17	6234515	SWITCH - ACTUATOR	1

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MODEL 634



ALL 636 MODELS



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Figure 50. Mixing Bowl and Brewer Ventilation System

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TABLE 50. MIXING BOWL AND BREWER VENTILATION SYSTEM

INDEX	PART NUMBER	DESCRIPTION	QTY
1	-	REAR VENT ASSEMBLIES (FIGURE 53)	-
2	-	FRONT VENT ASSEMBLIES (FIGURES 51, 52)	-
3	6237355	HOSE - EXHAUST - 29.5 INCH LONG	1
4	6137157	COUPLING - VENT HOSE (USE WITH INDEX NUMBER 3)	1
5	6237353	FILTER - EXHAUST CHUTE	1
6	6237352	LOCATOR AND BRACKET ASSY - SINGLE BREWER	1

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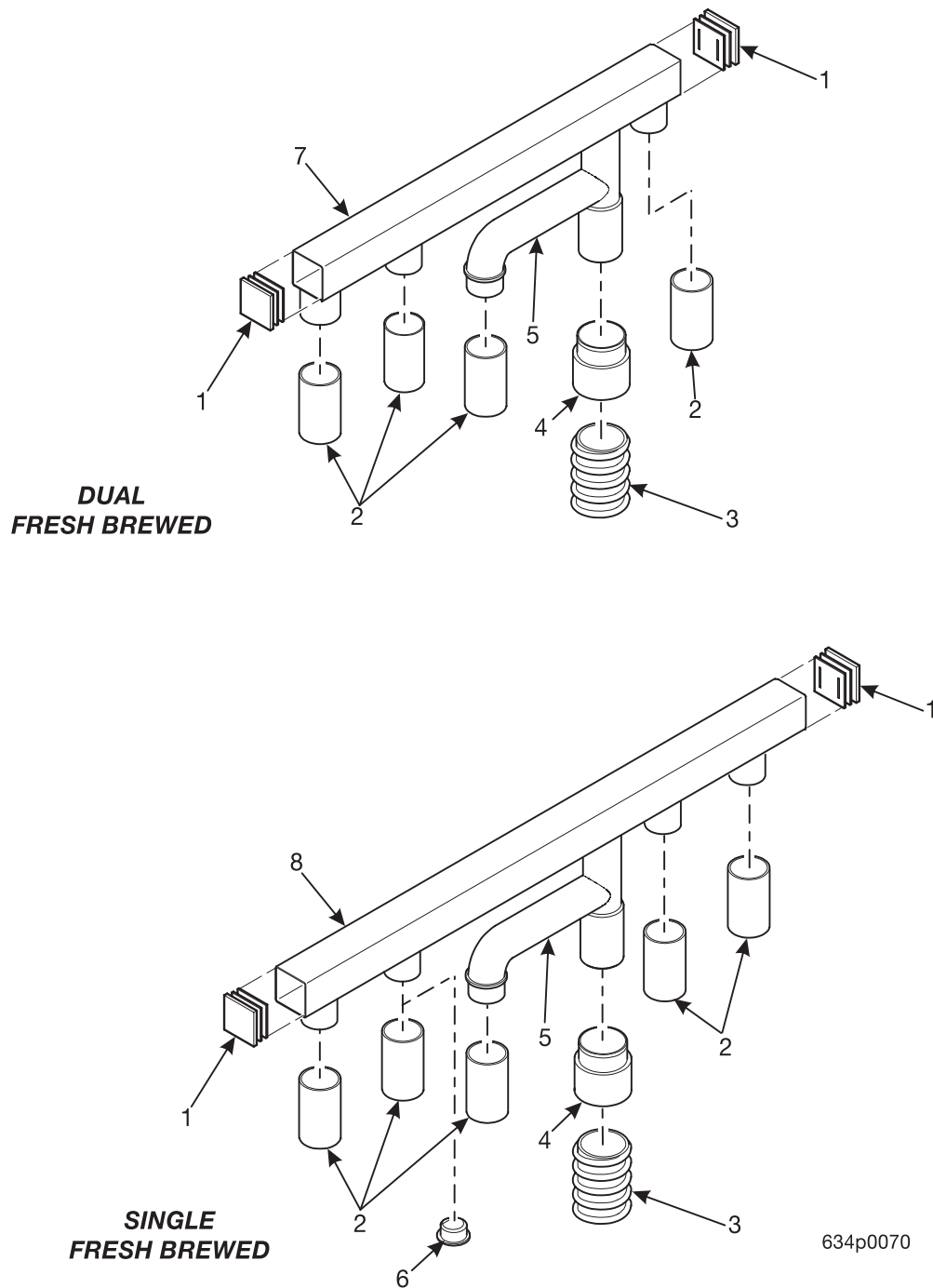


Figure 51. Front Vent Assemblies - Fresh Brew

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TABLE 51. FRONT VENT ASSEMBLIES - FRESH BREW

INDEX	PART NUMBER	DESCRIPTION
1	6337082	CAP - END VENT
2	6337049	TUBE - EXTENSION - SILICONE
3	6237337	HOSE - EXHAUST - 18" LONG
4	6137157	COUPLING - VENT HOSE
5	6337044	VENT - SUGAR/LIGHTENER ADAPTOR
6	6237301	PLUG - CENTER PULL - .93 (USE WITH DUAL CONDIMENT ONLY)
7	6367011	VENT - DUAL FRESH BREW
8	6367010	VENT - SHELF - SINGLE FRESH BREW

TABLE 51A. USAGE OF FRONT VENT ASSEMBLY ITEMS IN VENT ASSEMBLIES - FRESH BREW

PART NUMBER	DESCRIPTION	CONTAINS INDEX	QTY
6367012	VENT ASSEMBLY - SINGLE FB - NO SOUP - NO SUGAR SUB	1	2
		2	4
		5	1
		6	1
		8	1
6367008	VENT ASSEMBLY - SINGLE FB - W/SOUP - NO SUGAR SUB	1	2
		2	5
		5	1
		8	1
6367009	VENT ASSEMBLY - DUAL FB - W/SOUP - NO SUGAR SUB	1	2
		2	4
		5	1
		7	1

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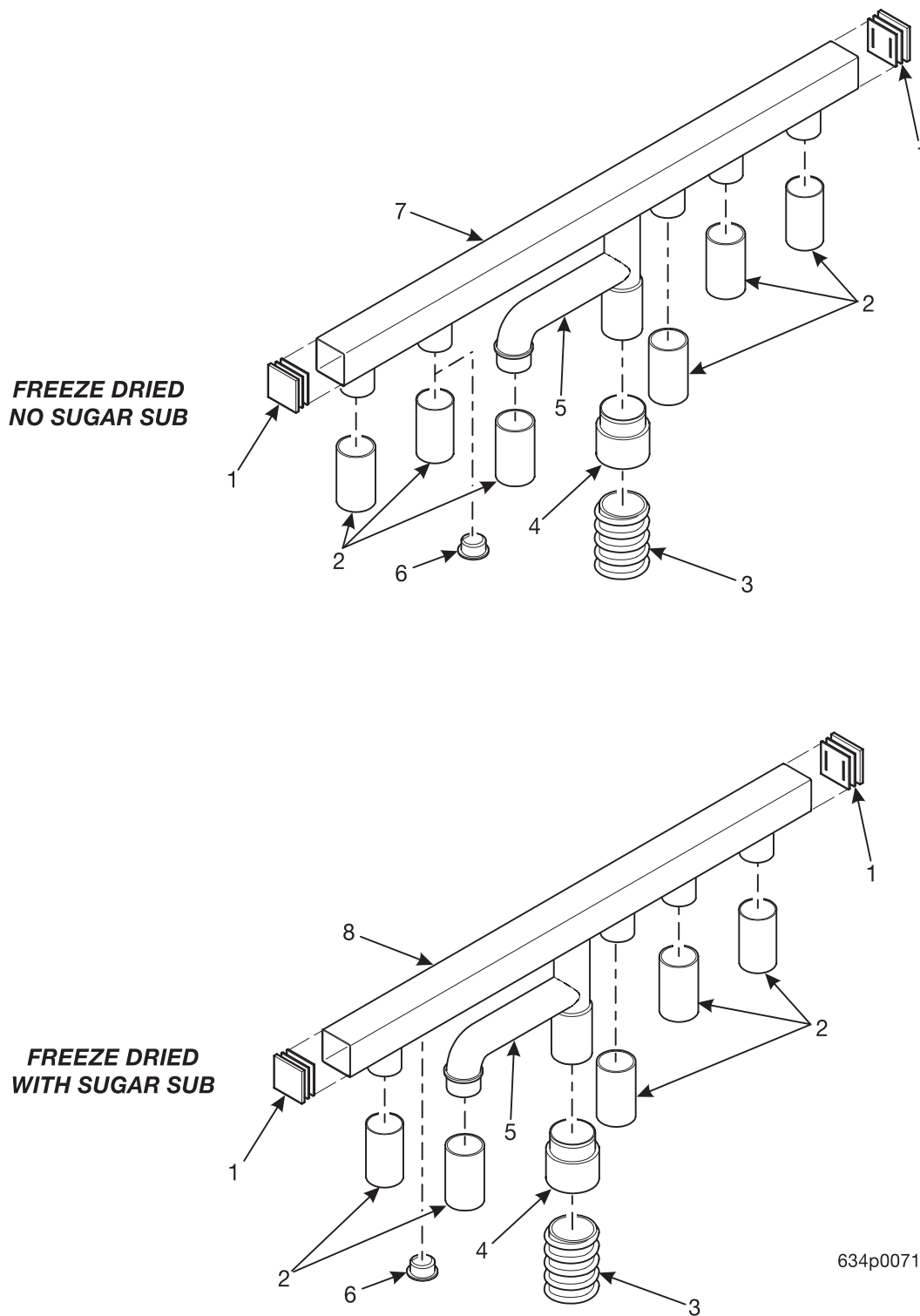


Figure 52. Front Vent Assemblies - Freeze Dry

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TABLE 52. FRONT VENT ASSEMBLIES - FREEZE DRY

INDEX	PART NUMBER	DESCRIPTION
1	6337082	CAP - END VENT
2	6337049	TUBE - EXTENSION - SILICONE
3	6237337	HOSE - EXHAUST - 18" LONG
4	6137157	COUPLING - VENT HOSE
5	6337044	VENT - SUGAR/LIGHTENER ADAPTOR
6	6237301	PLUG - CENTER PULL - .93 (USE WITH DUAL CONDIMENT ONLY)
7	6367003	VENT - F.D. - STANDARD CONDIMENT
8	6367017	VENT - F.D. - WITH SUGAR SUB.

TABLE 52A. USAGE OF FRONT VENT ASSEMBLY ITEMS IN VENT ASSEMBLIES - FREEZE DRY

PART NUMBER	DESCRIPTION	CONTAINS INDEX	QTY
6367016	VENT ASSEMBLY - FD - W/SUGAR SUBSTITUTE	1	2
		2	5
		5	1
		6	1
		8	1
6367014	VENT ASSEMBLY - FD - NO SOUP - NO SUGAR SUB	1	2
		2	5
		5	1
		6	1
		7	1
6367007	VENT ASSEMBLY - FD - W/SOUP - NO SUGAR SUB	1	2
		2	6
		5	1
		7	1

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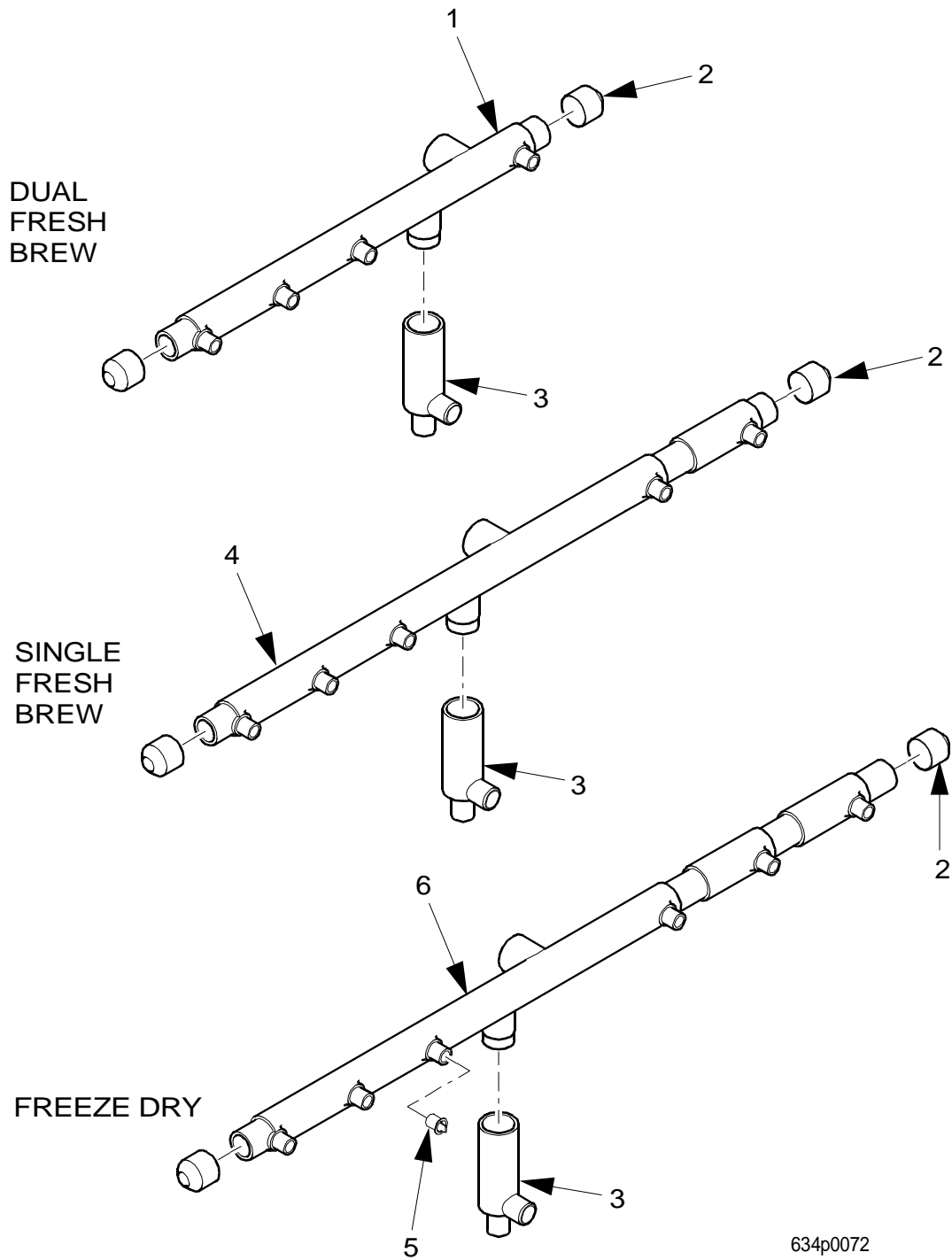


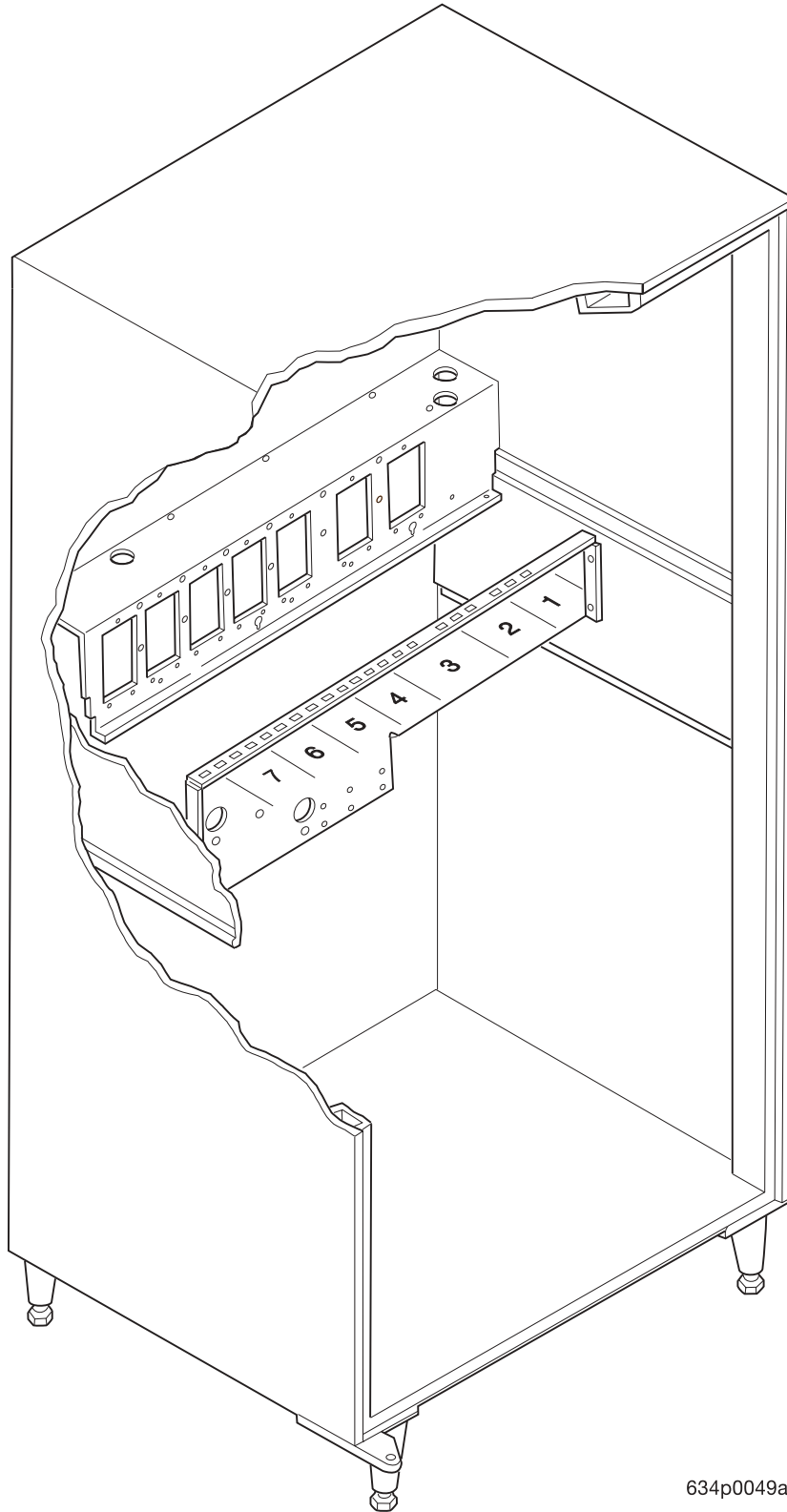
Figure 53. Rear Vent Assemblies

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TABLE 53. REAR VENT ASSEMBLIES

INDEX	PART NUMBER	DESCRIPTION	QTY
1	6247008	VENT SHELF - DUAL FRESH BREW	-
2	6237335	VINYL CAP - 1.00 I.D X .50 LONG - .38 HOLE	2
3	6237336	VENT - EXTENSION - SUGAR/LIGHTENER	1
4	6247005X	VENT - SHELF - SINGLE FRESH BREW	(OPT)
5	6237303	PLUG - CENTER PULL - .56 (USE WHEN INTERNATIONAL COFFEE IS NOT PRESENT)	OPT.
6	6267301	VENT - SHELF - FREEZE DRY	(OPT)

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Figure 54. Canister Options and Positions

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TABLE 54. CANISTER OPTIONS AND POSITIONS

CANISTER POSITION	DETAIL FIGURE & PAGE	INGREDIENT	CANISTER ASSEMBLY PART NUMBER
MODEL 634 CANISTER OPTIONS			
1	61, PAGE 120	FRESH BREW COFFEE	6337022
	62, PAGE 122	FRESH BREW DECAF	6337023 (115 V)
	63, PAGE 124	FRESH BREW DECAF	6407043 (230 V)
	55, PAGE 108	FRESH BREW LEAF TEA	6237420
2	61, PAGE 120	FRESH BREW COFFEE	6337022
	62, PAGE 122	FRESH BREW DECAF	6337023 (115 V)
	63, PAGE 124	FRESH BREW DECAF	6407043 (230 V)
	55, PAGE 108	FRESH BREW LEAF TEA	6237420
	56, PAGE 110	FREEZE DRY COFFEE	6537022
	56, PAGE 110	FREEZE DRY DECAF	6537022
	56, PAGE 110	FREEZE DRY TEA	6537022
3	56, PAGE 110	FREEZE DRY COFFEE	6537022
	56, PAGE 110	FREEZE DRY DECAF	6237445
	56, PAGE 110	FREEZE DRY TEA	6537022
4	60, PAGE 118	SUGAR	6537025
5	57, PAGE 112	LIGHTENER	6237446
6	59, PAGE 116	SOUP	6537024
	57, PAGE 112	SUGAR SUBSTITUTE	6237446
	59, PAGE 116	INTERNATIONAL COFFEE	6537024
7	58, PAGE 114	CHOCOLATE	6537023
MODEL 636 CANISTER OPTIONS			
1	56, PAGE 110	FREEZE DRY COFFEE	6537022
	56, PAGE 110	FREEZE DRY DECAF	6537022
	56, PAGE 110	FREEZE DRY TEA	6537022
2	56, PAGE 110	FREEZE DRY COFFEE	6537022
	56, PAGE 110	FREEZE DRY DECAF	6537022
	56, PAGE 110	FREEZE DRY TEA	6537022
3	56, PAGE 110	FREEZE DRY COFFEE	6537022
	56, PAGE 110	FREEZE DRY DECAF	6537022
	56, PAGE 110	FREEZE DRY TEA	6537022
4	60, PAGE 118	SUGAR	6537025
5	57, PAGE 112	LIGHTENER	6237446
6	59, PAGE 116	SOUP	6537024
	57, PAGE 112	SUGAR SUBSTITUTE	6237446
	59, PAGE 116	INTERNATIONAL COFFEE	6537024
7	58, PAGE 114	CHOCOLATE	6537023

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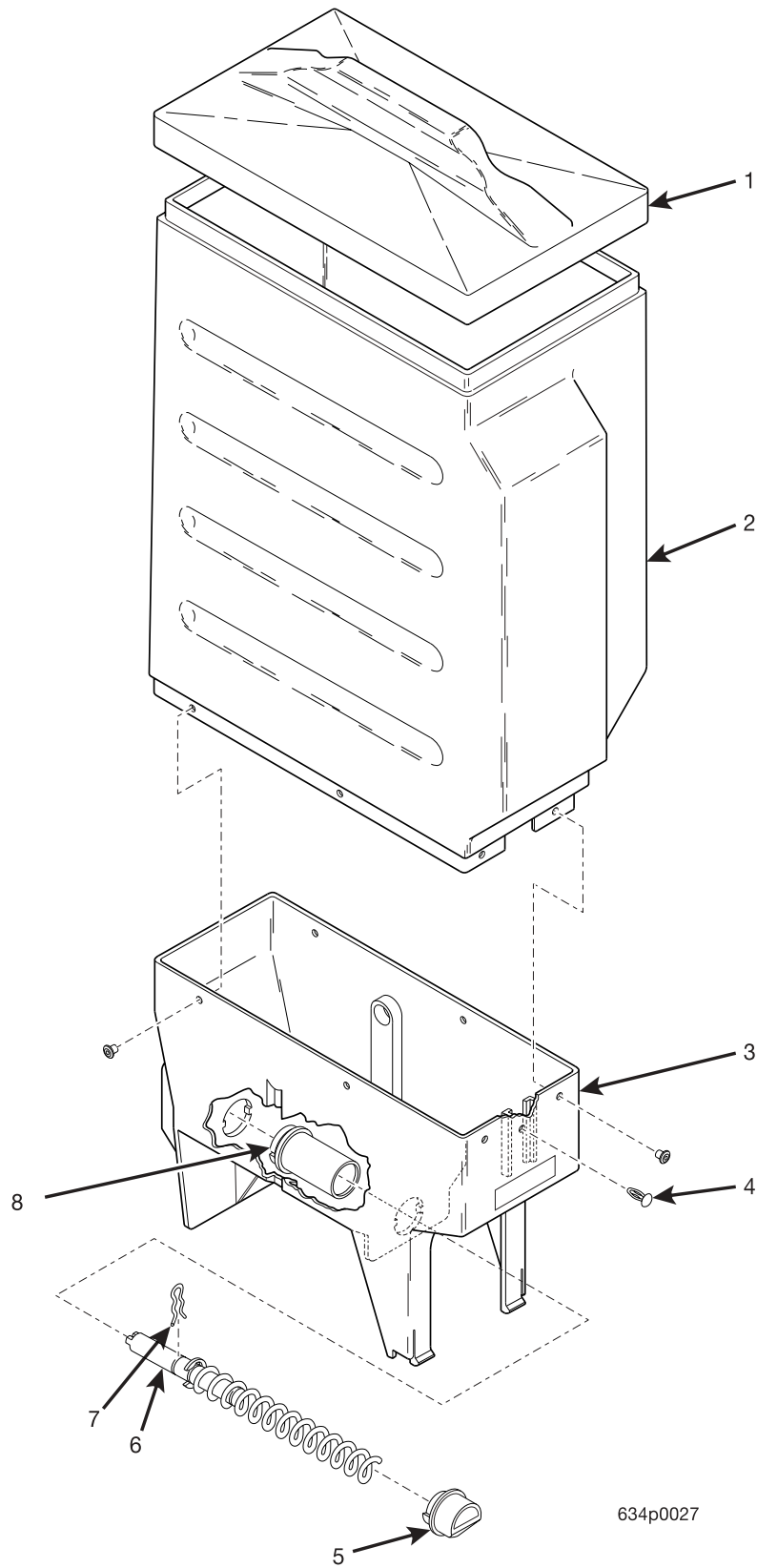


Figure 55. Canister Assembly 6237420

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TABLE 55. CANISTER ASSEMBLY 6237420

INDEX	PART NUMBER	DESCRIPTION	QTY
-	6237420	CANISTER ASSEMBLY - LEAF TEA - HIGH CAPACITY	-
1	6237066	LID - CANISTER	1
2	6337026	SLEEVE - CANISTER	1
3	6237062	CANISTER BASE	1
4	6237053	FASTENER - PUSH IN	1
5	6237080	NOZZLE - DISPENSING	1
6	6237095	AUGER AND SHAFT ASSEMBLY	1
7	6337020	CLIP - BEARING	1
8	6237014	BEARING - CANISTER	1

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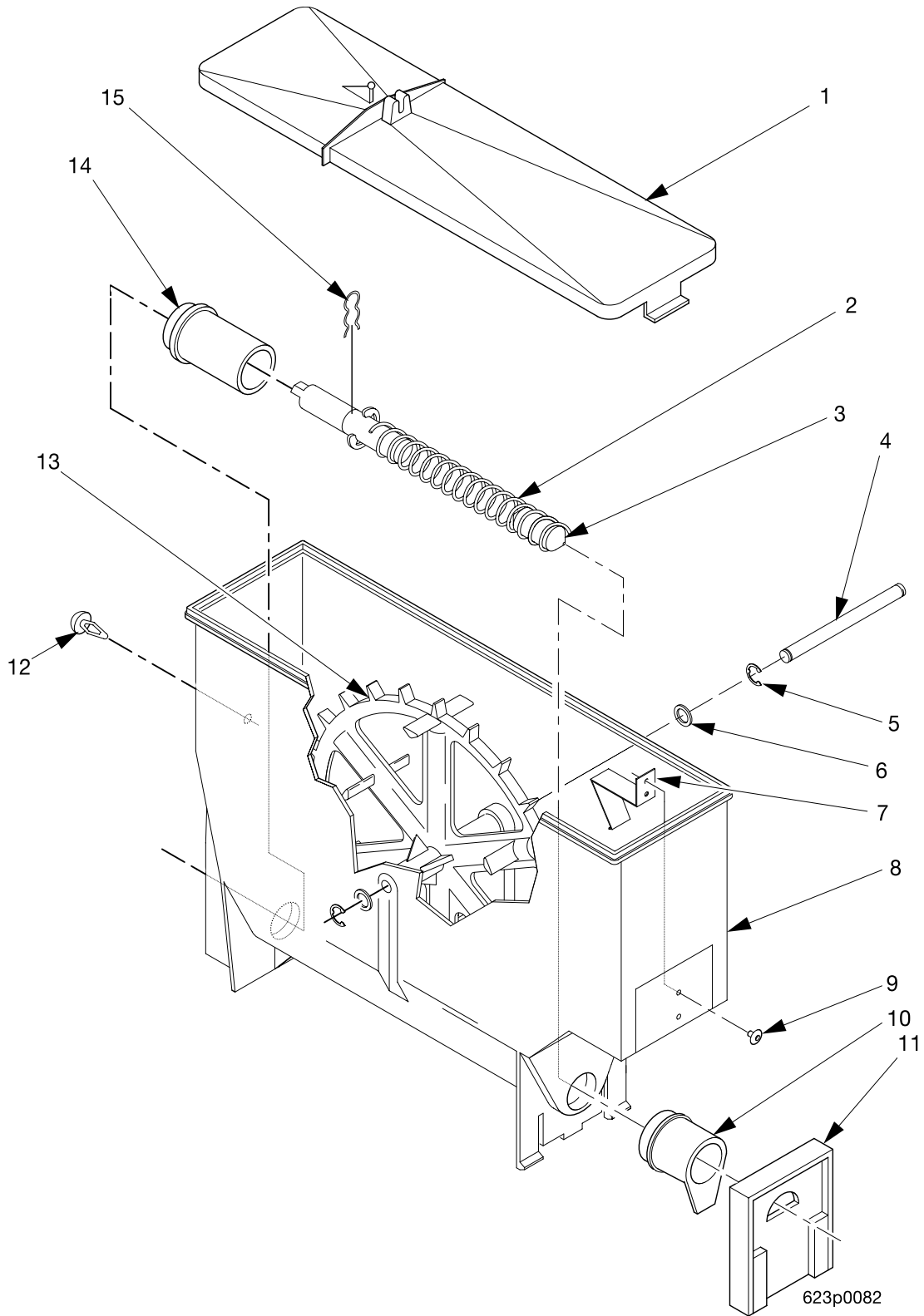


Figure 56. Canister Assembly 6537022

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TABLE 56. CANISTER ASSEMBLY 6537022

INDEX	PART NUMBER	DESCRIPTION	QTY
-	6537022	CANISTER ASSEMBLY - FREEZE DRY COFFEE	-
1	6237023	LID - CANISTER	1
2	6537018	AUGER AND SHAFT ASSEMBLY (INCLUDES THE NEXT 3 ITEMS)	1
3	6537021	PLUG - AUGER	1
4	6237167	SHAFT - CANISTER	1
5	9900415	RETAINING RING REINF TYP.1	2
6	6237116	WASHER - SEAL - WEAR PLATE	2
7	6237176	BASE - CANISTER	1
8	6537014	NOZZLE - DISPENSING - CANISTER	1
9	6537013	GATE - NOZZLE - PLASTIC	1
10	6237053	FASTENER - PUSH IN	1
11	6237181	MIXING WHEEL	1
12	6237014	BEARING - CANISTER	1
13	6337020	CLIP - SPRING	1

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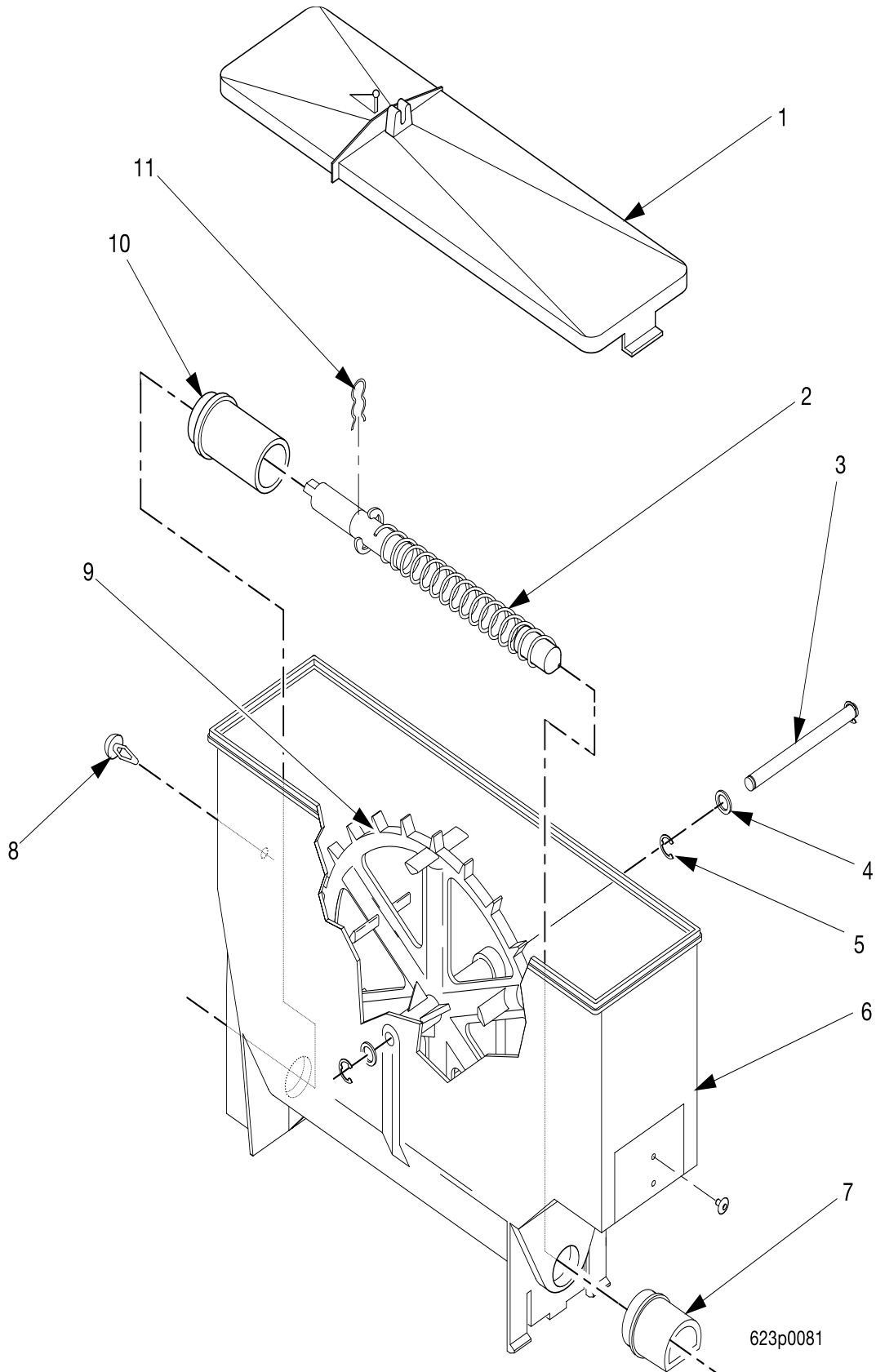


Figure 57. Canister Assembly 6237446

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TABLE 57. CANISTER ASSEMBLY 6237446

INDEX	PART NUMBER	DESCRIPTION	QTY
-	6237446	CANISTER ASSEMBLY - LIGHTENER	-
1	6237023	LID - CANISTER	1
2	6237176	SPRING - THUMPER	1
3	6237106	NOZZLE - DISPENSING - CANISTER	1
4	6237180	PLUG AND AUGER ASSEMBLY (INCLUDES INDEX NUMBERS 5 AND 6)	1
5	6237046	PLUG - AUGER	1
6	6237179	AUGER ASSEMBLY	1
7	6237020	CLIP - SPRING	1
8	9900415	RETAINING RING REINF E TYP.1	2
9	6237116	WASHER - SEAL - WEAR PLATE	2
10	6237167	SHAFT - CANISTER	1
11	6237053	FASTENER - PUSH IN	1
12	6237014	BEARING - CANISTER	1
13	6237181	MIXING WHEEL	1

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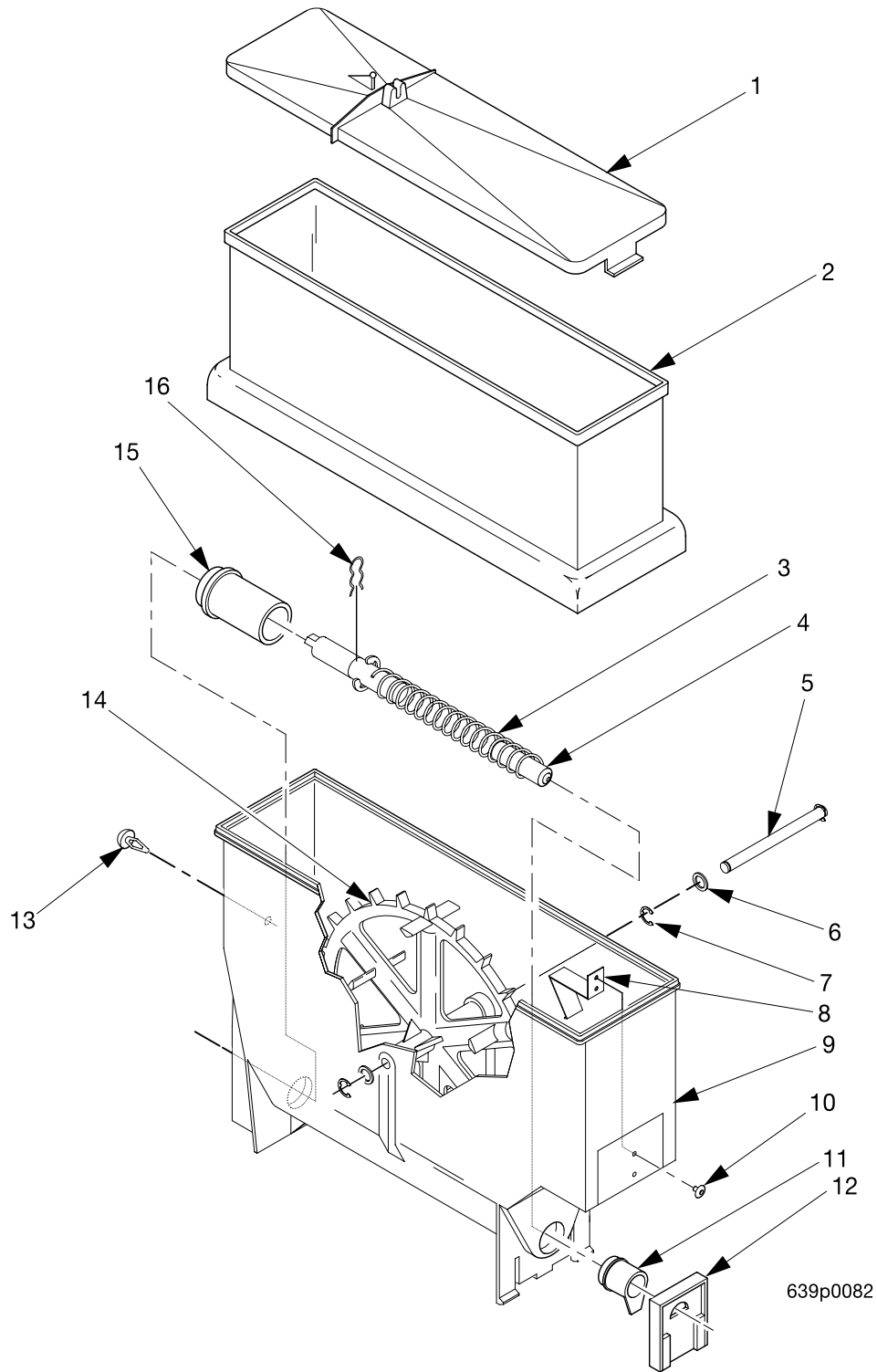


Figure 58. Canister Assembly 6537023

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TABLE 58. CANISTER ASSEMBLY 6537023

INDEX	PART NUMBER	DESCRIPTION	QTY
-	6537023	CANISTER ASSEMBLY - CHOCOLATE	-
1	6237023	LID - CANISTER	1
2	6237439	SLEEVE - CANISTER	1
3	6537018	AUGER AND SHAFT ASSEMBLY (INCLUDES THE NEXT 3 ITEMS)	1
-	6237025	RETAINING RING-"E"-.500	1
4	6537021	PLUG - AUGER	1
5	6237167	SHAFT - CANISTER	1
6	6237116	WASHER - SEAL - WEAR PLATE	2
7	9900415	RETAINING RING REINF E TYP.1	2
8	6237108	SPRING - THUMPER	1
9	6237177	BASE - CANISTER - THUMPER	1
10	6537026	ALUMINUM CAP RIVET-.187 DIA	2
11	6537014	NOZZLE - DISPENSING - F.D. COFFEE	1
12	6537013	GATE - NOZZLE - PLASTIC	1
13	6237053	FASTENER - PUSH IN	1
14	6237181	MIXING WHEEL	1
15	6237014	BEARING - CANISTER	1
16	6337020	CLIP - SPRING	1

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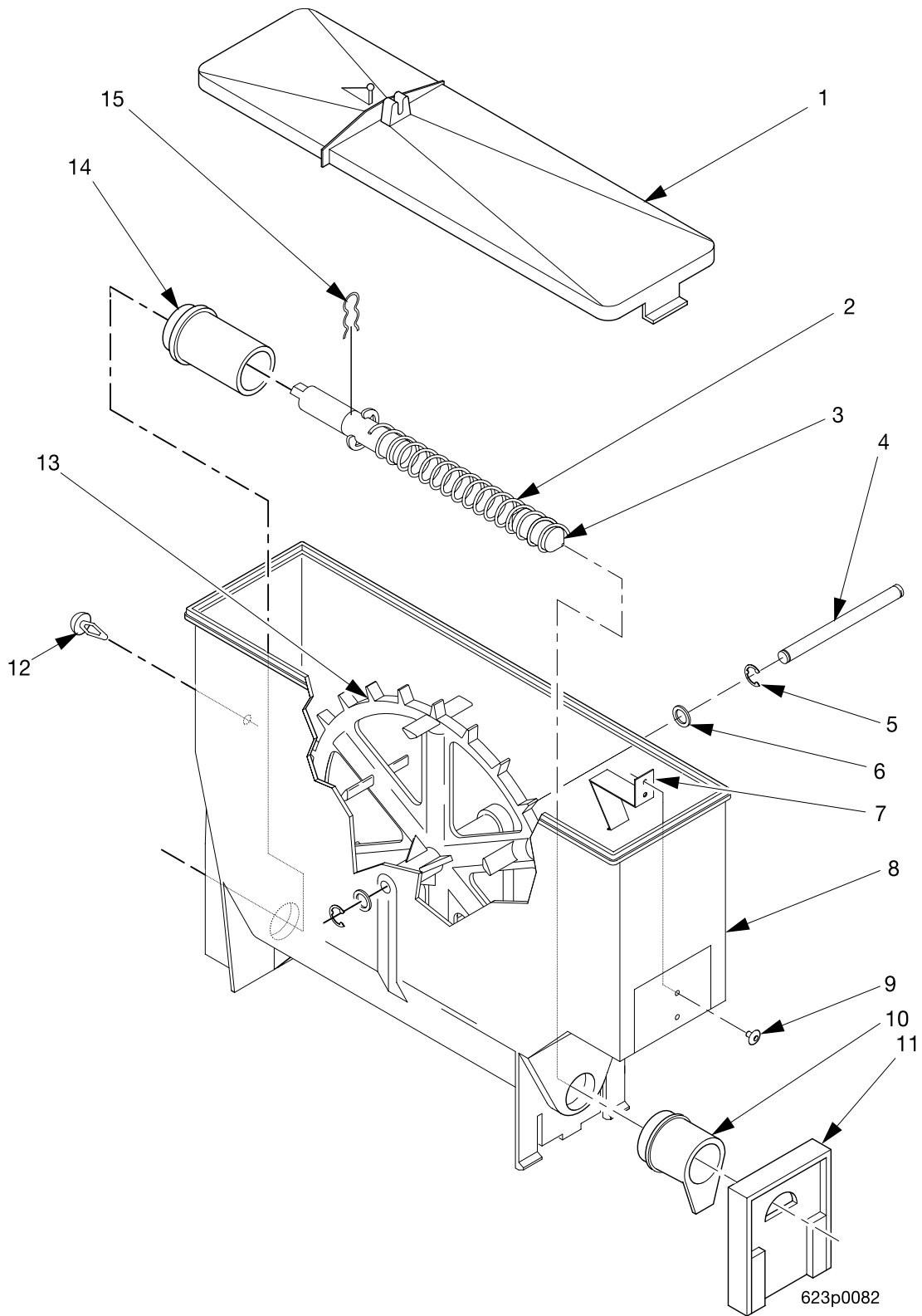


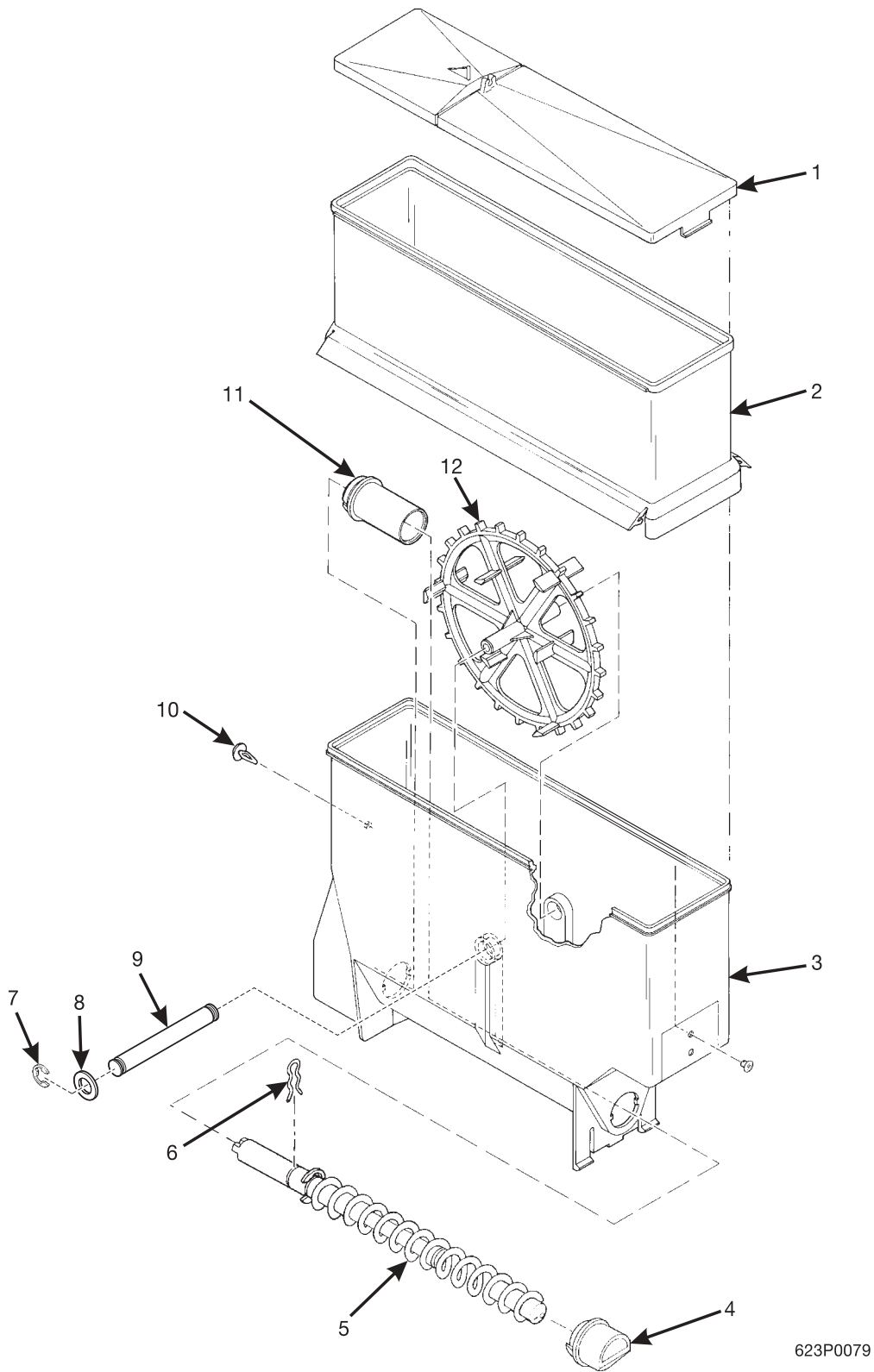
Figure 59. Canister Assembly 6537024

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TABLE 59. CANISTER ASSEMBLY 6537024

INDEX	PART NUMBER	DESCRIPTION	QTY
-	6537024	CANISTER ASSEMBLY - SOUP/6TH PRODUCT	-
1	6237023	LID - CANISTER	1
2	6537018	AUGER AND SHAFT ASSEMBLY (INCLUDES THE NEXT 3 ITEMS)	1
-	6537017	AUGER-CANISTER	1
-	6237025	RETAINING RING-"E"-.500	1
-	6337016	SHAFT-AUGER-LONG	1
3	6537021	PLUG - AUGER	1
4	6237167	SHAFT - CANISTER	1
5	9900415	RETAINING RING REINF E TYP.1	2
6	6237116	WASHER - SEAL - WEAR PLATE	2
7	6237108	SPRING - THUMPER	1
8	6237177	BASE - CANISTER - THUMPER	1
9	6537026	ALUMINUM CAP RIVET - .187 DIA	2
10	6537014	NOZZLE - DISPENSING - CANISTER	1
11	6537013	GATE - NOZZLE - PLASTIC	1
12	6237053	FASTENER - PUSH IN	1
13	6237181	MIXING WHEEL	1
14	6237014	BEARING - CANISTER	1
15	6337020	CLIP - SPRING	1

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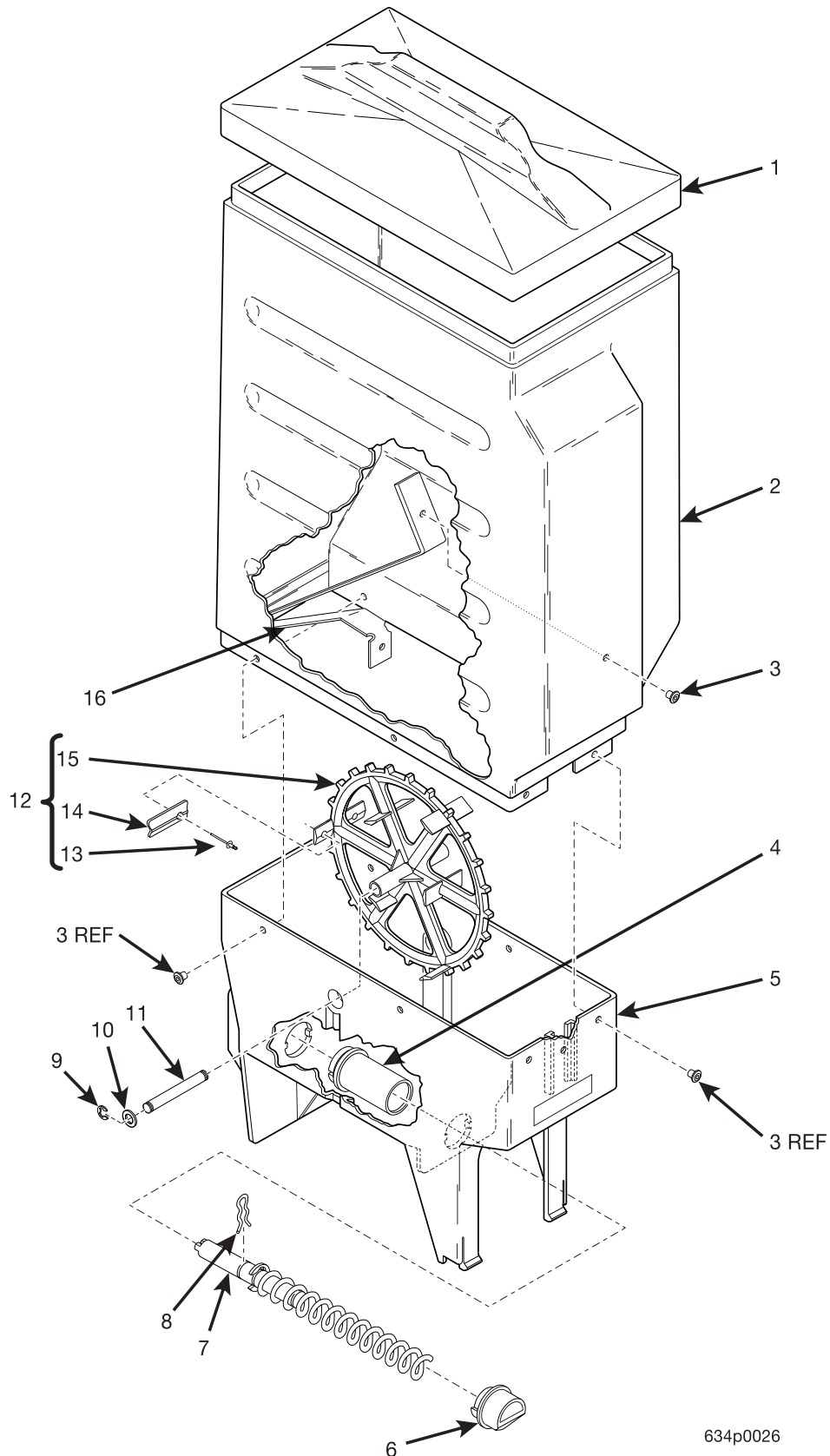
Figure 60. Canister Assembly 6537025

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TABLE 60. CANISTER ASSEMBLY 6537025

INDEX	PART NUMBER	DESCRIPTION	QTY
-	6237449	CANISTER ASSEMBLY - 1 SLV - W/MIXING	-
1	6237023	LID - CANISTER	1
2	6237008	SLEEVE - CANISTER 4 IN	1
3	6237176	BASE - CANISTER	1
4	6237063	NOZZLE - DISPENSING - CANISTER	1
5	6537018	AUGER AND SHAFT ASSEMBLY (INCLUDES THE NEXT 3 ITEMS)	1
-	6537017	AUGER-CANISTER	1
-	6237025	RETAINING RING-"E"-.500	1
-	6337016	SHAFT-AUGER-LONG	1
6	6337020	CLIP - SPRING	1
7	9900415	RETAINING RING REINF E TYP.1	2
8	6237116	WASHER - SEAL - WEAR PLATE	2
9	6237167	SHAFT - CANISTER	1
10	6237053	FASTENER - PUSH IN	1
11	6237014	BEARING - CANISTER	1
12	6237181	MIXING WHEEL	1

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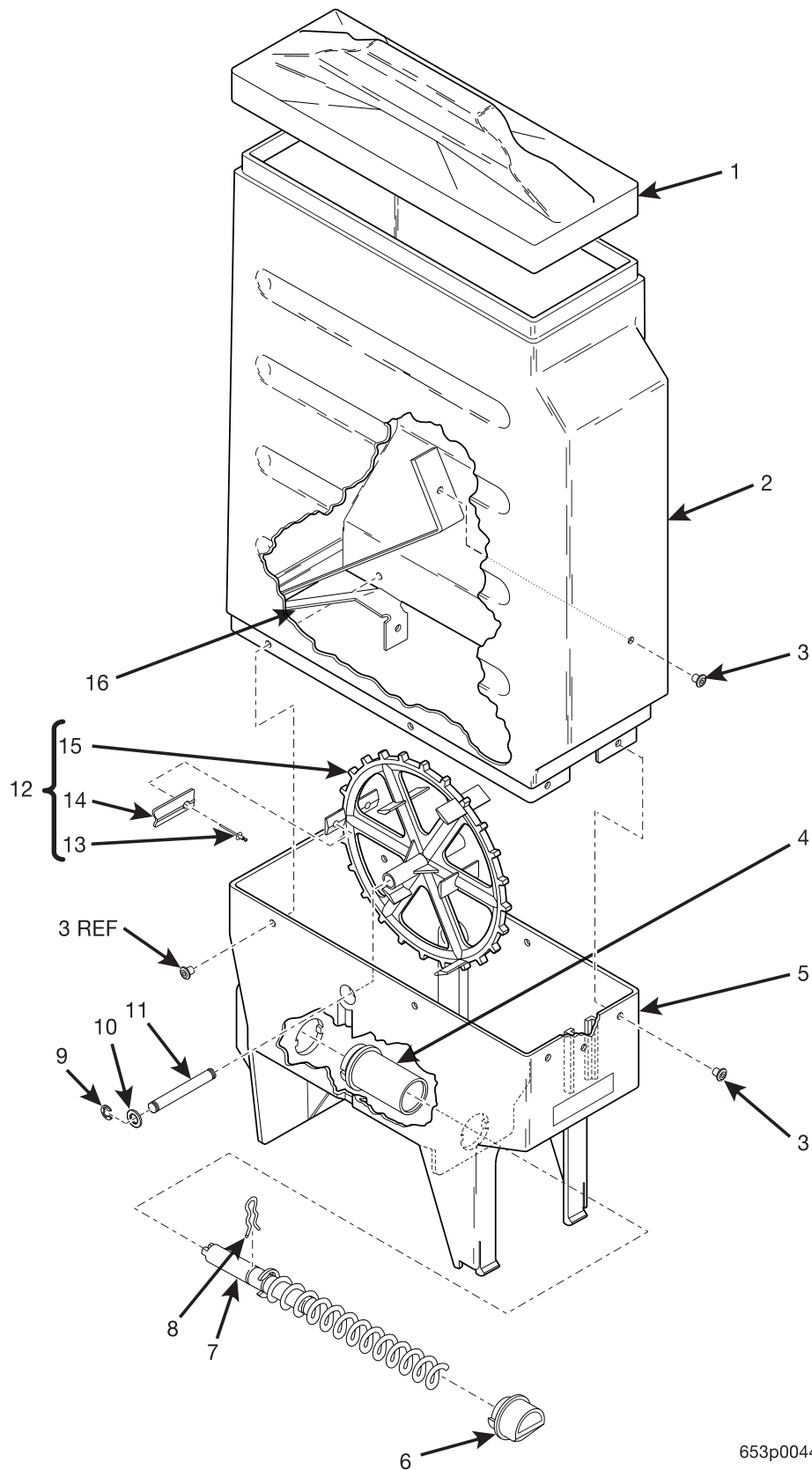
Figure 61. Canister Assembly 6337022

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TABLE 61. CANISTER ASSEMBLY 6337022

INDEX	PART NUMBER	DESCRIPTION	QTY
-	6337022	CANISTER ASSEMBLY - COFFEE - FRESH BREW	-
1	6237066	LID - CANISTER	1
2	6337024	SLEEVE - CAN. - PUNCHED - PRE GROUND COFFEE	1
3	6237019	ALUMINUM "POP: RIVETS - .187 DIA	8
4	6237014	BEARING - CANISTER	1
5	6337021	CANISTER BASE - F.B. COFFEE	1
6	6237063	NOZZLE - DISPENSING - CANISTER	1
7	6237095	AUGER AND SHAFT ASSEMBLY	1
8	6337020	CLIP - SPRING	1
9	9900415	RETAINING RING - REINFORCED "E" TYPE - .156	2
10	6237116	WASHER - SEAL - WEAR PLATE	2
11	6337032	SHAFT - CANISTER - COFFEE	1
12	6337030	MIXING WHEEL ASSEMBLY (INCLUDES INDEX NUMBERS 13 THROUGH 16)	1
13	6237019	ALUMINUM "POP: RIVETS - .187 DIA	2
14	6337087	EXTENSION - WHEEL - F.B.	2
15	6337086	MIXING WHEEL - F.B. COFFEE	1
16	6237020	THUMPER SPRING - GROUND COFFEE	1

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653p0044

Figure 62. Canister Assembly 6337023

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TABLE 62. CANISTER ASSEMBLY 6337023

INDEX	PART NUMBER	DESCRIPTION	QTY
-	6337023	CANISTER ASSEMBLY - DECAF - FRESH BREW	-
1	6237069	LID - CANISTER	1
2	6337025	SLEEVE - CAN.	1
3	6237019	ALUMINUM "POP" RIVET - .187 DIA	8
4	6237014	BEARING - CANISTER	1
5	6337021	CANISTER BASE	1
6	6237063	NOZZLE - DISPENSING - CANISTER	1
7	6237095	AUGER AND SHAFT ASSEMBLY	1
8	6337020	CLIP - SPRING	1
9	9900415	RETAINING RING - REINFORCED "E" TYPE - .156	2
10	6237116	WASHER - SEAL - WEAR PLATE	2
11	6337032	SHAFT - CANISTER - COFFEE	1
12	6337030	MIXING WHEEL ASSEMBLY (INCLUDES INDEX NUMBERS 10 THROUGH 12)	1
13	6237019	ALUMINUM "POP" RIVET - .187 DIA	2
14	6337087	EXTENSION - WHEEL - F.B.	2
15	6337086	MIXING WHEEL - F.B. COFFEES	1
16	6237020	SPRING - GROUND COFFEE	1

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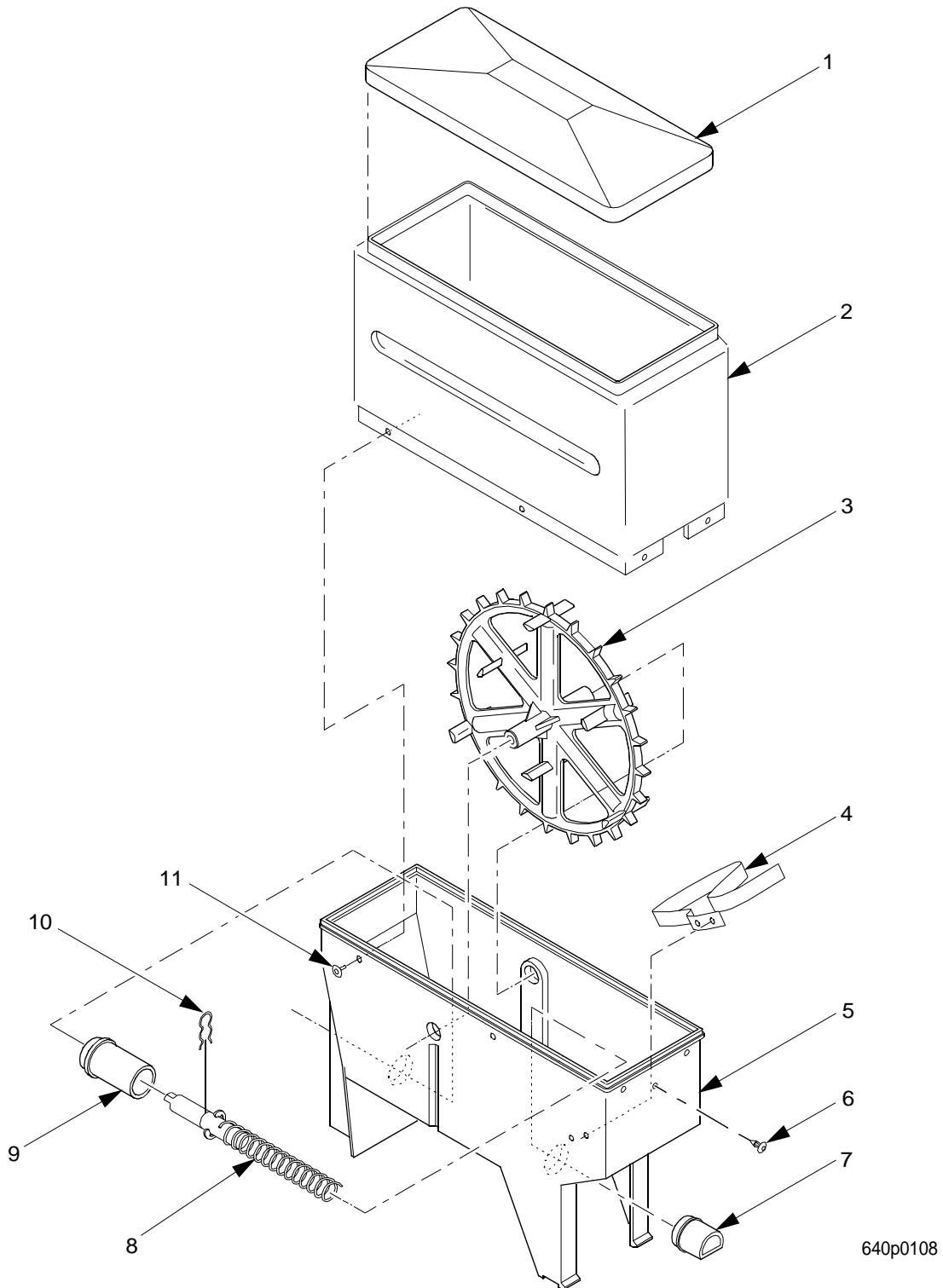


Figure 63. Canister Assembly 6407043

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TABLE 63. CANISTER ASSEMBLY 6407043

INDEX	PART NUMBER	DESCRIPTION	QTY
-	6407043	CANISTER ASSEMBLY - PREGROUND COFFEE	REF
1	6407021	LID - CANISTER - FB COFFEE	1
2	6407047	SLEEVE - CANISTER - FB COFFEE - SHORT	1
3	6407045	MIXING WHEEL ASSEMBLY - FB COFFEE	1
4	6237014	BEARING - CANISTER	1
5	6237053	FASTENER - PUSH IN	3
6	6407023	SPRING - THUMPER - COFFEE - PREGROUND	1
7	6237063	NOZZLE - DISPENSING - CANISTER	1
8	6237095	AUGER AND SHAFT ASSEMBLY - COFFEE	1
9	6337020	CLIP - SPRING	1
10	6237019	ALUMINUM "POP" RIVET - .187 DIA.	8
11	6407042	BASE - PREGROUND COFFEE - DRILLED	1

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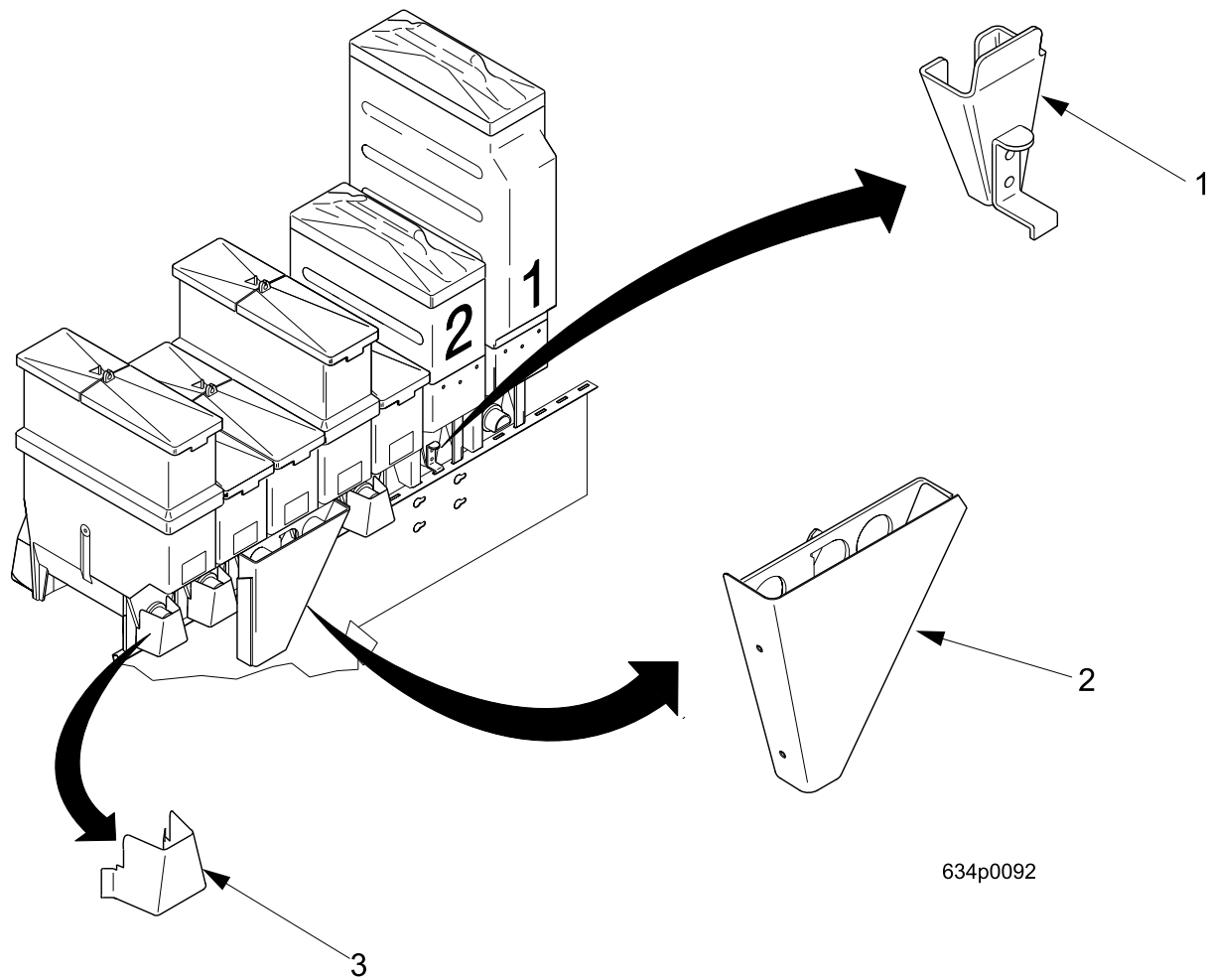


Figure 64. Product and Condiment Chutes - Part 1

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TABLE 64. PRODUCT AND CONDIMENT CHUTES - PART 1

INDEX	PART NUMBER	DESCRIPTION	QTY
1	6237241	CHUTE ASSEMBLY - PREGROUND COFFEE USED WITH THE FOLLOWING PRODUCTS: FRESH BREW COFFEE, FRESH BREW DECAF, LEAF TEA	1 OR 2
2	6367018	CHUTE ASSEMBLY - 2 INGREDIENT USED ON MACHINES WITH SUGAR SUBSTITUTE OPTION FOR SUGAR-LIGHTENER-SUGAR SUB CONDIMENTS	1 OPT
3	6337015	BRACKET - DEFLECTOR - CHOCOLATE USED WITH THE FOLLOWING PRODUCTS: CHOCOLATE, FREEZE DRY COFFEE, FREEZE DRY DECAF, SOUP	3 TO 5

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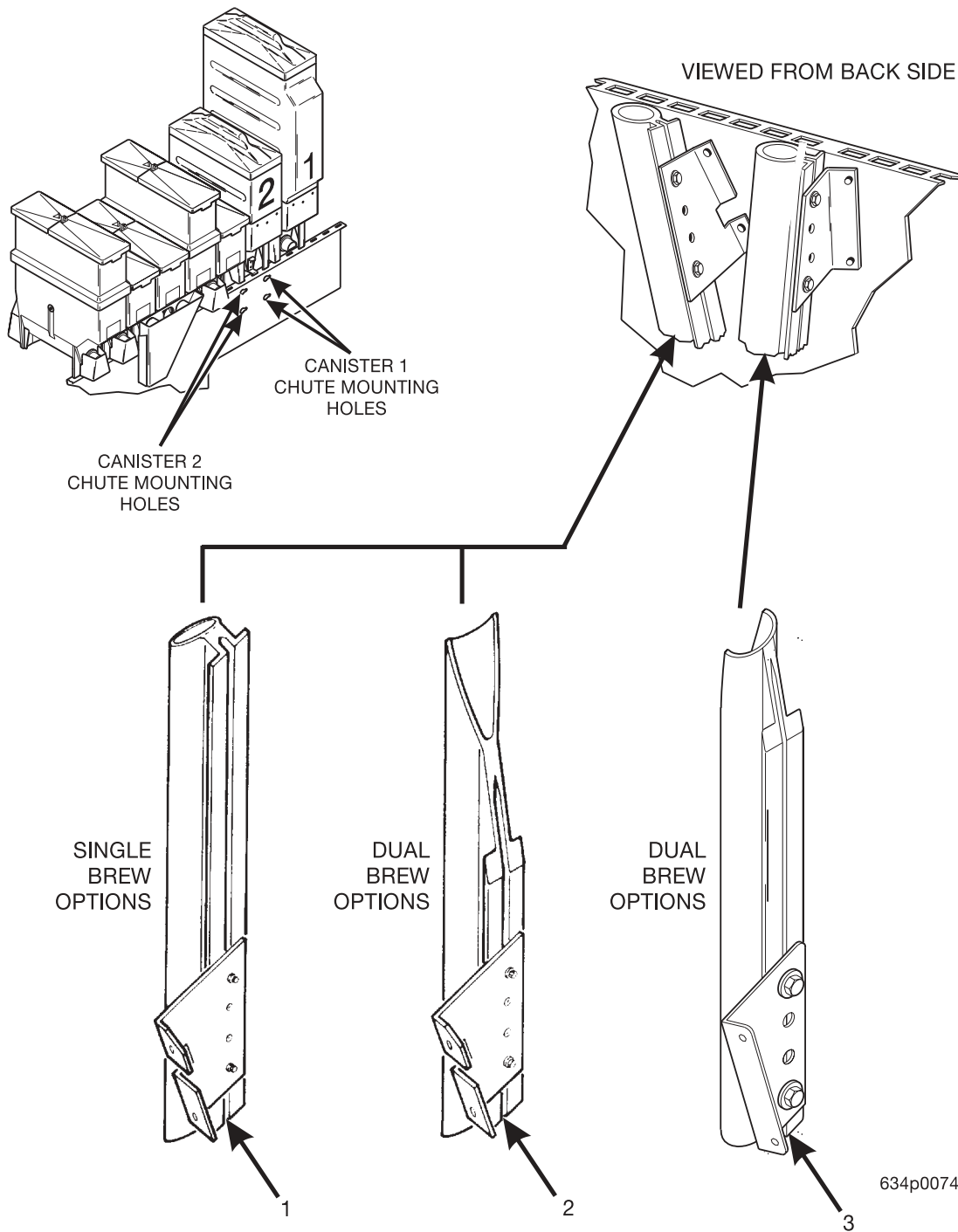


Figure 65. Product and Condiment Chutes - Part 2

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TABLE 65. PRODUCT AND CONDIMENT CHUTES - PART 2

INDEX	PART NUMBER	DESCRIPTION	QTY
1	6237287	CHUTE ASSEMBLY - SINGLE/DUAL PROD - RH	1 OPT
2	6237293	CHUTE ASSEMBLY - DUAL PRODUCT - RH	1 OPT
3	6237281	CHUTE ASSEMBLY - GRINDER - DUAL - LH	1 OPT

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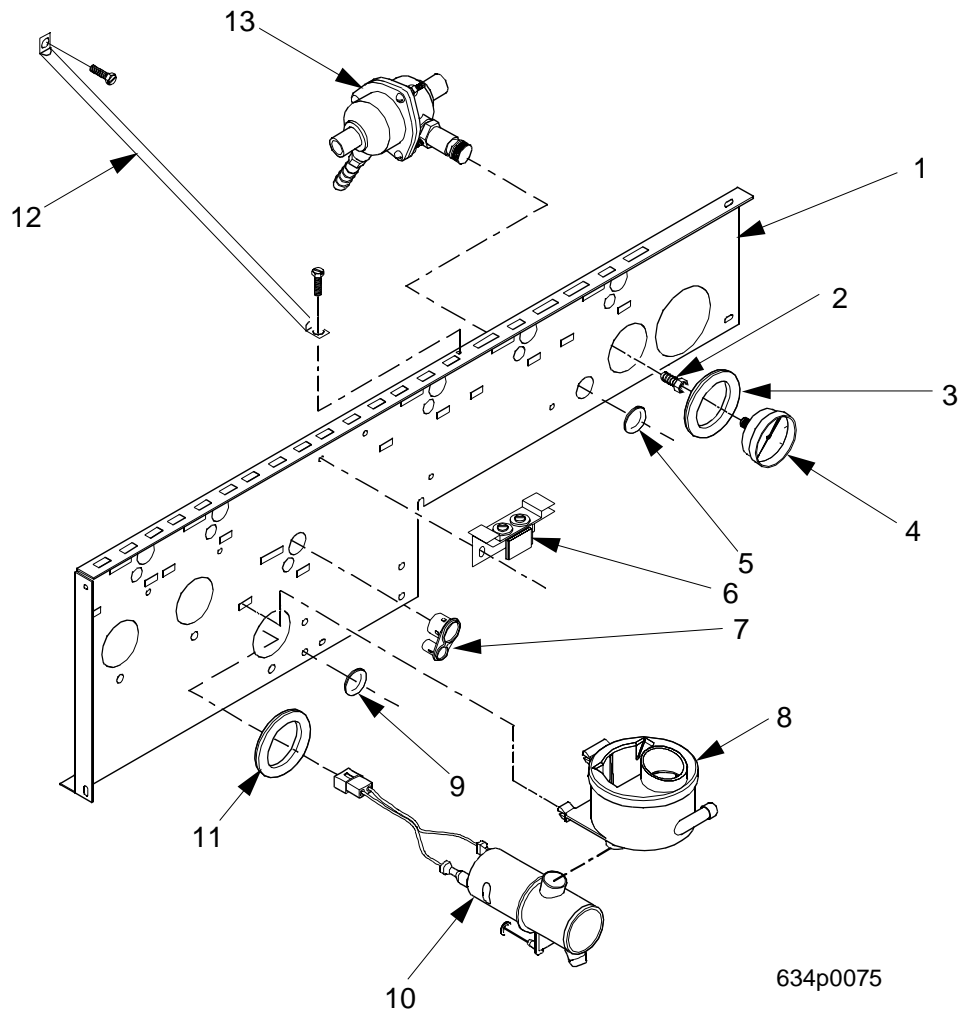


Figure 66. Support Channel Assembly

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TABLE 66. SUPPORT CHANNEL ASSEMBLY

INDEX	PART NUMBER	DESCRIPTION	QTY
1	6261117	CHANNEL ASSEMBLY - CANISTER SUPPORT	1
2	6204215	FITTING - 1/4 BARB X 1/8 FEMALE - NPT *	1
3	6237051	GROMMET - GAGE MOUNTING*	1
4	6108065	GAUGE - COMPRESSOR *	1
5	6237052	GROMMET - REGULATOR MOUNTING *	1
6	6337057	CANISTER SUPPORT ASSEMBLY - LIGHTENER (CONSISTS OF THE FOLLOWING PARTS)	1
7	6237315	RETAINER - TUBE - MIXING BOWL	OPT
8	-	MIXING BOWL ASSEMBLY (FIGURE 68)	-
9	2302223	GROMMET - 3/16	OPT
10	-	WHIPPER ASSEMBLY (FIGURE 70)	-
11	6237115	GROMMET - WHIPPER MOUNTING	OPT
12	6231533	BRACE CANISTER SUPPORT - UPPER	1
13	6234981	REGULATOR ASSEMBLY (FIGURE 67)	1
-	3102447	8-32 X 3/4 PHS TYPE 23 T/C-Z	2
-	6237170	BUSHING - CANISTER	2
-	6337058	BRACKET - CANISTER FRONT	1
-	6237174	SUPPORT - CANISTER FRON	1
-	6237356	VIBRATION ISOLATOR - .375 DIA	2

* USED ON FRESH BREW MODELS ONLY

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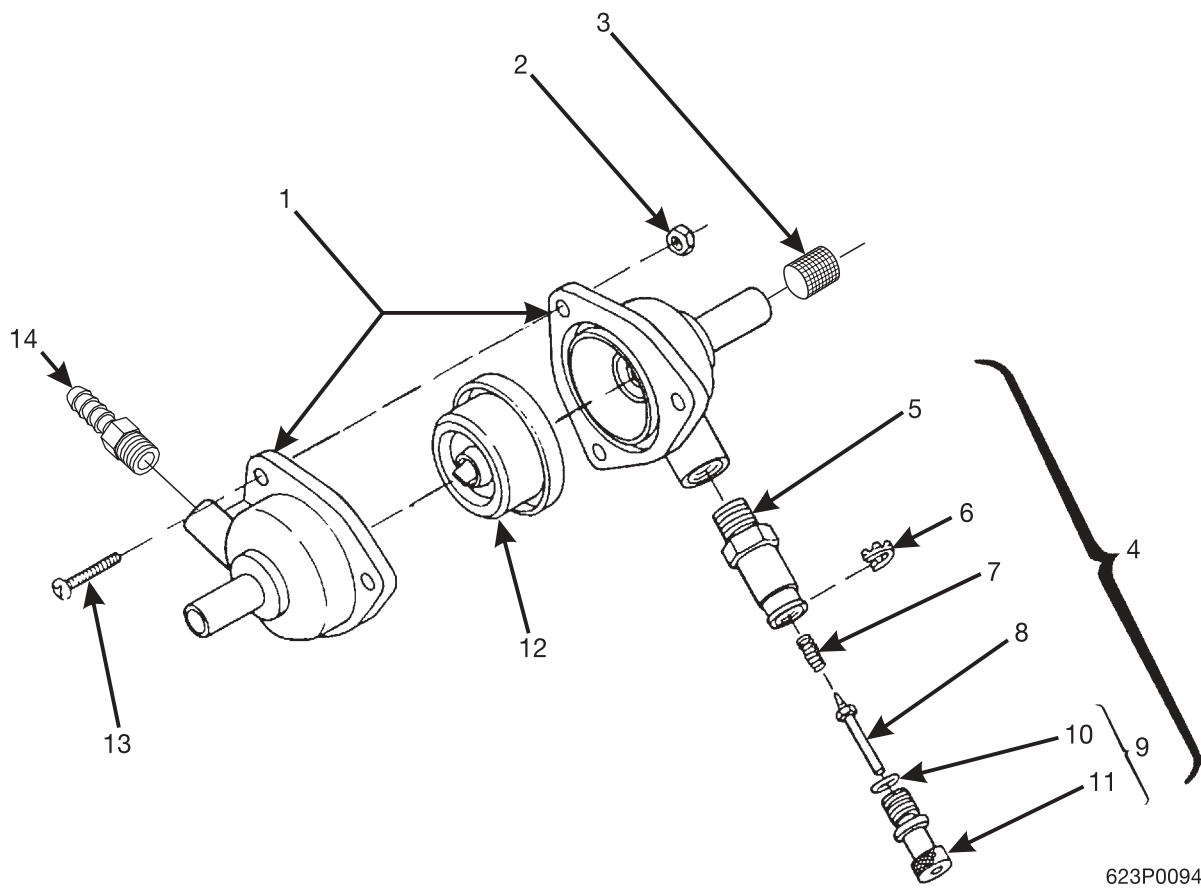


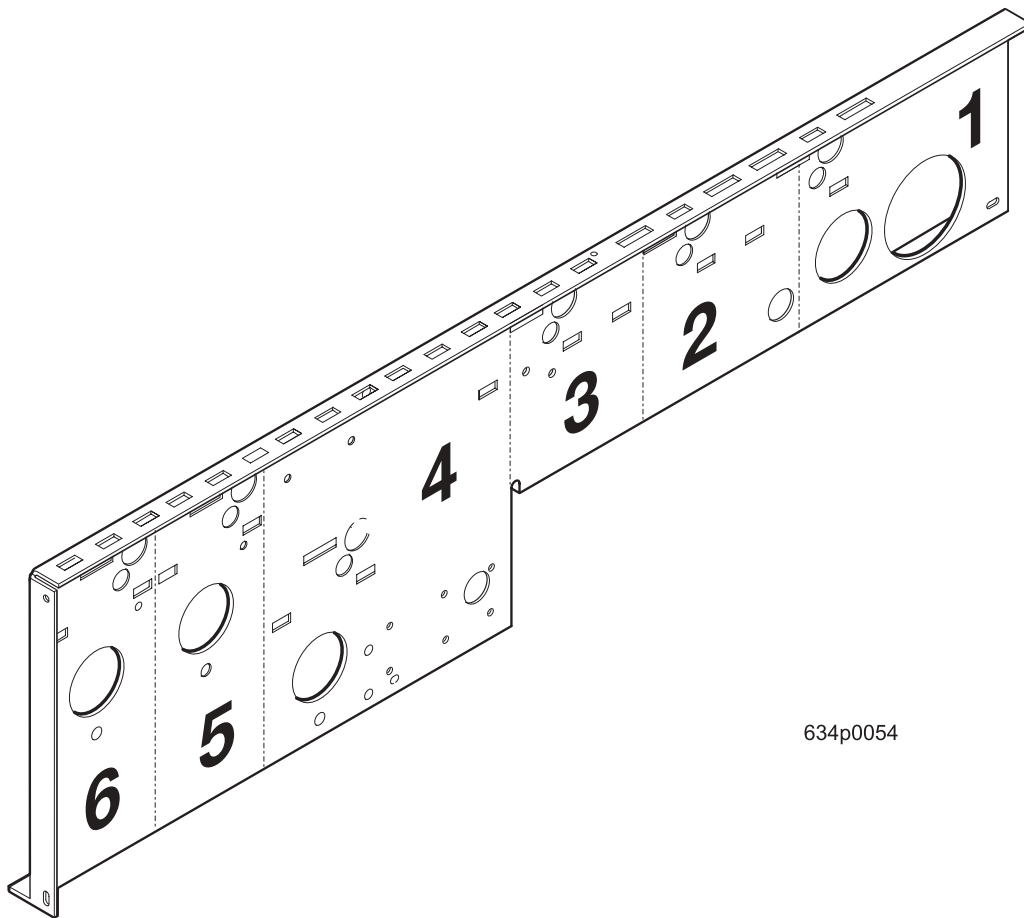
Figure 67. Regulator Assembly

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TABLE 67. REGULATOR ASSEMBLY

INDEX	PART NUMBER	DESCRIPTION	QTY
-	6234981	REGULATOR ASSEMBLY - SINGLE BREWER	1
1	6154214	BODY - REGULATOR	2
2	9900081	NUT, #8-32 X 3/4 RHS	3
3	6234335	FILTER - AIR REGULATOR	1
4	6154284	CONTROL ASSEMBLY (INCLUDES INDEX NUMBER 4 - 9)	1
5	6154288	BODY - PRESSURE CONTROL	1
6	6154285	RETAINER - ADJUSTER	1
7	6154286	SPRING - PRESSURE CONTROL	1
8	6154287	PLUNGER - PRESSURE CONTROL	1
9	6154289	ADJUSTER ASSEMBLY (INCLUDES INDEX NUMBERS 9 & 10)	1
10	6154232	O RING - .239 X .07	1
11	6154290	ADJUSTER - CONTROL	1
12	6334016	DIAPHRAGM AND RESTRICTOR ASSEMBLY	1
13	9900115	SCREW, #8-32 X 3/4 RHS	3
14	3167128	FITTING - PARKER #P4MCB2	1

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Figure 68. Mixing Bowl and Whipper Positions

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TABLE 68. MIXING BOWL AND WHIPPER POSITIONS

POSITION	PRODUCT	IS WHIPPER PRESENT?	MIXING BOWL ASSEMBLY	WHIPPER ASSEMBLIES			
				115 V		230 V	
				STANDARD 6237195	NESTLE 6367037	STANDARD 633708	NESTLE 6367020
1	COFFEE, DECAF, TEA	NO	6337076	-	-	-	-
2	COFFEE, DECAF, TEA	NO	6337076	-	-	-	-
3	FD COFFEE, FD DECAF, FD TEA	YES	6337078	6237195	-	6337081	-
		NO	6337079	-	-	-	-
4	CONDIMENTS	YES	6337079	6237195	6367037	6337081	6367020
5	SOUP	YES	6337078	6237195	-	6337081	-
		NO	6337076	-	-	-	-
6	CHOCOLATE	YES	6337078	6237155	-	6337081	-

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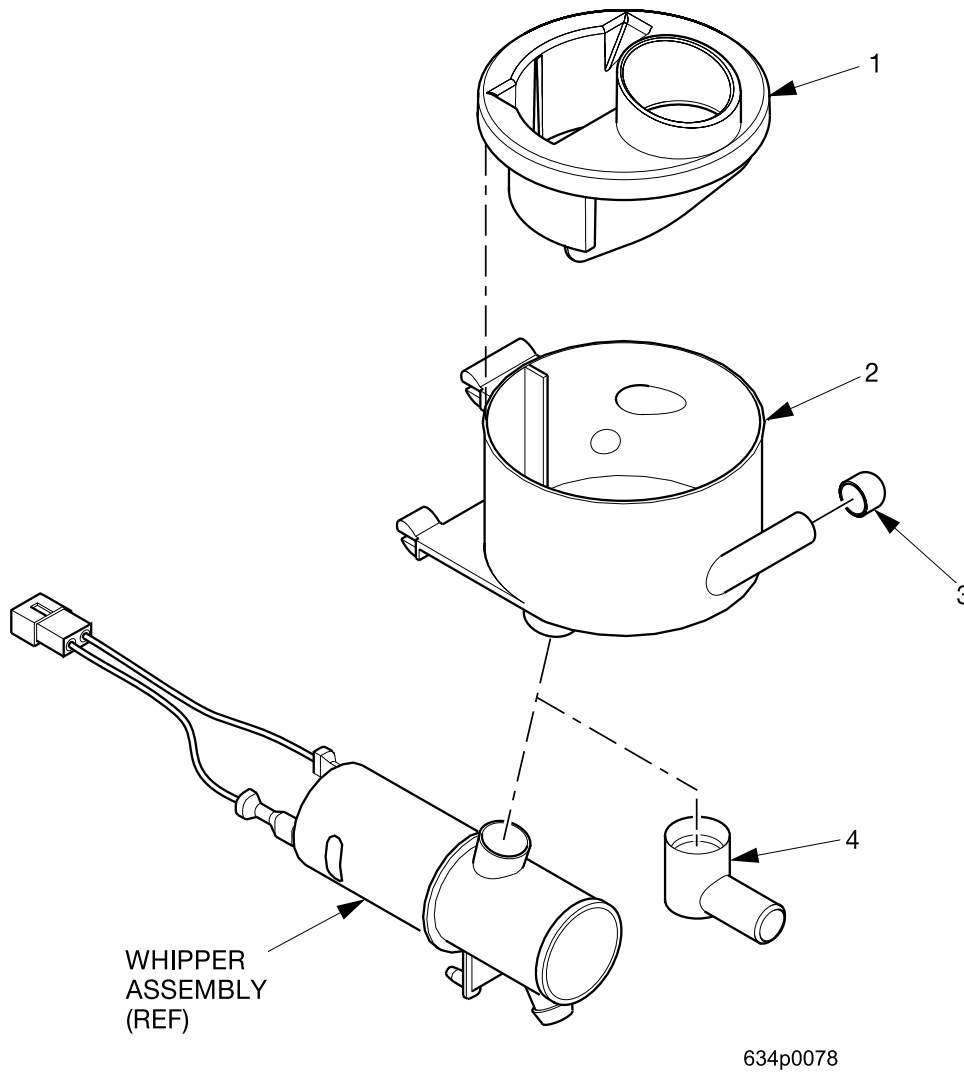


Figure 69. Mixing Bowl Assemblies

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TABLE 69. MIXING BOWL ASSEMBLIES

INDEX	PART NUMBER	DESCRIPTION	QTY
1	6537019	VENT AND DIVIDER	1
2	6537030	MIXING BOWL	1
3	6237306	VINYL CAP	1
4	6237312	SPOUT - MIXING BOWL	1

THE FOLLOWING ARE AVAILABLE AS ASSEMBLIES

6337076	MIXING BOWL ASSY-S & P (INCLUDES INDEX NUMBERS 1 - 4)
6337078	MIXING BOWL ASSY-P & NO S (INCLUDES INDEX NUMBERS 1 - 3)
6337079	MIXING BOWL ASSY-NO P & NO S (INCLUDES INDEX NUMBERS 1 AND 2)

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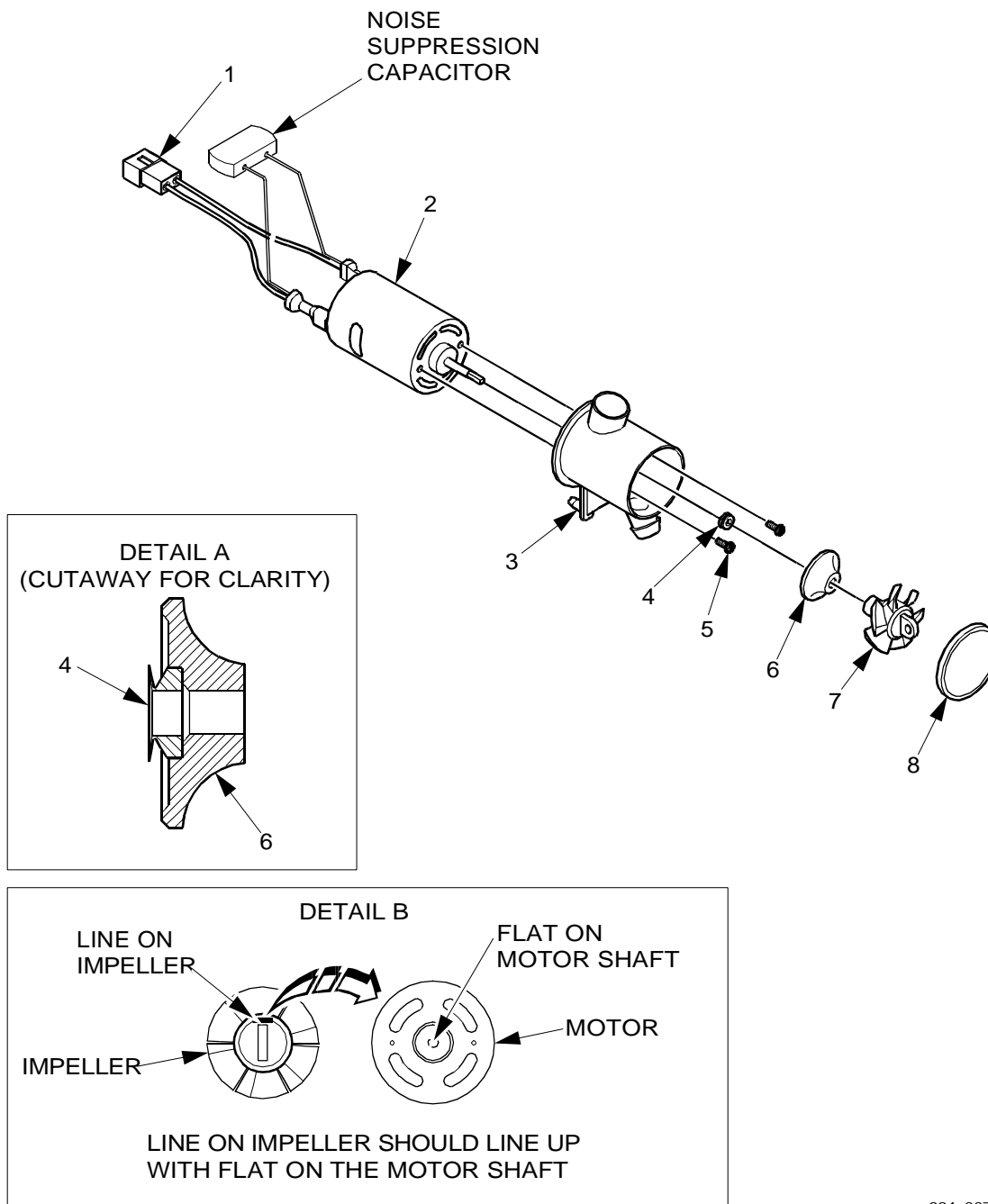


Figure 70. Standard Whipper Assemblies

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TABLE 70. STANDARD WHIPPER ASSEMBLIES

INDEX	PART NUMBER	DESCRIPTION	QTY
-	6237195	WHIPPER ASSEMBLY - DRINK (115 V)	REF
	6337081	WHIPPER ASSEMBLY - DRINK (230 V)	
1	6237157	WIRING HARNESS - WHIPPER MOTOR (115 V) (DOES NOT INCLUDE NOISE SUPPRESSION CAPACITOR)	1
	6339025	HARNESS - WHIPPER MOTOR - SUPPRESSION (230 V)	
2	6237111	MOTOR - WHIPPER - 24 VDC	1
3	6237193	HOUSING - WHIPPER	1
4	6237110	V-RING SHAFT SEAL	1
5	6237119	SCREW	2
6	6237192	SPACER - WHIPPER	1
7	6237194	IMPELLER - WHIPPER	1
8	6337085	COVER - WHIPPER	1
-	6237117	IMPELLER REMOVAL TOOL (PART OF BAG ASSEMBLY)	1

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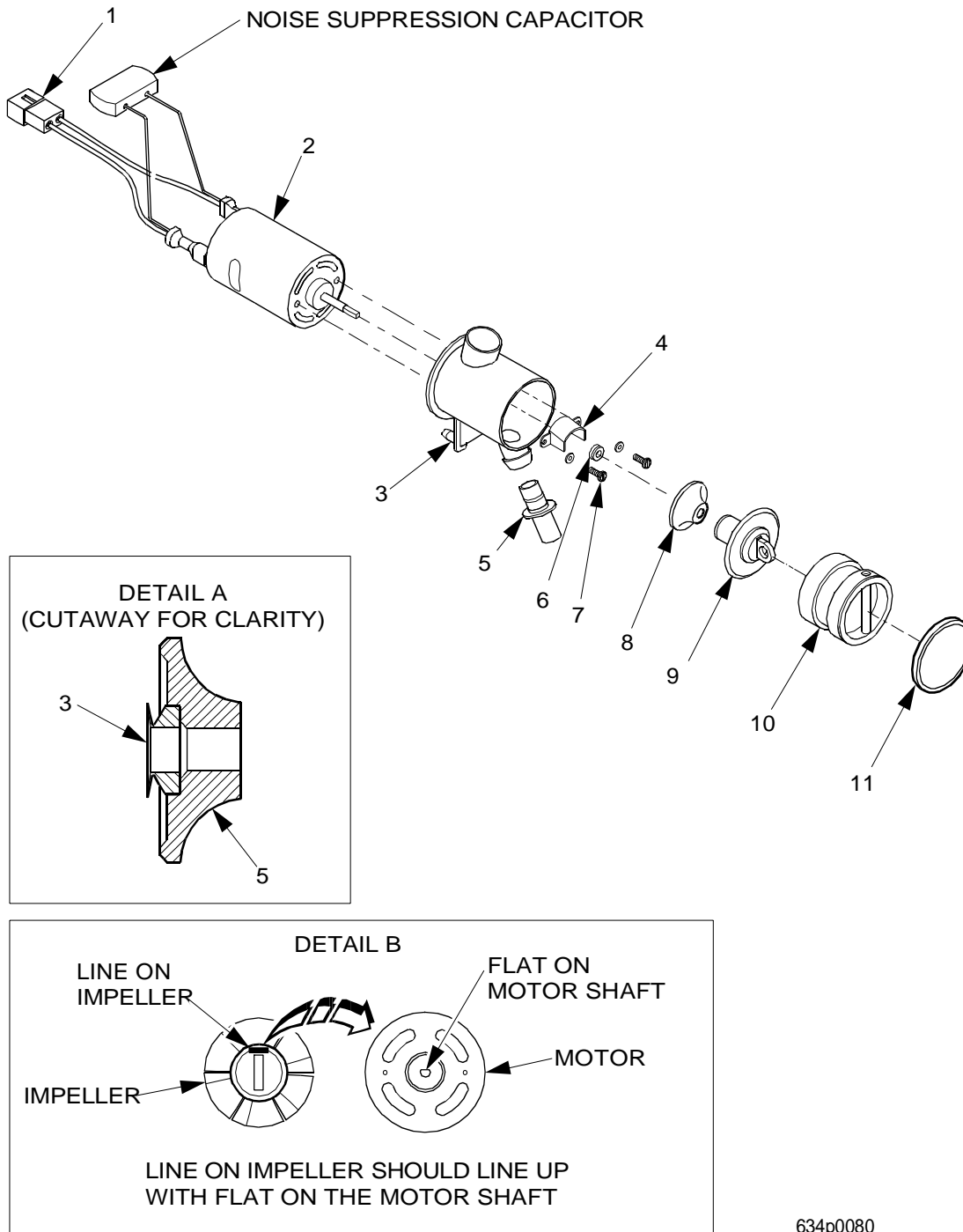


Figure 71. Nestle Whipper Assemblies

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TABLE 71. NESTLE WHIPPER ASSEMBLIES

INDEX	PART NUMBER	DESCRIPTION	QTY
-	6367037	WHIPPER ASSEMBLY - NESTLE - 115 V	REF
	6367020	WHIPPER ASSEMBLY - NESTLE - 230 V	
1	6237155	HARNESS - WHIPPER MOTOR - 115 V	1
	6339025	HARNESS - WHIPPER MOTOR - SUPPRESSION - 230 V	
2	6237111	MOTOR - WHIPPER - 24 VDC	1
3	6237193	HOUSING-WHIPPER	-
4	6337083	SEAL COVER-WHIPPER-NESTLE	-
5	6367040	RESTRICTOR-WHIPPER/NESTLE	-
6	6237110	V RING-SHAFT SEAL	-
7	6237119	SCREW-M3XL.5-6GX6MM-SPH	-
8	6237192	SPACER-WHIPPER	-
9	6367023	DISK ASSEMBLY-WHIPPER/NESTLE	-
10	6367019	PLUG & PIN ASSY-WHIP.-NESTLE	-
11	6337085	COVER-WHIPPER	-

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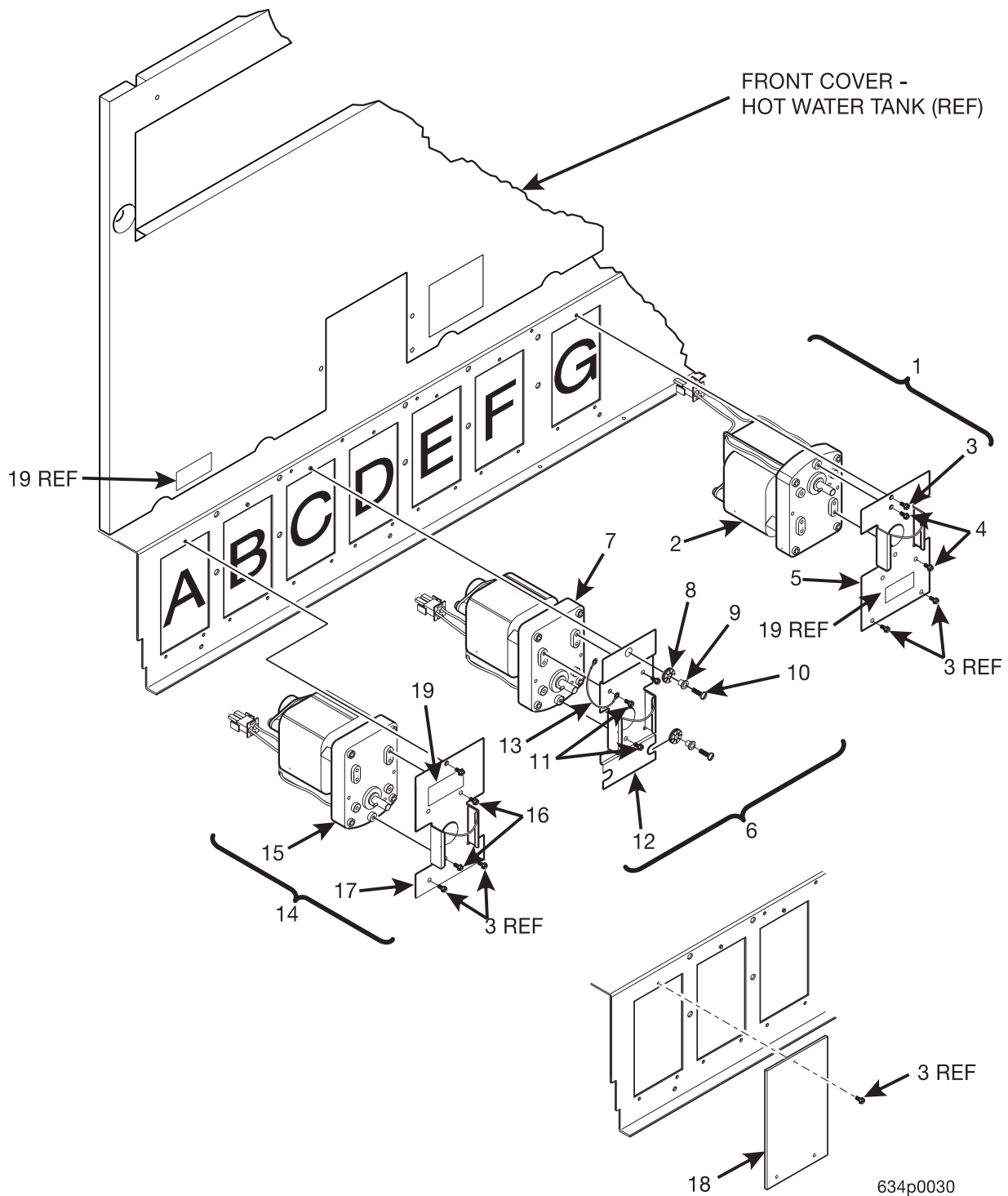


Figure 72. Canister Motor and Plate Assemblies

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TABLE 72. CANISTER MOTOR AND PLATE ASSEMBLIES

INDEX	MOTOR POSITION	INGREDIENT	APPLICATION		MOTOR RPM	PART NUMBER	QTY
			115 V	230 V			
1	A	CHOCOLATE			200	6237436	QUANTITIES VARY WITH MACHINE CONFIGURATION.
					167	6408001	
14	B	SUGAR SUB			60	6237437	
					53	6337001	
1	B	SOUP OR INTERNATIONAL COFFEE			200	6237436	
					167	6408001	
6	C	WHITENER			200	6237184	
					167	6337003X	
1	D	SUGAR			200	6237436	
					167	6408001	
14	E	INSTANT TEA			60	6237437	
					53	6337001	
14	F	FREEZE DRY DECAF			200	6237436	
					167	6408001	
1	F	FRESH BREW DECAF			200	6237438	
					167	6408002	
14	G	FREEZE DRY COFFEE			200	6237436	
					167	6408001	
1	G	FRESH BREW COFFEE			200	6237438	
					167	6408002	

NOTE: SEE PART 2 OF THIS TABLE FOR DETAILS OF MOTOR AND PLATE ASSEMBLIES

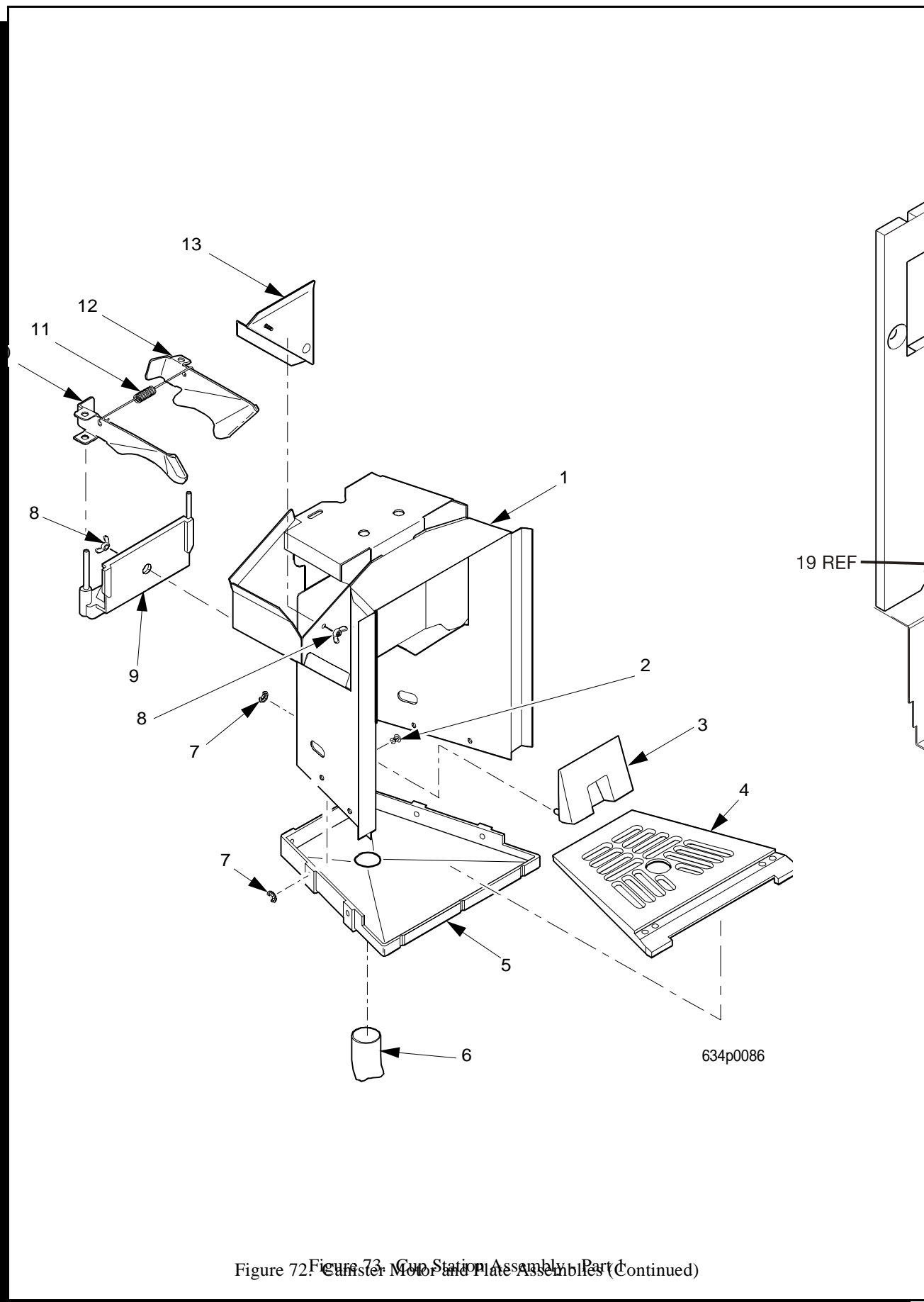
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TABLE 72. CANISTER MOTOR AND PLATE ASSEMBLIES (CONTINUED)

INDEX	PART NUMBER	DESCRIPTION	QTY
1	6237438	MOTOR & PLATE ASSY-COFFEE - 115 V (INCLUDES INDEX NUMBERS 2, 4, 5) - (FRESH BREW COFFEE)	1
	6408002	MOTOR & PLATE ASSY-COFF-230V - (FRESH BREW COFFEE)	
2	6237165	MOTOR-CANISTER-115V/60HZ-200 RPM	1
	6407000	MOTOR-CANISTER-230V/50HZ-167 RPM	
3	1451097	SCREW-#8-32X.31 HEX HD.TF-BLK.	3
4	9900157	SCREW #8-32X7/32 HWHD TY23	3
5	6237077	PLATE ASSY-COF.MOTOR MTG-WELD	1
6	6237184	MOTOR & PLATE ASSY-LIGHTENER (INCLUDES INDEX NUMBERS 7 - 13)	1
	6337003X	MOTOR & LITNR PLATE ASSY-230V	
7	6237165	MOTOR-CANISTER-115V/60HZ-200 RPM	1
	6407000	MOTOR-CANISTER-230V/50HZ-167 RPM	
8	6237356	VIBRATION ISOLATOR-.375 DIA.	1
9	6237170	BUSHING-CANISTER	3
10	9900157	SCREW #8-32X7/32 HWHD TY23	3
11	3102447	8-32 X 3/4 PHS TYPE 23 T/C ZNC	3
12	6237172	PLATE ASSY-MOTOR MTG-LIGHTENER	1
13	1475119	JUMPER-GROUND WIRE	1
14	6237437	MOTOR & PLATE ASSY-60 RPM (TEA) (INCLUDES INDEX NUMBERS 15 - 17)	1
	6337001	MOTOR & PLATE ASSY-53 RPM-230V	
	6237436	MOTOR & PLATE ASSY-200 RPM - 115 V (COFFEE - FREEZE DRY)	
	6408001	MOTOR & PLATE ASSY-167RPM-230V	
15	6237057	MOTOR-CANISTER-61 RPM	1
	6337010	MOTOR-CANISTER-53 RPM-230V	
	6237165	MOTOR-CANISTER-115V/60HZ-200 RPM	
	6407000	MOTOR-CANISTER-230V/50HZ-167 RPM	
16	9900157	SCREW #8-32X7/32 HWHD TY23	3
17	6237074	PLATE ASSY-MOTOR MTG-WELD	-
18	6231376	PLATE-MOTOR CHANNEL COVER (USED WHEN THERE IS NO MOTOR IN A POSITION)	OPT
19	6237086	LABEL-CANISTER	1

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TABLE 73. CUP STATION ASSEMBLY - PART 1

INDEX	PART NUMBER	DESCRIPTION	QTY
-B	6261409	CUP DELIVERY ASSEMBLY- UK (INCLUDES INDEX 1A, 2 - 9, 10A, 11, 12A AND 13)	1
-C	6261410	CUP DELIVERY ASSEMBLY-FRANCE & BELGIUM (FRESH BREW) (INCLUDES INDEX 1B, 2 - 9, 10A, 11, 12A AND 13)	
-D	6261413	CUP DELIVERY ASSY-FINAL-GERMAN (INCLUDES INDEX 1C, 2 - 9, 10A, 11, 12A AND 13)	
-E	6361044	CUP STATION-FRENCH (FREEZE DRY) (INCLUDES INDEX 1D, 2 - 9, 10B, 11, 12B AND 13)	
1B	6261411	WELD ASSY-CUP DEL-FRANCE	1
1C	6261415	WELD ASSY-CUP DELIVERY-GERMAN	
1D	6361047	WELD ASSY-CUP DELIVERY-FRENCH	
2	6231492	PUSH-IN FASTENER-CUP DELIVERY	6
3	6231443	CUP SPACER/SENSOR LENS	1
4	6231432	DRAIN TRAY-CUP DEL.COMP.	1
5	6231489	BASE-CUP DELIVERY STATION	1
6	6231430	TUBE-DRAIN	1
7	6231431	RETAINER-.188-CUP DEL.	6
8	3103133	WING NUT-#8-32 STAINLESS	B, C, D & E = 2
9	6231488	MOUNTING ASSY-CUP DEFLECTOR	1
10A	6231439	CUP DEFLECTOR-L.H.	1
10B	6361032	CUP DEFLECTOR-LEFT HAND	1
11	6231495	SPRING-CUP DEFLECTOR	1
12A	6231438	CUP DEFLECTOR-R.H.	1
12B	6361026	CUP DEFLECTOR-R.H.	1
13	6231411	CHUTE ADAPTOR ASSY-LH-FOR.	1

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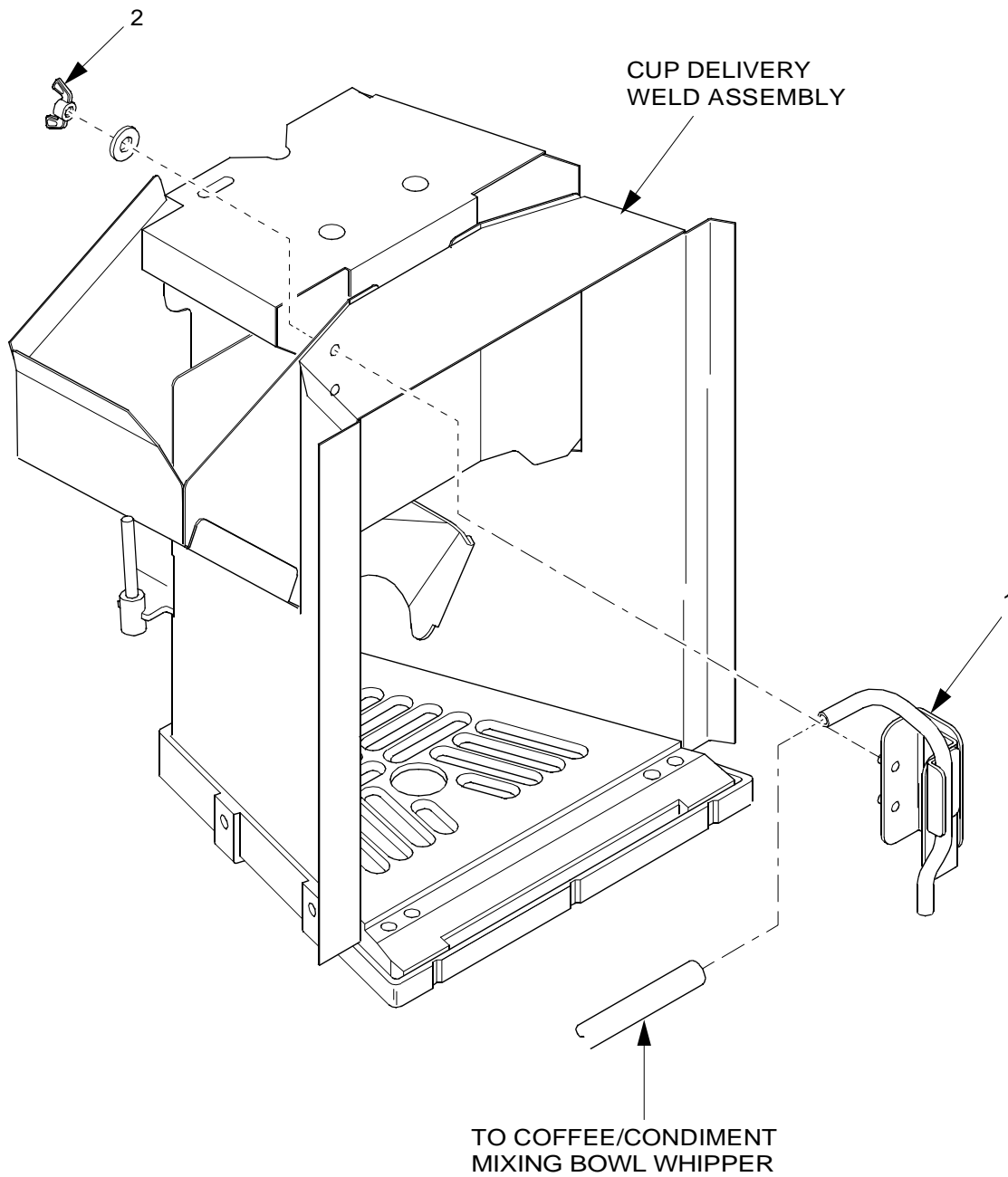


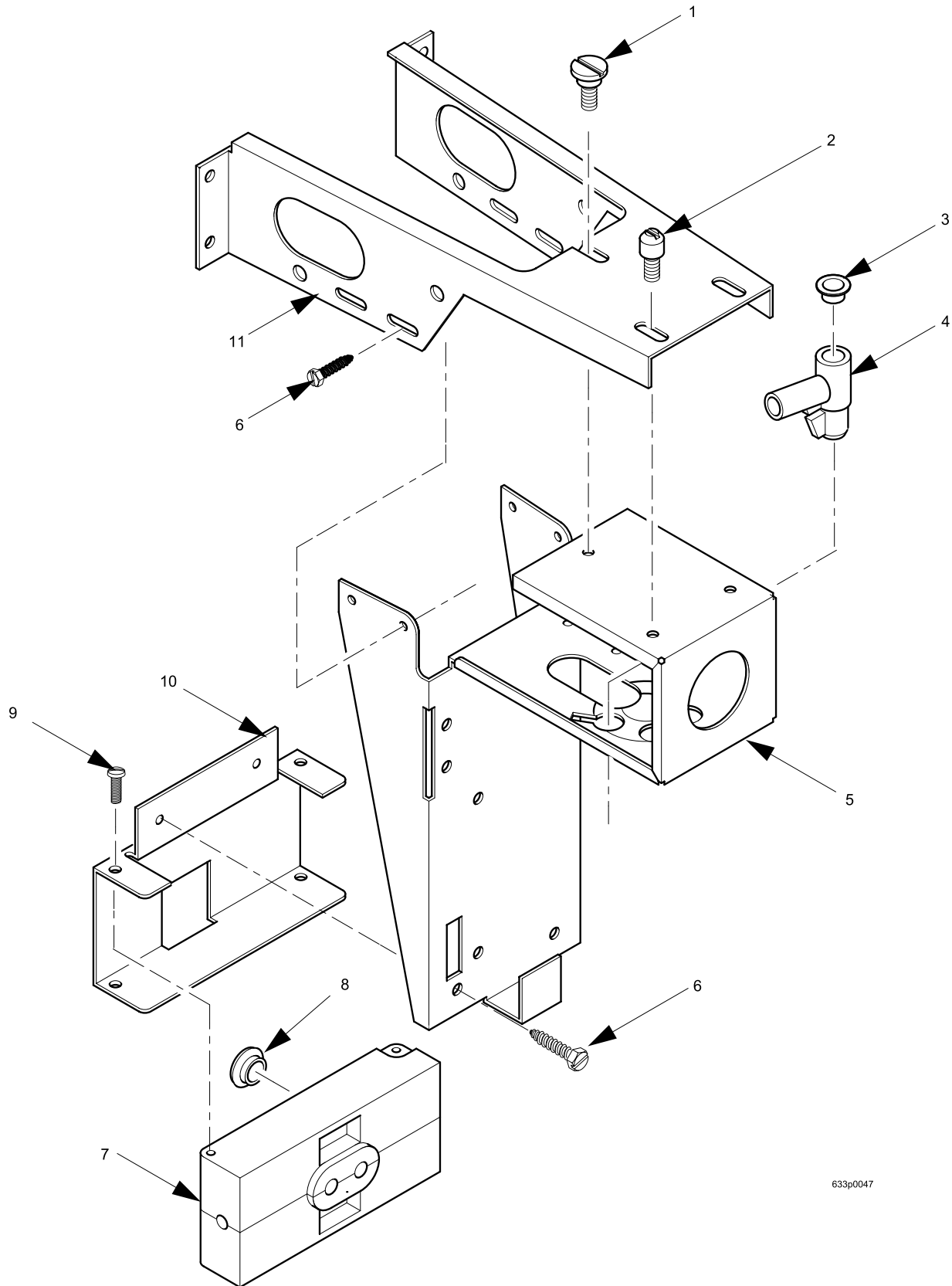
Figure 74. Cup Station Assembly - Part 2

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TABLE 74. CUP STATION ASSEMBLY - PART 2

INDEX	PART NUMBER	DESCRIPTION	QTY
1	6361048	ASSEMBLY-SPOUT TUBE (NESTLE OPTION ONLY)	1
2	3103133	WING NUT-#8-32 STAINLESS (NESTLE OPTION ONLY)	2

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633p0047

Figure 75. Cup Station Support, Overflow Switch and Cup Sensor

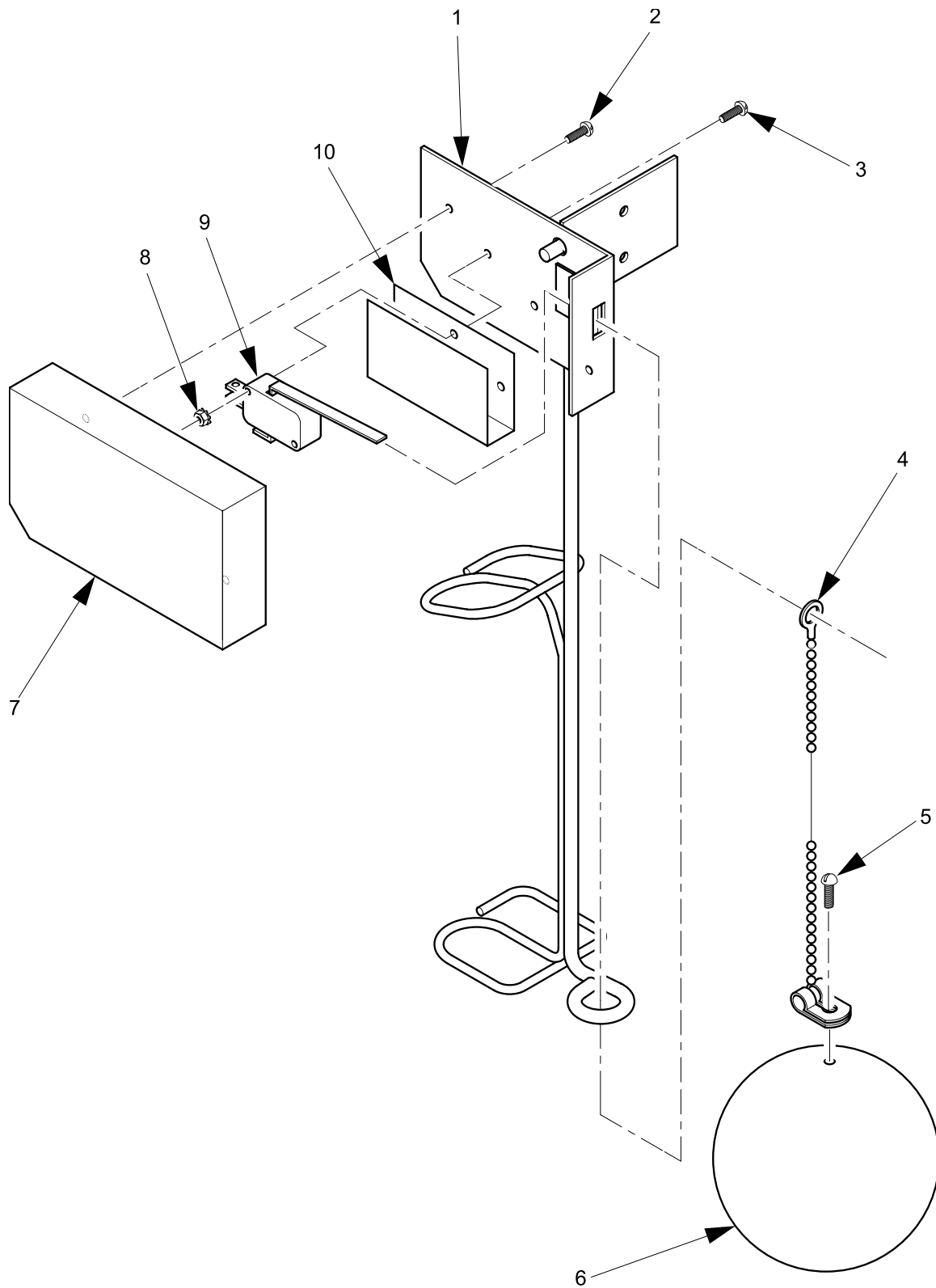
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TABLE 75. CUP STATION SUPPORT, OVERFLOW SWITCH AND CUP SENSOR

INDEX	PART NUMBER	DESCRIPTION	QTY
-	6551014	SUPPORT ASSEMBLY - CUP STATION (INCLUDES 1, 2, 5, 6, AND 11)	1
-	6231536	MUG SENSOR & BRACKET ASSEMBLY (INCLUDES INDEX NUMBERS 7 - 10) (ARG./FR./MEX./U.K./U.S.)	1
-	6231540	MUG SENSOR & BRACKET ASSEMBLY - TRANSMISSIVE (GER.)	1
1	4247204	STUD - STORAGE TRAY	1
2	4041102	STUD - COLUMN LOCATOR	2
3	4711020	CAPLUG - SPOUT	*
4	6117010	SPOUT - DISPENSING	*
5	6551006	CUP STATION SUPPORT	1
6	1451097	SCREW - #8-32 X .31 HEX HD	4
7	6231537	SENSOR - ASSEMBLY - MUG	1
	6231557	SENSOR ASSEMBLY - MUG - TRANSMISSIVE	
8	9989641	CAPLUG - 3/8" - FLUSH TYPE	1
9	4747171	SCREW - #6 - 19 X .38 PHS T/C	2
10	6231539	BRACKET - CUP SENSOR	1
11	6398136	SUPPORT - CUP STATION - EUROTWIN	1

* - QUANTITY VARIES WITH NUMBER OF SELECTIONS

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630p004

Figure 76. Overflow Switch Assembly

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TABLE 76. OVERFLOW SWITCH ASSEMBLY

INDEX	PART NUMBER	DESCRIPTION	QTY
-	6231223	OVERFLOW SWITCH ASSEMBLY (INDEX NUMBERS 2 AND 7 NOT INCLUDED)	REF
1	6231507	BRACKET ASSEMBLY - OVERFLOW SWITCH	1
2	9900012	SCREW - #6-32 X 1/4 THS S/T	2
3	1217160	SCREW - 4-40 X 5/8 RHS	2
4	6151131	CHAIN - OVERFLOW SWITCH	1
5	4047054	SCREW - #8-18 X 1/2 RHS T/C	2
6	3116127	FLOAT - OVERFLOW SWITCH	1
7	6231135	COVER - OVERFLOW SWITCH	1
8	1217156	NUT - 4-40 KEPS W/EXT L/WASHER	2
9	2304108	SWITCH LEVER V3L -131-D8	1
10	3121150	INSULATION - OVERFLOW SWITCH	1

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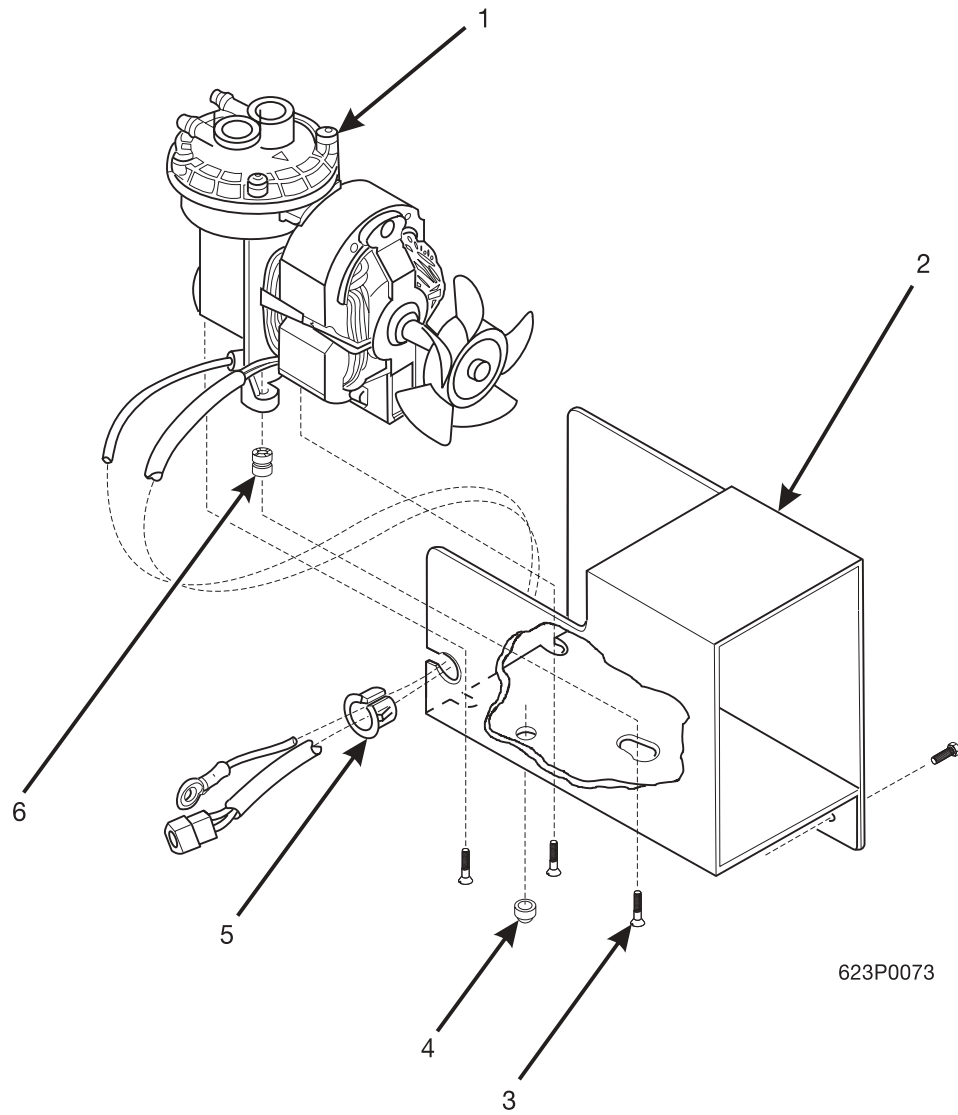


Figure 77. Air Compressor Assembly - U.S.

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TABLE 77. AIR COMPRESSOR ASSEMBLY - U.S.

INDEX	PART NUMBER	DESCRIPTION	QTY
-	6234357	AIR COMPRESSOR ASSEMBLY (INCLUDES INDEX NUMBERS 1 THROUGH 6) - 115 V	1
1	6234359	AIR COMPRESSOR - BREWER - 115 V	1
2	6231210	SUPPORT - COMPRESSOR	1
3	6231178	SHOULDER SCREW	3
4	6231319	BUMPER - PLUG	1
5	3502097	BUSHING #OCB-500	1
6	6237205	VIBRATION ISOLATOR - .250 DIAMETER	3

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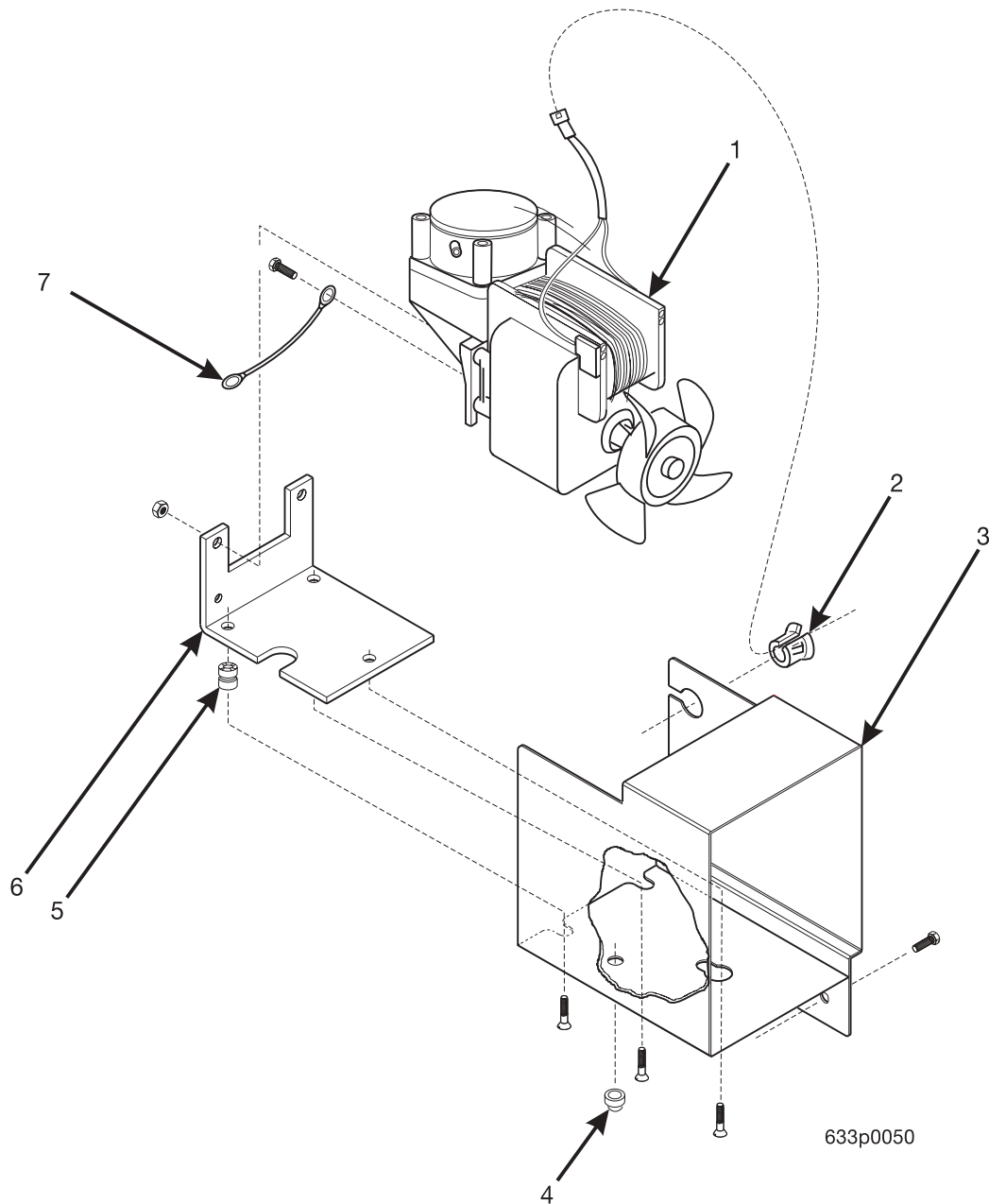


Figure 78. Air Compressor Assembly (ARG./US./FR./GER./S.A./SP./U.K.)

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TABLE 78. AIR COMPRESSOR ASSEMBLY (ARG./US./FR./GER./S.A./SP./U.K.)

INDEX	PART NUMBER	DESCRIPTION	QTY
-	6334000	AIR COMPRESSOR ASSEMBLY - 230 V	1
1	6334010	AIR COMPRESSOR - BREWER - 230 V	1
2	3502907	BUSHING #OCB-500	1
3	6334008	COVER - AIR COMPRESSOR	1
4	6231319	BUMPER - PLUG	1
5	6237205	VIBRATION ISOLATOR - .250 DIAMETER	3
6	6334009	BRACKET - AIR COMPRESSOR	1
7	9984094	GROUND WIRE - GROUND	1

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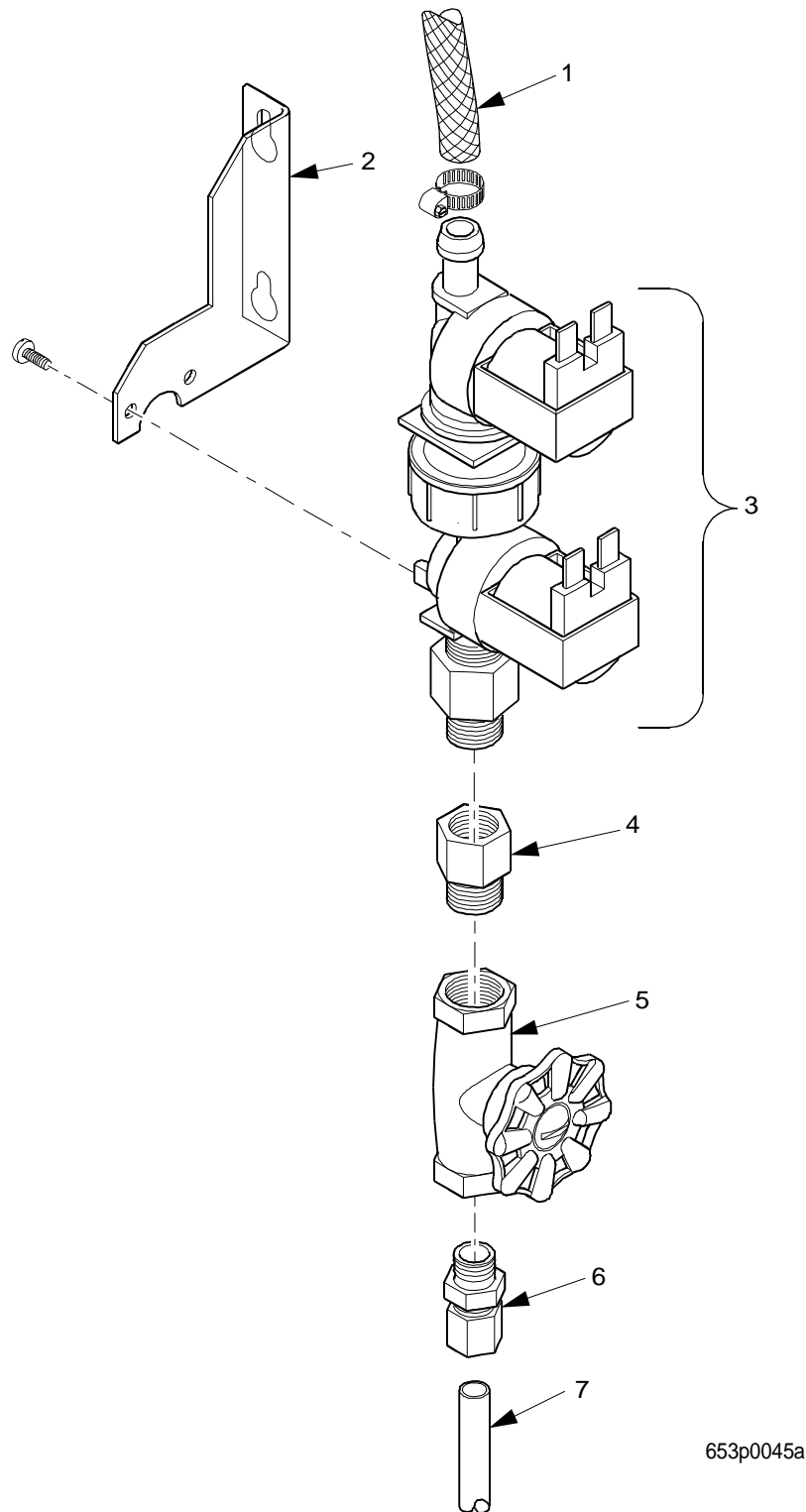


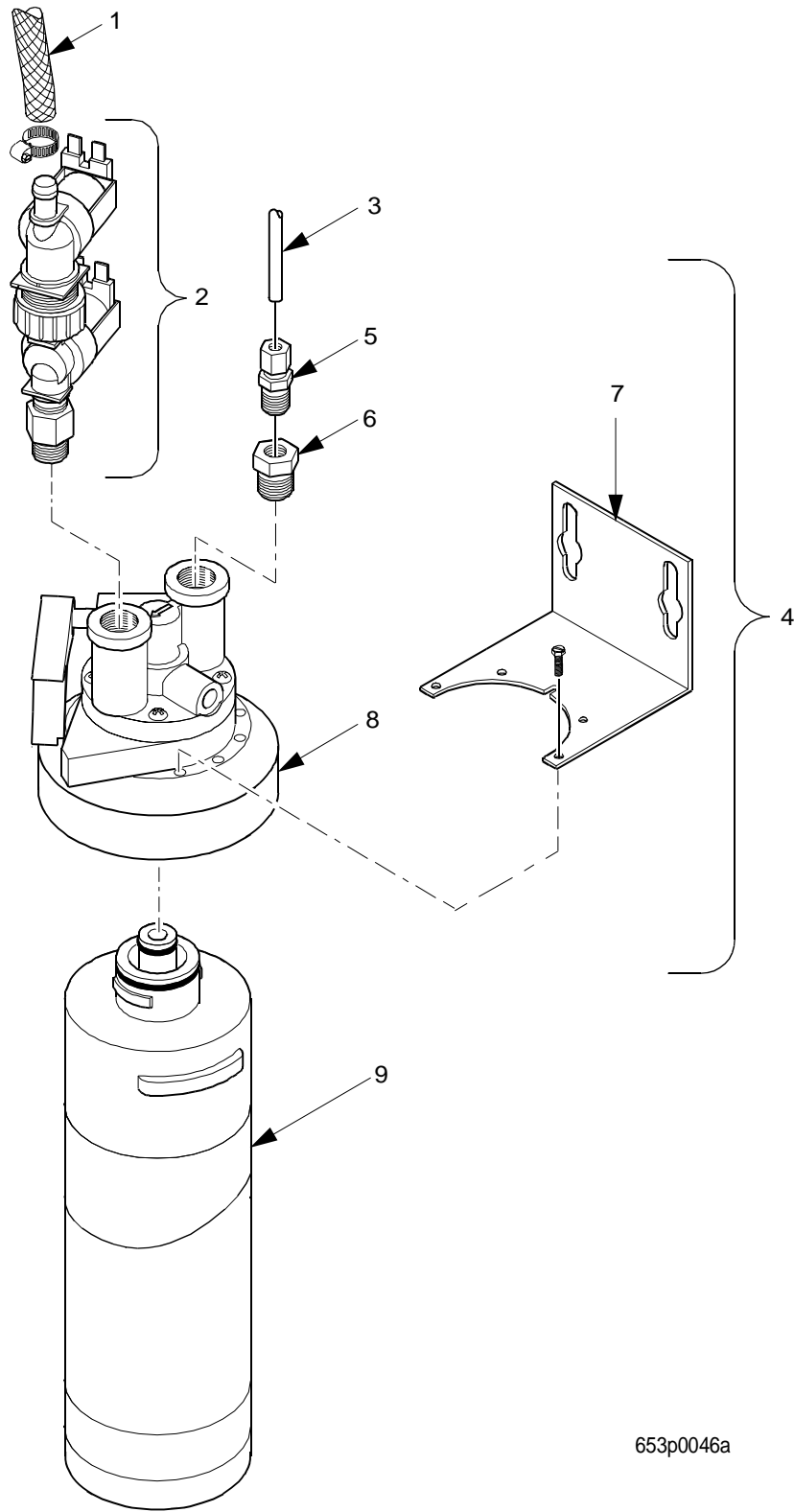
Figure 79. Water Supply - Without Water Filter Option

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TABLE 79. WATER SUPPLY - WITHOUT WATER FILTER OPTION

INDEX	PART NUMBER	DESCRIPTION	QTY
-	6331040	BRACKET/INLET VALVE ASSEMBLY - 115 V (MEX./U.S.) (INCLUDES INDEX NUMBERS 1 - 5)	1
-	6331038	BRACKET/INLET VALVE ASSEMBLY - 230 V (ARG./FR./GER./N.Z./ SP./U.K.) (INCLUDES INDEX NUMBERS 1 - 5)	1
1	3618123	TUBING - UK - AQUAVEND - .375 ID. (CONNECTS WATER VALVES AND WATER TANK)	31 IN
2	6231501	SUPPORT - INLET WATER VALVE	1
3	3158061	VALVE ASSEMBLY - WATER INLET (U.S.)	1
3	6408003	VALVE ASSEMBLY - WATER INLET (ARG./FR./GER./N.Z./SP./U.K.)	1
4	6231503	ADAPTER - 3/8-1/4 #120B 06 X 0	1
5	3108048	VALVE WATER - CONBRACO #57-001-	1
6	6408119	MALE CONNECTOR - BRASS - #4-4-FBI12	1
7	6348002	TUBING - INLET LINE - NO FILTER	1

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Figure 80. Water Inlet Valve - With Everpure Water Filter Option

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TABLE 80. WATER INLET VALVE - WITH EVERPURE WATER FILTER OPTION

INDEX	PART NUMBER	DESCRIPTION	QTY
1	3618123	TUBING-U.K.-AQUAVEND-.375 ID	31 IN
2	3158061	VALVE ASSEMBLY - WATER INLET - U.S. - 115 V	1
	6408003	VALVE ASSEMBLY - WATER INLET (ARG./FR./GER./N.Z./SP./U.K.) - 230 V	
3	6348001	TUBING-INLET-W/FILTER OPT	1
4	6408025	FILTER HEAD ASSEMBLY - EVERPURE - 115V (INCLUDES INDEX NUMBERS 2 AND 5 THROUGH 8) (U.S.)	1
	6408026	FILTER HEAD ASSEMBLY - EVERPURE - 230V (INCLUDES INDEX NUMBERS 2 AND 5 THROUGH 8) (ARG./FR./GER./N.Z./SP./U.K.)	
5	6408119	MALE CONNECTOR - BRASS #4-4 FBI 12-B PARKER	1
6	6408117	BUSHING - 1/4 X 3/8 - BRASS - 209P-6-4	1
7	3158023	BRACKET - MOUNTING - WATER FILTER #3046 44	1
8	6408134	FILTER HEAD - EVERPURE #9257-12	1
9	6118071	CARTRIDGE - WATER FILTER #9604-12 EVERPURE	1

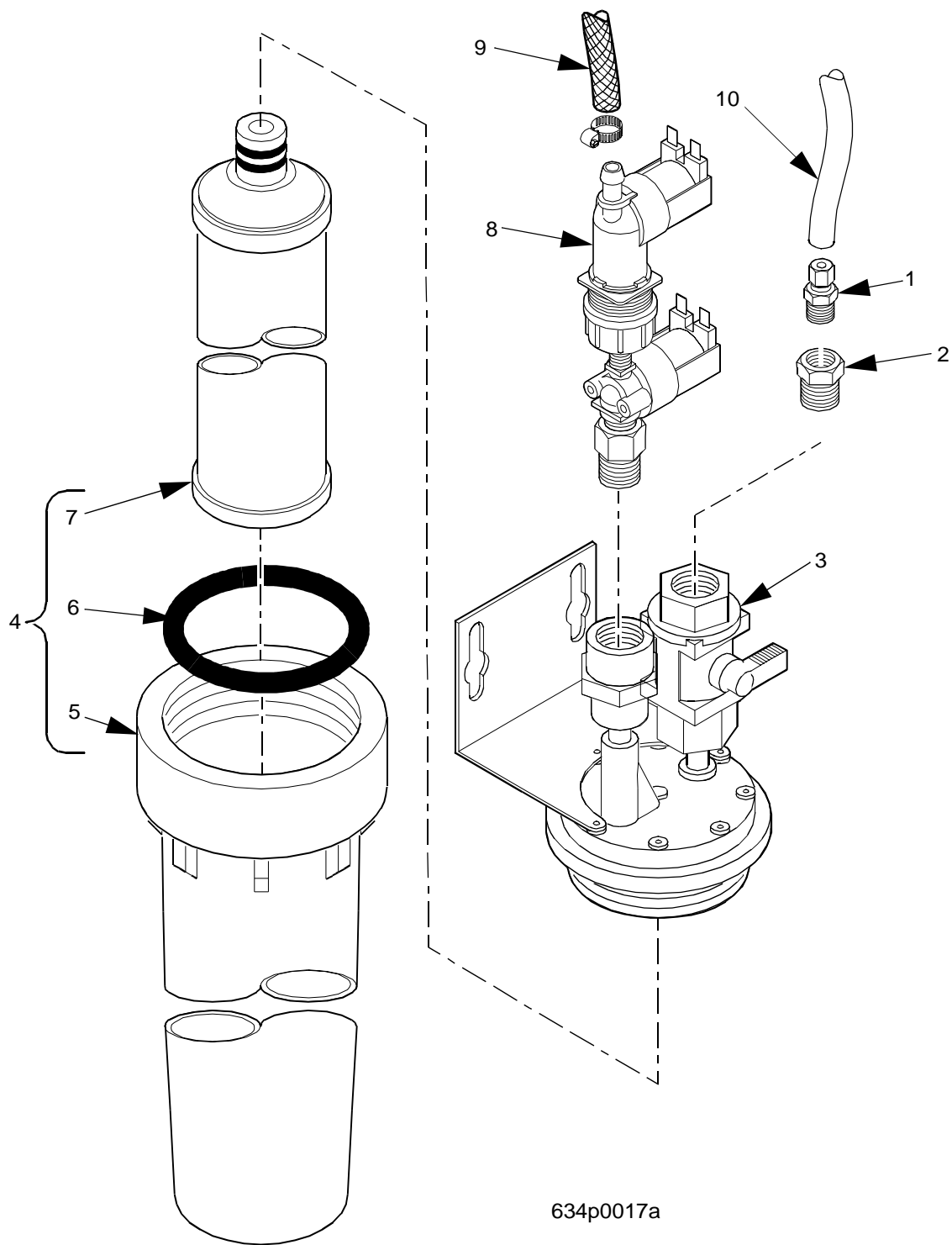


Figure 81. Water Inlet Valve - With Hydrolife Water Filter Option

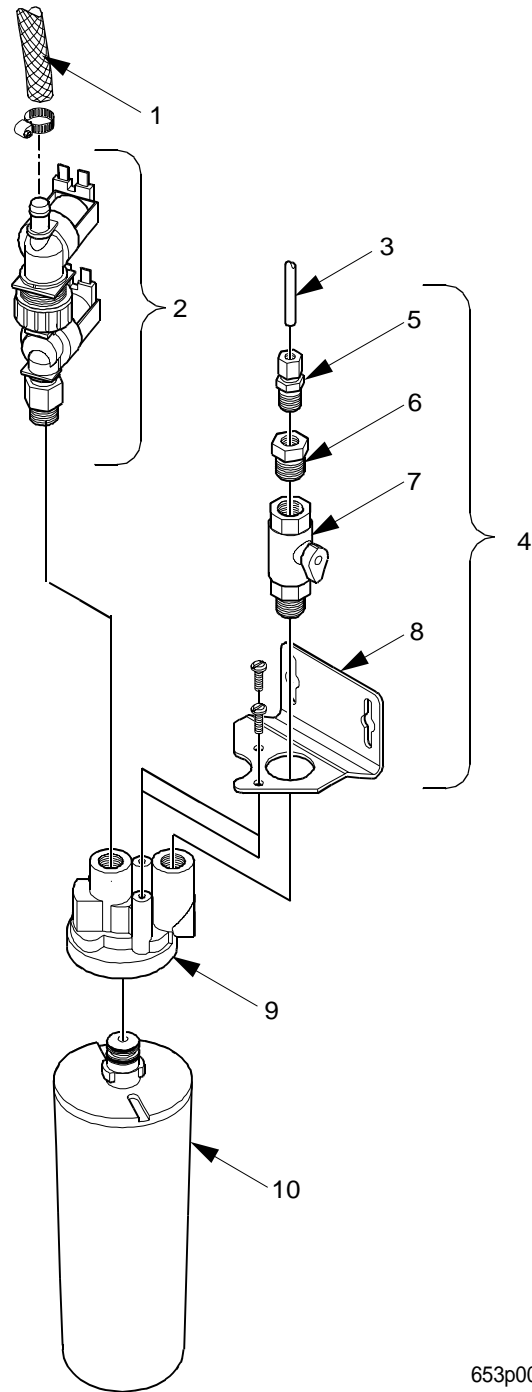
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TABLE 81. WATER INLET VALVE - WITH HYDROLIFE WATER FILTER OPTION			
INDEX	PART NUMBER	DESCRIPTION	QTY
1	6408119	MALE CONNECTOR - BRASS #4-4 - FBI 2-B	1
2	6408117	BUSING - 1/4 X 3/8 - BRASS - 209P-6-4	1
3	6338027	HEAD - BRACKET ASSEMBLY	1
4	6408028	HOUSING, CARTRIDGE "O" RING	1
5	-	HOUSING (NOT AVAILABLE SEPERATELY)	1
6	-	"O" RING (NOT AVAILABLE SEPERATELY)	1
7	6408027	WATER FILTER CARTRIDE - HYDROLIFE	1
8	3158061	VALVE ASSEMBLY - WATER INLET - 115V	1
	6408003	VALVE ASSEMBLY - WATER INLET - U.K. - 230V	
9	3618123	TUBING - UK - AQUAVEND - .375 ID	31 IN
10	6348001	TUBING-INLET-W/FILTER OPT	-

THE FOLLOWING ARE AVAILABLE AS ASSEMBLIES:

6338030	HEAD ASSEMBLY - FILTER - HYDROLIFE - 115 V (INCLUDES INDEX 1, 2, 3, AND 8)
6338031	HEAD ASSEMBLY - FILTER - HYDROLIFE - 230 V (INCLUDES INDEX 1, 2, 3, AND 8)

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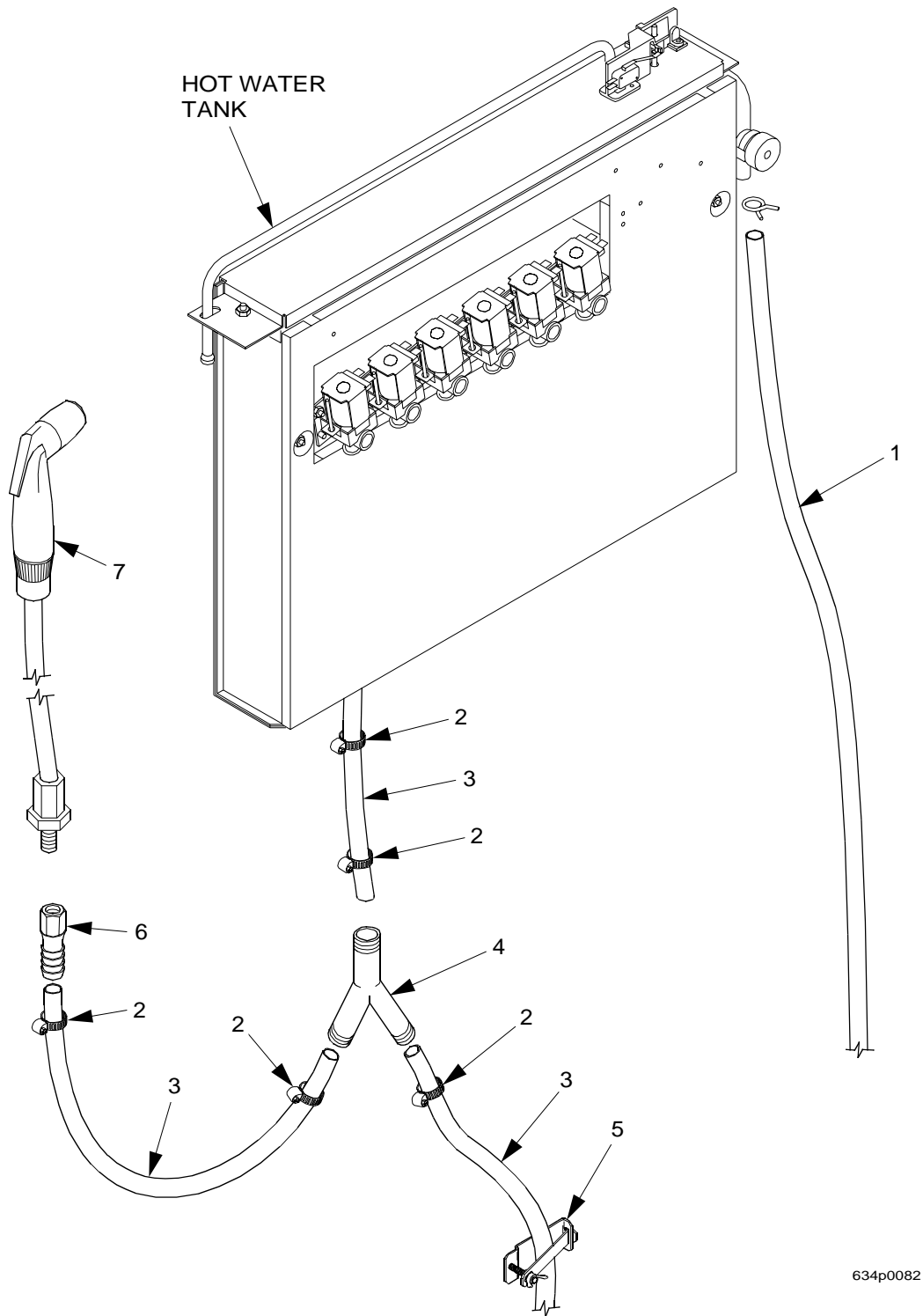
Figure 82. Water Inlet Valve - With CUNO Water Filter Option

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TABLE 82. WATER INLET VALVE - WITH CUNO WATER FILTER OPTION

INDEX	PART NUMBER	DESCRIPTION	QTY
1	3618123	TUBING - UK - AQUAVEND - .375 ID	31 IN
2	3158061	VALVE ASSEMBLY - WATER INLET - U.S.	1
	6408003	VALVE ASSEMBLY - WATER INLET (ARG./FR./GER./N.Z./SP./U.K.)	
3	6348001	TUBING - INLET - W/FILTER OPT	1
4	6338018	FILTER HEAD ASSEMBLY - CUNO - 115V (INCLUDES INDEX NUMBERS 1 AND 4 THROUGH 8) (U.S.)	1
	6338019	FILTER HEAD ASSEMBLY - CUNO - 115V (INCLUDES INDEX NUMBERS 1 AND 4 THROUGH 8) (ARG./FR./GER./N.Z./SP./U.K.)	
5	6408119	MALE CONNECTOR - BRASS #4-4 FBI 12-B PARKER	1
6	6408117	BUSHING - 1/4 X 3/8 - BRASS - 209P-6-4	1
7	6408113	BALL VALVE - 3/8" - TTC	1
8	6408115	BRACKET - CUNO WATER FILTER HEAD #69682-31 MODEL CFS570	1
9	6408114	FILTER HEAD - CUNO #68375-01	1
10	6338015	WATER FILTER - CUNO - HOT - 12/CD MODEL CD-71	1

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Figure 83. Spray Hose and Hot Water Tank Overflow

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TABLE 83. SPRAY HOSE AND HOT WATER TANK OVERFLOW

INDEX	PART NUMBER	DESCRIPTION	QTY
1	6238090	TUBING-13/16 OD X 5/8 ID BLK (64 IN LONG) - 115 V	1
		TUBING-13/16 OD X 5/8 ID BLK (64 IN LONG) - 230 V	2
2	6158063	CLAMP HOSE	-
3	6338021	TUBING-SILICONE-.375 IDX.562 OD	A/R
4	6158007	Y CONNECTOR-1/2 OD X 3/8 ID	1
5	6408154	PINCH CLAMP ASSEMBLY	1
6	6338059	FITTING-PARKER #126HBL-6-2 .125 NPT X .375 BARB	1
7	6338060	SPRAY HOSE-48"	1

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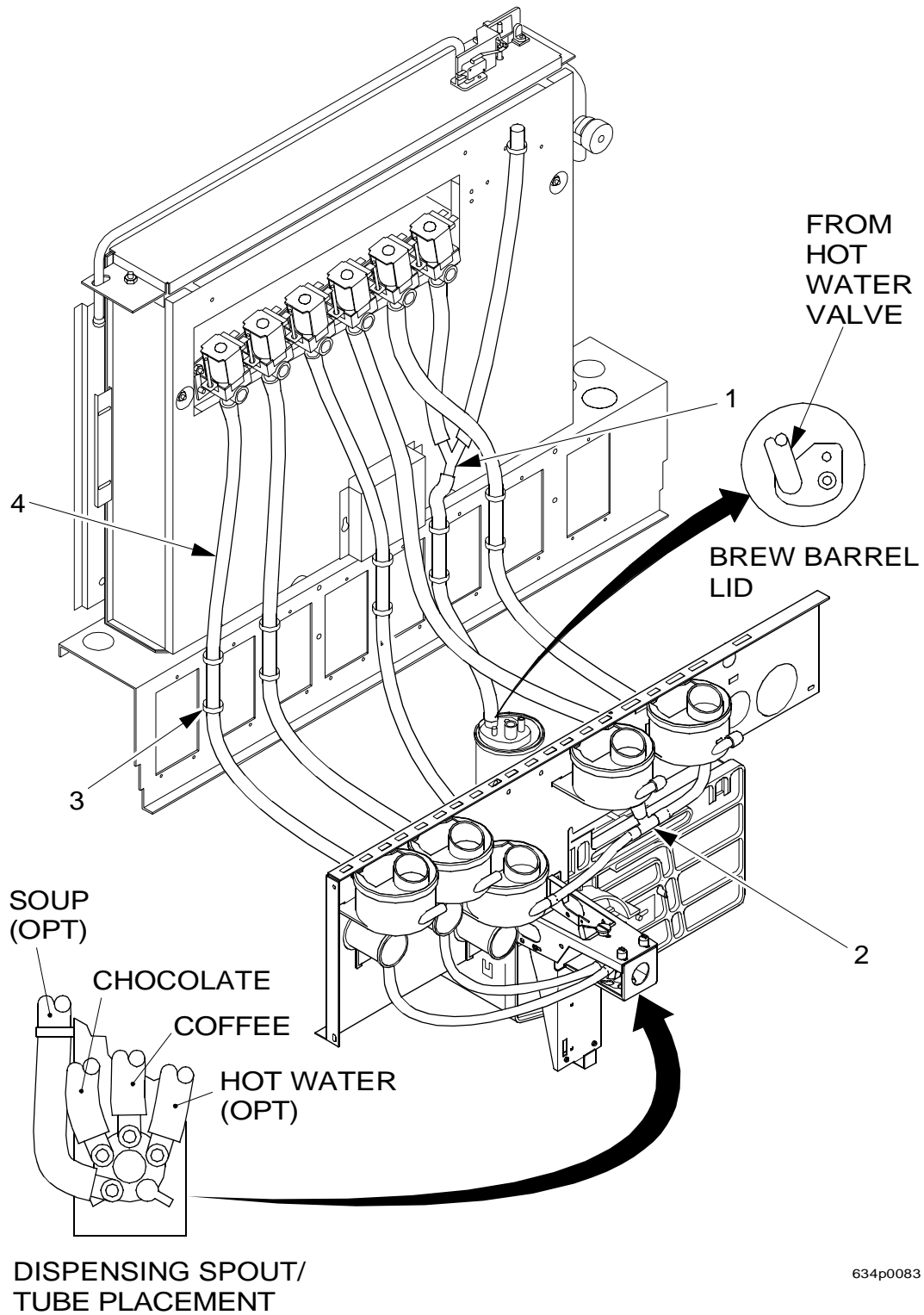


Figure 84. Liquid Distribution System - Fresh Brew - Part 1

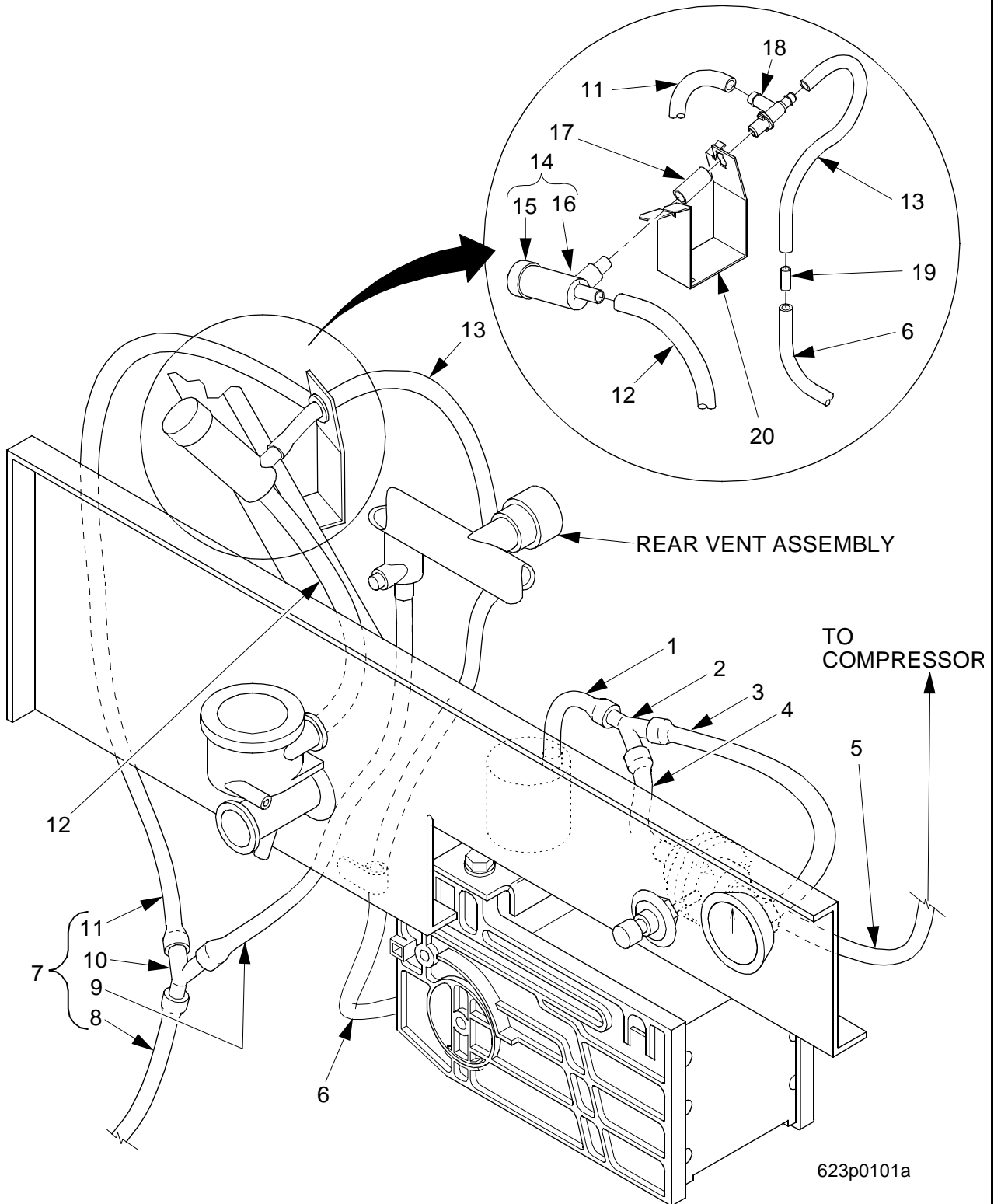
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TABLE 84. LIQUID DISTRIBUTION SYSTEM - FRESH BREW - PART 1

INDEX	PART NUMBER	DESCRIPTION	QTY
1	3017006	SYRUP TUBE TEE SPLICE	1
2	6237164	"T"-CONN.-1/2"O.D. X 3/8"I.D.	-
3	6237099	CLAMP-TUBE	*
4	6338021	TUBING-SILICONE-.375 IDX.562	A/R

*** 2 PER VALVE ASSEMBLY**

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TABLE 85. LIQUID DISTRIBUTION SYSTEM - FRESH BREW - PART 2

INDEX	PART NUMBER	DESCRIPTION	QTY.	BULK PART NUMBER
1	-	TUBE - 6208036 - 4.5" LG	1	6338021
2	3017006	SYRUP TUBE TEE SPLICE	1	-
3	-	6108097 TUBE 10.0	1	6338021
4	-	6108098 TUBE 7.0 LONG	1	6208037
5	-	TUBE - .44 O.D. X .25 I.D. X 17" LONG	1	6208037
6	-	61080970 TUBE 6108097	1	6208037
7	6238038	TUBE AND Y ASSEMBLY (INCLUDES INDEX NUMBERS 8 AND 10 THROUGH 12)	1	-
8	-	TUBE - .56 X .37 X 10.0	1	6338021
10	6158007	Y CONNECTOR - 3/8 OD 1/4 ID	1	-
11	6237037	61080970 TUBE 9.5 LONG	1	6338021
12	-	TUBE .56 X .37 X 18.0	1	6338021
13	-	TUBE - 4.25" LONG	1	6338021
14	-	TUBE - 6108097 - 12.5" LG	1	6338021
15	6337018	CHAMBER ASSEMBLY - EXPANSION (INCLUDES INDEX NUMBERS 13, 16, 17, 18)	1	-
16	6237347	VINYL CAP - 1.00 ID .50 LG	1	-
17	6237316	VENT AND ADAPTER ASSEMBLY	1	-
18	6237134	TUBE - .38 I.D. X .56 O.D. X 1.25" LONG	1	6338021
19	6237311	FLOW RESTICTOR	1	-
20	3638079	FITTING - BARBED - #5/16 X 3/8	1	-
-	3102491	CLAMP - WIRE (NOT SHOWN)	1	-
21	6337017	BRACKET - FLOW RESTRICTOR - FRESH BREW	1	-

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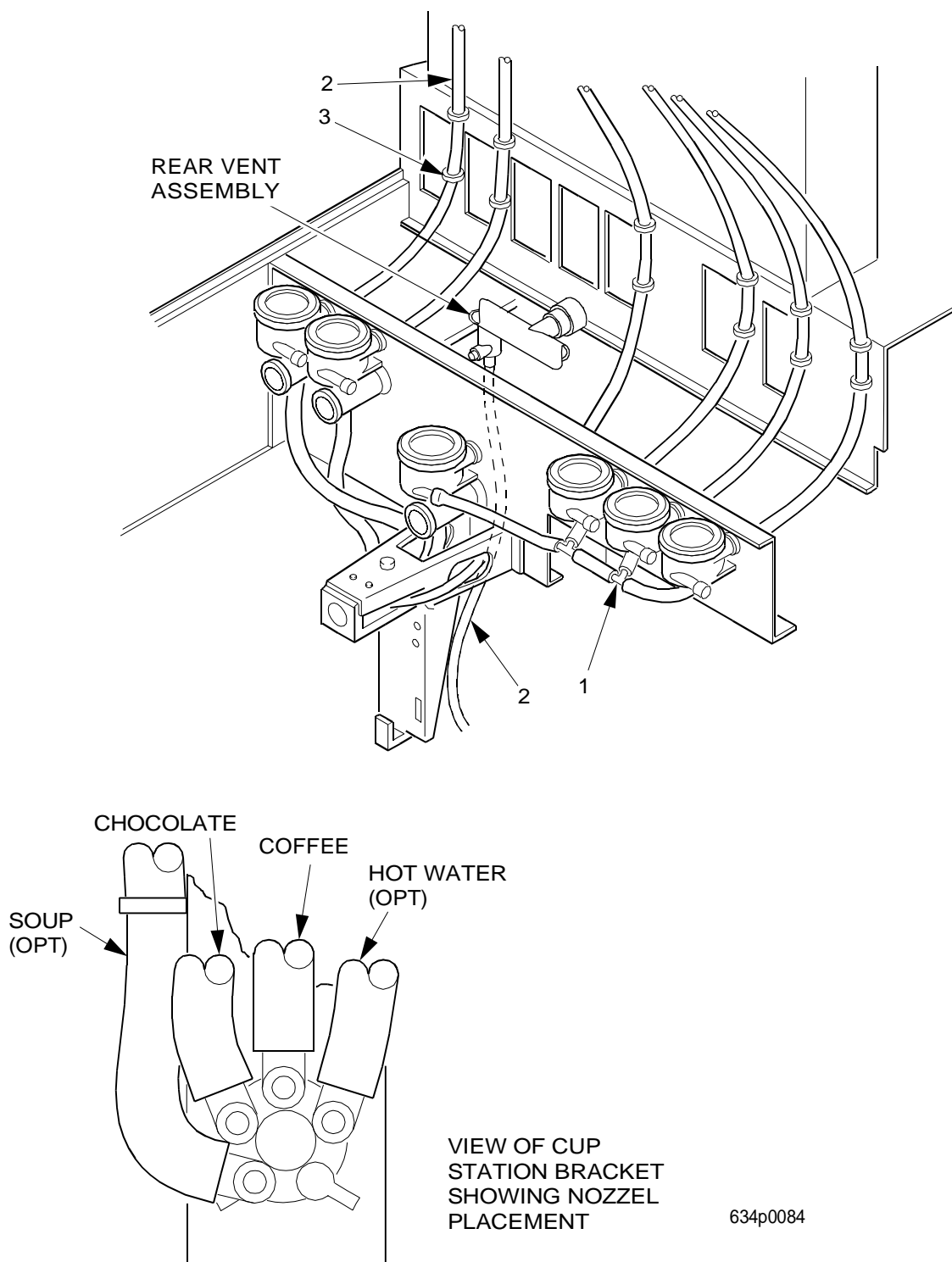


Figure 86. Liquid Distribution System - Freeze Dry

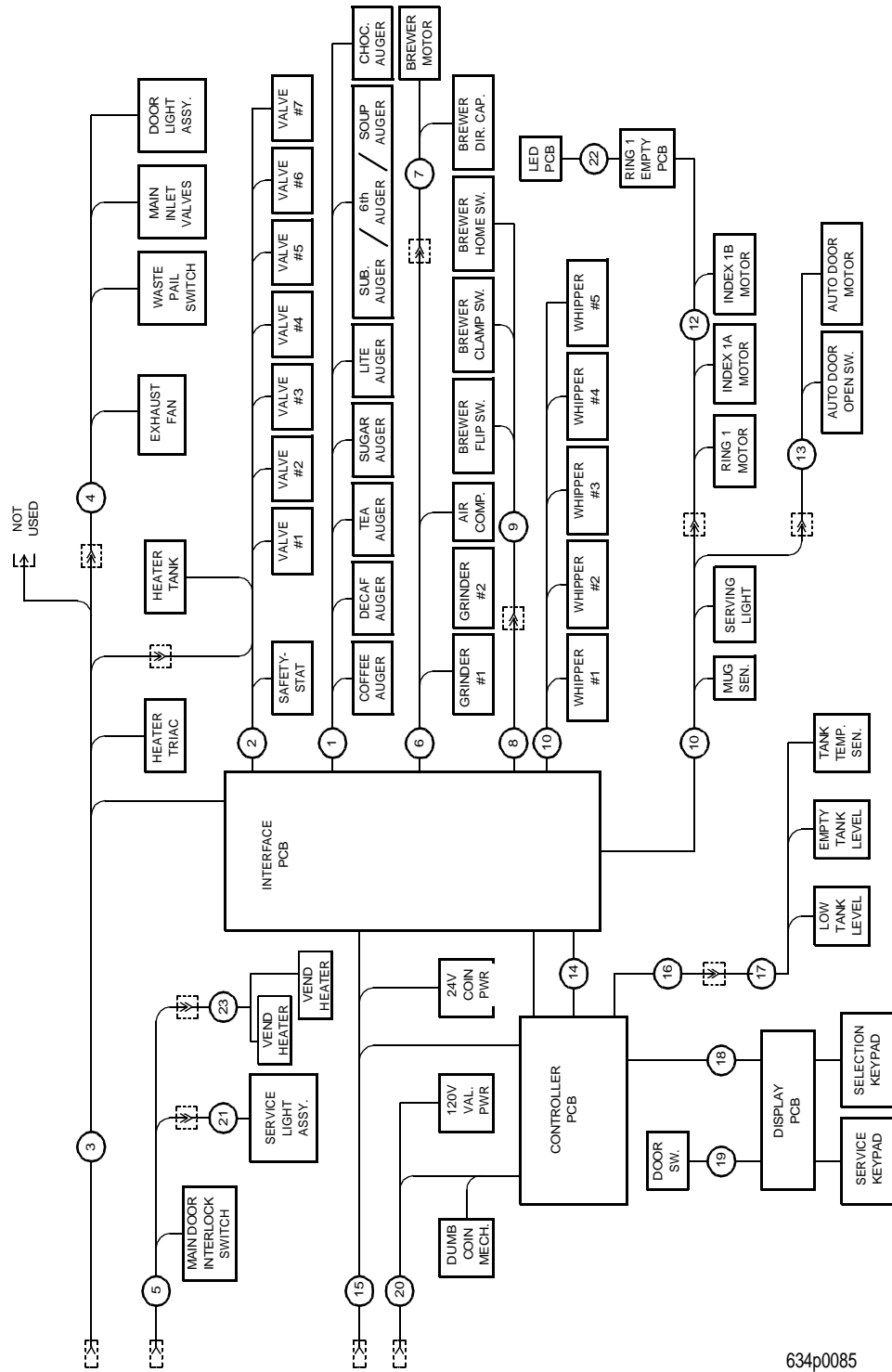
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TABLE 86. LIQUID DISTRIBUTION SYSTEM - FREEZE DRY

INDEX	PART NUMBER	DESCRIPTION	QTY
1	6237164	"T"-CONN.-1/2"O.D. X 3/8"I.D.	2
2	6338021	TUBING-SILICONE-.375 IDX.562	A/R
3	6237099	CLAMP-TUBE	*

*** 2 PER VALVE ASSEMBLY**

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Figure 87. Overall Wiring Harnesses

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TABLE 87. OVERALL WIRING HARNESES

INDEX	PART NUMBER	DESCRIPTION	634	636
1	6339001	HARNESS - HDC AUGERS		
2	6339019	HARNESS - HDC VALVES AND HEATER		
3	6339004	HARNESS - HDC - AC1		
4	6559007	HARNESS - HDC - AC2		
5	1579010	JUMPER - INTERLOCK - DOMESTIC		
6	6339003	HARNESS - BREW AND GRIND		
7	6239016	HARNESS - BREWER		
8	3639015	HARNESS - PCB TO BREW SWITCHES		
9	6239016	HARNESS - BREWER		
10	6339005	HARNESS - HDC DC - CABINET		
11	-	NOT USED		
12	6269013	HARNESS - CUP MECHANISM		
13	6239026	HARNESS - AUTO DOOR		
14	1579008	CABLE - RIBBON - 16 CONDUCTOR		
15	9989750	HARNESS - 24 VAC - PCB & COIN POWER		
16	6339009	JUMPER - PCB TO FLOAT SWITCHES		
17	6339021	HARNESS - FLOAT SWITCHES		
18	6339017	FLAT CABLE - DISPLAY TO CONTROLLER		
19	1579009	JUMPER - MONETARY DOOR SWITCH		
20	1579003	HARNESS - COIN MECHANISM		
21	6339007	JUMPER - CABINET SERVICE LIGHT		
22	6233106	HARNESS - CUP DETECTOR LED		
-	1679005	FLUORESCENT LIGHT FILTER - 120/230		
-	1475119	JUMPER - GROUND WIRE		
-	1579005	HARNESS - MARS PULSE VALIDATOR		
-	1579006	HARNESS - MAKKA PULSE VALIDATOR		
-	1579018	HARNESS - DATA PRINTER INTERFACE		
-	1679056	HARNESS - DEX PRINTER INTERFACE		
-	1579028	HARNESS - SERIAL VALIDATOR		
-	1579031	JUMPER - VALIDATOR - MARS - 24V		
-	1579032	HARNESS - SERIAL VALIDATOR - 24V		
-	1579034	HARNESS - FOR BA30/32 A - MDB		
-	1579050	HARNESS - MDB - FOR CONLUX 2000		

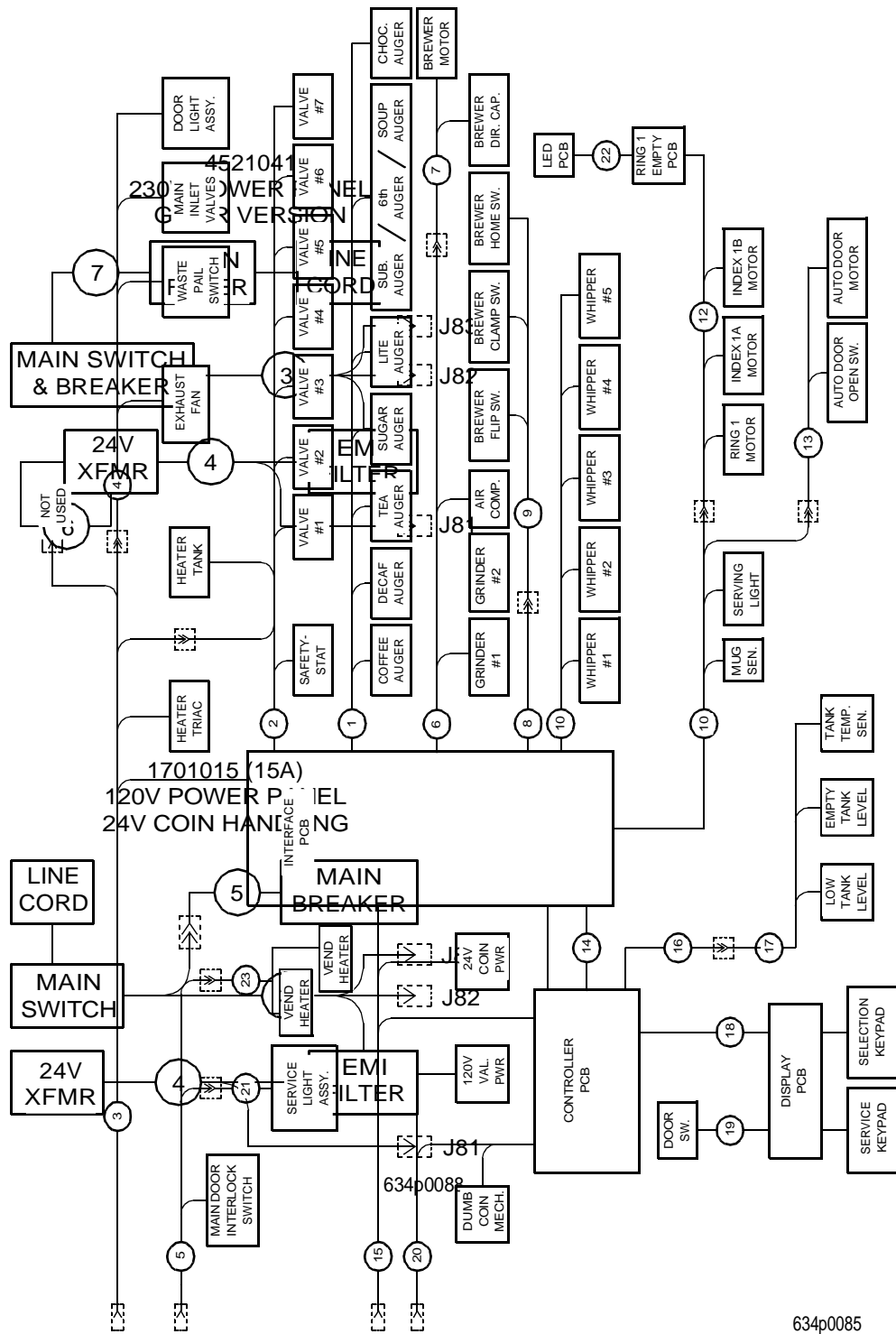
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TABLE 87. OVERALL WIRING HARNESSSES (CONTINUED)

INDEX	PART NUMBER	DESCRIPTION	634	636
-	2346016	HARNESS - FLUORESCENT LIGHT (SERVICE LIGHT)		
-	3156032	JUMPER - FILTER & FLUORESCENT LIGHT		
-	5307302	POWER CORD - 12 PIN (DOMESTIC)		
-	6237157	HARNESS - WHIPPER MOTOR (115 V APPLICATIONS)		
-	6231173	POWER CORD ASSEMBLY - FOREIGN		
-	6339025	HARNESS-WHIPPER MOTOR SUPPRESOR (230 V APPLICATIONS)		
-	9984094	WIRE - GROUND - 14 INCH		
-	9989781	POWER CORD - 14 AWG - DOMESTIC (115 V)		
-	9989576	POWER CORD-W/BSI PLUG (230 V) UK		
-	9989577	POWER CORD-EURO PLUG (230 V) FRANCE/GERMANY		
-	9989676	JUMPER - BLOWER		
-	1679054	HARNESS - MDB - COIN & VAL		
-	9989718	JUMPER - VALIDATOR - 24V		
-	6231079	PLATE-CORD MOUNTING (USED WITH 9989781)		
-	6231172	PLATE-CORD MTG-FOREIGN (USED WITH 9989576 AND 9989577)		
-	3104056	BUSHING #SR-7W-2 (USED WITH 9989781)		
-	4041073	BUSHING #SR-6P-3 (USED WITH 9989576 AND 9989577)		
-	1679050	HARNESS - EXEC COIN - LONG		
23	6369002	JUMPER - (120 V) - VEND HEATERS		
	6369001	JUMPER - POWER TO VEND HEATERS (230 V)		

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Figure 88 - Power Wiring Harness (Continued)

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TABLE 88. POWER PANEL WIRING HARNESES

INDEX	PART NUMBER	DESCRIPTION
1	1579013	HARNESS - POWER PANEL - DOM.
2	1579017	HARNESS - COIN HANDLING POWER
3	1709000	HARNESS - POWER PANEL
4	1709001	JUMPER - TRANSFORMER
5	1709006	JUMPER - MAIN SWITCH TO BREAKER
6	4279001	JUMPER - 230 V TRANSFORMER - PRIMARY
7	1709002	JUMPER - MAIL LINE FILTER

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TABLE 89. BAG ASSEMBLY B6340001

PART NUMBER	DESCRIPTION	QTY
B6340001	BAG ASSEMBLY - U.S., BRAZIL, AUSTRALIA, NEW ZEALAND, SINGAPORE, CANADA	-
WD633014	W.D.-HOT BEVERAGE-115V	1
WD633015	W.D.-HOT BEVERAGE-230V	1
1300018	BAG PLASTIC	1
6230066	LABEL-SAVE5¢USINGMUG-DOM * K	1
6232061	LABEL-MUG OPTION	1
6232062	LABEL-WINNERS MODE	1
6232080	LABEL-PRICE,CUP SIZE,BLNK	1
6237117	REMOVAL TOOL-IMPELLER	1
6342012	LABEL-COF/TEA-ENGLISH	1
6342041	LABEL-COVER-UP-EURO CAPP'O-R	1
6360052	OPERATOR'S GUIDE-EURO COFFEE	1

TABLE 90. BAG ASSEMBLY B6360000

PART NUMBER	DESCRIPTION	QTY
B6360000	BAG ASSEMBLY - ARGENTINA, LATIN AMERICA, MEXICO, PUERTO RICO NESTLE	-
WD633014	W.D.-HOT BEVERAGE-115V	1
WD633015	W.D.-HOT BEVERAGE-230V	1
3158026	LABEL-EVERPURE-SMALL-7001-07	1
6232112	HIGH PRICE LABEL-FRENCH	1
6232297	LABEL-WINNERS MODE-SPANISH	1
6232524	LABEL-PRICE SHEET-HIGH-CUP S	1
6237063	NOZZLE-DISPENSING-CANISTER	2
6237117	REMOVAL TOOL-IMPELLER	1
6237347	VINYL CAP-1.00 ID.X.50 LG	9
6342014	LABEL-COF/TEA-SPANISH	1
6360042	OPERATOR'S GUIDE-EURO COFFEE	1

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TABLE 91. BAG ASSEMBLY B6360003

PART NUMBER	DESCRIPTION	QTY
B6360003	BAG ASSEMBLY - U.K.	-
WD633015	W.D.-HOT BEVERAGE-230V	1
1575083	COIN CHUTE & BRACKET ASSEMBL	1
1575086	INSTR.SHEET-COIN CHUTE & BRK	1
3158026	LABEL-EVERPURE-SMALL-7001-07	1
6232061	LABEL-MUG OPTION	1
6232062	LABEL-WINNERS MODE	1
6232124	LABEL-PRICE-U.K.-RANGE 36P/4	1
6232125	LABEL-PRICE-U.K.-RANGE 5P/36	1
6237046	PLUG-AUGER	2
6237063	NOZZLE-DISPENSING-CANISTER	2
6237080	NOZZLE-DISPENSING-F.D.COFFEE	4
6237117	REMOVAL TOOL-IMPELLER	1
6237347	VINYL CAP-1.00 ID.X.50 LG	7
6342012	LABEL-COF/TEA-ENGLISH	1
6342041	LABEL-COVER-UP-EURO CAPP'O-R	1
6360042	OPERATOR'S GUIDE-EURO COFFEE	1

TABLE 92. BAG ASSEMBLY B6360004

PART NUMBER	DESCRIPTION	QTY
B6360004	BAG ASSEMBLY - FRANCE, BELGIUM	1
WD633015	W.D.-HOT BEVERAGE-230V	1
3158026	LABEL-EVERPURE-SMALL-7001-07	1
6232112	HIGH PRICE LABEL-FRENCH	1
6232130	LABEL-MUG OPTION-FR.	1
6232131	LABEL-WINNERS MODE-FR.	1
6232258	LABEL-DRINK TYPES-FRENCH	1
6232259	LABELS-VOL.4CL TO 16CL-FR	1
6237063	NOZZLE-DISPENSING-CANISTER	2
6237117	REMOVAL TOOL-IMPELLER	1
6237347	VINYL CAP-1.00 ID.X.50 LG	7
6332051	LABEL-WHITENER NOTES-FRENCH	1
6342010	LABEL-COVER-UPS-SOUP-EURO CO	1
6342094	LABEL-LEMON TEA-EURO COF.-FR	1
6360042	OPERATOR'S GUIDE-EURO COFFEE	1
6532008	LABELS - EUROCOIN - ,05/1,00	1
6532009	LABELS - EUROCOIN - 1,05/2,00	1
6532012	LABELS - EUROCOIN - 2,05/3,00	1

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TABLE 93. BAG ASSEMBLY B6360002

PART NUMBER	DESCRIPTION	QTY
B6360002	BAG ASSEMBLY - GERMANY	-
WD633015	W.D.-HOT BEVERAGE-230V	1
3158026	LABEL-EVERPURE-SMALL-7001-07	1
6232128	LABEL-WINNERS MODE-GERMAN	1
6232173	LABEL-MUG OPTION-GERMAN	1
6232198	LABEL-SAVE 5PF USING MUG-GER	1
6232218	LABEL-SAVE 10PF USING MUG-GE	1
6233115	FUNNEL & INSERT ASSEMBLY	1
6237063	NOZZLE-DISPENSING-CANISTER	2
6237117	REMOVAL TOOL-IMPELLER	1
6237347	VINYL CAP-1.00 ID.X.50 LG	7
6342201	LABEL-COVER UP-COFFEE-GERMAN	1
6360042	OPERATOR'S GUIDE-EURO COFFEE	1
6362025	LABEL-COFFEE/TEA-GERMAN	1
6532008	LABELS - EUROCOIN - ,05/1,00	1
6532009	LABELS - EUROCOIN - 1,05/2,00	1
6532012	LABELS - EUROCOIN - 2,05/3,00	1

TABLE 94. BAG ASSEMBLY B6340000

PART NUMBER	DESCRIPTION	QTY
B6340000	BAG ASSEMBLY - SWEDEN	-
WD633015	W.D.-HOT BEVERAGE-230V	1
3158026	LABEL-EVERPURE-SMALL-7001-07	1
6232062	LABEL-WINNERS MODE	1
6232080	LABEL-PRICE,CUP SIZE,BLNK	1
6237046	PLUG-AUGER	2
6237063	NOZZLE-DISPENSING-CANISTER	2
6237080	NOZZLE-DISPENSING-F.D.COFFEE	4
6237117	REMOVAL TOOL-IMPELLER	1
6237347	VINYL CAP-1.00 ID.X.50 LG	7
6332021	LABEL-MUG OPTION-SWEDEN	1
6342044	LABEL HOT DRINK ALTR.-SWEDEN	1
6360042	OPERATOR'S GUIDE-EURO COFFEE	1

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TABLE 95. BAG ASSEMBLY B6360005

PART NUMBER	DESCRIPTION	QTY
B6360005	BAG ASSEMBLY - SPAIN	-
WD633015	W.D.-HOT BEVERAGE-230V	1
3158026	LABEL-EVERPURE-SMALL-7001-07	1
6232259	LABELS-VOL.4CL TO 16CL-FR	1
6232296	LABEL-MUG OPTION-SPANISH	1
6232297	LABEL-WINNERS MODE-SPANISH	1
6237063	NOZZLE-DISPENSING-CANISTER	2
6237117	REMOVAL TOOL-IMPELLER	1
6237347	VINYL CAP-1.00 ID.X.50 LG	7
6342014	LABEL-COF/TEA-SPANISH	1
6342048	LAB.COV UP-EURO-COF RT END-S	1
6360042	OPERATOR'S GUIDE-EURO COFFEE	1
6532008	LABELS - EUROCOIN - ,05/1,00	1
6532009	LABELS - EUROCOIN - 1,05/2,00	1
6532012	LABELS - EUROCOIN - 2,05/3,00	1

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TABLE 96. BAG ASSEMBLY B6360007

PART NUMBER	DESCRIPTION	QTY
B6360007	BAG ASSEMBLY - CHILE	-
WD633015	W.D.-HOT BEVERAGE-230V	1
3158026	LABEL-EVERPURE-SMALL-7001-07	1
6232259	LABELS-VOL.4CL TO 16CL-FR	1
6232296	LABEL-MUG OPTION-SPANISH	1
6232297	LABEL-WINNERS MODE-SPANISH	1
6237063	NOZZLE-DISPENSING-CANISTER	2
6237117	REMOVAL TOOL-IMPELLER	1
6237347	VINYL CAP-1.00 ID.X.50 LG	9
6342014	LABEL-COF/TEA-SPANISH	1
6342048	LAB.COV UP-EURO-COF RT END-S	1
6360042	OPERATOR'S GUIDE-EURO COFFEE	1
6360047	LABEL-PRICE-CHILE:25-155 PES	1
6360048	LABEL-PRICE-CHILE:160-290 PE	1
6360049	LABEL-PRICE-CHILE:295-425 PE	1
6360050	LABEL-PRICE-CHILE:430-500 PE	1

TABLE 97. BAG ASSEMBLY B6360008

PART NUMBER	DESCRIPTION	QTY
B6360008	BAG ASSEMBLY - CHILE/NESTLE	-
WD633015	W.D.-HOT BEVERAGE-230V	1
3158026	LABEL-EVERPURE-SMALL-7001-07	1
6232296	LABEL-MUG OPTION-SPANISH	1
6232297	LABEL-WINNERS MODE-SPANISH	1
6237063	NOZZLE-DISPENSING-CANISTER	2
6237117	REMOVAL TOOL-IMPELLER	1
6237347	VINYL CAP-1.00 ID.X.50 LG	7
6342014	LABEL-COF/TEA-SPANISH	1
6342048	LAB.COV UP-EURO-COF RT END-S	1
6360042	OPERATOR'S GUIDE-EURO COFFEE	1

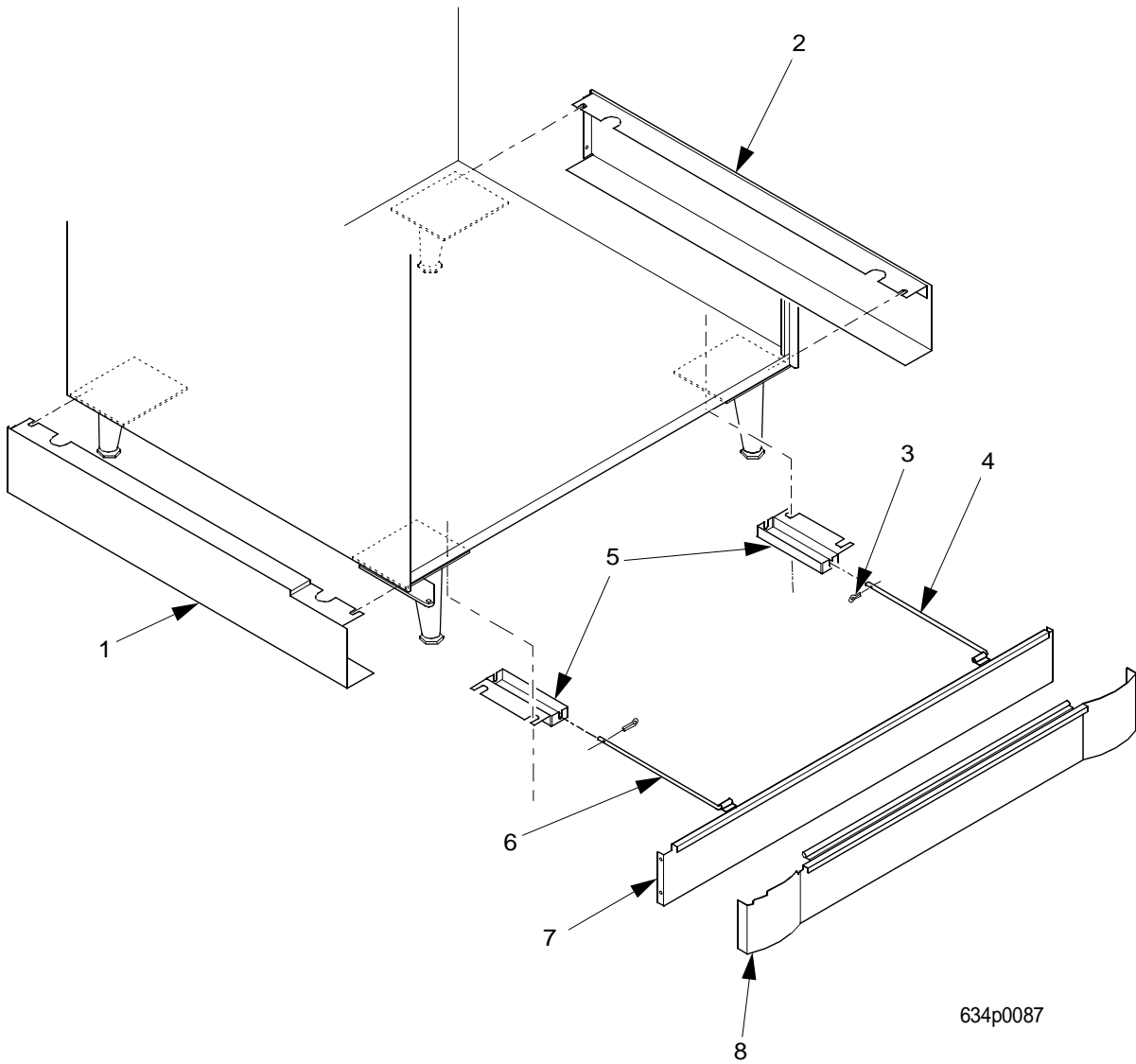


Figure 98. Base Plate Assembly and Side Panels

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TABLE 98. BASE PLATE ASSEMBLY AND SIDE PANELS

INDEX	PART NUMBER	DESCRIPTION	QTY
-	-	BASE PLATE-FRONT & SIDES (STANDARD TRIM STYLE) (INCLUDES INDEX NUMBERS 1 THRU 7)	REF
		BASE PLATE ASSEMBLY-MILLENNIA (INCLUDES INDEX NUMBERS 3 THRU 6 PLUS 8)	
		BASE PLATE - FRONT ONLY (STANDARD TRIM STYLE) (INCLUDES INDEX NUMBERS 3 THRU 7)	
1	6261030	SIDE PANEL ASSEMBLY-BASE GRILL-LEFT SIDE-BLACK (STANDARD TRIM STYLE)	1
2	6261027	SIDE PANEL ASSEMBLY-BASE GRILL-RIGHT SIDE -BLACK (STANDARD TRIM STYLE)	1
3	9900098	COTTER PIN 3/32 X 3/4 IN	2
4	1411194	SLIDE BASE PLATE R H	1
5	6231087	BRACKET-BASE PLATE	2
6	1411195	SLIDE BASE PLATE L H	1
7	1581023	BASE PLATE ASSEMBLY (STANDARD TRIM STYLE)	1
8	1581050	BASE PLATE ASSY-32"-MILLENNIA-BLACK (MILLENNIA TRIM STYLE)	1

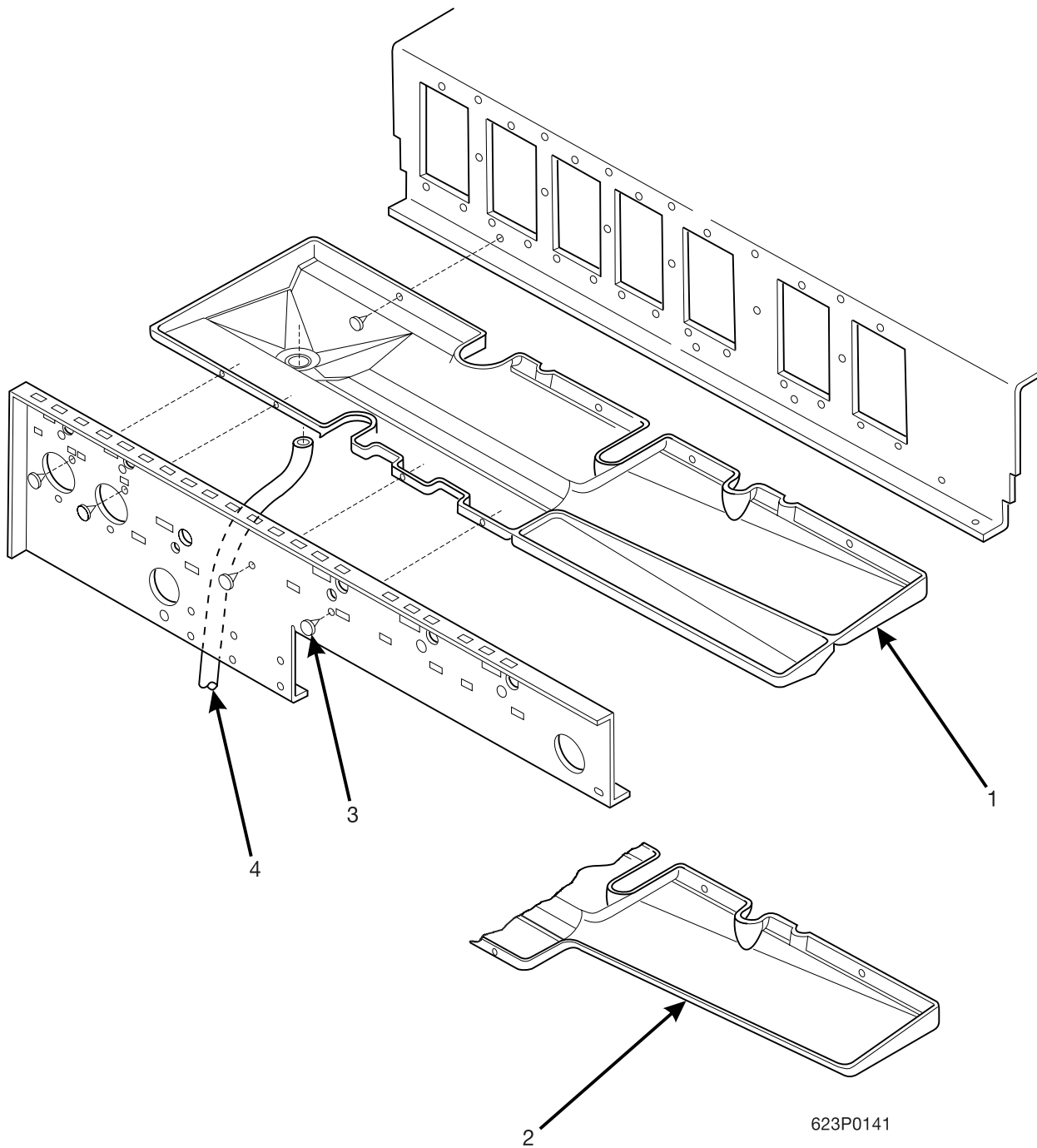


Figure 99. Ingredient Drain Tray Accessory

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TABLE 99. INGREDIENT DRAIN TRAY ACCESSORY

INDEX	PART NUMBER	DESCRIPTION	QTY
1	6241008	INGREDIENT DRAIN TRAY - 32" - F.D.	OPT
2	6241009	INGREDIENT DRAIN TRAY - 32" - F.B.	
3	6237053	FASTENER - PUSH IN	8
4	6238090	TUBING - 13/16 OD X 5/8 ID BLACK	23"

TABLE 99. DEX PRINTER INTERFACE ACCESSORY

INDEX	PART NUMBER	DESCRIPTION	QTY
-	1679056	HARNESS - DEX PRINTER INTERFACE (CONNECT TO CONTROL- LER PCB AT J36) - NOT SHOWN	OPT.

FEMALE MODULAR ADAPTER

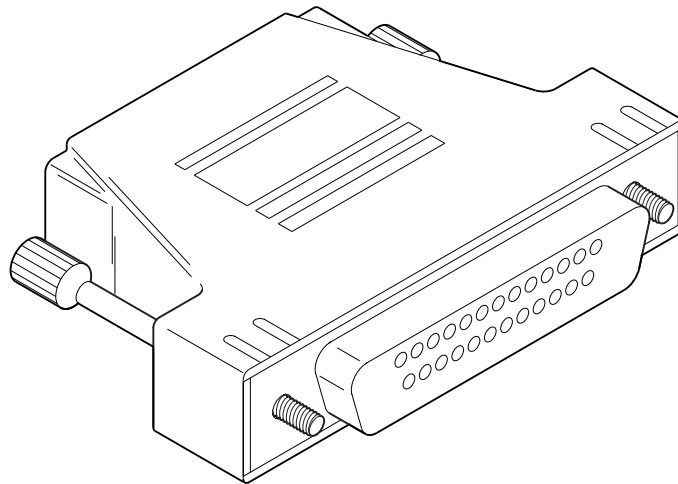


Figure 100. Data Printer Interface Accessory

TABLE 100. DATA PRINTER INTERFACE ACCESSORY

INDEX	PART NUMBER	DESCRIPTION	QTY
1	9984516	FEMALE MODULAR ADAPTER	OPT
-	1579018	RS232 PRINTER INTERFACE HARNESS (CONNECTS TO CONTROL- LER PCB AT J36)	OPT

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TABLE 101. LABELS - ARGENTINA

PART NUMBER	DESCRIPTION	MODEL	QTY
1571045	LABEL - LED & EPROM - SPANISH	634	1
1571128	LABEL - POWER CONTROL PANEL - SP	634	1
1571167	LABEL - CAUTION - STATIC/ELEC.CO	634	2
1575010	LETTER SHEET - SELECT SWITCH	634	-
1670018	LABEL - QUALITY - UNIVERSAL	634	1
2220108	LABEL CONCEALED DAMAGE	634	1
2221039	LABEL - UNION #MM090160N SMALL	634	1
2221095	LABEL - PATENT	634	1
4761148	LABEL - EARTHING KB	634	1
6232281	LABEL - LATCH RELEASE - SPANISH	634	1
6232282	LABEL - CUP TURRET - LOADING - SP.	634	1
6232285	LABEL - CUP SIZE - SPANISH	634	1
6232286	LABEL - SANITATION - SPANISH	634	1
6232287	LABEL - EXHAUST FILTER INSP - SP	634	1
6232288	LABEL - CAUTION - HOT SURFACE - SP	634	1
6232289	LABEL - HOSE - HOT WATER - SPANISH	634	1
6232290	LABEL - WRNG - HI VOLTAGE - SPANIS	634	4
6232293	LABEL - CAU. - H.W. HAZARD - SPANI	634	1
6233098	LABEL - FILL LINE - SPANISH	634	2
6234635	LABEL - BREWER COVER - SPANISH	634	1
6335004	LABEL - SERVICE KEYPAD - SPANISH	634	-
6341013	TAG - ELECTRICAL RATING - 220/24	634	1
6341014	LABEL - MODEL DESIG. - 220/240V*	634	1
6342028	INSERT - SELECTIONS - SPANISH	634	-
6342033	LABEL - MENU - SPANISH	634	1
6531012	LABELS - CANISTERS - SPANISH	634	1
6558013	LABEL - WATER VALVE POS. - SPAIN	634	1

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TABLE 102. LABELS - U.S. & CANADA

PART NUMBER	DESCRIPTION	MODEL	QTY
1570057	LABEL - COIN MECH FUSE - ENG. KB	ALL	1
1570091	ERRATA SHEET - QUICK START - MDB	ALL	1
1570123	LABEL - COIN MECHANISM - 120VDC	ALL	1
1571042	LABEL - LED & EPROM - ENGLISH	ALL	1
1571154	LABEL - CAUTION - STATIC/ELECT*	ALL	2
1571202	LABEL - U.L.& U.L.CANADA	ALL	1
1575010	LETTER SHEET - SELECT SWITCH	ALL	-
1670018	LABEL - QUALITY - UNIVERSAL	ALL	1
1670038	CARD - CUSTOMER COMMENT	ALL	1
2220108	LABEL CONCEALED DAMAGE	ALL	1
2221039	LABEL - UNION #MM090160N SMALL	ALL	1
2221095	LABEL - PATENT	ALL	1
3611082	LABEL - BREWER COVER - WARNING	634	1
4311117	LABEL - POWER CONTROL PNL - ENGL	ALL	1
4761148	LABEL - EARTHING KB	ALL	1
5580121	LABEL - FCC APPROVAL	ALL	1
6231169	LABEL - EXHAUST - FILTER INSP	ALL	1
6231187	LABEL - HOSE - HOT WATER	ALL	1
6231188	LABEL - CAUTION - HOT SURFACE	ALL	1
6231189	LABEL - WARNING - HIGH VOLTAGE -	ALL	3
6231197	LABEL - CAUTION - H.W. HAZARD - U.	ALL	1
6232170	LABEL - LATCH RELEASE	ALL	1
6232513	LABEL - SANITATION	ALL	1
6233073	LABEL - CUP SIZE	ALL	1
6233074	LABEL - CUP TURRET LOADING	ALL	1
6233095	LABEL - FILL LINE	ALL	2
6272001	LABEL - CAUTION - HOT BEVERAGES	ALL	1
6335001	LABEL - SERVICE KEYPAD - EMBOSSE	ALL	-
6341015	TAG - ELECTRICAL RATING - 115V	634	1
6341016	LABEL - MODEL DESIGNATION - 115V	634	1
6342027	INSERT - MENU SEL - EURO COFFEE -	ALL	-
6342032	LABEL - MENU - EURO COFFEE - U.K.	ALL	1
6342069	DISPLAY PHOTO - P.O.P.	ALL	-
6361001	TAG - ELECTRICAL RATING - 115V	636	1
6361002	LABEL - MODEL DESIGNATION - 115V	636	1
6557003	LABEL - CANISTER	ALL	1
6558000	LABEL - WATER VALVE POSITION	ALL	1
9989545	LABEL - WARNING - POWER CORD	ALL	1

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TABLE 103. LABELS - U.K., AUSTRALIA/NEW ZEALAND, SINGAPORE

PART NUMBER	DESCRIPTION	MODEL	QTY
1570091	ERRATA SHEET - QUICK START - MDB	ALL	1
1571042	LABEL - LED & EPROM - ENGLISH	ALL	1
1571065	LABEL - POWER CONTROL PANEL - U.	ALL	1
1571100	LABEL - SWITCH - LINE/NEUTRAL KB	ALL	1
1571154	LABEL - CAUTION - STATIC/ELECT*	ALL	2
1575010	LETTER SHEET - SELECT SWITCH	ALL	-
1670018	LABEL - QUALITY - UNIVERSAL	ALL	1
1671021	LABEL - DEGREE OF PROTECTION	ALL	1
2220108	LABEL CONCEALED DAMAGE	ALL	1
2221039	LABEL - UNION #MM090160N SMALL	ALL	1
2221095	LABEL - PATENT	ALL	1
3611082	LABEL - BREWER COVER - WARNING	634	-
4110042	LABEL - CE CERTIFICATION - EMC	ALL	2
4761148	LABEL - EARTHING KB	ALL	1
6231169	LABEL - EXHAUST - FILTER INSP	ALL	1
6231187	LABEL - HOSE - HOT WATER	ALL	1
6231188	LABEL - CAUTION - HOT SURFACE	ALL	1
6231189	LABEL - WARNING - HIGH VOLTAGE -	ALL	4
6231197	LABEL - CAUTION - H.W. HAZARD - U.	634	1
6232170	LABEL - LATCH RELEASE	ALL	1
6232513	LABEL - SANITATION	ALL	1
6233073	LABEL - CUP SIZE	ALL	1
6233074	LABEL - CUP TURRET LOADING	636	1
6233095	LABEL - FILL LINE	ALL	2
6335001	LABEL - SERVICE KEYPAD - EMBOSSE	ALL	-
6341013	TAG - ELECTRICAL RATING - 220/24	ALL	1
6342032	LABEL - MENU - EURO COFFEE - U.K.	ALL	1
6361003	TAG - ELECTRICAL RATING - 220/24	636	1
6361004	LABEL - MODEL DESIG. - 220/240V*	636	1
6557003	LABEL - CANISTER	ALL	1
6558000	LABEL - WATER VALVE POSITION	ALL	1

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TABLE 104. LABELS - FRANCE

PART NUMBER	DESCRIPTION	MODEL	QTY
1571044	LABEL - LED & EPROM - FRENCH KB	ALL	1
1571100	LABEL - SWITCH - LINE/NEUTRAL KB	ALL	1
1571166	LABEL - CAUTION - STATIC/ELECT - F	ALL	2
1575010	LETTER SHEET - SELECT SWITCH	ALL	-
1670018	LABEL - QUALITY - UNIVERSAL	ALL	1
1671021	LABEL - DEGREE OF PROTECTION	ALL	1
2220108	LABEL CONCEALED DAMAGE	ALL	1
2221039	LABEL - UNION #MM090160N SMALL	ALL	1
2221095	LABEL - PATENT	ALL	1
4110042	LABEL - CE CERTIFICATION - EMC	ALL	2
4311120	LABEL - PWR CONT PNL - 220V - FRNC	ALL	1
4761148	LABEL - EARTHING KB	ALL	1
6231204	LABEL - HOSE - HOT WATER - FR.	ALL	1
6231207	LABEL - CAUTION - HOT SURFACE - FR	ALL	1
6231214	LABEL - EXH.FILTER INSP - FR.	ALL	1
6231218	LABEL - CUP SIZE - FRENCH	634	1
6231218	LABEL - CUP SIZE - FRENCH	636	1
6231220	LABEL - CAUTION - HOT WATER HAZA	ALL	1
6231229	LABEL - WARNING - HIGH VOLTAGE - F	ALL	4
6232127	LABEL - LATCH RELEASE - FR.	ALL	1
6232143	LABEL - SANITATION - FRENCH	ALL	1
6233069	LABEL - CUP TURRET LOADING - FR.	ALL	1
6233096	LABEL - FILL - FRENCH	ALL	2
6335001	LABEL - SERVICE KEYPAD - EMBOSSE	ALL	-
6341013	TAG - ELECTRICAL RATING - 220/24	634	1
6341014	LABEL - MODEL DESIG. - 220/240V*	634	1
6342030	LABEL - MENU - FRENCH	ALL	1
6360033	LABEL - CUP STATION - NESTLE - FR.	636	1
6361003	TAG - ELECTRICAL RATING - 220/24	636	1
6361004	LABEL - MODEL DESIG. - 220/240V*	636	1
6531011	LABEL - CANISTERS - FRENCH	ALL	1
6558012	LABEL - WATER VALVE POS. - FRENC	ALL	1

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TABLE 105. LABELS - BELGIUM

PART NUMBER	DESCRIPTION	MODEL	QTY
1571044	LABEL - LED & EPROM - FRENCH KB	634	1
1571100	LABEL - SWITCH - LINE/NEUTRAL KB	634	1
1571166	LABEL - CAUTION - STATIC/ELECT - F	634	2
1575010	LETTER SHEET - SELECT SWITCH	634	-
1671021	LABEL - DEGREE OF PROTECTION	634	1
2220108	LABEL CONCEALED DAMAGE	634	1
2221039	LABEL - UNION #MM090160N SMALL	634	1
2221095	LABEL - PATENT	634	1
4110042	LABEL - CE CERTIFICATION - EMC	634	2
4311120	LABEL - PWR CONT PNL - 220V - FRNC	634	1
4761148	LABEL - EARTHING KB	634	1
6231204	LABEL - HOSE - HOT WATER - FR.	634	1
6231207	LABEL - CAUTION - HOT SURFACE - FR	634	1
6231214	LABEL - EXH.FILTER INSP - FR.	634	1
6231218	LABEL - CUP SIZE - FRENCH	634	1
6231220	LABEL - CAUTION - HOT WATER HAZA	634	1
6231229	LABEL - WARNING - HIGH VOLTAGE - F	634	4
6232127	LABEL - LATCH RELEASE - FR.	634	1
6232143	LABEL - SANITATION - FRENCH	634	1
6233069	LABEL - CUP TURRET LOADING - FR.	634	1
6233096	LABEL - FILL - FRENCH	634	2
6335001	LABEL - SERVICE KEYPAD - EMBOSSE	634	-
6341013	TAG - ELECTRICAL RATING - 220/24	634	1
6341014	LABEL - MODEL DESIG. - 220/240V*	634	1
6342092	LABEL - MENU - EUROCOF - BELGIUM	634	1
6531011	LABEL - CANISTERS - FRENCH	634	1
6558012	LABEL - WATER VALVE POS. - FRENC	634	1

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TABLE 106. LABELS - GERMANY

PART NUMBER	DESCRIPTION	MODEL	QTY
1571043	LABEL - LED & EPROM - GERMAN	ALL	1
1571100	LABEL - SWITCH - LINE/NEUTRAL KB	ALL	1
1571168	LABEL - CAUTION - STATIC/ELEC - GE	ALL	2
1575010	LETTER SHEET - SELECT SWITCH	ALL	-
1670018	LABEL - QUALITY - UNIVERSAL	ALL	1
1671021	LABEL - DEGREE OF PROTECTION	ALL	1
2220108	LABEL CONCEALED DAMAGE	ALL	1
2221039	LABEL - UNION #MM090160N SMALL	ALL	1
2221095	LABEL - PATENT	ALL	1
3611096	LABEL - BREWER COVER - GER.	634	1
4110042	LABEL - CE CERTIFICATION - EMC	ALL	2
4311119	LABEL - PWR CONT PNL - 220V - GRMA	ALL	1
4761148	LABEL - EARTHING KB	ALL	1
6231192	LABEL - CAUTION - HOT SURFACE - GE	ALL	1
6231209	LABEL - HOSE - HOT WATER - GER.	ALL	1
6231212	LABEL - EXHAUST FILTER INSP - GE	ALL	1
6231213	LABEL - WARNING - PRESSURIZED HO	634	1
6231216	LABEL - WARNING - HI VOLTAGE - GER	ALL	4
6232126	LABEL - LATCH RELEASE - GER.	ALL	1
6232142	LABEL - SANITATION - GERMAN	ALL	1
6233066	LABEL - CUP SIZE - GERMAN	ALL	1
6233071	LABEL - CUP TURRET LOADING - GER	ALL	1
6233097	LABEL - FILL - GERMAN	ALL	2
6335001	LABEL - SERVICE KEYPAD - EMBOSSE	ALL	-
6341013	TAG - ELECTRICAL RATING - 220/24	634	1
6341014	LABEL - MODEL DESIG. - 220/240V*	634	1
6361003	TAG - ELECTRICAL RATING - 220/24	636/636 NESTLE	1
6361004	LABEL - MODEL DESIG. - 220/240V*	636	1
6361004	LABEL - MODEL DESIG. - 220/240V*	636 NESTLE	1
6362024	INSERT - SEL'S. - FD/FB - EURO COF	ALL	1
6362026	LABEL - MENU - EURO COFFEE - GERMA	ALL	1
6557007	LABELS - CANISTERS - GERMAN KB	ALL	1
6558008	LABEL - WATER VALVE POS. - GERMA	ALL	1

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TABLE 107. LABELS - SPAIN, CHILE, NESTLE SPAIN, AND NESTLE CHILE

PART NUMBER	DESCRIPTION	MODEL	QTY
1571045	LABEL - LED & EPROM - SPANISH	636	1
1571100	LABEL - SWITCH - LINE/NEUTRAL KB	636	1
1571167	LABEL - CAUTION - STATIC/ELEC.CO	636	2
1575010	LETTER SHEET - SELECT SWITCH	636	-
1670018	LABEL - QUALITY - UNIVERSAL	636	1
1671021	LABEL - DEGREE OF PROTECTION	636 CHILE/ SPAIN	1
2220108	LABEL CONCEALED DAMAGE	636	1
2221039	LABEL - UNION #MM090160N SMALL	636	1
2221095	LABEL - PATENT	636	1
4110042	LABEL - CE CERTIFICATION - EMC	636	2
4311121	LABEL - PWR CONT PNL - 220V - SPAN	636	1
4761148	LABEL - EARTHING KB	636	1
6232281	LABEL - LATCH RELEASE - SPANISH	636	1
6232282	LABEL - CUP TURRET - LOADING - SP.	636	1
6232285	LABEL - CUP SIZE - SPANISH	636	2
6232286	LABEL - SANITATION - SPANISH	636	1
6232287	LABEL - EXHAUST FILTER INSP - SP	636	1
6232288	LABEL - CAUTION - HOT SURFACE - SP	636	1
6232289	LABEL - HOSE - HOT WATER - SPANISH	636	1
6232290	LABEL - WRNG - HI VOLTAGE - SPANIS	636 CHILE	4
6232293	LABEL - CAU. - H.W. HAZARD - SPANI	636	1
6233098	LABEL - FILL LINE - SPANISH	636	2
6335004	LABEL - SERVICE KEYPAD - SPANISH	636	
6342028	INSERT - SELECTIONS - SPANISH	636 CHILE/ SPAIN	-
6342033	LABEL - MENU - SPANISH	636	1
6361003	TAG - ELECTRICAL RATING - 220/24	636	1
6361004	LABEL - MODEL DESIG. - 220/240V*	636	1
6362027	INSERT - MENU - SPANISH	636 NESTLE CHILE/SPAIN	-
6531012	LABELS - CANISTERS - SPANISH	636	1
6558013	LABEL - WATER VALVE POS. - SPAIN	636	1

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TABLE 108. LABELS - LATIN AMERICA (115 V.)

PART NUMBER	DESCRIPTION	MODEL	QTY
1571045	LABEL - LED & EPROM - SPANISH	636	1
1571128	LABEL - POWER CONTROL PANEL - SP	636	1
1571167	LABEL - CAUTION - STATIC/ELEC.CO	636	2
1575010	LETTER SHEET - SELECT SWITCH	636	-
1670018	LABEL - QUALITY - UNIVERSAL	636	1
2220108	LABEL CONCEALED DAMAGE	636	1
2221039	LABEL - UNION #MM090160N SMALL	636	1
2221095	LABEL - PATENT	636	1
4761148	LABEL - EARTHING KB	636	1
6232281	LABEL - LATCH RELEASE - SPANISH	636	1
6232282	LABEL - CUP TURRET - LOADING - SP.	636	1
6232285	LABEL - CUP SIZE - SPANISH	636	1
6232286	LABEL - SANITATION - SPANISH	636	1
6232287	LABEL - EXHAUST FILTER INSP - SP	636	1
6232288	LABEL - CAUTION - HOT SURFACE - SP	636	1
6232289	LABEL - HOSE - HOT WATER - SPANISH	636	1
6232290	LABEL - WRNG - HI VOLTAGE - SPANIS	636	4
6232293	LABEL - CAU. - H.W. HAZARD - SPANI	636	1
6233098	LABEL - FILL LINE - SPANISH	636	2
6335004	LABEL - SERVICE KEYPAD - SPANISH	636	-
6342028	INSERT - SELECTIONS - SPANISH	636	-
6342033	LABEL - MENU - SPANISH	636	1
6361001	TAG - ELECTRICAL RATING - 115V	636	1
6361002	LABEL - MODEL DESIGNATION - 115V	636	1
6531012	LABELS - CANISTERS - SPANISH	636	1
6558013	LABEL - WATER VALVE POS. - SPAIN	636	1
9989583	LABEL - WARNING - PWR CORD - MEXIC	636	1

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TABLE 109. LABELS - SWEDEN

PART NUMBER	DESCRIPTION	MODEL	QTY
1570091	ERRATA SHEET - QUICK START - MDB	636	1
1571042	LABEL - LED & EPROM - ENGLISH	ALL	1
1571065	LABEL - POWER CONTROL PANEL - U.	ALL	1
1571100	LABEL - SWITCH - LINE/NEUTRAL KB	ALL	1
1571154	LABEL - CAUTION - STATIC/ELECT*	ALL	2
1575010	LETTER SHEET - SELECT SWITCH	ALL	-
1670018	LABEL - QUALITY - UNIVERSAL	ALL	1
1671021	LABEL - DEGREE OF PROTECTION	ALL	1
2220108	LABEL CONCEALED DAMAGE	ALL	1
2221039	LABEL - UNION #MM090160N SMALL	ALL	1
2221095	LABEL - PATENT	ALL	1
3611082	LABEL - BREWER COVER - WARNING	ALL	-
4110042	LABEL - CE CERTIFICATION - EMC	ALL	2
4761148	LABEL - EARTHING KB	ALL	1
6231169	LABEL - EXHAUST - FILTER INSP	ALL	1
6231187	LABEL - HOSE - HOT WATER	ALL	1
6231188	LABEL - CAUTION - HOT SURFACE	ALL	1
6231189	LABEL - WARNING - HIGH VOLTAGE -	ALL	4
6231197	LABEL - CAUTION - H.W. HAZARD - U.	ALL	1
6232170	LABEL - LATCH RELEASE	ALL	1
6232513	LABEL - SANITATION	ALL	1
6233073	LABEL - CUP SIZE	ALL	1
6233074	LABEL - CUP TURRET LOADING	ALL	1
6233095	LABEL - FILL LINE	ALL	2
6272001	LABEL - CAUTION - HOT BEVERAGES	ALL	1
6335001	LABEL - SERVICE KEYPAD - EMBOSS	ALL	-
6341013	TAG - ELECTRICAL RATING - 220/24	634	1
6341014	LABEL - MODEL DESIG. - 220/240V*	634	1
6342043	LABEL MENU EURO COFFEE - SWEDE	ALL	1
6361003	TAG - ELECTRICAL RATING - 220/24	636	1
6361004	LABEL - MODEL DESIG. - 220/240V*	636	1
6557003	LABEL - CANISTER	ALL	1
6558000	LABEL - WATER VALVE POSITION	ALL	1

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TABLE 110. LABELS - BRAZIL

PART NUMBER	DESCRIPTION	MODEL	QTY
1570057	LABEL - COIN MECH FUSE - ENG. KB	634	1
1571042	LABEL - LED & EPROM - ENGLISH	634	1
1571154	LABEL - CAUTION - STATIC/ELECT*	634	2
1575010	LETTER SHEET - SELECT SWITCH	634	-
1670018	LABEL - QUALITY - UNIVERSAL	634	1
2220108	LABEL CONCEALED DAMAGE	634	1
2221039	LABEL - UNION #MM090160N SMALL	634	1
2221095	LABEL - PATENT	634	1
3611082	LABEL - BREWER COVER - WARNING	634	1
4311117	LABEL - POWER CONTROL PNL - ENGL	634	1
4761148	LABEL - EARTHING KB	634	1
6231169	LABEL - EXHAUST - FILTER INSP	634	1
6231187	LABEL - HOSE - HOT WATER	634	1
6231188	LABEL - CAUTION - HOT SURFACE	634	1
6231189	LABEL - WARNING - HIGH VOLTAGE -	634	3
6231197	LABEL - CAUTION - H.W. HAZARD - U.	634	1
6232170	LABEL - LATCH RELEASE	634	1
6232513	LABEL - SANITATION	634	1
6233073	LABEL - CUP SIZE	634	1
6233074	LABEL - CUP TURRET LOADING	634	1
6233095	LABEL - FILL LINE	634	2
6335001	LABEL - SERVICE KEYPAD - EMBOSSE	634	-
6341013	TAG - ELECTRICAL RATING - 220/24	634 - 230 V	1
6341014	LABEL - MODEL DESIG. - 220/240V*	634 - 230 V	1
6341015	TAG - ELECTRICAL RATING - 115V	634 - 115 V	1
6341016	LABEL - MODEL DESIGNATION - 115V	634 - 115 V	1
6342027	INSERT - MENU SEL - EURO COFFEE -	634	-
6342032	LABEL - MENU - EURO COFFEE - U.K.	634	1
6342069	DISPLAY PHOTO - P.O.P.	634	-
6557003	LABEL - CANISTER	634	1
6558000	LABEL - WATER VALVE POSITION	634	1

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TABLE 111. LABELS - MEXICO, COLOMBIA, NESTLE MEXICO, NESTLE COLOMBIA

PART NUMBER	DESCRIPTION	MODEL	QTY
1571045	LABEL - LED & EPROM - SPANISH	ALL	1
1571128	LABEL - POWER CONTROL PANEL - SP	ALL	1
1571167	LABEL - CAUTION - STATIC/ELEC.CO	ALL	2
1575010	LETTER SHEET - SELECT SWITCH	ALL	
1670018	LABEL - QUALITY - UNIVERSAL	ALL	1
2220108	LABEL CONCEALED DAMAGE	ALL	1
2221039	LABEL - UNION #MM090160N SMALL	ALL	1
2221095	LABEL - PATENT	ALL	1
4761148	LABEL - EARTHING KB	ALL	1
6232281	LABEL - LATCH RELEASE - SPANISH	ALL	1
6232282	LABEL - CUP TURRET - LOADING - SP.	ALL	1
6232285	LABEL - CUP SIZE - SPANISH	ALL	1
6232286	LABEL - SANITATION - SPANISH	ALL	1
6232287	LABEL - EXHAUST FILTER INSP - SP	ALL	1
6232288	LABEL - CAUTION - HOT SURFACE - SP	ALL	2
6232289	LABEL - HOSE - HOT WATER - SPANISH	ALL	1
6232290	LABEL - WRNG - HI VOLTAGE - SPANIS	ALL	5
6232293	LABEL - CAU. - H.W. HAZARD - SPANI	ALL	1
6233098	LABEL - FILL LINE - SPANISH	ALL	2
6234635	LABEL - BREWER COVER - SPANISH	634 MEXICO & NESTLE MEXICO	1
6335004	LABEL - SERVICE KEYPAD - SPANISH	ALL	-
6341015	TAG - ELECTRICAL RATING - 115V	634 MEXICO & NESTLE MEXICO	1
6341016	LABEL - MODEL DESIGNATION - 115V	634 MEXICO & NESTLE MEXICO	1
6342028	INSERT - SELECTIONS - SPANISH	MEXICO	-
6342033	LABEL - MENU - SPANISH	ALL	1
6361001	TAG - ELECTRICAL RATING - 115V	636 MEXICO, NESTLE MEXICO, NESTLE COLOMBIA	1
6361002	LABEL - MODEL DESIGNATION - 115V	636 MEXICO, NESTLE MEXICO, NESTLE COLOMBIA	1
6362027	INSERT - MENU - SPANISH	NESTLE MEXICO, NES- TLE COLOMBIA	1
6531012	LABELS - CANISTERS - SPANISH	ALL	1
6558013	LABEL - WATER VALVE POS. - SPAIN	ALL	1
9989583	LABEL - WARNING - PWR CORD - MEXIC	ALL	1